

Face of goal shall be constructed of 4" square extruded 6063-T6 aluminum with minimum 3/4" corner radii for safety and a minimum wall thickness of 1/8" and provide an 8' high x 24' wide opening. 2 piece goal crossbar sections shall be connected by means of a telescoping inner aluminum extrusion using four hidden 3/8" x 1" hex bolts located on the rear of the crossbar. Extrusions shall have a net track extruded in the rear face to allow net attachment using specially designed clips included with each system. The backstays and rear stabilizer bar shall be constructed of 2" square extruded 6063-T6 aluminum and minimum wall thickness of 1/8" and provide a 4' top depth x 10' bottom depth. Each upright and backstay assembly will be 100% welded, powder coated and shipped as a single unit. 4" square face of the goal shall have a white textured polyester powder coated finish. Goal shall meet all NCAA, NFHS and FIFA rules, comply with ASTM F2056 and ASTM F1938-98 and shall carry an 8-year limited warranty. Each goal shall include two 11" diameter by 12" wide molded polyethylene ballast drums that act as rear ballast to comply with ASTM F2056 and ASTM F1938-98 when filled with sand at time of installation. Rear drums shall rotate on a tubular rear horizontal stabilizer bar and serve as transport wheels. Additional standard features shall include molded plastic net attachment clips, 4mm white nets and net zip ties. Goal shall be shipped in multiple pieces, and require onsite assembly. Installation to be completed in accordance to manufacturer's instructions. Do not scale drawings. System shall weigh approximately 642#/pair.



## PRODUCT SPECIFICATION

SC2480PA44XL ALL ALUMINUM SHOOTOUT™ NO-TIP™ PORTABLE SOCCER GOALS

REVISED 6/16/22 L.M.