

FLEX-HONE® TOOLS FOR FIREARMS

SHOTGUN FLEX-HONE® TOOLS



Gauge	Barrel Hones			Chamber Hones	
	180SC	400SC	800AO	400SC	800AO
10 Ga	00607	08260	00608	08301	00611
12 Ga	00048	05397	00049	06459	00054
16 Ga	00050	08261	00051	08302	00055
20 Ga	00052	08262	00053	08303	00056
28 Ga	11000	08362	11641	09828	03341
.410	00609	08263	00610	08304	00612

All Barrel Flex-Hone® Tools are 34" OAL. The stem wire is covered with a protective shrink tube coating to protect the barrel.

All Chamber Flex-Hone® Tools are 12" OAL. The stem wire is covered with a protective shrink tube coating to protect the barrel.

Gauge	Forcing Cone Hones		
	180SC	400SC	800SC
12 Ga	02985	08004	02986
16 Ga	05611	08264	05612
20 Ga	05613	08265	05614
28 Ga	16065	12241	12242

All Forcing Cone Flex-Hone® Tools have a 1-5/8" abrasive part and are 10" OAL. Coarse, medium and fine grits are offered in each gauge (180SC/ 400SC/ 800SC).

Shotgun Port Cleaning Brush
1/8" 6" OAL - 06632
3/16" 7" OAL - 06633

Shotgun Handled Chamber Brush
12Ga - 06629
20Ga - 06630

Gas Ring Brush
06631

AUTO PISTOL FLEX-HONE® TOOLS



	400SC	800SC	OAL
1911 Main Spring Housing	00909	00910	4"
1911 Main Lug Area	BC18M400	BC18M800	8"
S&W, Beretta, SIG Internal Slide	BC12400	BC12800	8"

SOLUTION SHOWCASE

FLEX-HONE® FOR FIREARMS



PROBLEM: Efficiently finish ammunition loading dies
SOLUTION: The Flex-Hone® increases efficiency by an estimated 60-70%



For decades, our firearms tools have been trusted by hobbyist, gunsmiths and manufacturers worldwide. These honing tools have become a standard for finishing and polishing chambers, cylinders and shotgun barrels. The result is reduced jamming, sticking and brass scarring. In recent years, we have discovered the potential for this tool in other areas of the firearms industry.

RCBS, a member of ATK's Security & Sporting Group and a leading producer of high-quality ammunition reloading equipment for over 60 years, came to Brush Research for assistance in finishing their reloading dies. After incorporating the Flex-Hone® into their CNC equipment, Tim Taylor, a RCBS engineer said "the new automated process is a real game changer. It is probably 60-70% more efficient than doing it by hand. Also, there was a substantial increase in quality."

