## **MATERIAL SAFETY DATA SHEET**

SECTION I - PRODUCT IDENTIFICATION									
PRODUCT	SEAMFIL 901 White and all colors DATE January 2010								
MANUFACTURER	Kampel Enterprises, Inc.								
ADDRESS	8930 Carlisle Road, Box 157								
CITY, STATE	Wellsville, PA	4							
ZIP	17365-0157			EMERGENCY TELE	EPHONE	1-800-457-428	0 <b>/</b> 1-352-3	323-3500	
PROPER SHIPPING	Resin S	Solution		DOT HAZARD CLA	<b>SS</b> Flammab	ole Liquid - UN 1866	CAS NO.	Mixture	
			NFP	A / HMIS INFORMAT	TION				
SHIPPING CLASSIFICATION GROUND ONLY HEALTH 2		FLAMMABILITY	3	-		_			
0	RM-D	REACTIVITY	0	PROTECTION	G				

	SECTION II - HAZARDOUS INGREDIENTS									
CAS NO.	HAZARDOUS INGREDIENT	WT. % is less than (Vol.)	OSHA PERMISSIBLE EXPOSURE LLIMIT (PEL) TO,E WEIGHTED AVERAGE (TWA)	ACGIH THRESHOLD LIMIT VALUE (TLV) TIME EIGHTED AVERAGE						
108-88-3	Toluene (Methyl Benzene)	11	100 ppm	100 ppm						
67-64-1	Acetone (2-Propanone)	6	750 ppm	750 ppm						
78-93-3	Methyl Ethyl Ketone (2-Butanone)	13	200 ppm	200 ppm						
108-65-6	1-Methoxy 2-Propanol Acetate	5	N / EST	N / EST						
115-86-6	Triphenyl Phosphate	6	3 mg / m3	3 mg / m3						
7732-18-5	Water	1	N /EST	N /EST						
	Materials listed	for this prod	uct are on the TSCA inventory list.							

	SECTION III - PHYSICAL DATA										
APPEARANCE, ODOR	Very viscous white or	Very viscous white or colored liquid with an aromatic odor									
SPECIFIC GRAVITY @ 60° F	1.23 (water=1); WPG: 10.26	VAPOR PRESSURE	(mm/hg): 180	FREEZING POINT	N/ A						
PERCENT VOLATILE (VOC) BY WT	48 (529 g voc/L)	VAPOR DENSITY	1 (Air = 1)	EVAPORATION RATE	Slower than -butyl Acetate						
AUTO IGNITION TEMPERATURE	N/A	BOILING RANGE @760 mmHg	131° to 473° F	MELTING POINT	N/A						
SOLUBLE IN WATER	11.0 % Soluble	VOCS, lbs./Gal.	Minus exempt: 3.52	VOLATILE BY VOL.	72.1%						
VOLATILE BY WEIGHT	54.5%			VOCS, grams/ltr.	529 g voc / L						

	SECTION IV - FIRE AND EXPLOSION HAZARD DATA										
FLAMMABLE (Y/N)		Yes			conditions? Oxidizers, sparks & open flame						
EXPLOSIVE (Y/N)		Yes			UNDER WHAT CONDITIONS? Closed containers exposed to extreme heat, or sparks from welding, static, etc.						
MEANS OF EXTINCTION	NFPA Class B E (Co <sub>2</sub> or Foam) fo	J		HAZARDOUS PI OF COMBUSTIO							
FLASHPOINT AND METHOD	1 ° F	UPPER FLAMMABLE LIMIT, IN AIR	12.8% (Vol)	LOWER FLAMM	ABLE 1.0% (Vol)						
SPECIAL PROCEDUR	Use bunker gear and breathing apparatus. Eliminate sources of ignition. Using fog nozzles, spray water to protect firefighters, reduce vapor build-up, and cool containers.										

	SECTION V - REACTIVITY DATA										
CHEMICAL STABILITY	Stable		UNSTABLE UNDER WHAT CONDITIONS?	N/A							
INCOMPATIBLE WITH		INCOMPATIBLE WITH									
OTHER SUBSTANCES (Y/N?)	Yes	WHICH PRODUCTS?	Strong oxidizers, acids and bases								
HAZARDOUS POLYMERIZATION	Will not occur	HAZARDOUS PRODUCTS OF DE	HAZARDOUS PRODUCTS OF DECOMPOSITION None								

	SECTION VI - TOXICOLOGICAL DATA								
	-NATURE OF HAZARDS DUE TO EXPOSURE-								
EYES	Irritates strongly.  SKIN  Irritates. May cause dermatitis due to drying.								
RESPIRATORY	Irritates mucous membranes. Prolonged exposure may cause lung damage.	ORAL	Regurgitation may cause respiratory pneumonia.						
	eute exposure may cause nervous system de nsciousness. Prolonged exposure may cau		, producing headache, dizziness, nausea, or loss of ge to kidneys, lungs, nerves, or liver.						

	SECTION VII - HANDLING PRECAUTIONS										
-PROTECTIVE EQUIPMENT-											
GLOVES Imperv	Impervious to organic solvents RESPIRATOR OSHA approved. Charcoal filter as minimum EYEWEAR Chemical goggles										
FOOTWEAR Imper	vious boots	CLOTHING	Chemical apron	FACILITY	Explosion proof equipment						
CONDITIONS TO AVO	Avoid eye contac	t. Minimum	skin contact, breathing of vapors.								
			-SPILL PROCEDURES-								
OD LEAK	ninate sources of ignition.  ergency for disposal.	Use absorbe	nt material and transfer to DOT conta	iner. Conta	act approved Haz Mat						
			ignition (see Protective Equipment). S local Haz Mat emergency response t		nd dike area to prevent						
		-STO	DRAGE AND DISPOSAL PROCEDURES-								
	containers, ventilate area		distance to prevent static spark. Preve	ent vapor a	accumulation; close						
TEMPERATURE RANG	<sup>3E</sup> 0 ° F to 120 ° F	WAREHOUSING	Store in structures made for OSHA	Class 1 B	liquids.						
DISPOSAL Observ Hazard	e Federal, State, and Loca ous Waste Recycling/Disp	al regulations osal Facility	s. Recycle spent solvent in approved	equipment	. Contact RCRA approved						

	SECTION VIII - FIRST AID
EYE CONTACT	Flush with water for 15 minutes. Get medical attention.
SKIN CONTACT	Wipe excess liquid with towel, wash with soap and water. Use moisturizers before and after exposure.
INHALATION	Remove to fresh air. Give oxygen if breathing is difficult, artificial respiration if breathing has stopped.
INGESTION	Call a physician immediately. Do not induce vomiting, as aspiration into lungs may be fatal. Do not give liquids. If vomiting occurs, keep head below hips to prevent aspiration.

	SECTION IX - ENVIRONMENTAL PROTECTION									
	-APPLICABLE LAWS AND GOVERNMENT AGENCIES-									
TRANSPORTATION REQUIREMENTS	49 CFR, Parts 100 through 177	EMPLOYEE PROTECTION REQUIREMENTS	N 29 CFR, Parts 1900 through 1926 (OSHA Hazard Communication Standard)							
WORKER & COMMUNITY RIGHT TO KNOW, AND EMERGENCY PLANNING	SARA (Superfund Amendments and Reauthorization Act) Title III	EMERGENCY RELEASE REQUIREMENTS	EPA 40 CFR, Part 117; CERCLA (Federal Superfund), National Response Center, SARA							
FEDERAL CLEAN AIR REQUIREMENTS	EPA, Clean Air Act and Amendments of 1990	STATE CLEAN AIR REQUIREMENTS	PA Air Pollution Control Act, or equivalent							
FEDERAL HAZARDOUS CHEMICAL REPORTING REQUIREMENTS	CERCLA (Comprehensive Environmental Resource & Conservation Liability Act) for substances above reportable threshold	STATE HAZARDOUS CHEMICAL REPORTING REQUIREMENTS & EMERGENCY PLANNING	SARA Section 312 Reporting of facility's chemical inventory to State Emergency Response Commission, and Local Emergency Planning Committee							

SARA Section 302 SARA Section 313									
INGREDIENT	TYPICAL PERCENT (Wt.)	VOLATILE ORGANIC COMPOUND (VOC)?	REPORTABILITY QTY. OF EXTREMELY HAZARDOUS SUBSTANCE	THRESHOLD PLANNING QUANTITY	TOXIC CHEMICAL?	CATEGORY FOR TOXIC RELEASE INVENTORY	CERCLA REPORTABLE QUANTITY	CARCINOGEN?	
Petroleum Solvent	1	Yes	Not EHS	N/A	No	None	N/A	No	
Toluene	15	Yes	Not EHS	N/A	Yes	None	1000 lbs	Yes	
Xylene	8	Yes	Not EHS	N/A	yes	None	1000 lbs	No	
Acetone	7	Yes	Not EHS	N/A	Yes	None	5000 lbs	No	
1-Methoxy-2-Propanol Acetate	3	N/A	Not EHS	N/A	No	None	N/A	No	

The above information is offered in good faith for usage under typical conditions. Recommendations should be reviewed to determine the applicability of this information in the context of intended usage.

## **MATERIAL SAFETY DATA SHEET**

SECTION I - PRODUCT IDENTIFICATION									
PRODUCT	SF-99 SOLV	ENT	D	ATE January	2010				
MANUFACTURER	Kampel Ente	erprises, Inc.							
ADDRESS	8930 Carlisle	Road, Box 157							
CITY, STATE	Wellsville, PA	١							
ZIP	17365-0157			EMERGENCY TELI	EPHONE	1-800-457-428	0 <b>/</b> 1-352-	323-3500	
PROPER SHIPPING	NAME Paint R	elated Material		DOT HAZARD CLA	SS Flamma	able Liquid - UN 1263	CAS NO.	Mixture	
			NFPA	/ HMIS INFORMAT	ΓΙΟΝ				
PACKING GROUP HEALTH (HMIS) 1		FLAMMABILITY	3	HEAL	TH (NFPA)	2			
I	PGII	ACTIVITY	0	PROTECTION	G				

	SECTION II - HAZARDOUS INGREDIENTS											
CAS NO.	HAZARDOUS INGREDIENT	PERCENT (Vol)	OSHA PERMISSIBLE EXPOSURE LLIMIT (PEL) TO,E WEIGHTED AVERAGE (TWA)	ACGIH THRESHOLD LIMIT VALUE (TLV) TIME EIGHTED AVERAGE	ACGIH THRESHOLD LIMIT VALUE, SHORT TERM EXPOSURE LIMIT (STEL)							
67-63-0	Isopropanol (Anhydrous)	13-17	400 ppm	400 ppm	500 ppm							
108-88-3	Toluene	40-50	200 ppm	50 ppm	150 ppm							
78-93-3	Methyl Ethyl Ketone	24-35	200 ppm	200 ppm	300 ppm							
108-10-1	Methyl Isobutyl Ketone	5-10	100 ppm	50 ppm	75 ppm							

SECTION III - PHYSICAL DATA								
APPEARANCE, ODOR	APPEARANCE, ODOR Water-white liquid with Ketone odor							
SPECIFIC GRAVITY @ 60° F	.835 (water=1); 6.8#/G	VAPOR PRESSURE	37.0 mmHg	FREEZING POINT	N/ A			
PERCENT VOLATILE (VOC) BY WT	100 (832 g voc/L)	VAPOR DENSITY	2.86 (Air = 1)	EVAPORATION RATE	3.02 (Butyl Acetate=1)			
AUTO IGNITION TEMPERATURE	662 ° F Estimated	BOILING POINT @760 mmHg	175° F	MELTING POINT	-119 ° F Estimated			

		SECTION IV - F	IRE AND EXP	PLOSION H	AZARD DATA	
FLAMMABLE (Y/N)		Extremely		CONDITIONS? Oxidizers, sparks & open flame		
EXPLOSIVE (Y/N)	Yes			Closed containers exposed to extreme heat, or sparks from drum metalworking, static from transferal, etc.		
MEANS OF EXTINCTION	NFPA Class B Extinguisher (Co <sub>2</sub> or Foam) for Class 1 B fires		HAZARDOUS P			
FLASHPOINT AND METHOD	28º F (T.C.C.)	UPPER FLAMMABLE LIMIT, IN AIR	12.0 % (Vol)	LOWER FLAMM LIMIT, IN AIR	ABLE 1.2 % (Vol)	
SPECIAL PROCEDU	Use bunker g	ear and breathing nters, reduce vapo			of ignition. Using fog nozzles, spray water to	

SECTION V - REACTIVITY DATA						
CHEMICAL STABILITY	Stable		UNSTABLE UN	DER WHAT CONDITIONS?	N/A	
INCOMPATIBLE WITH		INCOMPATIBLE WITH				
OTHER SUBSTANCES (Y/N?)	Yes	WHICH PRODUCTS?	Strong	oxidizers (such as perman	ganate).	
HAZARDOUS POLYMERIZATION	Will not occur	HAZARDOUS PRODUCTS OF DE	COMPOSITION	Carbon Monoxide, Carbor	n Dioxide from burning	

	SECTION VI - TOXICOLOGICAL DATA						
	-NATURE OF HAZARDS DUE TO EXPOSURE-						
EYES	Irritates strongly.  Anesthetic. May cause dermatitis due to drying.						
RESPIRATORY	Irritates mucous membranes. Prolonged exposure may cause lung damage.	ORAL	Regurgitation may cause respiratory pneumonia.				
	Acute exposure may cause nervous system depression, producing headache, dizziness, nausea, or loss of consciousness. Prolonged exposure may cause damage to kidneys, lungs, nerves, or liver.						

SECTION VII - HANDLING PRECAUTIONS								
-PROTECTIVE EQUIPMENT-								
GLOVES Impervious to organic solvents	OSHA approved. Charcoal filter as minimum	EYEWEAR Chemical goggles						
FOOTWEAR Impervious boots	CLOTHING Chemical apron	FACILITY Explosion proof equipment						
CONDITIONS TO AVOID Avoid eye conta	CONDITIONS TO AVOID  Avoid eye contact. Minimum skin contact, breathing of vapors.							
-SPILL PROCEDURES-								
SMALL SPILL Eliminate sources of ignition. Remedial Agency for disposa	Use absorbent material and transfer to DOT contail.	ainer. Contact approved Haz Mat						
LARGE SPILL Isolate from oxidizers, heat and sources of ignition (see Protective Equipment). Stop spill, and dike area to prevent spread; pump liquid to salvage tank. Contact local Haz Mat emergency response team.								
-STORAGE AND DISPOSAL PROCEDURES-								
Ground containers to prevent static spark. Prevent vapor accumulation; close containers, ventilate area.								
TEMPERATURE RANGE 0 ° F to 120 ° F	WAREHOUSING Store in structures made for OSHA	A Class 1 B liquids.						
Observe Federal, State, and Le Hazardous Waste Recycling/D	ocal regulations. Recycle spent solvent in approvisions and sale in approvisions and solvent in approvi	ed equipment. Contact RCRA approved						

	SECTION VIII - FIRST AID
EYE CONTACT	Flush with water for 15 minutes. Get medical attention.
SKIN CONTACT	Wipe excess liquid with towel, wash with soap and water. Use moisturizers before and after exposure.
INHALATION	Remove to fresh air. Give oxygen if breathing is difficult, artificial respiration if breathing has stopped.
INGESTION	Call a physician immediately. Do not induce vomiting, as aspiration into lungs may be fatal. Do not give liquids. If vomiting occurs, keep head below hips to prevent aspiration.

	SECTION IX - ENVIRONMENTAL PROTECTION						
	-APPLICABLE LAWS AND GOVERNMENT AGENCIES-						
TRANSPORTATION REQUIREMENTS	49 CFR, Parts 100 through 177	EMPLOYEE PROTECTION 29 CFR, Parts 1900 through 1926 (OSHA Hazard Communication Standard)					
WORKER & COMMUNITY RIGHT TO KNOW, AND EMERGENCY PLANNING	SARA (Superfund Amendments and Reauthorization Act) Title III	EMERGENCY EPA 40 CFR, Parts 117-372; CERCLA (Federal Superfund), National Response Center, SARA Sections 304 and 313 REQUIREMENTS					
FEDERAL CLEAN AIR REQUIREMENTS	EPA, Clean Air Act and Amendments of 1990	STATE CLEAN AIR REQUIREMENTS  PA Air Pollution Control Act, or equivalent					
	CERCLA (Comprehensive Environmental Resource & Conservation Liability Act) for substances above reportable threshold	STATE HAZARDOUS CHEMICAL REPORTING REQUIREMENTS & EMERGENCY PLANNING SARA Section 312 Reporting of facility's chemical inventory to State Emergency Response Commission, and Local Emergency Planning Committee					

	TYPICAL		SARA Sect	ion 302	SARA S	ection 313		
	TYPICAL			SARA Section 302				
	PERCENT (Wt.)	VOLATILE ORGANIC COMPOUND (VOC)?	REPORTABILITY QTY. OF EXTREMELY HAZARDOUS SUBSTANCE	THRESHOLD PLANNING QUANTITY	TOXIC CHEMICAL?	CATEGORY FOR TOXIC RELEASE INVENTORY	CERCLA REPORTABLE QUANTITY	CARCINOGEN?
Toluene	47	Yes	Not EHS	N/A	Yes	None	1000 lbs	Yes
Methyl Ethyl Ketone	29	Yes	Not EHS	N/A	Yes	None	5000 lbs	No
Methyl Isobutyl Ketone	5	Yes	Not EHS	N/A	Yes	None	5000 lbs	No
Isopropyl Alcohol	15	Yes	Not EHS	N/A	Yes	None	5000 lbs	No

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