



PRI®
HVLP GRAVITY FEED
PRIMER GUN/CUP

Order No. **803248** Model No. **PRI-612G**

- Includes:**
- 900cc aluminum cup with push-on lid
 - Spray gun lube
 - Clear anodized finish



PRI®

The Start of a Great Finish

- Reduces sanding and overspray
- Sprays a wide variety of primers and other undercoats

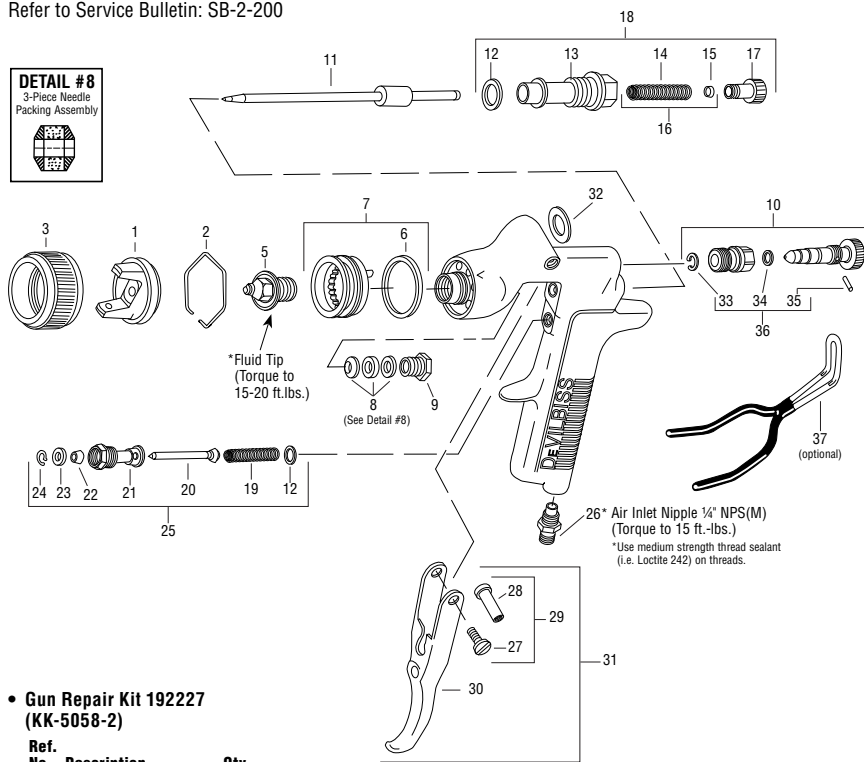
PRI® HVLP Gravity Feed Primer Gun

Order No. Model No.	Type	Fluid Tip (mm)	Inlet Pressure	Application
803248 PRI-612G	HVLP	1.4, 1.8	15-20 PSI	Primer surfacers

PRI® Gravity Feed HVLP Primer Air Cap

#101 air cap (HVLP)	Primers including low VOC Air Cap Order No. 192187 Air Cap Model No. PRI-407-101 16 CFM @ 30 PSI inlet	Air Cap Pattern 11"
Fluid tips	1.2 mm, 1.3 mm, 1.4 mm , 1.5 mm, 1.6 mm, 1.8 mm , 2.0 mm, 2.2 mm (Included tip sizes shown in bold)	

Refer to Service Bulletin: SB-2-200



• Gun Repair Kit 192227 (KK-5058-2)

Ref. No.	Description	Qty.
6	Baffle Seal	1
8	Packing	1
12	Gasket Kit	2
14	Fluid Needle Spring	1
15	Spring Pad	1
19	Air Valve Spring	1
20	Air Valve	1
22	U Cup Seal	1
23	Washer	1
24	Snap Ring	1
32	Fluid Cup Gasket	1
33	Retaining Clip	1
34	Seal	1
35	Pin	1

Chart 1

Order No.	Model No.	Fluid Tip in.	Tip Size I.D. mm
192124	GTI-213-12	.047	1.2
192134	GTI-213-13	.051	1.3
192044	GTI-213-14	.055	1.4
192135	GTI-213-15	.059	1.5
192045	GTI-213-16	.063	1.6
192046	GTI-213-18	.070	1.8
192047	GTI-213-20	.079	2.0
192132	GTI-213-22	.086	2.2

Ref. No.	Order No.	Model No.	Description	Ind. Parts Req.
1	—	—	Primer Air Cap	1
2	191972	JGA-156-K10	Spring Clip (Kit of 10)	1
3	192042	GTI-3	Air Cap Retaining Ring	1
4	192187	PRI-407-101	Primer Air Cap and Retaining Ring	1
5	—	See Chart 1	Fluid Tip	1
•6	192179	GTI-33-K5	Baffle Seal (Kit of 5)	1
7	192178	GTI-425	Baffle Assembly	1
•8	192109	JGA-4035-K5	Packing (Kit of 5)	1
9	190893	34411-122-K10	Packing Nut	1
10	192050	GTI-404	Spreader Valve	1
11	192054	GTI-413	Fluid Needle	1
•12	190161	JGS-72-K10	Gasket Kit (PTFE) (Kit of 10)	2
13	—	—	Body Bushing	1
•14	—	—	Fluid Needle Spring	1
•15	—	—	Spring Pad	1
16	190894	MBD-19-K10	Spring and Pad (Kit of 10)	1
17	192043	GTI-414	Needle Adjusting Screw	1
18	192139	KK-5059	Bushing, Spring, Pad and Knob Kit	1
•19	—	—	Air Valve Spring	1
•20	—	—	Air Valve	1
21	—	—	Air Valve Body	1
•22	—	—	U Cup Seal	1
•23	—	—	Washer	1
•24	—	—	Snap Ring	1
25	190780	JGS-449-1	Air Valve Assembly	1
26	190287	P-MB-51	Air Inlet Nipple 1/4" NPS(M)	1
27	—	—	Trigger Stud Screw	1
28	—	—	Trigger Stud	1
29	190889	JGS-478	Stud and Screw Kit	1
30	—	—	Trigger	1
31	191943	JGS-477-1	Trigger, Stud, Screw Kit	1
•32	190181	KGP-13-K5	Fluid Cup Gasket (Kit of 5)	1
•33	—	—	Retaining Clip	1
•34	—	—	Seal	1
•35	—	—	Pin	1
36	192229	GTI-428-K5	Clip, Seal & Pin Kit (5 Each)	1
37	192219	—	Gun Holder, Coated (Optional)	1

• 192227 (KK-5058-2) Gun Repair Kit includes a quantity of necessary parts.

Suffixes: -K5, -K10 designate kits of multiple parts. Example: JGA-4035-K5 is a kit of 5 packings.