



OEM approved

Urethane formula
bonds all materials

Outstanding
corrosion protection

- High strength structural bonding with OEM quality and performance and outstanding corrosion protection
- Various work times result in shorter clamp time to increase productivity
- Products can handle many different applications, thus minimizing the need for a large inventory of product to be kept on-hand



SMC/FRP Fiberglass Repair and Panel Bonding – Urethane

Norton SpeedGrip/PLIOGRIP® two-part urethane adhesives are a quick and versatile system for bonding and repairing steel, aluminum, flexible, semi-rigid and rigid plastic and SMC, FRP, and fiberglass. All products provide the same outstanding performance on these materials. Just select the working time that best fits your needs.

DESCRIPTION	400ML PART #	PLIOGRIP® CROSSOVER
3 minutes	636425 04671	7773
10 minutes	636425 04672	7779
35 minutes	636425 04673	7770

Case 6
400ml Use applicator gun #41398-manual or #41396-pneumatic

Working Times

OPEN TIME	WORK TIME	CLAMPING/FIXTURE TIME	SANDING/PAINTING TIME
3 minutes	3-1/2 minutes	10 minutes	30 minutes
10 minutes	17 minutes	30 minutes	1 hour
35 minutes	50 minutes	90 minutes	3 hours

Times will increase as temperatures decrease.

Times shown above are at 77°F/25°C.

Full cure time is 24 hours but this may be accelerated with heat.

Do not apply polyester based putty/fillers on urethane products.

If polyester putty/filler must be used, skim coat over the Norton Speed-Grip repair area using Norton Speed-Grip rigid repair adhesive or Norton Speed-Grip flexible repair adhesive.

SMC/FRP Fiberglass Panel Bonding – Epoxy

Superior two-part epoxy Norton SpeedGrip/PLIOGRIP® adhesive designed to bond steel, aluminum, SMC, FRP, and fiberglass truck parts and panels. It seals and bonds in one application. The longer work time allows for adequate adjusting and handling. The glass beads mixed in this formulation provide the adequate spacing between parts for optimal bond strength.

DESCRIPTION	SIZE	PART #
Epoxy Panel Bonding Adhesive	400 ml	636425 04674

Case 6
Use applicator gun #41398-manual or #41396-pneumatic 2:1 Cartridge

Working Times

WORK TIME	CLAMPING/FIXTURE TIME	SANDING/PAINTING TIME
90 minutes	4 hours	8 hours

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Manual Applicator Gun –
1:1 and 2:1



Pneumatic Applicator Gun –
1:1 and 2:1



Mixing Tips
24-element tips ensure automatic
mixing for 220ml to 400ml.



Accessories

DESCRIPTION	200ML/220ML	400ML	220ML TO 400ML TIPS
	PART #	PART #	PART #
Manual Applicator Gun 1:1 & 2:1	636425 41400	636425 41398	–
Pneumatic Applicator Gun 1:1 & 2:1	636425 41399	636425 41396	–
Mixing Tips - 24 Element (green)	–	–	636425 04628
<i>Pkg/Case</i>	1	1	6/60

Nylon Reinforcing Tape

Self-adhesive backing tape for repairing and filling holes and plastic gouges. It can be used for both urethane and epoxy adhesives.

DESCRIPTION	SIZE	PART #
Nylon Reinforcing Tape	2" x 65"	636425 04632
<i>Case</i>		6



Sprayable Seam Sealer S-4 Kit and Mixing Tips

The S-4 (Sprayable Seam Sealer System) Starter Kit includes one S-4 Atomization Unit with a standard M style air fitting (which can be changed out), a bag of six S-4 Mixing Tips and instructions for use.

The S-4 Atomization Unit attaches to the bottom of the Pneumatic Gun (#41399) and can easily adjust the air pressure as needed. Either Seam Sealer (#97120) or Bare Metal Seam Sealer (#06398) can be used to replicate textured OEM seals. The S-4 Mixing Tip (#06404) screws onto the cartridge, and the opposite end of the tip attaches to the hose on the S-4 Unit.

DESCRIPTION	PART #	PIECES/PACK	PACKS/CASE
S-4 Starter Kit	636425 06403	1	1
S-4 Mixing Tips	636425 06404	6	10



SpeedGrip Rack

Heavy-duty steel rack that can be hung up in the shop and will help you organize your inventory of Norton SpeedGrip Structural Adhesives.

DESCRIPTION	SIZE	PART #
Norton SpeedGrip Rack	25-1/2" x 11" x 9-1/2" deep	636425 06168
<i>Case</i>		1