

**Other
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"Your Automotive Measuring People"

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Inside

Outside

Depth

Sets

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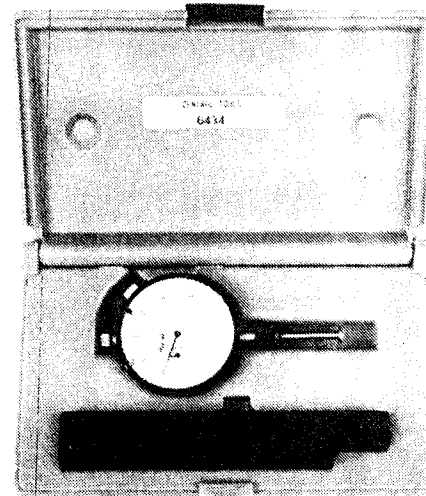
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 **Central Tools, Inc.**

**456 Wellington Avenue
Cranston, Rhode Island 02910**

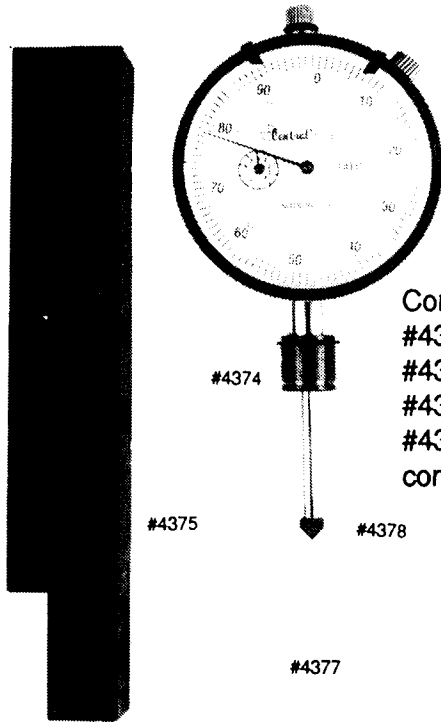
 **Central[®]**

No. 6434



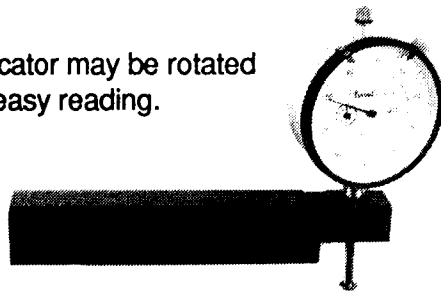
**Sleeve Height and
Counterbore Gage**

Components of No. 6434



Components:
 #4374 Indicator only.
 #4375 Base.
 #4377 Flat contact.
 #4378 Pointed contact.

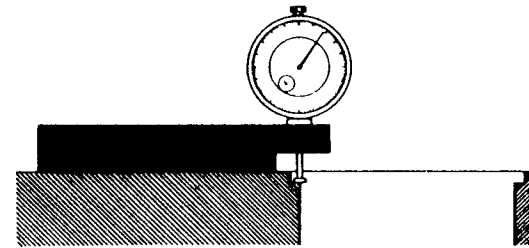
Indicator may be rotated for easy reading.



Pointed contact included for sleeves with coining bead.

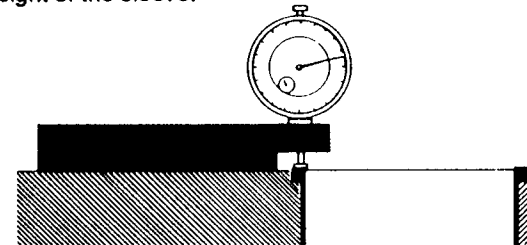
INSTRUCTIONS

1. Place indicator in base and lock set screw lightly.



Measuring counterbore.

2. For measuring counterbore use the flat contact. For sleeves with coining beads use the pointed contact.
3. Place gage on a flat surface and set the indicator to zero by rotating the bezel.
4. With the deck perfectly clean a measurement can be taken directly to the counterbore shoulder and then to the protusion height of the sleeve.



Measuring sleeve height.

5. For blocks with open water jackets the indicator may be reversed in the base, from the position shown. In this manner cylinders up to 5 1/2" can be straddled to check both sleeve height and counterbore depth.