

Face of goal shall be constructed of 4" square extruded 6063-T6 aluminum with minimum 3/4" corner radii for safety and a minimum wall thickness of 1/8". 2 piece goal crossbar sections shall be connected by means of a telescoping inner aluminum extrusion using four hidden 3/8" x 1" hex bolts located on the rear of the crossbar. Extrusions shall have a net track extruded in the rear face to allow net attachment using specially designed clips included with each system. Goal shall have an18' 6" wide x 6' 6" high opening. The backstays and rear stabilizer bar shall be constructed of 15/8" diameter x 13 ga. minimum galvanized steel tube and provide a 4' top depth x 6' 6" bottom depth. Each 2 piece 1 5/8" diameter tubular side backstay and rear spreader bar section shall be connected by means of an external telescoping tube that attaches by means of 8 self drilling, self-threading hex screws at each connection point. 4" square face of the goal shall have a white textured polyester powder coated finish. Goal shall carry an 8-year limited warranty and comply with ASTM F2056 and ASTM 1938-98. Each goal shall include two 11" diameter by 12" wide molded polyethylene ballast drums that act as rear ballast to comply with ASTM F2056 when filled with sand at time of installation. Rear drums shall rotate on a tubular rear horizontal stabilizer bar and serve as transport wheels. Additional standard features shall include molded plastic net attachment clips, 4mm white nets, net zip ties and net ground stakes.Goal shall be shipped in multiple pieces, and require onsite assembly. Installation to be completed in accordance to manufacturer's instructions. Do not scale drawings. System shall weigh approximately 482#/pair.



PRODUCT SPECIFICATION

SC1865PA44NT 4" SQUARE SHOOTOUT™ NO-TIP™ ALUMINUM PORTABLE SOCCER GOALS

REVISED 6/16/22 L.M.

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