



**RUST-OLEUM® SPECIALTY
HIGH HEAT**

DESCRIPTION AND USES

Rust-Oleum® Specialty High Heat is designed to renew and protect metal surfaces subject to heat up to 1200°F (648°C). This durable satin finish retains excellent color retention after repeated heating. Ideal for the exterior of barbeque grills, wood stoves, radiators, fire pits, fireplace screens, automotive parts, and more.

PRODUCTS

| SKU | DESCRIPTION |
|---------|----------------------------------|
| 7716830 | Silver (12 oz. aerosol) |
| 7750830 | Almond (12 oz. aerosol) |
| 7751830 | White (12 oz. aerosol) |
| 7752830 | Green (12 oz. aerosol) |
| 7778830 | Bar-B-Que Black (12 oz. aerosol) |
| 7778502 | Bar-B-Que Black (Quart) |
| 7778730 | Bar-B-Que Black (Pint) |
| 233967 | Bar-B-Que Black (Gallon) |
| 237543 | Low VOC Bar-B-Que Black (Gallon) |

PRODUCT APPLICATION

PAINTING CONDITIONS

Use outdoors or in a well ventilated area such as an open garage. Use when temperature is between 50-90°F (10-32°C) and humidity is below 85% to ensure proper drying. Priming is not recommended. Do not use on metal directly exposed to open flame or in direct contact with food, such as a grill grate. If using sprays, avoid application in very windy and dusty conditions. Cover surrounding area to protect from spray mist.

SURFACE PREPARATION

Remove all dirt, grease, oil, salt and chemical contaminants by washing the surface with a commercial detergent, or other suitable cleaning method. Rinse with fresh water and allow to thoroughly dry. Remove loose paint and rust with a wire brush or sandpaper. Previously coated surfaces must be sound and in good condition. Smooth, hard, or glossy finishes should be scarified by sanding to create a surface profile.

WARNING! If you scrape, sand or remove old paint from any surface, you may release lead paint dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE; ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

PRODUCT APPLICATION (cont.)

APPLICATION

Sprays: Shake can vigorously for one minute after the mixing ball begins to rattle. If mixing ball fails to rattle DO NOT STRIKE CAN. Contact Rust-Oleum. Shake often during use. Hold can upright 10-16" from surface and spray in a steady back-and-forth motion, slightly overlapping each stroke. Keep the can the same distance from the surface. Keep the can in motion while spraying. Apply two or more light coats a few minutes apart to avoid drips and runs. Do not use near open flame.

Brush Goods: Mix thoroughly to ensure any settled pigment is re-dispersed. Thin material only if necessary with mineral spirits. For brush or roller application, thin no more than 5%. Do not thin with gasoline, lacquer thinner, turpentine, etc. Apply with a good quality brush, nap roller, or conventional spray gun. A second coat is not recommended.

DRY & RECOAT TIMES

Sprays: Dries to touch in 30 minutes and to handle in 1-2 hours. Allow paint to dry for 1 hour before heating. In order to achieve full cure, the coating must be heat cured at 450°F for one hour. Product may emit smoke and harmless odor.

Brush Goods: Dry and recoat times are based on 70°F and 50% relative humidity. Allow more time at cooler temperatures. Dries to touch in 2-4 hours, to handle in 5-9 hours, and is fully dry in 24 hours. Allow paint to dry 24 hours before heating. When using the subject surface for the first time, open windows and provide ventilation as the new paint finish may emit smoke.

CLEAN-UP

Sprays: Clean valve immediately after use by turning can upside down and depressing spray button for 3-5 seconds. Clean-up wet paint with xylene or mineral spirits. Properly discard empty container. Do not burn or place in home trash compactor.

Brush Goods: Clean brush, roller, and other tools with mineral spirits. Dispose of soiled rags properly.

CLOGGING

If the valve clogs, twist and pull off spray tip and rinse in a solvent such as mineral spirits. Do not insert any object into can valve opening.

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| • TRUSTED QUALITY SINCE 1921 • RUST-OLEUM® SPECIALTY | TECHNICAL DATA | SPC-09 |
| RUST-OLEUM® SPECIALTY HIGH HEAT | | |

PHYSICAL PROPERTIES

| | | Sprays | Brush Goods | Low VOC |
|--|-------------------|---|---|---|
| Resin Type | | Modified Silicone | Silicone Modified Alkyd | Silicon Modified Alkyd |
| Pigment Type | | Black Manganese Ferrite, Chromite Black | Black Manganese Ferrite, Chromite Black | Black Manganese Ferrite, Chromite Black |
| Solvents | | Acetone, Aromatic Hydrocarbons | Aromatic Mineral Spirits | Aromatic Mineral Spirits |
| Fill Weight | | 12 ounces | NA | NA |
| MIR | | 1.85 Max | NA | NA |
| Weight | Per Gallon | NA | 9.8 lbs./gal | 10.9 lbs./gal |
| | Per Liter | NA | 1.17 kg | 1.30 kg |
| Solids | By Weight | NA | 59.2% | 67.9% |
| | By Volume | NA | 38.1% | 45.5% |
| Volatile Organic Compounds | | NA | 475 g/l (3.9 lbs./gal.) | 420 g/l (3.5 lbs./gal.) |
| Recommended Dry Film Thickness (DFT) per Coat | | 1.0-2.0 mils (25-50µ) | 1.0-2.0 mils (25-50µ) | 1.0-2.0 mils (25-50µ) |
| Wet Film to Achieve DFT (unthinned material) | | NA | 2.5-5.0 mils (62.5-125µ) | 2.0-4.5 mils (50-112.5µ) |
| Practical Coverage at Recommended DFT (assumes 15% material loss) | | 7-8 sq.ft./can (0.63-0.72 m ² /can) | 260-520 sq.ft./gal. (6.4-12.8 m ² /l) | 310-620 sq.ft./gal. (7.6-15.3 m ² /l) |
| Dry Times at 70-80°F (21-27°C) and 50% Relative Humidity | Touch | 30 minutes | 2-4 hours | 2-4 hours |
| | Handle | 1-2 hours | 5-9 hours | 5-9 hours |
| | Recoat | Within 1 hour or after 48 hours | NA | NA |
| | Full Cure | Allow paint to dry 1 hour then heat cure @ 450°F (230°C) for 1 hour | Allow paint to dry 24 hours before heating | Allow paint to dry 24 hours before heating |
| Dry Heat Resistance | | 1200°F (648°C) | 1200°F (648°C) | 1200°F (648°C) |
| Shelf Life | | 5 years | 5 years | 5 years |
| Flash Point | | -156°F (-104°C) | 104°F (40°C) | 104°F (40°C) |
| Safety Information | | For additional information, see SDS | | |

Calculated values are shown and may vary from the actual manufactured material.

The technical data and suggestions for use contained herein are correct to the best of our knowledge, and offered in good faith. The statements of this literature do not constitute a warranty, express, or implied, as to the performance of these products. As conditions and use of our materials are beyond our control, we can guarantee these products only to conform to our standards of quality, and our liability, if any, will be limited to replacement of defective materials. All technical information is subject to change without notice.



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