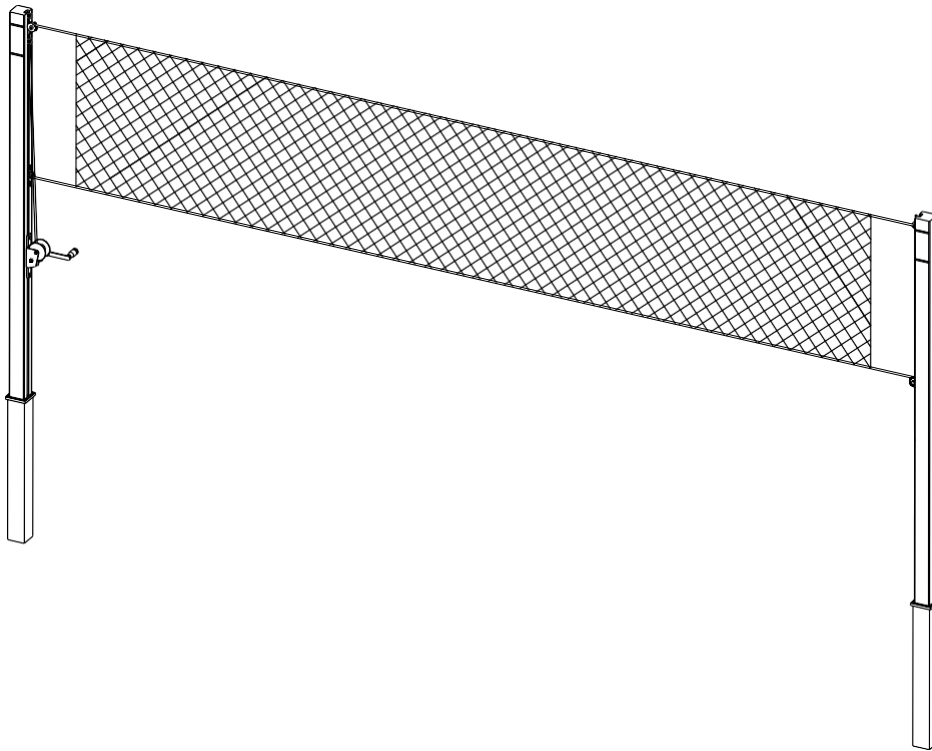




**VOLLEYBALL SYSTEM  
MODEL: OCC-500**



**ASSEMBLING INSTRUCTIONS  
AND OWNER'S MANUAL**

JAYPRO SPORTS LLC  
976 Hartford Turnpike Waterford, CT 06385  
Tel.:800-243-0533 Fax:214-528-2662  
[www.jaypro.com](http://www.jaypro.com)

Keep this instruction manual in case you need to contact the manufacturer for replacement parts.

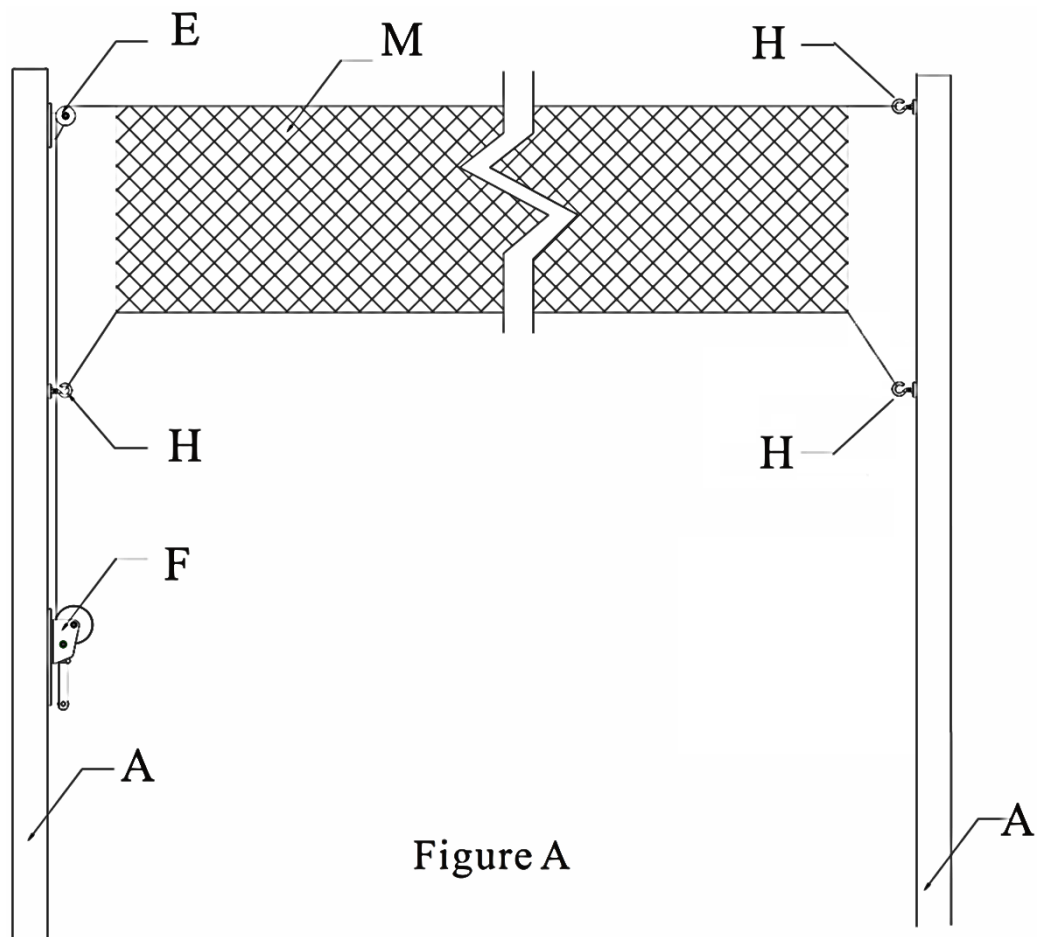
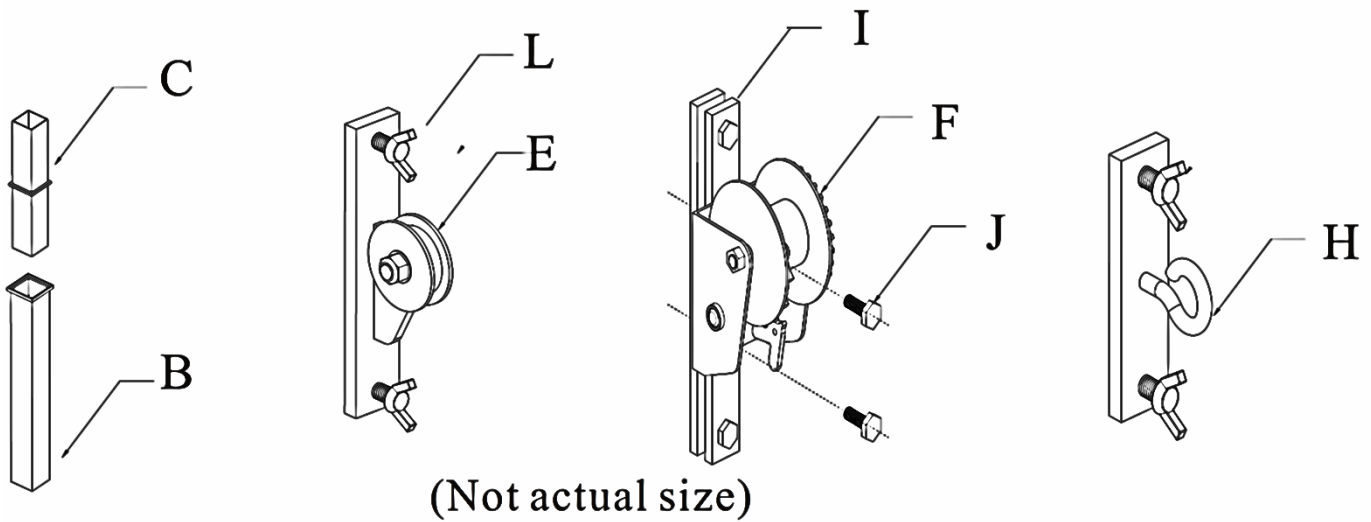


Figure A



(Not actual size)

**BILL OF MATERIALS**

A	2	Volleyball Vertical Post	J	4	3/8"x1.2" Hex Bolt
B	2	Ground Sleeve	L	8	3/8" Wing Bolt
C	1	Adjustable Stem	M	1	Volleyball Net
D	2	Ground Sleeve Cap			
E	1	Net Pulley			
F	1	Winch Assembly			
G	1	Winch Handle			
H	3	Net Hook			
I	1	Winch Clamp			

NOTE: Volleyball posts should be spaced at 36 ft on center.

1. Dig a 42" deep by 20" diameter hole at both post locations. Be sure to bell out the bottom 12" of the footing for added stability.
2. In the next few steps you will need a level. The 42" x 20" footing will require approximately 1/3 yard of 3000 psi concrete (18-20 60 lb. sacks of premix concrete). More will be needed if you dig a larger hole. Make certain you have enough to finish the job. Allowing a portion of the footing to dry while you purchase more concrete will weaken the footing.
3. Mix the concrete according to the instructions on the bag. It is better to mix it slightly too wet than too dry. Fill ONE of the holes full to ground level with as little time between batches as possible.
4. Insert Ground Sleeve into wet concrete. Insert the Adjustable Stem into the Ground Sleeve and vibrate the Adjustable Stem several times to ensure concrete is adequately surrounding the Ground Sleeve.
5. Use your level to make certain the Ground Stem is straight and plumb.
6. Install the other Ground Sleeve by repeating the above steps.

**STOP HERE! Allow both footings to cure for seven days before proceeding. It is advisable to temporarily place the (2) Ground Sleeve caps provided on top of both Ground Sleeves to prevent rain from collecting inside the Sleeves during cure time.**

7. Position the posts to the (2) Ground Sleeves. Notice the slots on the post are facing towards the court.
8. Slide one Winch Clamp, one Net Hook Clamp and one Pulley Clamp through the slot on one of the posts. Secure the Winch Clamp onto the post by tightening the (2) 3/8"x1.2" Hex Bolts. Ensure the top Pulley Clamp and Net Hook Clamp are at the approximate net height you desire. The Winch Clamp is at approximately 5'6" height from ground. Secure the Net Hook Clamp and one Pulley Clamp onto the post.
9. On the other post, slide the two Net Hook Clamps onto the post. Notice that the Net Hook Clamp anchors the volleyball net on this end. See Figure A.
10. Unpack the Volleyball Net. Attach the loop of the top steel cable into the Net Hook Clamp.
11. Thread the other end of the top steel cable over the pulley and attach over the pin on the winch drum.
12. Attach the Winch Handle to the Winch and tighten the TOP ROPE.
13. Tighten the top cable with the winch. Measure the net height in the middle of the net. Release tension and adjust the Pulley and Net Hook Clamps to their desired heights. Tie off the top corner control cords.
14. Position the Net Hook Clamps for the bottom corner control cords and tie off the cords.

