

POP NUT® Blind Rivet Nuts and Tools



POP NUT Inserts are designed for use in any sheet metal application. They allow the do-it-yourselfer, as well as the automotive

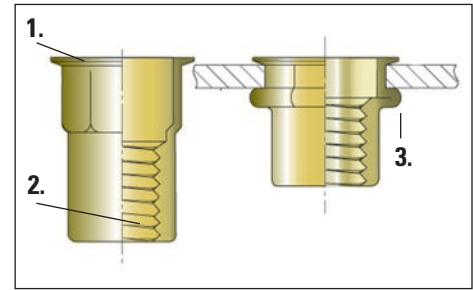
professional, to use bolts and machine screws in place of weaker sheet metal screws even when you can get to only one side of the work.

POP NUT Inserts are knurled to keep them from spinning in the hole. When forced into the hole and set in place, the knurl engages the parent material providing high resistance to spinning due to over-torque or cross threading. The "bubble" of material over the backside means that the insert will not pull through; even

when used in thin material. POP NUT Inserts are made of zinc-plated steel to provide strong, corrosion-resistant threads. Two different grip ranges are available to accommodate most applications. When installed, the low profile head is nearly flush so no countersinking is necessary.

POP NUT Inserts can be used to attach luggage racks, mud flaps, side moldings, rear window louvers, roof racks, ladders, grab bars, truck bed hand rails, wind deflection screens, custom ground effects, almost any accessory to sheet material.

POP NUT Inserts are stronger and more reliable than sheet metal screws and allow more flexibility in assembly and dis-assembly.



1. Low profile head means the insert is nearly flush. No countersinking necessary.
2. Axial knurl keeps the insert from spinning in the hole.
3. "Bubble" of material provides high resistance to insert pull out.

Ordering Information

PART NO.	THREAD SIZE	DRILL SIZE	GRIP RANGE	PIECES PER BOX
57821	6-32	17/64	.020-.080	50
57822	8-32	17/64	.020-.080	50
57823	10-24	19/64	.020-.130	50
57824	10-32	19/64	.020-.130	50
57825	1/4-20	25/64	.027-.165	40
57827	5/16-18	17/32	.027-.150	25
57829	3/8-16	17/32	.027-.150	20
57836	6-32	17/64	.080-.130	50
57837	8-32	17/64	.080-.130	50
57838	10-24	19/64	.130-.225	50
57839	10-32	19/64	.130-.225	50
57840	1/4-20	25/64	.165-.260	40
57842	5/16-18	17/32	.150-.312	25
57844	3/8-16	17/32	.150-.312	20
57832	M5x0.8	19/64	0.5-3.3mm	50
57833	M6x1	25/64	0.7-4.2mm	40
57834	M8x1.25	17/32	0.7-3.8mm	25
57835	M10x1.5	17/32	0.7-3.8mm	20

POP NUT® Rivet Nut Tool and Kit

The robust POP NUT tool is offered in both Inch (PNT-110-I) and Metric (PNT-110-M). The tool has a setting capacity up to 1/4" (M6) steel and 10-32 (M5) stainless steel. Also supplied in a kit, the PNT-110-I-KIT (Inch Kit) and the PNT-110-M-KIT (Metric Kit) contains 190 assorted rivet nuts and includes mandrels and nosepieces for each size.



POP NUT® PNT110

Professional Hand Plier Tool

- Robust aluminum casting and steel construction
- Contoured handle grips for comfort
- Quick-change mandrel and nosepiece design
- Supplied as a kit with Mandrels and Nosepieces
- Length: 9.6" (245 mm)
- Weight: 1.5 lbs. (0.68 kg)



Part Number	Thread Sizes	Nosepiece Type
PNT110-I	6-32, 8-32, 10-24, 10-32 & 1/4-20	Flat
PNT110-M	M3, M4, M5 & M6	Flat

POP NUT® PNT310

Lever Tool

- Lever tool for optimum pulling force
- Professional standard, heavy duty steel construction
- Supplied as a kit with Mandrels and Nosepieces
- Quick-change mandrel and nosepiece design
- Quick-reverse spin arm for fast withdrawal from set inserts
- Stroke adjustment with scale display
- Length: 22" (560 mm)
- Weight: 5.4 lbs. (3.45 kg)



Part Number	Thread Sizes	Nosepiece Type
PNT310-I	10-24, 10-32, 1/4-20, 5/16-18 & 3/8-16	Flat
PNT310-M	M5, M6, M8 & M10	Flat