KEYSCO TOOLS DIVISION OF S&H INDUSTRIES, INC

5200 Richmond Road • Cleveland, OH 44146 Phone 216-831-0550 • Toll Free 800-253-9726 • Fax 216-831-9573 www.shindustries.com E-Mail: www.service@shindustries.com Rev. 1/19/12



MADE IN THE USA

	Tools re	Tools required for assembly: 7/16" wrench and pliers		
ginnen and g	Part	Qty.	Description	
	12183	2	Legs	
	10769	4	Rubber feet	
- 1 k	12187	1	Table top	
	11381	4	1" end cap	
<u> </u>	12172	2	Adjustment knob	
1 Same 19	11529	2	Chain	
	11530	4	Eyebolt	
	10201	8	Nuts	
•	10798	4	Rubber tips (for 10791)	
	10791	4	Support rods	
Ŭ	10797	8	Cotter pins	

VARI-ANGLE WORKSTAND -73025

General Assembly Notes: Assembly of this unit is made easy by completely reading steps 2 and 3 prior to attempting to do the step. Be sure to take your time, assembly is quick.

Step 1 – Attach protective end caps

Parts required: 4 plastic end caps, 4 rubber feet, 1 table top, 2 workstand legs, 4 rubber tips, 4 support rods

Attach the plastic end caps to the table top; attach the rubber feet to the legs; and attach rubber tips to support rods.

Step 2 – Assemble unit

Parts required: 2 workstand legs, 1 table top, 2 knobs with 3" threaded end

The knob is on the outside of the unit. Each leg unit has one knob connector block. That connector block is always on the innermost portion of the assembly. (Figure 1.)

Step 3 – Attach chain safety supports using eyebolts

Parts required: 2 chains, 4 eyebolts, 8 nuts

Attach each eyebolt to the leg as follows. Screw first nut about 1-1/2" up the eyebolt shaft. Slide into leg with loop facing to the other leg. Fasten eyebolt to the leg using second nut. Make sure that the loop is facing upward. Tighten nuts. Attach the safety chain. (Figure 2)

Step 4 – Place support rods on Vari-Angle Workstand

Parts required: 4 support rods, 8 cotter pins, completed vari-angle table Put the support rods in desired storage position with cotter pins above and below the table top or leg storage frame.





