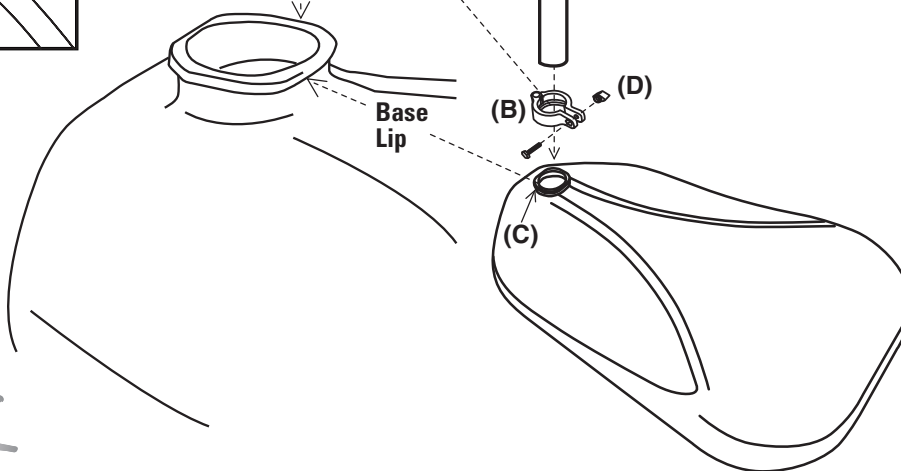
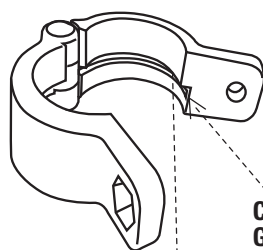
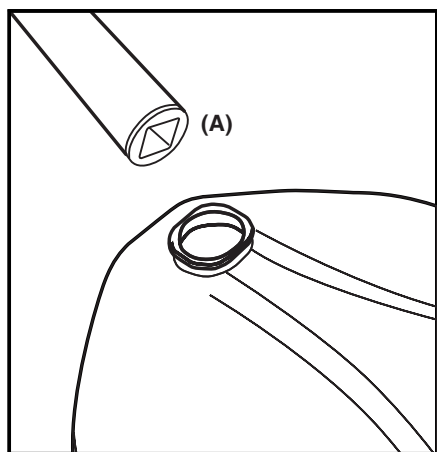
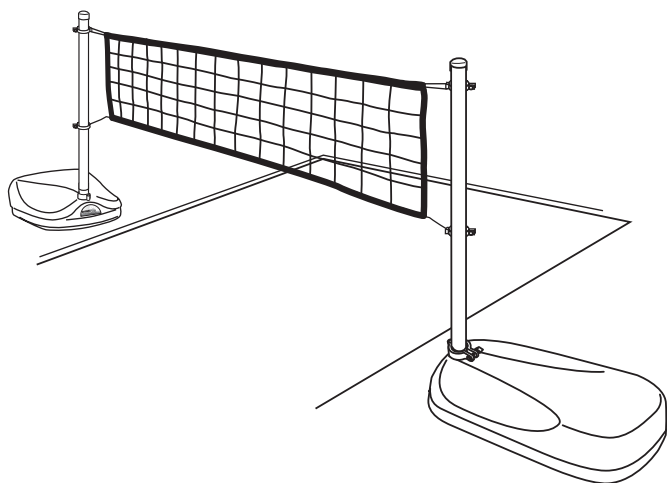


## VOLLEYBALL ASSEMBLY INSTRUCTIONS

Please read over the step-by-step instructions to ensure easy and quick assembly.



## UNIT ASSEMBLY INSTRUCTIONS

1. Apply base decal onto front of base and fill with water.
2. Place end of post with plastic insert into hole on front section of base so that the square hole (A) in the insert seats over the square impression on the bottom of the base. Place clamp (B) around pole making sure lip of base (C) locks in to groove of clamp. Secure clamp to pole and base by inserting one of the longer bolts (1/4" X 1") through clamp holes and tightening with hand- knob (D), while pushing firmly down on pole.

(F)

(E)

3. Slide upper and lower net attachments brackets (E) into place and tighten using bolts and withe hand knobs. Install post cap (F).

REPEAT STEPS ON SECOND STAND

4. Attach net ropes to clamps as close as possible, trim excess, singe end of ropes with flame.

(E)

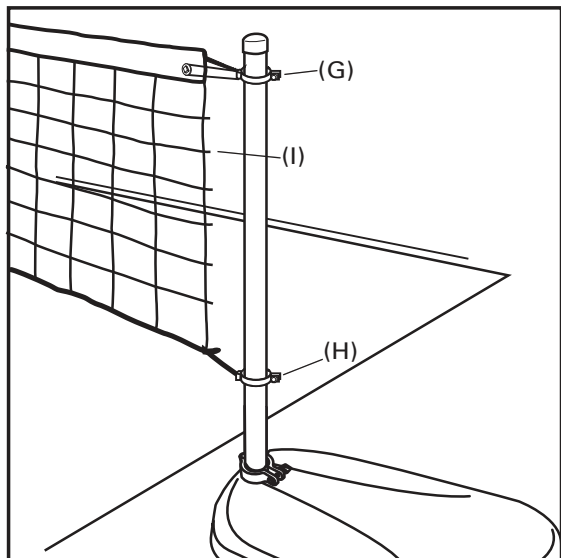
(B)

(C)



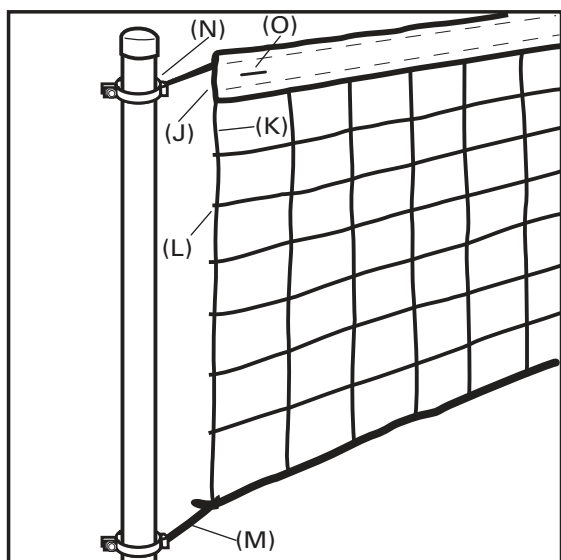
For assistance call:  
1-800-798-9646

## NET ATTACHMENT INSTRUCTIONS

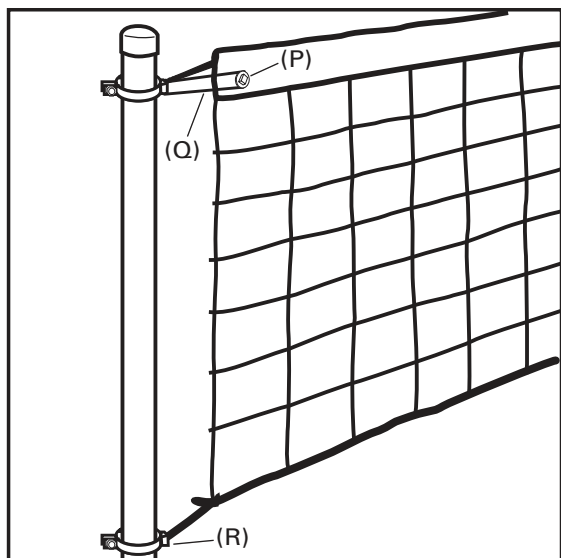


1. Attach one side of net tying the thick rope and the two top vinyl trim ropes to the upper brackets (G) and the bottom net rope to the lower bracket (H). Excess strands (I) can be cut off. Ends of ropes attaching to brackets (G&H) should be singed with a flame so they don't unravel.
2. Repeat step 1 on other end of net if full length of net is required. To customize net length complete steps 3-6.

SCISSORS AND TWO ADJUSTABLE WRENCHES OR PLIERS ARE NEEDED.



3. Using scissors, cut top vinyl trim (J) 1" past selected downward running rope (K). BE CAREFUL when cutting to AVOID CUTTING MAIN SUPPORT ROPE. Then cut off unwanted netting just past knot (L), but LEAVE BOTTOM CORD (M) LONG ENOUGH to tie to lower bracket on post. Pull unwanted piece of net off top cord, cut cord to desired length and tie to upper bracket (N).
4. Take scissors and punch a 1/4 horizontal slot in vinyl trim between two stitch lines just inside downward running rope (O). Then take brass bolt, run it through a brass washer, through slot in vinyl trim, through other brass washer and loosely tighten with brass nut (P).
5. Take the thin rope off the vinyl trim on top end of cut off net and wrap center around bolt (between vinyl trim and washer) and tie ends to upper bracket (Q). Tighten brass bolt (P) using two adjustable wrenches or pliers. Then tie bottom cord to lower bracket (R).
6. Make final tension adjustments to top and bottom net ropes. Then cut off all excess rope and melt ends of rope with a flame so they don't unravel.



For assistance call:  
1-800-798-9646