



TEKNA®

BASECOAT

**TEKNA® Basecoat
Spray Gun, by
DeVilbiss®**



The Ultimate Basecoat Spray Gun

- Spray at lower inlet pressures (14-18 psi)
- Improved metallic control
- HVLP for waterborne and solvent based materials
- Superior transfer efficiency

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TEKNA® Basecoat Models

MODELS INCLUDE:

- TEKNA® Basecoat Spray Gun
- HV20 HVLP Air Cap
- Digital Gauge w/ Air Adjusting Valve (HAV-555)
- Gun Wrench
- Color ID rings

Order No.	TEKNA® Basecoat	Air Cap	Needle/Nozzle	Cup Type
703892	TEKNA® Basecoat	HV20 (HVLP)	1.2, 1.3	Uncupped includes Adapter
703893	TEKNA® Basecoat	HV20 (HVLP)	1.3, 1.4	Uncupped includes Adapter
703894	TEKNA® Basecoat	HV20 (HVLP)	1.2, 1.3	900 cc Aluminum
703895	TEKNA® Basecoat	HV20 (HVLP)	1.3, 1.4	900 cc Aluminum

Ref.

No.	Description	Part No.	Qty
1	Air Cap Retaining Ring		1
2	Slip Ring		1
3	Air Cap		1
4	Air Cap Retaining Clip	191972	1
5	Retaining Ring Seal		1
6	Air Cap and Ring	703899	
7	Air Cap Retaining Ring & Seals	703896	1
8	Fluid Nozzle	See Chart 1	1
9	Air Separator		1
*10	Air Separator Seal (kit of 2)	702726	1
11	Air Separator & Seal Kit	703900	1
*12	Body Bushing Gasket		1
13	Body Bushing		1
14	Body Bushing & Gasket	702728	1
15	Fluid Needle		1
*16	Needle Spring		1
*17	Needle Spring Pad		1
18	Fluid Adjusting Knob		1
19	Fluid Adjusting Knob, Spring, & Pad Kit	703897	1
*20	Retaining Clip		1
21	Spreader Valve Body		1
*22	Spreader Valve Seal		1
23	Spreader Valve Adjusting Knob		1
*24	Spreader Valve Pin		1
25	Spreader Valve Assembly	703898	1
*26	Needle Packing		1
*27	Packing Spring		1
*28	Packing Nut		1
29	Packing, Spring & Packing Nut Kit	702731	1
30	Air Valve Body		1
31	Air Valve Cage		1
32	Air Valve Poppet		1
33	Air Valve Spring		1
34	Air Valve Spring Pad		1
35	Air Valve Seal		1
36	Air Valve Assembly	702732	1
*37	Trigger Stud Screw (T20 Star)		1
38	Trigger		1
*39	Trigger Stud		1
40	Trigger, Stud & Screw Kit	702733	1
41	Plug		1
42	Air Inlet	702734	1
43	Colour ID Ring Kit (4 Colours)	702735	1
44	Gun Body		1

OTHER SALABLE PARTS /ACCESSORIES

Wrench (10 & 14mm)	702740
Seal and Pin Kit (Kit of 5) (Items 20, 22 and 24.)	192229
Air Adjusting Valve	702737

* The TEKNA Spray Gun Repair Kit (702736) contains all the parts indicated with an asterisk.

Chart 1: Fluid Nozzle & Fluid Needle Replacement Parts

Fluid Nozzle Size I.D. (mm)	Fluid Nozzle/ Needle Set No.
1.1	702711
1.2	702712
1.3	702713
1.4	702714
1.5	702715

NOTE: When replacing the fluid nozzle or fluid needle, replace both at the same time. Lightly lubricate the threads of the fluid nozzle before reassembling. Torque 14–16 nm (10–12 ft-lbs). Don't over tighten the fluid nozzle. Use 10 mm wrench supplied with gun.

