

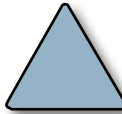




Carbide Brake Lathe Inserts

Brake Lathe	Models	SPC Part #	Per Pack	OEM Part #	Cutting Edges	Description	Bits - Actual Size	
Accu-Turn	8911, 8922, 8944, 8989, 8991, 8993	06005	5	433795	3	Positive rake carbide bit.	 <p>SPC Part # 06005 06010 40702 40706 40710</p>	
		06010	10	433796	3			
All Tool	747	06506	6		3	Positive rake carbide bit.		
		06510	10		3			
Ammco	1000, 1001, 3000, 4000, 4100, 7000, 7700 On-vehicle lathe 700, 705, 710 Drum side on 3850	06202	2	6914-2	12	Negative rake carbide bit.		
		06206	6	6914-6	12			
		06210	10	6914-10	12			
	1000, 1001, 3000, 4000, 4100, 7000, 7700 On-vehicle lathe 700, 705, 710 Drum side on 3850	06610	10		12-18	Round bits for round tool holders.		
	3850, 4000, 7000, 7500 6900, 6950 Twin cutter/9381 Grinding Set	10306	6	7681-6	3	Positive rake carbide bit.		
FMC-John Bean/Barrett	67BSD, 67DLX, 67GSA, 69DLX, 701ECF, 601PF FMC or Barrett 400, 500, 600, 700	40702	2	90487	3	Positive rake carbide bit with .020 radius. Left and right hand tool holders.		 <p>SPC Part # 06506 06510 06202 06206 06210 10306</p>
		40706	6		3			
		40710	10	90488	3			
		10306	6	91212	3			
	500 Series On-The-Car Lathe	06202	2	90817	3	Negative rake carbide bit.		
	500 Series On-The-Car Lathe	06206	6		3			
		06210	10		3			
Hofmann/RJ West	True-Cut 400/401	40702	2	722-83-4	3	Positive rake carbide bit.		
		40706	6		3			
		40710	10		3			
	660	06202	2	6914-2	12	Negative rake carbide bit.		
		06206	6	6914-6	12			
		06210	10	6914-10	12			
Hunter	BL500, BL501, BL505	06506	6	221-583-3	3	Positive rake carbide bit. For Rotors.	 <p>SPC Part # 70210 90310</p>	
		06510	10					
	201,205	70210	10	V302-07-167	12	Negative rake carbide bit.		
Kwik-Way	SDL, DL, 850 Disc Lathe, NDL, BDL, CBL Kwi-Lathe On-The-Car #108-0005-04 ROTUNDA, LINE-O-TRONICS	80206	6	109-1092-23	3	Positive rake carbide bits for rotor and drum.		
		80210	10		3			
Performance	66, 6600, 7100, 7200, 7600	06506	6	8711	3	Positive rake carbide bits for rotor and drum.		
		06510	10	8711	3			
Perfect Equipment	400 & 450 Twin Turn	40702	2	W139	3	Positive rake carbide bit.		 <p>SPC Part # 06906 06910 80206 80210 70606</p>
		40706	6		3			
		40710	10		3			
Pro-Cut	Warthog, PFM 9.2 DRO, PFM 9.1 DRO 610 On-The-Car Lathe	06906	6		3	Positive rake carbide bit for Ford.		
		06910	10	50-742	3			
	610 On-The-Car Lathe	70606	6	50-701	3	Positive rake carbide bit.		
Rels	SW504 Swing Arm	80206	6	SW4236-15	3	Positive rake 15 degree carbide bit.		
		80210	10		3			
	204C, 204D, 204S, 205DC, 415 2000	90310	10	29687V	3	Positive rake carbide bit.		
		06202	2		12			
		06206	6	45001	12	Negative rake carbide bit.		
		06210	10		12			
RTI	BRC500, BRC550 BRC35 On-The-Car Lathe	10306	6		3	Positive rake carbide bit.		
Snap-On	YA180, YA281	80206	6	BTK10A	3	Positive rake carbide bit.	 <p>SPC Part # 06610</p>	
		80210	10					
Van Norman	204S Old Style, 205DR, 301, 303, 304, 305, 310, 404, 404,4 05	90203	3	302167	2	Positive rake parallelogram drum bit.		
		90310	10	129687 866561	3	Positive rake bit.		
VGB	610 On-The-Car Lathe	70606	6		3	Positive rake carbide bit.		



Tech Tip: Positive rake bits usually have 3 cutting edges, have a tapered shape to them, and are installed on a flat tool holder. Negative rake bits can have 12 cutting edges, are square with the edges, and are used with an angled tool holder.

SPC Part #
90203

