

SEM adhesives are formulated with the technician in mind. With epoxy, acrylic & urethane technologies, no matter the substrate or job size, SEM can cover all your adhesive application needs.

ROOF SKINS | DOOR SKINS | APPLIQUE PANELS | QUARTER PANELS | PLASTIC TABS & BRACKETS | STRUCTURAL COMPONENTS

PART#	TWO COMPONENT PRODUCT	WORKING TIME	SET TIME	HEAT SET TIME	CURE TIME	HEAT CURE TIME	RESIN	SIZE
39310	Insta-Bond 2 Component Kit	-	Instant	-	-	-	Cyanoacrylate	3 oz. Kit
39311	Insta-Bond Adhesive	-	Instant	-	-	-	Cyanoacrylate	1 oz.
39322	Insta-Bond Accelerator	-	-	-	-	-	-	2 oz.
39337	Dual-Mix Door Skin & SMC Adhesive	30 Min	2 Hr	-	24 Hr	1 Hr	Epoxy	7 oz. Cartridge
39537	Dual-Mix Weld-Bond Adhesive	1 Hr	3 Hr	-	24 Hr	1 Hr	Acrylic	7 oz. Cartridge
39747	Dual-Mix Multi-Purpose Panel Adhesive	90 Min	4 Hr	-	24 Hr	1 Hr	Epoxy	7 oz. Cartridge
39757	Dual-Mix Structural Impact Resistant Adhesive	1 Hr	8 Hr	15 Min	48 Hr	30 Min	Epoxy	7 oz. Cartridge
39897	Dual-Mix Patch Panel Adhesive	10 Min	20 Min	-	30 Min	15 Min	Acrylic	7 oz. Cartridge
40202	Dual-Mix Quick Set 20	15 Sec	20 Sec	-	15 Min	-	Urethane	1.7 oz. Cartridge
40207	Dual-Mix Quick Set 20	15 Sec	20 Sec	-	15 Min	-	Urethane	7 oz. Cartridge
40502	Dual-Mix Quick Set 50 – Black	45 Sec	50 Sec	-	15 Min	-	Urethane	1.7 oz. Cartridge
40507	Dual-Mix Quick Set 50 – Black	45 Sec	50 Sec	-	15 Min	-	Urethane	7 oz. Cartridge
40517	Dual-Mix Quick Set 50 – Clear <b>NEW</b>	45 Sec	50 Sec	-	15 Min	-	Urethane	7 oz. Cartridge
41807	Dual-Mix Quick Set 180	3 Min	30 Min	-	24 Hr	-	Urethane	7 oz. Cartridge
68432	Mini-Max General Purpose Adhesive	3 Min	7 Min	-	1 Hr	15 Min	Epoxy	1 oz. Cartridge
68442	Mini-Max Clear Fast Set Adhesive	2 Min	5 Min	-	1 Hr	-	Epoxy	1 oz. Cartridge

### DUAL-MIX STRUCTURAL IMPACT RESISTANT ADHESIVE (SIRA)

For bonding structural & non-structural components where specified by the vehicle manufacturer.

- Dual-Mix Forever Warranty\*
- OEM recommended
- Exceptional impact & peel strength
- Excellent corrosion resistance
- Spacer beads for consistent bond line thickness
- Rivet & weld bonding compatible



PART#	SIZE
39757	7 oz. Cartridge

### DUAL-MIX MULTI-PURPOSE PANEL ADHESIVE

For panel bonding of steel, aluminum, SMC & fiberglass.

- Dual-Mix Forever Warranty\*
- OEM recommended
- Exceptional impact & peel strength
- Long working time
- Excellent corrosion resistance
- Spacer beads for consistent bond line thickness
- Non-sag formula
- Compatible with MIG or STRSW welding



PART#	SIZE
39747	7 oz. Cartridge

### DUAL-MIX DOOR SKIN & SMC ADHESIVE

For quickly bonding any combination of steel, aluminum, fiberglass & SMC.

- Dual-Mix Forever Warranty\*
- OEM recommended
- Excellent corrosion protection
- Bonds multiple substrates
- Non formula



PART#	SIZE
39337	7 oz. Cartridge

### DUAL-MIX WELD-BOND ADHESIVE

Formulated to bond metal surfaces without the use of primer.

- Dual-Mix Forever Warranty\*
- OEM recommended
- Spacer beads for consistent bond line thickness
- Excellent environmental resistance



PART#	SIZE
39537	7 oz. Cartridge

### DUAL-MIX PATCH PANEL ADHESIVE

For quickly bonding metal panels without the use of primer.

- Dual-Mix Forever Warranty\*
- OEM recommended
- Non-sag formula
- Quick cure time



PART#	SIZE
39897	7 oz. Cartridge

### DUAL-MIX QUICK SET 20

A very fast, opaque, urethane adhesive designed for bumper tab repair & bonding most small plastic, steel & aluminum parts.

- Dual-Mix Forever Warranty\*
- OEM recommended
- High strength & sandable
- Bonds multiple substrates
- Non formula
- Very fast setting



PART#	SIZE
40202	1.7 oz. Cartridge
40207	7 oz. Cartridge

### DUAL-MIX QUICK SET 50

General purpose, urethane adhesive with a 50 second set time for bonding most plastic, steel, aluminum SMC & fiberglass parts.

- Dual-Mix Forever Warranty\*
- OEM recommended
- High strength & sandable
- Bonds multiple substrates
- Non formula
- Fast setting



PART#	COLOR	SIZE
40502	Black	1.7 oz. Cartridge
40507	Black	7 oz. Cartridge
40517	Clear <b>NEW</b>	7 oz. Cartridge

\*Visit [semproducts.com/warranty](http://semproducts.com/warranty) for complete Dual-Mix warranty information.

**DUAL-MIX QUICK SET 180**

General purpose, black, urethane adhesive with a three minute working time designed for repairing & bonding most small to medium plastic, steel, aluminum, glass, SMC & fiberglass parts.

- **Dual-Mix Forever Warranty\***
- **OEM recommended**
- High strength & sandable
- Bonds most substrates
- Non-sag formula
- Extended 3 minute working time



PART#	SIZE
<b>41807</b>	7 oz. Cartridge

**MINI-MAX™ GENERAL PURPOSE ADHESIVE**

For fast bonds on most surfaces.

- Exceptional adhesion
- Ideal working time
- Bonds multiple substrates



PART#	SIZE
<b>68432</b>	1 oz. Cartridge

\*Visit [semproducts.com/warranty](http://semproducts.com/warranty) for complete Dual-Mix warranty information.

**MINI-MAX CLEAR FAST SET ADHESIVE**

For an invisible bond on plastic, metal, fiberglass & wood.

- High strength
- Fast cure
- Bonds multiple substrates



PART#	SIZE
<b>68442</b>	1 oz. Cartridge

**INSTA-BOND**

Combination of cyanoacrylate adhesive & accelerator for instant bonding of small parts.

- **OEM recommended**
- Holds torn plastic together during repair
- Provides high strength bonds
- Accelerator creates an instant bond



PART#	SIZE
<b>39310</b>	3 oz. Kit
<b>39311</b>	1 oz. Bottle
<b>39322</b>	2 oz. Bottle

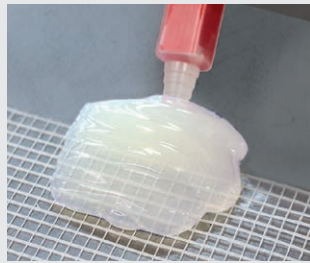


**Repairing A Bumper Tab**

WITH **NEW DUAL-MIX QUICK SET 50 – CLEAR**

Prepare surface & **Dual-Mix** cartridge as instructed in the **Technical Data Sheet**.

For badly torn damage, drill 1/8" holes approximately 1/2" apart into the repair area. This will help lock the repair material in place.



Cut a piece of **Plastic Repair Contouring Tape** twice the length of the repair.  
Dispense **Dual-Mix Quick Set 50 – Clear** onto **Plastic Repair Contouring Tape**.



Apply both to the repair area & mold into shape using your gloved hands or a spreader.  
Allow the adhesive to cure for 5 minutes before removing the plastic film.



Sand with a P80 – P180 grit disc to desired shape & drill as needed.  
*The clear formula allows you to see exactly where the original hole is located.*

**FILLERS & GLAZES**

When repairing pinholes, scratches & minor damage, **SEM** has a range of high quality products to suit your needs. All **SEM** fillers & glazes come with the same cream hardener reducing likelihood of hardener errors.

**METAL BITE™ FINISHING GLAZE**

Two-component, polyester finishing glaze that quickly fills sand scratches & other minor imperfections.

- Optimized viscosity flows into surface imperfections diminishing pinholes & bridging over scratches
- Fast drying to a tack-free finish
- Exceptional sanding qualities extend life of sandpaper
- Can be applied over properly prepped OE paint
- Flexible for use on semi-flexible plastics



PART#	SIZE
<b>39592</b>	24 oz. Tube
<b>39599</b>	15 oz. Pouch

**BUMPER BITE™ FLEXIBLE GLAZE**

Two-component, flexible polyester filler that quickly fills sand scratches, pinholes, & minor imperfections on many automotive substrates.

- Extremely flexible for enhanced resistance against cracking
- Fast drying to a tack-free finish
- Exceptional sanding qualities extend life of sandpaper
- Can be applied over properly prepped OE paint
- Excellent adhesion



PART#	SIZE
<b>40482</b>	16 oz. Tube
<b>40489</b>	14 oz. Pouch

**CARBO FILL+™ FILLER**

Two-component, carbon fiber & short strand fiberglass enriched filler for repairing SMC, fiberglass, rigid plastic, steel & aluminum.

- Carbon fiber & short strand fiberglass reinforced
- Will not stain or bleed through
- Can be applied over properly prepped OE paint
- Exceptional sanding qualities extend life of sandpaper



PART#	SIZE
<b>40542</b>	16 oz. Tube
<b>40549</b>	14 oz. Pouch