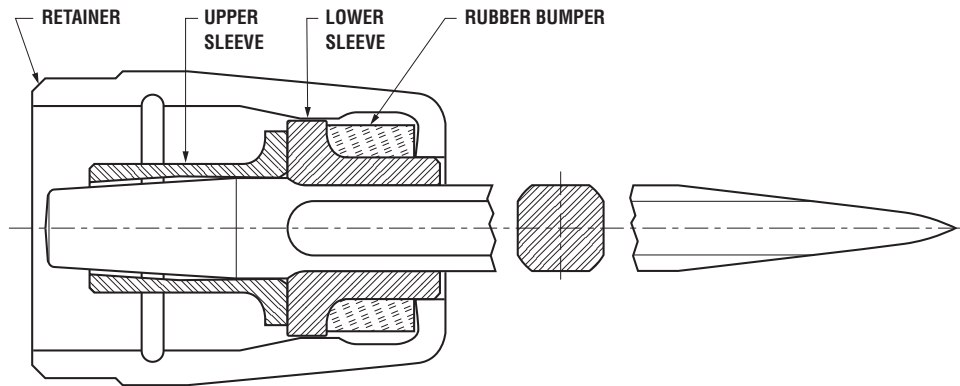




Rivet Buster Accessories

Rivet Buster Retainer & Sleeve Alignment



RETAINERS, SLEEVES & BUMPERS SPECIFICATION CHART

HAMMER MANUFACTURER	MODEL #	RETAINER CAT. #	RETAINER INSIDE DIA.	UPPER SLEEVE	LOWER SLEEVE	BUMPER	SHANK TYPE
AMERICAN PNEUMATIC	133	208	2.610	272	274	275	JUMBO
ATLAS COPCO TOOLS	TEX-830,TEX-1133	207	2.570	272	274	275	JUMBO
ATSCO	RB-08, RB-11	208	2.610	272	274	275	JUMBO
CHICAGO PNEUMATIC TOOL	BOYER 50, 60, 80, 80X, 90	205-2.445	2.445	212	214	215	STANDARD
CHICAGO PNEUMATIC TOOL	BOYER NO. 11*	209	2.445	271	274	275	JUMBO
CHICAGO PNEUMATIC TOOL	BOYER NO. 11*	209	2.445	270	274	275	JUMBO
CHICAGO PNEUMATIC TOOL	4181, 81X, 11X	207	2.570	272	274	275	JUMBO
CONTINENTAL AIR TOOLS	CRB-8, CRB-11	207	2.570	272	274	275	JUMBO
INGERSOLL RAND	8001A	207	2.570	272	274	275	JUMBO
INGERSOLL RAND	9001	N/A		272	274	275	JUMBO
JET EQUIPMENT	RB90	N/A		212	214	215	STANDARD
JET EQUIPMENT	RB91	N/A		212-J	273	215	JUMBO
KAISER	KRB-8, KRB-11	208	2.610	272	274	275	JUMBO
KENT	K-800, K-1100	207	2.570	272	274	275	JUMBO
MCDONALD	DM12	N/A		272	274	275	JUMBO
SULLAIR	MRB-8, MRB-11	207	2.57	272	274	275	JUMBO
SULLIVAN	SRB-8, SRB-11	208	2.610	272	274	275	JUMBO
THOR	50, 53, 60, 63, 80, 83, 90, 93	205-2.385	2.385	211	214	214	STANDARD
THOR	50, 53, 60, 63, 80, 83, 90, 93	205-2.385	2.385	270	273	215	JUMBO
THOR	RB-08, RB-11	208	2.610	272	274	275	JUMBO

NOTE: *Chicago Pneumatic Boyer No. 11 uses either #271 upper sleeve with special Parker taper or #270 upper sleeve with 111/32" straight shank. Please check your hammer.

WARNING:
Wear Safety Goggles

Exchanger Tube Back Out Punch

240 Standard Shank

Furnished for 1/2" (13mm), 5/8" (16mm), 3/4" (19mm), 7/8" (22mm), 1" (25mm), 1 1/8" (29mm), and 1 1/4" (32mm) dia. tubes.



294 Jumbo Shank

Furnished for various gauge tubes as may be specified. Furnished with 4" (102mm), 6" (152mm) or 8" (203mm) clearance.

Tube size is maintained immediately next to Shearing Point, balance of clearance length is relieved by grinding to .020" (.50mm) under tube size to eliminate binding. Pilot diameter varies to comply with gauge and inside diameter of tube. Please specify size and gauge of tube and length of clearance wanted. i.e. 294-3/4x12x8

NOTE: Other shank styles available on request.