

PREP

PLASTIC REFINISHING

1



Clean with **SEM Soap** and a gray scuff pad.

Scrub thoroughly, paying close attention to textured or recessed areas.

Wipe with a clean, damp, lint-free cloth to remove all residue.

2



Apply **Plastic & Leather Prep** or **XXX Universal Surface Cleaner**.

Wipe clean in one direction using a clean, lint-free cloth.

! **Wiping in one direction** will remove contaminants from the surface rather than smearing contaminants over the surface.

! If contamination still exists, water will bead on the surface when dry. Repeat steps 1 and 2 until beading no longer occurs.

3

DETERMINE THE CORRECT ADHESION PROMOTER.

A **Sure-Coat™** is a waterborne coating and is not compatible with **Sand Free Adhesion Promoter**.

If applying **Sure-Coat** on ABS, do not use an adhesion promoter.

Place a drop of acetone on the back of the plastic. Rub with your gloved finger.

If the plastic smears and melts, it is ABS. Use **Sand Free Adhesion Promoter**.

Apply a medium wet coat of **Sand Free Adhesion Promoter**. **SEE NOTE A.**

While still wet, apply a light coat of **Color Coat™**. Avoid applying the first coat too heavily as sagging may occur.

As the **Sand Free Adhesion Promoter** evaporates, **Color Coat** is drawn into the surface resulting in excellent adhesion.

B When using **Bumper Coater™**, an adhesion promoter is not required, with the exception of **Bumper Coater Low VOC**.

If the acetone does not have an effect on the plastic, use **XXX Adhesion Promoter** or **Plastic Adhesion Promoter**. **SEE NOTE B.**

Apply one medium wet coat of **XXX Adhesion Promoter** or **Plastic Adhesion Promoter**. Allow to flash 3 – 5 minutes before topcoating.

4



Apply **Bumper Coater**, **Color Coat**, **Sure-Coat**, **Trim Black**, or **Trim Black Ultra**. See pages 5 – 6 for topcoating instructions.

PRODUCT LIST



PREP

Part	Product	Size
38353	Plastic & Leather Prep	16 oz. Aerosol
39362	SEM Soap	16 oz. Tube
77771	XXX Universal Surface Cleaner	Gallon
77774	XXX Universal Surface Cleaner	Quart



ADHESION PROMOTERS

Part	Product	Size
38363	Sand Free Adhesion Promoter	16 oz. Aerosol
39863	Plastic Adhesion Promoter	20 oz. Aerosol ★
77723	XXX Adhesion Promoter	16 oz. Aerosol ★

★ OEM recommended



PAINT

Product	Size
Bumper Coater - Available in 13 Colors	16 oz. Aerosol
Bumper Coater - Black	Quart & Gallon
Bumper Coater - Low VOC - Black	Quart & Gallon
Color Coat - Available in 53 Colors	16 oz. Aerosol ★
Color Coat - Mixing System	Gallons ★
Color Coat - Mixing System	Cone Quarts ★
Color Coat - Mixing System	Quarts ★
Sure-Coat - 1000s of Formulas	Pint ★
Trim Black	20 oz. Aerosol ★
Trim Black	Quart & Gallon ★
Trim Black - Low VOC Trim Black	Quart & Gallon ★
Trim Black Ultra - Matte, Satin & Gloss	20 oz. Aerosol ★

★ OEM recommended

For additional sizes and colors, see complete product listings on pages 7 – 8.

i CHECK LOCAL VOC REGULATIONS TO ENSURE COMPLIANCE OF ALL PRODUCTS IN YOUR AREA. ALWAYS WEAR OSHA REQUIRED (PPE) PERSONAL PROTECTION EQUIPMENT TO ENSURE YOUR SAFETY.

PRODUCT LIST

PLASTIC, VINYL, LEATHER, CARPET AND VELOUR REFINISHING



BUMPER COATER™

Part	Product	Size
39073	Gloss Silver	16 oz. Aerosol
39083	Gloss Black	16 oz. Aerosol
39101	Flexible Black	Gallon
39101-LV	Low VOC-Flexible Black	Gallon
39103	Flexible Black	16 oz. Aerosol
39104	Flexible Black	Quart
39104-LV	Low VOC-Flexible Black	Quart
39153	Charcoal	16 oz. Aerosol
39163	Med Smoke	16 oz. Aerosol
39173	Dk Smoke	16 oz. Aerosol
39183	Med Gray	16 oz. Aerosol
39193	Dk Gray	16 oz. Aerosol
39253	Med Titanium Met	16 oz. Aerosol
39263	Dk Titanium Met	16 oz. Aerosol
39273	Charcoal Met	16 oz. Aerosol
39283	Lt Titanium Met	16 oz. Aerosol
39293	Honda Black	16 oz. Aerosol



SURE-COAT™

Part	Color	Size
05500	Poly-Brush Applicator	N/A
16004	Cross Linker	4 oz. Bottle
16015	Black	Half Gallon
16018	Black	Pint
16085	Silver	Half Gallon
16088	Silver	Pint
16505	Red Oxide	Half Gallon
16508	Red Oxide	Pint
16515	Indo Yellow	Half Gallon
16518	Indo Yellow	Pint
16525	Quindo Red	Half Gallon
16528	Quindo Red	Pint
16535	Thalo Blue	Half Gallon
16538	Thalo Blue	Pint
16545	White	Half Gallon
16548	White	Pint

SURE-COAT

Part	Color	Size
16565	Thalo Green	Half Gallon
16568	Thalo Green	Pint
16578	Magenta	Pint
16585	Bright Red	Half Gallon
16588	Bright Red	Pint
16595	Yellow Oxide	Half Gallon
16598	Yellow Oxide	Pint
16705	High Gloss Clear	Half Gallon
16708	High Gloss Clear	Pint
16715	Satin Gloss Clear	Half Gallon
16718	Satin Gloss Clear	Pint
16725	Low Luster Clear	Half Gallon
16728	Low Luster Clear	Pint
16739	Mixing System	Half Gallon
16749	Mixing System	Pint
16754	Reducer	Quart
16808	Flattener	Pint
70400	Dauber Bottle	4 oz. Bottle



CLASSIC COAT™

Part	Color	Size
17013	Midnight Black	16 oz. Aerosol
17023	Lt Graphite	16 oz. Aerosol
17033	Lt Parchment	16 oz. Aerosol
17043	Med Graphite	16 oz. Aerosol
17053	Med Parchment	16 oz. Aerosol
17063	Med Prairie Tan	16 oz. Aerosol
17073	Med Dk. Graphite	16 oz. Aerosol
17083	Dk Graphite	16 oz. Aerosol
17093	Black	16 oz. Aerosol
17103	Dk Gray	16 oz. Aerosol
17113	Graphite	16 oz. Aerosol
17123	Lt Gray	16 oz. Aerosol
17133	Lt Neutral	16 oz. Aerosol
17143	Lt Oak	16 oz. Aerosol
17163	Med Dk Pewter	16 oz. Aerosol
17173	Med Gray	16 oz. Aerosol
17183	Med Neutral	16 oz. Aerosol
17203	Shale	16 oz. Aerosol
17213	Very Dk Gray	16 oz. Aerosol
17223	Very Dk Pewter	16 oz. Aerosol
17243	Taupe	16 oz. Aerosol
17263	Classy Gray	16 oz. Aerosol
17293	Ivory	16 oz. Aerosol
17313	Tan	16 oz. Aerosol

CLASSIC COAT

Part	Color	Size
17323	Creamy Ivory	16 oz. Aerosol
17353	Silver Gray	16 oz. Aerosol
17363	Lt Graystone	16 oz. Aerosol
17373	Dk Slate Gray	16 oz. Aerosol
17383	Med Lt Stone	16 oz. Aerosol
17393	Lt Stone	16 oz. Aerosol
17403	Camel	16 oz. Aerosol
17413	Lt Cashmere	16 oz. Aerosol
17423	Med Cashmere	16 oz. Aerosol
17433	Very Dk Cashmere	16 oz. Aerosol
17503	Limo Flat Black	16 oz. Aerosol



TRIM BLACK

Part	Product	Size
39033	Trim Black-Charcoal Met	16 oz. Aerosol
39063	Trim Black-Gloss Black	16 oz. Aerosol
39068	Trim Black-Gloss Black	Pint
39141	Trim Black	Gallon
39141-LV	Low VOC Trim Black	Gallon
39143	Trim Black	20 oz. Aerosol
39144	Trim Black	Quart
39144-LV	Low VOC Trim Black	Quart
49133	Trim Black Ultra-Matte	20 oz. Aerosol
49143	Trim Black Ultra-Satin	20 oz. Aerosol
49153	Trim Black Ultra-Gloss	20 oz. Aerosol



ADDITIONAL FINISHING

Part	Product	Size
39643	Tac Free	16 oz. Aerosol
39728	Super SEM Flex	Pint