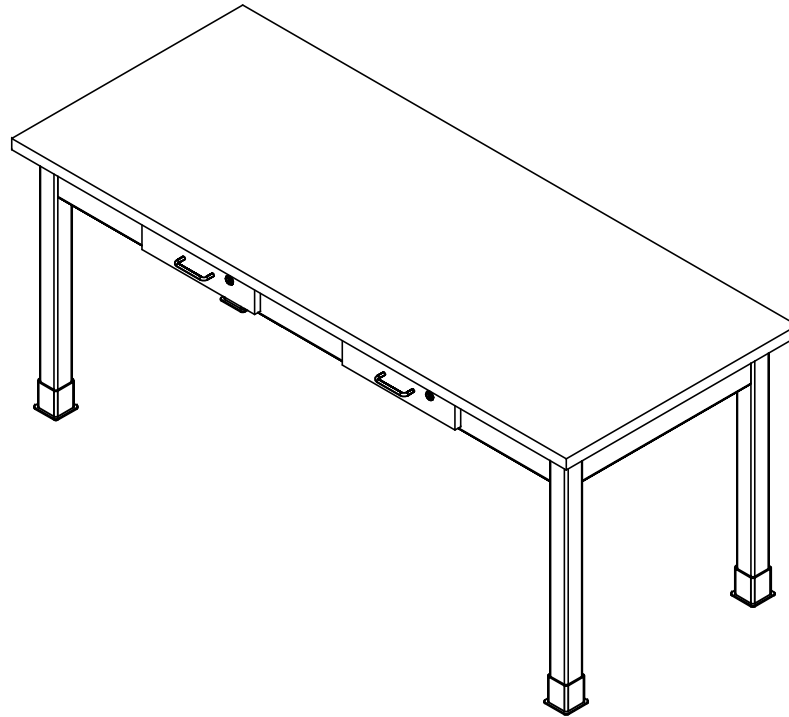


# PLANNING DESK

PT-72P AND PT-72M  
ASSEMBLY INSTRUCTIONS



NOTE:

1. MODEL VIEWS MAY NOT REPRESENT EXACT MODEL PURCHASED

DWN BY:	EMK	DWN DATE:	10/24/14
APR BY:		DATE APR:	
APR BY:		DATE APR:	

UNLESS OTHERWISE SPECIFIED  
DIMENSION ARE IN INCHES  
CABINET SQUARENESS ± .0625  
FRACTIONAL VALUES ± 1/32"  
- ALL VALUES ± OVERALL -



300 South Krueger Street  
Suring, WI 54174  
diversifiedwoodcrafts.com

TITLE:  
PLANNING DESK  
ASSEMBLY INSTRUCTIONS

A	CREATED ASSEMBLY INSTRUCTIONS	10/24/14	EMK	-
REV.	DESCRIPTION	DATE	NAME	ECH NO.

REVISION LEVEL

THIS DRAWING IS THE SOLE PROPERTY OF  
DIVERSIFIED WOOD CRAFTS. IT MAY NOT  
BE ALTERED OR CHANGED WITHOUT  
PERMISSION

DRAWING NUMBER:

PT-72 SERIES

SCALE:

NTS

SHEET:

1 OF 3

REVISION:

REV A

## TOOLS REQUIRED

1/2" WRENCH

1/2" SOCKET AND TORQUE WRENCH - OPTIONAL

## ASSEMBLY COMPONENTS

ITEMS INCLUDED	PART #	PART DESCRIPTION	QTY
TOP AND APRON ASSEMBLY	N/A	TOP ASSEMBLY (FACTORY ASSEMBLY) - STYLE VARIES	1
LEGS	501100	LEG,MPL 2.25X2.25X28.25	4
LEG HARDWARE	520001-4	LEG HARDWARE KIT, 4 LEGS	1
LEG BOOTS	100076	LEG BOOT, BLK RUBBER	4
DRAWER BOXES	N/A	DRAWER BOXES - 2.75"H X 12.94"W X 13.75"D	2

NOTE:

- TOP STYLES = P.LAM (P) AND MAPLE (M).

DWN BY:	EMK	DWN DATE:	10/24/14
APR BY:		DATE APR:	
APR BY:		DATE APR:	

UNLESS OTHERWISE SPECIFIED  
DIMENSION ARE IN INCHES  
CABINET SQUARENESS ± .0625  
FRACTIONAL VALUES ± 1/32"  
- ALL VALUES ± OVERALL -



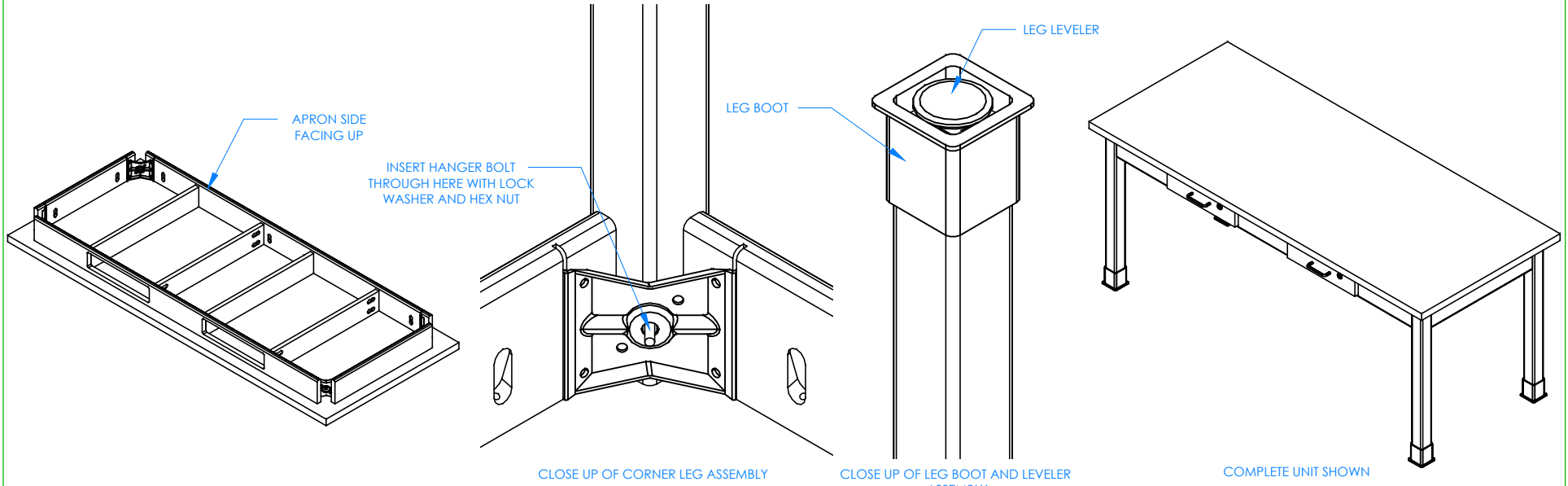
300 South Krueger Street  
Suring, WI 54174  
diversifiedwoodcrafts.com

TITLE:  
PLANNING DESK  
TOOLS AND ASSEMBLY COMPONENTS

REV.	DESCRIPTION	DATE	NAME	ECH NO.
A	CREATED ASSEMBLY INSTRUCTIONS	10/24/14	EMK	-

THIS DRAWING IS THE SOLE PROPERTY OF  
DIVERSIFIED WOOD CRAFTS. IT MAY NOT  
BE ALTERED OR CHANGED WITHOUT  
PERMISSION

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
PT-72 SERIES	NTS	2 OF 3	REV A



STEP 1:

LAY TOP ASSEMBLY ON FLOOR, WITH APRON SIDE FACING UP. BE SURE TOP ASSEMBLY IS ON A CLEAN SURFACE TO PREVENT DAMAGE.

STEP 2:

INSERT THE HANGER BOLT ON ONE OF THE LEGS THROUGH THE CORNER BRACKET AND INSERT THE LOCK WASHER AND HEX NUT. TIGHTEN NUT USING A 1/2" WRENCH OR 1/2" SOCKET AND TORQUE WRENCH, TO A MINIMUM OF 12FT LBS BUT NOT TO EXCEED 17FT LBS. REPEAT FOR THE OTHER 3 LEGS.

STEP 3:

SLIDE LEG BOOTS ONTO THE LEGS WITH THE FLARED END TOWARD THE BOTTOM OF LEG. SCREW LEG LEVELERS INTO T-NUT ON BOTTOM OF LEG.

STEP 4:

TURN TABLE OVER SO TOP IS UP. SET YOUR TABLE IN PLACE AND ADJUST THE LEG LEVELERS TO LEVEL THE TABLE. SLIDE LEG BOOTS DOWN TO THE FLOOR. PUT DRAWER BOXES IN TABLE.

NOTE:

- 1.

DWN BY:	EMK	DWN DATE:	10/24/14
APR BY:		DATE APR:	
APR BY:		DATE APR:	

UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN INCHES  
 CABINET SQUARENESS ± .0625  
 FRACTIONAL VALUES ± 1/32"  
 - ALL VALUES ± OVERALL -



300 South Krueger Street  
 Suring, WI 54174  
 diversifiedwoodcrafts.com

TITLE:  
 PLANNING DESK  
 ASSEMBLY INSTRUCTION

A	DESCRIPTION	DATE	NAME	ECH NO.
	CREATED ASSEMBLY INSTRUCTIONS	10/24/14	EMK	-
REV.				

THIS DRAWING IS THE SOLE PROPERTY OF DIVERSIFIED WOOD CRAFTS. IT MAY NOT BE ALTERED OR CHANGED WITHOUT PERMISSION

DRAWING NUMBER:  
 PT-72 SERIES

SCALE:	SHEET:	REVISION:
NTS	3 OF 3	REV A