

Standard head

Big Daddy[®] / M39031*

The Big Daddy is the most versatile and powerful Marson brand hand riveter, taking the hard work out of setting large diameter blind rivets. Its extra long handles provide excellent leverage and permit working a foot beyond natural reach. Other features include a patented bearing design, self-adjusting two-piece jaws and single-unit body construction with a steel insert to provide stronger threads for the nosepieces included. In addition, the Big Daddy features a double-gear reduction system which easily sets from 1/8" to 1/4" diameter Klik-Fast rivets in all alloys, including 1/4" Klik-Split® and 3/16" and 1/4" Klik-Lock™* rivets. Additionally, a one-piece collet case eliminates the need to adjust the tool when changing rivet diameters. The Big Daddy model #M39031 comes with 5/32", 3/16" and 1/4" nosepieces, which are stored in the body. Weight: 3.75 lbs.

Big Daddy / M39035*

This is the same tool as M39010, but comes with M39009 attached, extending the tool's reach by an additional $2 \frac{1}{2}$. Weight: 4 lbs.

Big Daddy / M39010*

This is the same tool as M39031, but comes with 3/16", 1/4" and special 1/4" Klik-Split rivet nosepieces. Weight: 3.75 lbs.

Big Daddy Conversion Kit 3 Jaw Set Up / M96050

Converting to a three-jaw set adds additional gripping power and extends jaw life.

Big Daddy II / M39032*

With all the features of the Big Daddy, Big Daddy II includes a built-in mandrel collection receptacle; just remove the end cap on the bottom handle to discard the spent mandrels.

Big Daddy Extended Nosepiece Kit / M39009

Install kit to add an additional 2-1/2" to any Big Daddy tool. Weight: .25 lb.



*Warning: This product contains phthalates that are chemicals known to the State of California to cause cancer, or birth defects, or other reproductive harm.

Hand Rivet Tool Capacity Chart

| | ALUMINUM | | | | | | | | | | | | | | Моло- "Т" | | | | | | | | | |
|-----------------|--------------|------|----------------|-------------------|------|-------|-------|--|-----------------------|------------------|-------|------|--|-------------------|------------------|-------|-----|-------|-------------------------|------|------------|---------------|---------------|---------------|
| | 3/32" | 1/8" | Steel 5/32" | ³ /16″ | 1/4" | 3/32" | - All | ALUMI ⁵ / _{32″} | NUM ³ /16″ | ¹ /4″ | 3/32" | 1/8″ | Steel ⁵ / _{32″} | ³ /16″ | ¹ /4″ | 3/32" | — S | 5/32" | SS ³ /16″ | 1/4" | В 3/16″ | DLT®* 1/4″ | Rive 3/16" | атs — 1/4″ |
| HP-2/M39000 | • | • | • | • | | • | • | • | • | | • | • | • | • | | • | • | • | | | | | | |
| HP-3/M39002 | • | • | • | • | | • | • | • | • | | • | • | • | • | | • | • | • | | | | | | |
| SP-1/M39005 | • | • | • | • | | • | • | • | • | | • | • | • | • | | • | • | • | | | | | | |
| BIG DADDY (ALL) | | • | • | • | • | | • | • | • | • | | • | • | • | • | | • | • | • | • | • | • | • | • |

Hand Rivet Tools — Standard and Special Nosepieces

| | ³ / _{32"} | ¹ /8″ | SIZES | ³ /16″ | 1/4" | Моло ³ /16″ | BOLT ^{®*} | T-Rivet S | DIZES |
|-----------------|-------------------------------|------------------|--------|-------------------|--------|---------------------------|--------------------|-----------|--------|
| HP-2/M39000 | M39131 | M39128 | M39130 | M39129 | | | | | |
| HP-3/M39002 | M39131 | M39128 | M39130 | M39129 | | | | | |
| SP-1/M39005 | M39160 | M39165 | M39164 | M39162 | | | | | |
| BIG DADDY (ALL) | | M96024 | M96025 | M96026 | M96027 | M96031 | M96030 | M96029 | M96028 |

* When setting Marson band Klik-Lock rivets, no special nosepiece is required.