

HeliCoil® Spark Plug & Sav-A-Thread® Master Sets



Spark Plug Repair Kit

The 1st choice of Professional Mechanics and Rebuilders. Heli-Coil is the original in Spark Plug port repair.

Available in M10, M12, M14, M18 and 7/8".

Kits contain:

- Piloted reamer tap (no drilling necessary)
- Installation tool
- Quantity of packaged inserts (can be re-ordered)

The M12 and M14 kits contain several insert lengths to accommodate all spark plug reaches.

Heli-Coil inserts are preferred by virtually all US and foreign vehicle manufacturers.

Note: Do **not** use Heli-Coil inserts wire to repair taper seat spark plug ports.

THREAD SIZE	REACH	KIT PART NO.	INSERTS PER KIT	Kit Contents and Replacement Parts			
				TAP PART NO.	INSTALLATION TOOL PART NO.	INSERT PKG. PART NO.	INSERT QUANTITY
10-1.0mm	1/2"	5523-10	24	1030-10	4971-10	R474-4	6
12-1.25mm	1/2"	5523-12	12	1030-12	4971-12	R482-1	6
	3/4"		12			R482-2	6
14-1.25mm	3/8"	5523-14	6	1030-14	4971-14	R512	6
	7/16"		6			R513	6
	1/2"		6			R513-13	6
	3/4"		6			R513-10	6
	.472		6			R513-20	6
18-1.50mm	1/2"	5523-18	24	1030-18	4971-18	R514-6	6
7/8-18	1/2"-5/8"	550	10	549	548	K518-12	5

Sav-A-Thread® Spark Plug Repair Kit

Sav-A-Thread® solid bushing inserts are specifically designed to accept taper seat spark plug ports and will also repair gasketed spark plug configurations. Sav-A-Thread provides the easiest way to permanently repair spark plug hole threads. Virtually all engines built today have aluminum cylinder heads. The need for quick and easy repairs makes Sav-A-Thread® a must for every store and shop.

Note: Heli-Coil recommends removing the head before installation to insure chips do not enter cylinder.

- Positive mechanical locking feature means the insert will never come out!
- The piloted reamer tap means no drilling is necessary and perfect alignment of the tapped hole.
- Available in kit or set for the do-it-yourselfer and professional engine rebuilder.



Complete Kits

Complete Kits				Kit Contents and Replacement Parts				
SIZE	KIT PART NO.	REACH	INSERTS PER KIT	TAP PART NO.	TOOL PART NO.	REACH	INSERT PKG. PART NO.	INS. QTY.
M14x1.25	5334-14	Short	1	5329-14	5332-14	Short	R5326-14S	1
		Normal	1			Normal	R5326-14N	1
		Long	1			Long	R5326-14L	1
M14x1.25	5408-14	Short	6	5329-14	5332-14	Short	R5326-14S-6	6
		Normal	6			Normal	R5326-14N-6	6
		Long	6			Long	R5326-14L-6	6
M14x1.25	5409-14	Extended	—	5329-14-1	5332-14-1	Extended Reach		