



Paper sheets and rolls are engineered for optimum performance when sanding metal, wood, composites and painted surfaces. The sheets are packed in protective packaging to eliminate waste and permit easy, neat storage.

Categories:
Applications:

All purpose, wood sanding, stearated (non-loading), waterproof, and heavyweight
Light-duty metal sanding, primer sanding, defect removal from painted surfaces, filler sanding, sanding and finishing of composites and fiberglass, bare wood sanding, sanding between sealer coats

Size Range:
Grit Range:

Full Sheets, Cut Sheets, File Strips and Rolls
36 – 2500

Abrasive Grain:

Ceramic Alumina, Zirconia Alumina, Aluminum Oxide, Silicon Carbide, and Garnet

Paper Weights:

Heavyweight – E; Lightweight – A through D

Machine Used:



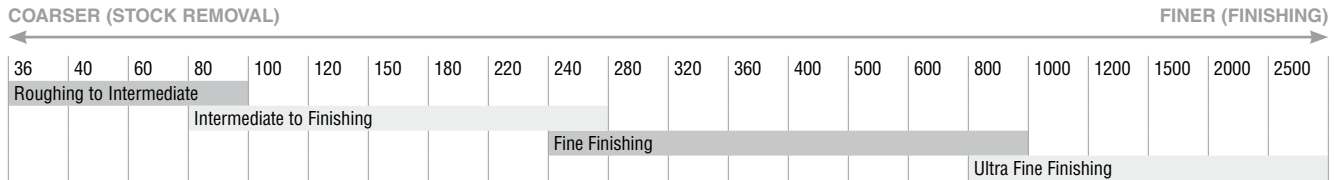
Material-to-Product Recommendation Guide

	BEST			BETTER			GOOD						
	Blaze A995	Dry Ice A975	A2750P	Black Ice T214	Black Ice T401	A259PS	Durite A475	Blue-Bak T414	Gold Reserve A296	PB273	Garnet	TufBak T461	Other
Unfinished Metal	◆	◆	◆						◆	◆			
Primed / Painted Surfaces / Between Coats	◆	◆	◆				◆		◆	◆			
Fiberglass / Composites	◆	◆	◆				◆		◆	◆			
Bare Wood	◆	◆	◆								◆		
											A511, A513, A514		
Clear Coat Sanding				◆	◆								◆
Sealer Sanding	◆	◆	◆				◆		◆	◆			
Lacquer Sanding				◆	◆			◆					◆
Wet Sanding				◆	◆			◆					◆
Paint Stripping	◆	◆	◆			◆	◆						A290
All Purpose	◆	◆	◆			◆							A212, A213, A211

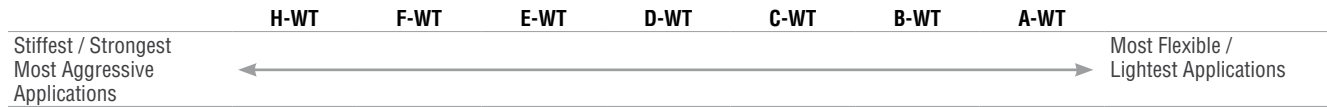
Cross Reference Guide

NORTON	3M	Hermes	Klingspor	Mirka	SIA	VSM
STEARATED (NON-LOADING)						
Blaze A995	732U, 737U, 755L, 775L	CR116	—	—	—	—
Dry Ice A975	334U	—	PS36	—	Siaprime 5550	—
A2750P	216U, 255L, 236U, 260L, 334U	VC154-LL	PS33, PS73W	Q-Silver, Royal Micro	1940, 1944, 1950	—
A259PS	216U, 255L, 236U, 260L, 334U	—	—	—	—	—
Durite A475	405N, 414N, 415U, 426U, 435U	SF168	PL35, PS14	CaratFlex, PolarStar	1748	CP131A
Gold Reserve A296 / PB273	216U, 236U, 316U, 315U, NX	VC154-LL	PS33, PS73W	Q-Silver, Royal Micro, Bulldog Gold	19,401,950	MP10
WATERPROOF						
Blue Ice T214	213Q	WAFlex28	—	—	1913, 1951, 1600	—
Blue Ice T401	401Q, 414Q, 486Q	WSFlex16	PL35	Waterproof (A)	—	CP918A
Blue-Bak T414	413Q	WSFlex 16	PS14	Waterproof (A)	—	CP918A/C
TufBak T461	431Q	WSFlex 18	PS14	—	1727	CP918A/C
ALL PURPOSE/WOOD						
A211	230U, 240N, 346U	—	—	—	—	—
A212	210N	—	PL31	—	—	—
A213	230N	—	PL31	—	—	—
Garnet A511	110N	—	PS10	—	1400	—
Garnet A513	130N	GCAB	—	—	—	—
Garnet A514	140N	GCAB	—	—	—	—
HEAVYWEIGHT PAPER						
BlueFire H875P	740I, 745I, 750U, 751U, 751I	BW110	PS36	Royal CRS. Cut	1820, 1919, 1948	KP510E, KP709

Application/Grit Recommendation Guide



Recommended Backing Weight



Paper Rolls



Best choice for fast cut rate and maximum dust extraction

BLAZE A995 MULTI-AIR CYCLONIC CERAMIC ALUMINA

- P-graded next-generation ceramic aluminum oxide abrasive for fastest cut rate and longest life with innovative spiral hole design to optimize dust extraction
- Proprietary D-weight Polyester-reinforced, flexible latex-saturated backing for 100% improvement in tear strength and edge durability providing longer life in all applications
- Waterbased, non-loading (No-Fil) stearate resists clogging and increases roll life; hook and loop (NorGrip) back for easy mounting and changing



Best choice for the most demanding dry sanding applications

DRYICE A975 CERAMIC ALUMINA

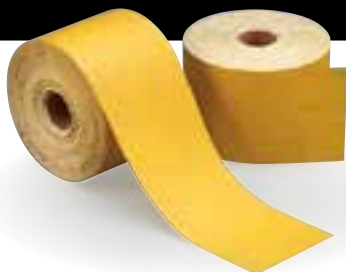
- P-graded, 100% SG ceramic alumina abrasive delivers fastest cut rate and longest life of any paper roll; available in Multi-Air Cyclonic version with laser-cut, spiral, vacuum-hole design to maximizes dust extraction
- Unique fiber reinforced, flexible B-wt. latex saturated paper backing for 50% - 60% improvement in tear strength while retaining flexibility; perforated for easy sizing
- Water-based non-pigmented stearate No-Fil coating provides improved load resistance and no color transfer to work



Better choice for high performance dry sanding applications

A2750P ALUMINUM OXIDE

- Premium P-graded, heat treated, toughened aluminum oxide abrasive delivers superior life, fast cut rate, consistent finish
- Unique fiber reinforced, flexible B-weight latex saturated backing provides 50% - 60% improvement in tear strength while retaining flexibility
- Water-based, non-pigmented stearate No-Fil coating provides maximum load resistance; available in Multi-Air Cyclonic version for maximum dust collection



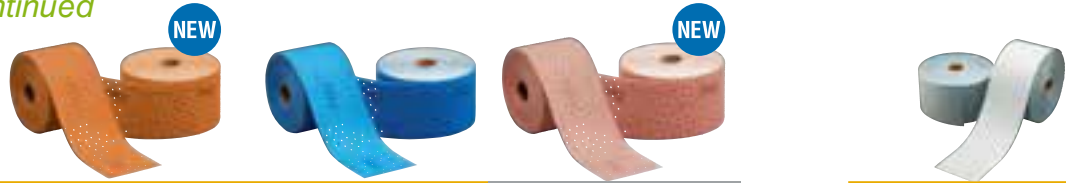
Good choice and value for dry sanding and finishing aluminum, fiberglass, composites, hard woods and soft woods

A296 GOLD ALUMINUM OXIDE

- P-graded premium aluminum oxide abrasive produces a quick, cool cut and a more consistent surface finish
- Strong paper backing resists tearing while staying conformable and flexible
- Water-based, non-loading No-Fil stearate coating minimizes clogging and increases disc life

Paper Rolls *continued*

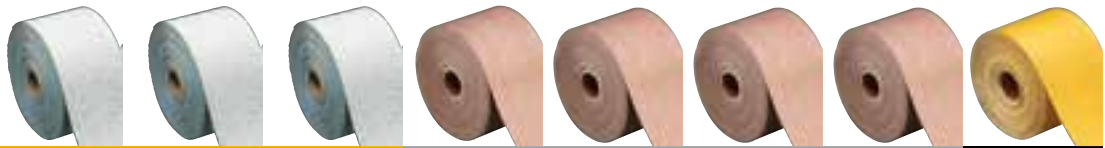
Hook and Loop
Paper Rolls



TIER:	BEST	BEST	BETTER	BEST	
TRADENAME:	BLAZE A995 NO-FIL MULTI-AIR CYCLONIC	DRY ICE A975 NO-FIL MULTI-AIR CYCLONIC	A2750P NO-FIL MULTI-AIR CYCLONIC	DRY ICE A975 NO-FIL	
ABRASIVE:	Ceramic Alumina	Ceramic Alumina	Aluminum Oxide	Ceramic Alumina	
BACKING WEIGHT:	D-Weight.	C- & B-Weight	D-Weight	B-Weight.	
BACKING ATTACHMENT:	Hook & Loop	Hook & Loop	Hook & Loop	Hook & Loop	
OTHER:	P-Graded	P-Graded	P-Graded	P-Graded	
SIZE:	2-3/4" x 13 yd	2-3/4" x 13 yd	2-3/4" x 13 yd	2-3/4" x 13 yd	
GRIT	PKG./CASE	PART #	PART #	PKG./CASE	PART #
80	1/4	699573 08899	636425 06113	1/4	636425 06261
120	1/4	699573 08900	636425 06114	1/4	636425 06259
150	1/4	699573 08901	636425 06117	1/4	636425 06258
180	1/4	699573 08902	636425 06118	1/4	636425 06257
220	1/4	699573 08903	636425 06119	1/4	636425 06256
240	1/4		636425 06120		
320	1/4		636425 06121	1/4	636425 06255
400	1/4		636425 06122	1/4	666233 29518
500	1/4		636425 06123	1/4	666233 29547
600	1/4		636425 06124	1/4	666233 29548

2-3/4" wide hook and loop paper rolls are perforated at 2-3/4" which allows use on all standard lengths of hand blocks and file boards. Additional grit sizes available, contact your Norton rep for more details.

PSA (Pressure Sensitive Adhesive) Paper Rolls



TIER:	BEST	BEST	BEST	BETTER	BETTER	BETTER	BETTER	GOOD
TRADENAME:	DRY ICE A975 NO-FIL	DRY ICE A975 NO-FIL	DRY ICE A975 NO-FIL	A275 OP NO-FIL	A275 OP NO-FIL	A275 OP NO-FIL	A275 OP NO-FIL	GOLD RESERVE A296 NO-FIL
ABRASIVE:	Ceramic Alumina	Ceramic Alumina	Ceramic Alumina	Aluminum Oxide	Aluminum Oxide	Aluminum Oxide	Aluminum Oxide	Aluminum Oxide
BACKING WEIGHT:	C-Weight.	C-Weight.	B-Weight.	B-Weight.	B-Weight.	B-Weight.	B-Weight.	B-Weight
BACKING ATTACHMENT:	PSA	PSA	PSA	PSA	PSA	PSA	PSA	PSA
OTHER:	P-Graded	P-Graded	P-Graded	P-Graded	P-Graded	P-Graded	P-Graded	P-Graded
SIZE:	2-3/4" x 25 yd	2-3/4" x 30 yd	2-3/4" x 45 yd	2-3/4" x 25 yd	2-3/4" x 30 yd	2-3/4" x 45 yd	4-1/2 x 10 yd	2-3/4" x 25 yd
GRIT	PKG./CASE	PART #	PART #	PART #	PART #	PART #	PART #	PART #
80	1/5	662611 49566			662611 131691		662611 131697	636425 06153
100	1/5					662611 131690	662611 131696	
120	1/5		662611 49564			662611 131689	662611 131695	636425 06152
150	1/5			662611 49563			662611 131688	662611 131694
180	1/5			662611 49562			662611 131687	662611 131693
220	1/5			662611 49561			662611 131686	662611 131692
240	1/5						662611 131685	
320	1/5			662611 49558			662611 131683	636425 06148
400	1/5			662611 49557			662611 131681	636425 06147
600	1/5						662611 131679	

Additional attachment options available as non-stock, contact your Norton rep for more details.

Roll Accessories



PSA Roll Dispenser

- Heavy-duty wire dispenser has a vinyl coating to protect the work surface
- Accommodates two 2-3/4" PSA rolls; stackable for multi-grit operations. Attach to wall or mount on cabinet

DESCRIPTION	STD. PKG.	PART #
PSA Roll Dispenser	1	636425 42773

PSA/Hook & Loop Sanding Blocks

- Ergonomically-shaped flexible foam blocks used with 2-3/4" rolls, fit comfortably in your hand
- Firm block produces a truly flat surface
- The soft block is designed for flat surfaces and contours

SIZE	DESCRIPTION	STD. PKG.	BACKING ATTACHMENT: PSA		Hook & Loop	
			PART #	PART #	PART #	PART #
2-3/4 x 5	Soft	5	636425 42090		636425 42092	
2-3/4 x 5	Firm	5	636425 42091		636425 42093	
2-3/4 x 7-3/4	Soft	5			636425 42095	
2-3/4 x 7-3/4	Firm	5	636425 42094			