



A Division of Thiessen Products, Inc.

INSTRUCTION SHEET FOR TOOL #2237



PINION GEAR LOCK TOOL

USE ON ALL BIG TWINS - 1954-PRESENT SINGLE CAM

CAUTION: Disconnect Battery Cable. Do not use electrical or air impact. Use 1/4 - 24 cam cover screw on pre 1970.

1. Refer to H-D® Service Manual for removal of cam.
2. Refer to H-D® Service Manual for removal of pinion gear.
3. Position any tooth on pinion gear so it is facing straight down and matches groove in lock tool.
4. Install lock tool over dowel pin in case, before tightening screws push lock tool up against bottom of pinion gear, then tighten tool with 2 screws.
5. Torque pinion nut to H-D® specifications, using JIMS® Tool No. 94555-55A for 1954-1992 models.

CAUTION: WEAR SAFETY GLASSES. EXCESSIVE FORCE MAY DAMAGE PARTS! ,SEE JIMS® CATALOG FOR OVER 100 OTHER TOP QUALITY PROFESSIONAL TOOLS. THE LAST TOOLS YOU WILL EVER NEED TO BUY.

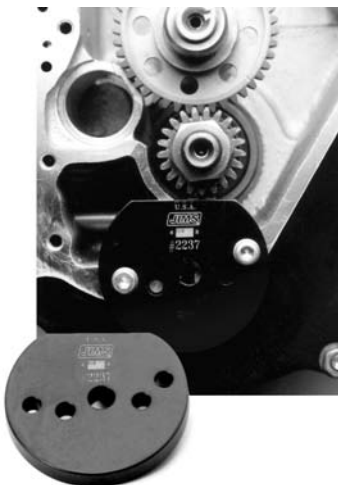
"From The Track... To The Street!"

555 DAWSON DRIVE, CAMARILLO, CA 93012 • PHONE 805-482-6913 • FAX 805-482-9224



A Division of Thiessen Products, Inc.

INSTRUCTION SHEET FOR TOOL #2237



PINION GEAR LOCK TOOL

USE ON ALL BIG TWINS - 1954-PRESENT SINGLE CAM

CAUTION: Disconnect Battery Cable. Do not use electrical or air impact. Use 1/4 - 24 cam cover screw on pre 1970.

1. Refer to H-D® Service Manual for removal of cam.
2. Refer to H-D® Service Manual for removal of pinion gear.
3. Position any tooth on pinion gear so it is facing straight down and matches groove in lock tool.
4. Install lock tool over dowel pin in case, before tightening screws push lock tool up against bottom of pinion gear, then tighten tool with 2 screws.
5. Torque pinion nut to H-D® specifications, using JIMS® Tool No. 94555-55A for 1954-1992 models.

CAUTION: WEAR SAFETY GLASSES. EXCESSIVE FORCE MAY DAMAGE PARTS! ,SEE JIMS® CATALOG FOR OVER 100 OTHER TOP QUALITY PROFESSIONAL TOOLS. THE LAST TOOLS YOU WILL EVER NEED TO BUY.

"From The Track... To The Street!"

555 DAWSON DRIVE, CAMARILLO, CA 93012 • PHONE 805-482-6913 • FAX 805-482-9224