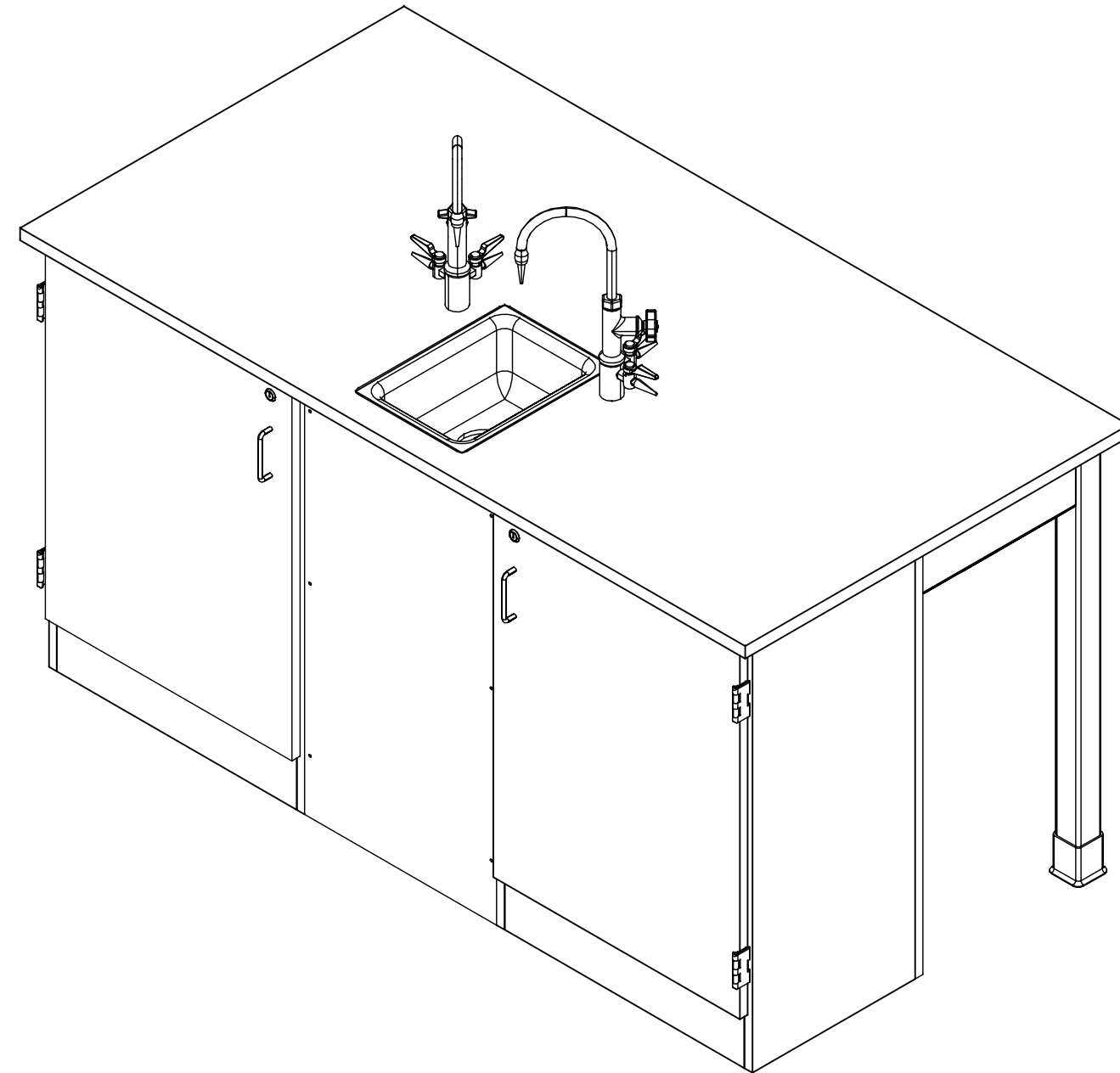


# FORWARD VISION III

2924 & 2924F, 2926 & 2926F, 2964 & 2964F, 2966 & 2966F SERIES  
ASSEMBLY INSTRUCTIONS



**NOTE:**

1. MODEL VIEWS MAY NOT REPRESENT EXACT MODEL PURCHASED

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ANGLES: = ± 1°				
CABINET SQUARENESS = ± .0625				

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TITLE:  
**FORWARD VISION III  
ASSEMBLY INSTRUCTIONS**

REV.	DESCRIPTION	DATE	NAME	ECN NO.
C	UPDATED SILICONE PROCEDURE	8/21/23	RJM	-
A	CREATED DRAWING	11/8/16	EMR	-
REVISION LEVEL				

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
<b>FORWARD VISION III</b>	NTS	1 OF 14	REV C

# TOOLS REQUIRED

1/2" WRENCH
1/2" SOCKET AND TORQUE WRENCH - OPTIONAL
DRILL
1/8" DRILL BIT
CONTACT CEMENT
SCREW DRIVER
C-CLAMPS
SHIM STOCK (IF NEEDED)

# ASSEMBLY COMPONENTS

ITEMS INCLUDED	PART #	PART DESCRIPTION	QTY
TOP	VARIES	TOP, (STYLE VARIES), 1.00X36X68,BLK, (EITHER FIXTURE OR FLAT)	1
CABINET	N/A	24"W X 35"H X 15.25"D	2
REMOVABLE PANEL	N/A	18"W X 35"H X 0.75"D	1
BACK PANEL	N/A	66"W X 35"H X 0.75"D	1
SCREWS - REMOVABLE PANEL	100495	SCREW,#10X1-1/2 PHIL TR. SMS,ZN	6
SCREWS - BACK PANEL	100478	SCREW,#8X1 1/4 SQ. WASHER FLAT HEAD	12
LONG APRON	N/A	LONG APRON - 0.81"THK X 4.50"W 61.50"L	1
SHORT APRON	N/A	SHORT APRON - 0.81"THK X 4.50"W X 14.563"L	2
L BRACKET	100355	BRACKET, RAIL 1.25X1.25X4.25	2
SCREWS - L BRACKET	100649	SCREW,#8X3/4 PHIL TRUSS HEAD SMS	8
BRACKET - CORNER LEG	100077	CORNERS,STEEL TABLE APRON	2
SCREWS - CORNER LEG	100037	SCREW,#10X5/8 QUAD PNHD LUB	8
LEG	500101	LEG,OAK 2.25X2.25X34.25	2
LEG HARDWARE	520001	LEG HARDWARE KIT, 1 LEG	2
LEG BOOT	100076	LEG BOOT,BLK RUBBER	2
SILICONE	100711	SILICONE,SEALANT,CLEAR	1
RUBBER BASE MOLDING	100283	RUBBER BASE MOLDING (SOLD BY FOOT)	14
STAINLESS STEEL CORNERS	100057	CORNER-STAINLESS STEEL, BASE	4
SCREWS - BASE	100064	SCREW,#6X1/2 PTH SMS SS SCREW	16

**NOTE:**

1. TOPS ARE EITHER PHENOLIC OR EPOXY.
2. \*\*XX\*\* INDICATES ITEMS USED ONLY FOR UNITS WITH A SINK OR FIXTURES.

REV.	DESCRIPTION	DATE	NAME	ECN NO.
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TITLE:  
 FORWARD VISION III  
 TOOLS AND ASSEMBLY COMPONENTS

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
FORWARD VISION III	NTS	2 OF 14	REV C

# ASSEMBLY COMPONENTS

ITEMS INCLUDED	PART #	PART DESCRIPTION	QTY
ELECTRICAL BOX	100033	ELECTRICAL BOX 3.00X2X2.5 DEEP	1
ELECTRICAL OUTLET	100034	ELEC,OUTLET,GFI,20A 125V,BLK	1
**FIXTURE - FAUCET**	100074-BKR	FIXTURE,L65-WSA-DIV (MULTI-SERVICE)	2
**FIXTURE - SINK**	100691	SINK,EPOXY L3,BLK	1
**FIXTURE - SINK TRAP**	100056	SINK TRAP,PLASTIC ADJUSTABLE	1
**FIXTURE - SINK OUTLET/STRAINER**	254047	SINK OUTLET TAIL PIECE/INTEGRAL STRAINER,BLK	1

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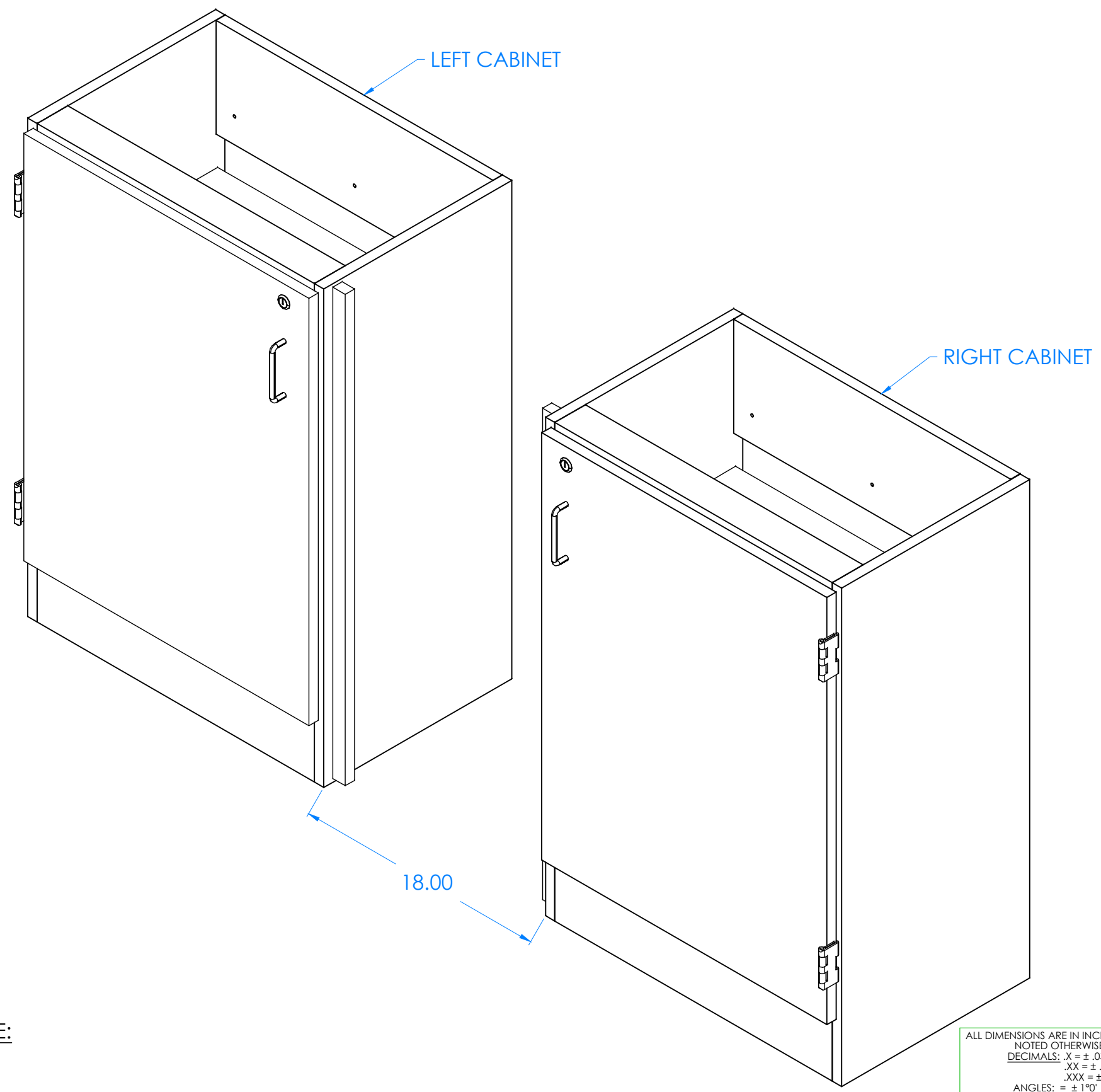
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**FORWARD VISION III  
 TOOLS AND ASSEMBLY COMPONENTS**

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
<b>FORWARD VISION III</b>	NTS	3 OF 14	REV C



HARDWARE REQUIRED FOR STEP		
QTY	DESCRIPTION	PART NUMBER
2	CABINET	N/A

STEP 1:

- a. POSITION THE TWO CABINETS IN DESIRED LOCATION.
- b. MAKE SURE DOOR HINGES ARE ON THE OUTSIDE.
- c. IF YOU HAVE A UNIT WITH A SINK/FIXTURES, PLACE CABINETS OVER UTILITY HOOKUPS.
- d. LEAVE ENOUGH ROOM IN BETWEEN CABINETS FOR REMOVABLE PANEL.
- e. LEVEL CABINETS.
- f. ATTACH TO FLOOR.

NOTE:  
1.

REV.	DESCRIPTION	DATE	NAME	ECN NO.
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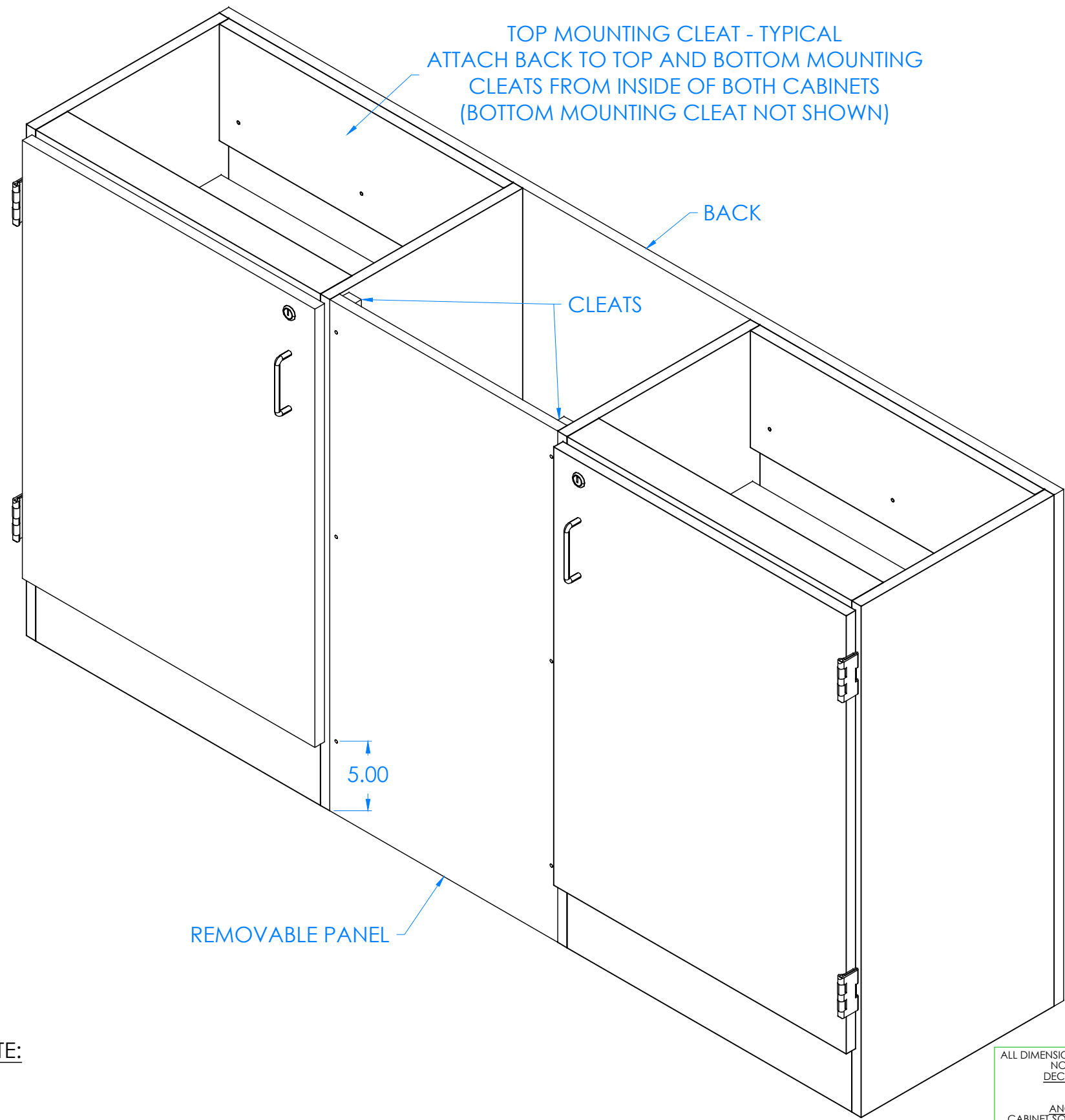
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TITLE:  
**FORWARD VISION III  
ASSEMBLY INSTRUCTIONS**

DRAWING NUMBER: <b>FORWARD VISION III</b>	SCALE: NTS	SHEET: 4 OF 14	REVISION: REV C
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### HARDWARE REQUIRED FOR STEP

QTY	DESCRIPTION	PART NUMBER
1	REMOVABLE PANEL	N/A
1	BACK PANEL	N/A
6	SCREWS - REMOVABLE PANEL	100495
12	SCREWS - BACK PANEL	100478

STEP 2:

- a. USING PROVIDED HARDWARE, ATTACH REMOVABLE PANEL TO THE CLEATS ON SIDES OF LEFT AND RIGHT CABINETS BY DRILLING PILOT HOLES THROUGH CLEATS.
- b. POSITION REMOVABLE PANEL SO THAT BOTTOM HOLES ARE MORE THAN 4" ABOVE FLOOR.
- c. USING PROVIDED HARDWARE, ATTACH BACK PANEL TO BACK OF CABINETS BY MOUNTING CLEATS LOCATED INSIDE ON TOP AND BOTTOM OF BOTH CABINETS.

NOTE:  
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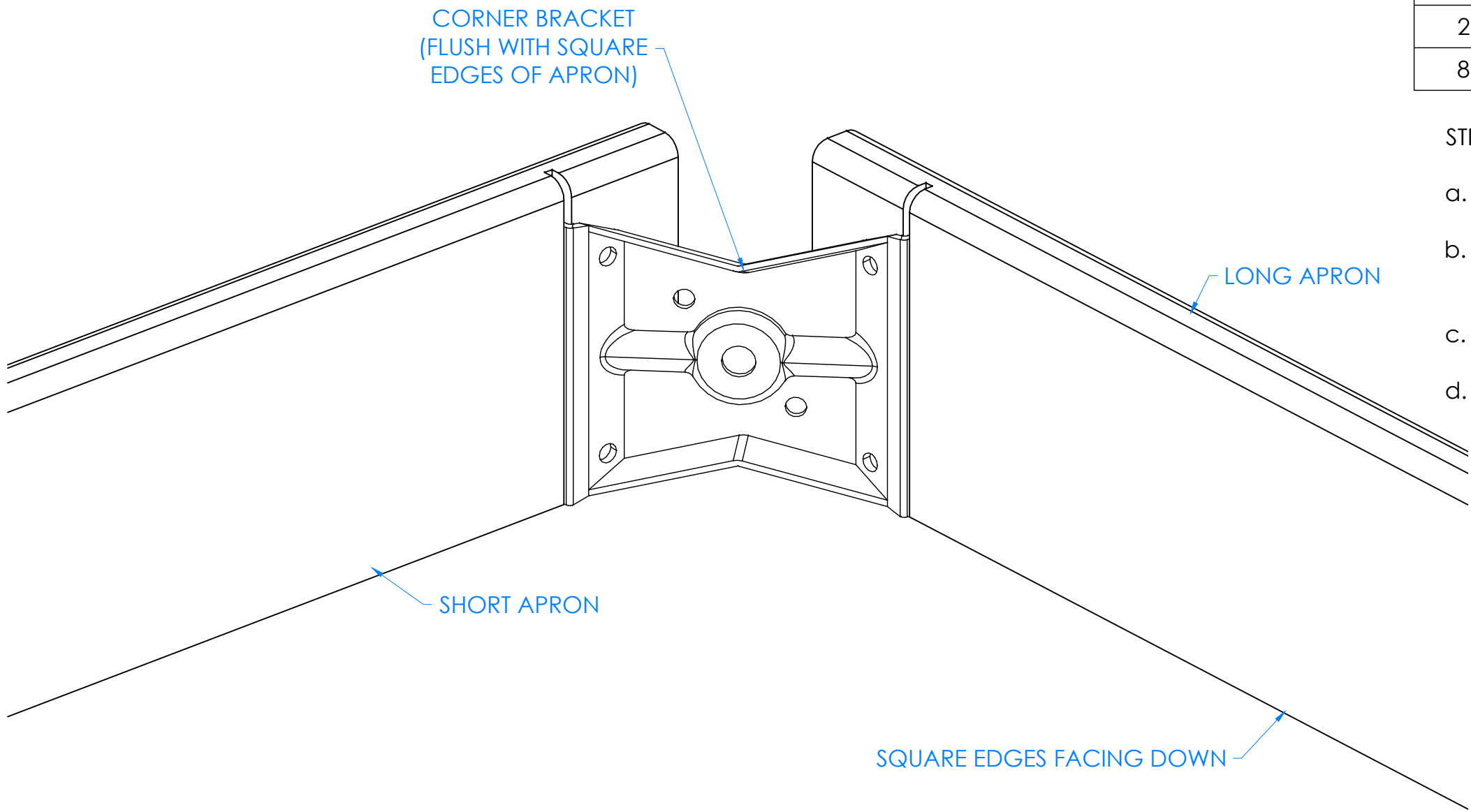
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FORWARD VISION III	NTS	5 OF 14	REV C

## HARDWARE REQUIRED FOR STEP

QTY	DESCRIPTION	PART NUMBER
1	LONG APRON	N/A
2	SHORT APRON	N/A
2	BRACKET - CORNER LEG	100077
8	SCREWS - CORNER LEG	100037



**STEP 3:**

- a. LAYOUT WORKSTATION FRAME WITH SQUARE EDGES OF APRONS ON FLOOR, ROUNDED EDGES FACING UP.
- b. CONNECT LONG APRON AND SHORT APRON TOGETHER BY USING THE CORNER LEG BRACKET AND PROVIDED HARDWARE LISTED ABOVE.
- c. MAKE SURE BRACKET IS FLUSH WITH SQUARE EDGES OF APRONS.
- d. REPEAT ON OTHER BRACKET.

**NOTE:**

1.

**CLOSE UP OF CORNER BRACKET ASSEMBLY**

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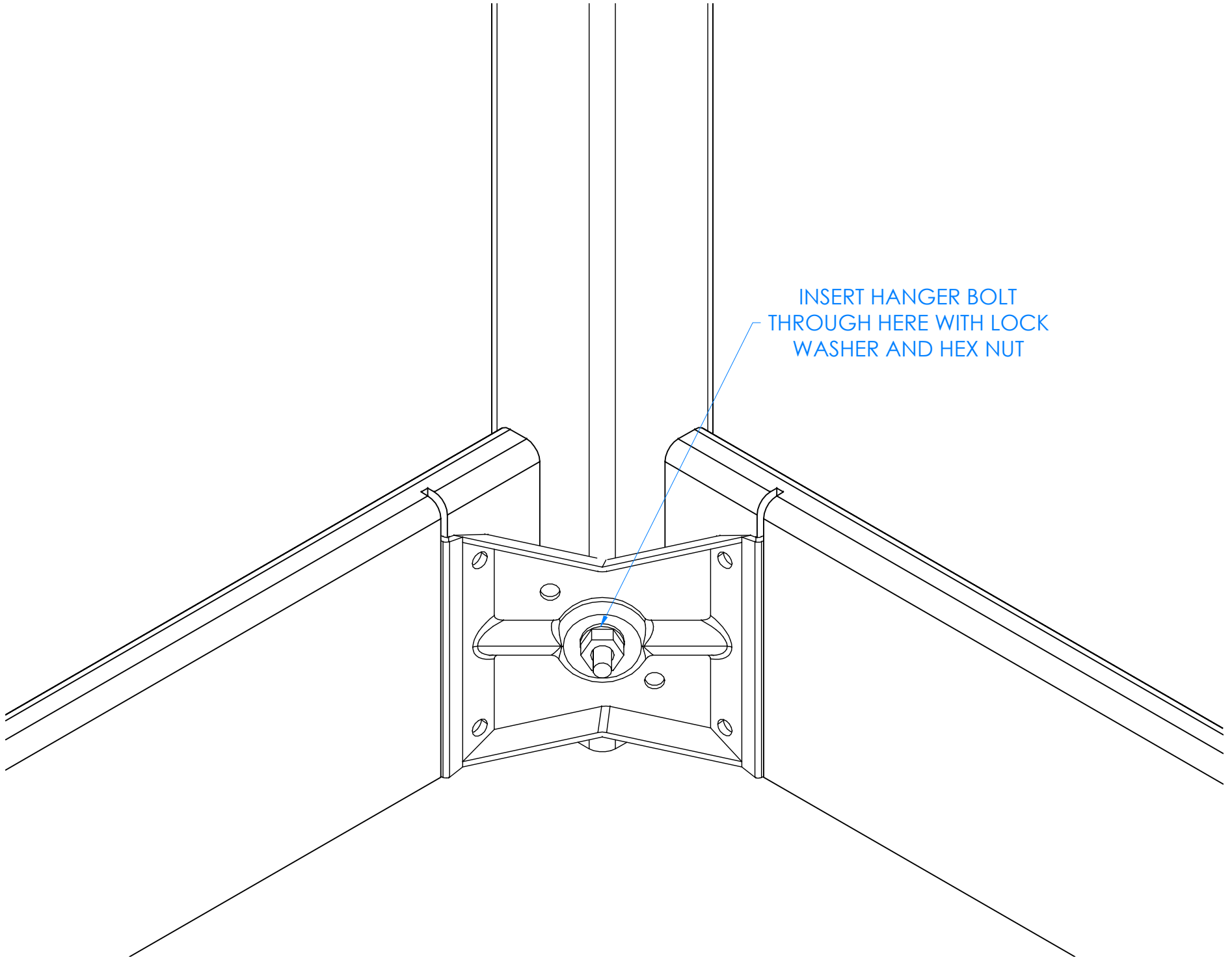
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<b>FORWARD VISION III</b>	NTS	6 OF 14	REV C



### HARDWARE REQUIRED FOR STEP

QTY	DESCRIPTION	PART NUMBER
2	LEG	500101
2	LEG HARDWARE KIT	520001

STEP 4:

- a. INSERT HANGER BOLT ON ONE LEG THROUGH CORNER BRACKET AND INSERT LOCK WASHER AND HEX NUT.
- b. TIGHTEN NUT USING 1/2" WRENCH OR 1/2" SOCKET AND TORQUE WRENCH, TO A MINIMUM OF 12FT LBS BUT NOT TO EXCEED 17FT LBS.
- c. REPEAT FOR OTHER CORNER LEG.

CLOSE UP OF CORNER BRACKET ASSEMBLY

NOTE:

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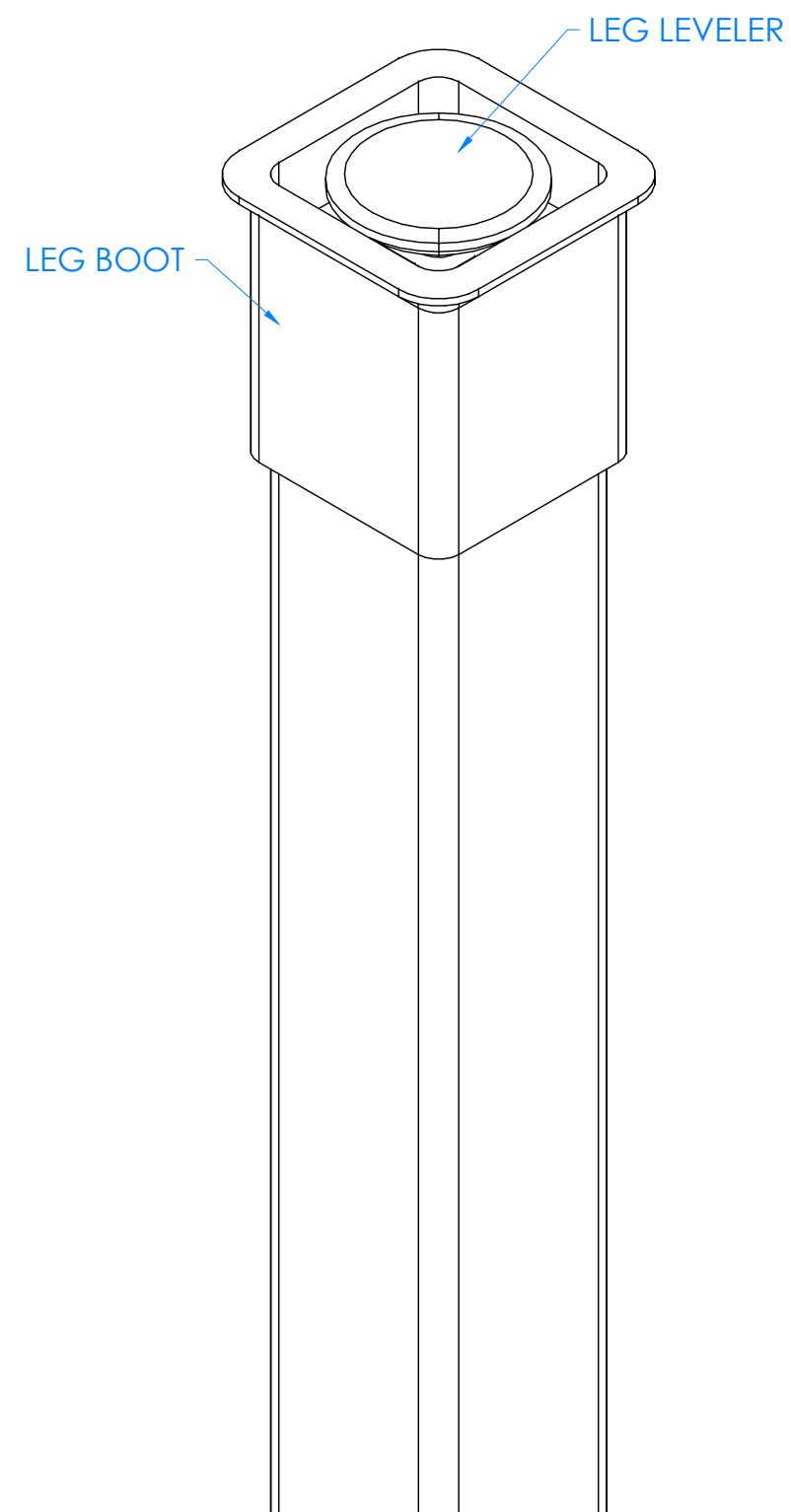
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REV.	DESCRIPTION	DATE	NAME	ECN NO.
C	UPDATED SILICONE PROCEDURE	8/21/23	RJM	-
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HARDWARE REQUIRED FOR STEP		
QTY	DESCRIPTION	PART NUMBER
2	LEG BOOT	100076
2	LEG HARDWARE KIT	520001

STEP 5:

- a. SLIDE LEG BOOT ONTO LEG WITH FLARED END TOWARDS BOTTOM OF LEG.
- b. SCREW LEG LEVELER INTO T-NUT ON BOTTOM OF THE LEG.
- c. REPEAT FOR ALL LEGS.

CLOSE UP OF LEG LEVELER AND LEG BOOT ASSEMBLY

NOTE:

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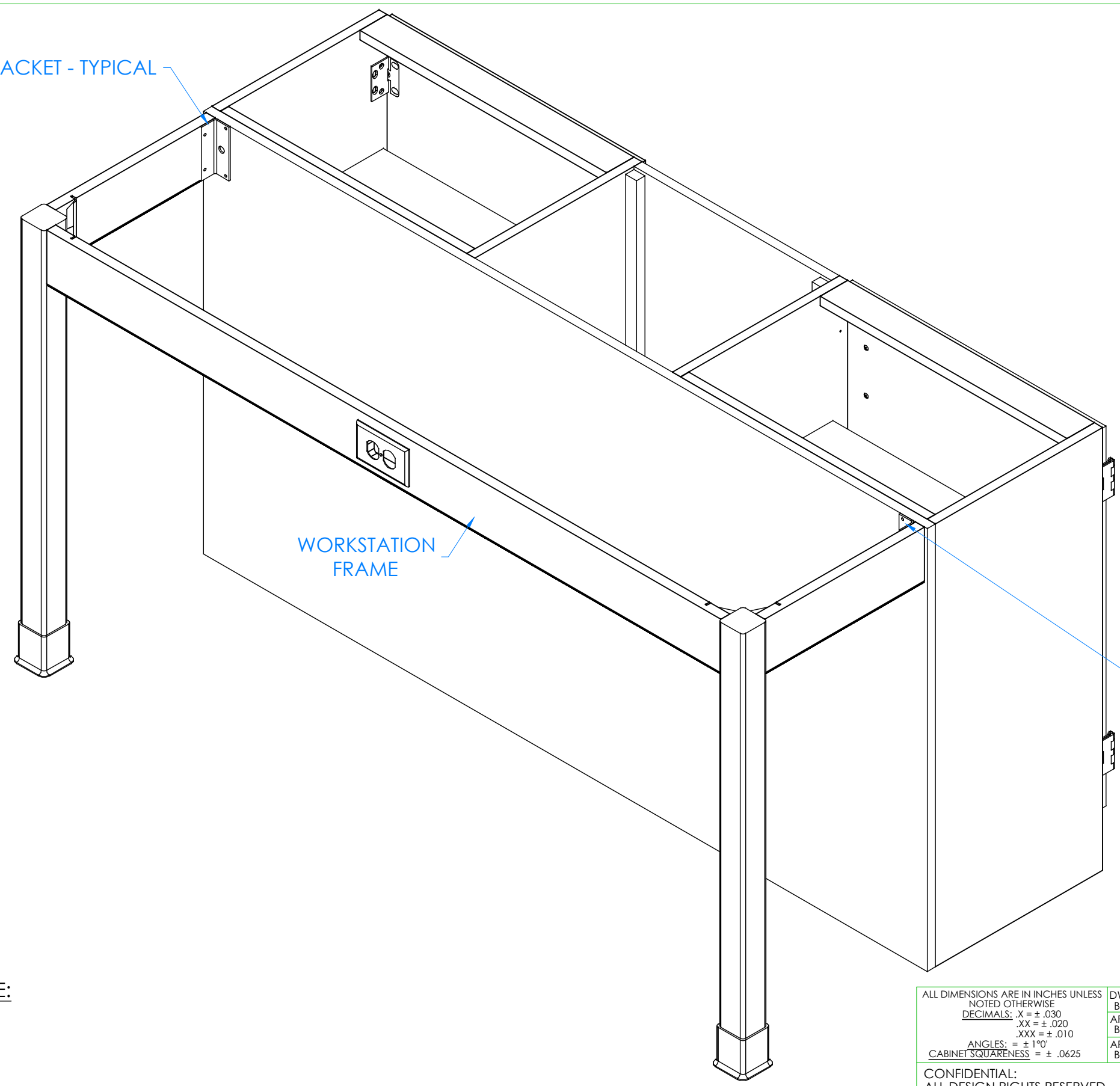
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L BRACKET - TYPICAL



### HARDWARE REQUIRED FOR STEP

QTY	DESCRIPTION	PART NUMBER
2	L BRACKET	100355
8	SCREWS - L BRACKET	100649

STEP 6:

- a. WITH HELP FROM ANOTHER PERSON, STAND WORKSTATION FRAME UP.
- b. POSITION FRAME UP TO CABINET.
- c. ATTACH L BRACKET ONTO APRON USING PROVIDED HARDWARE LISTED ABOVE.
- d. ATTACH BRACKET ONTO BACK OF WORKSTATION WITH THE REMAINING SCREWS.

WORKSTATION FRAME

ATTACH WORKSTATION FRAME TO CABINET HERE (BOTH SIDES)

NOTE:

1.

BACKSIDE OF WORKSTATION

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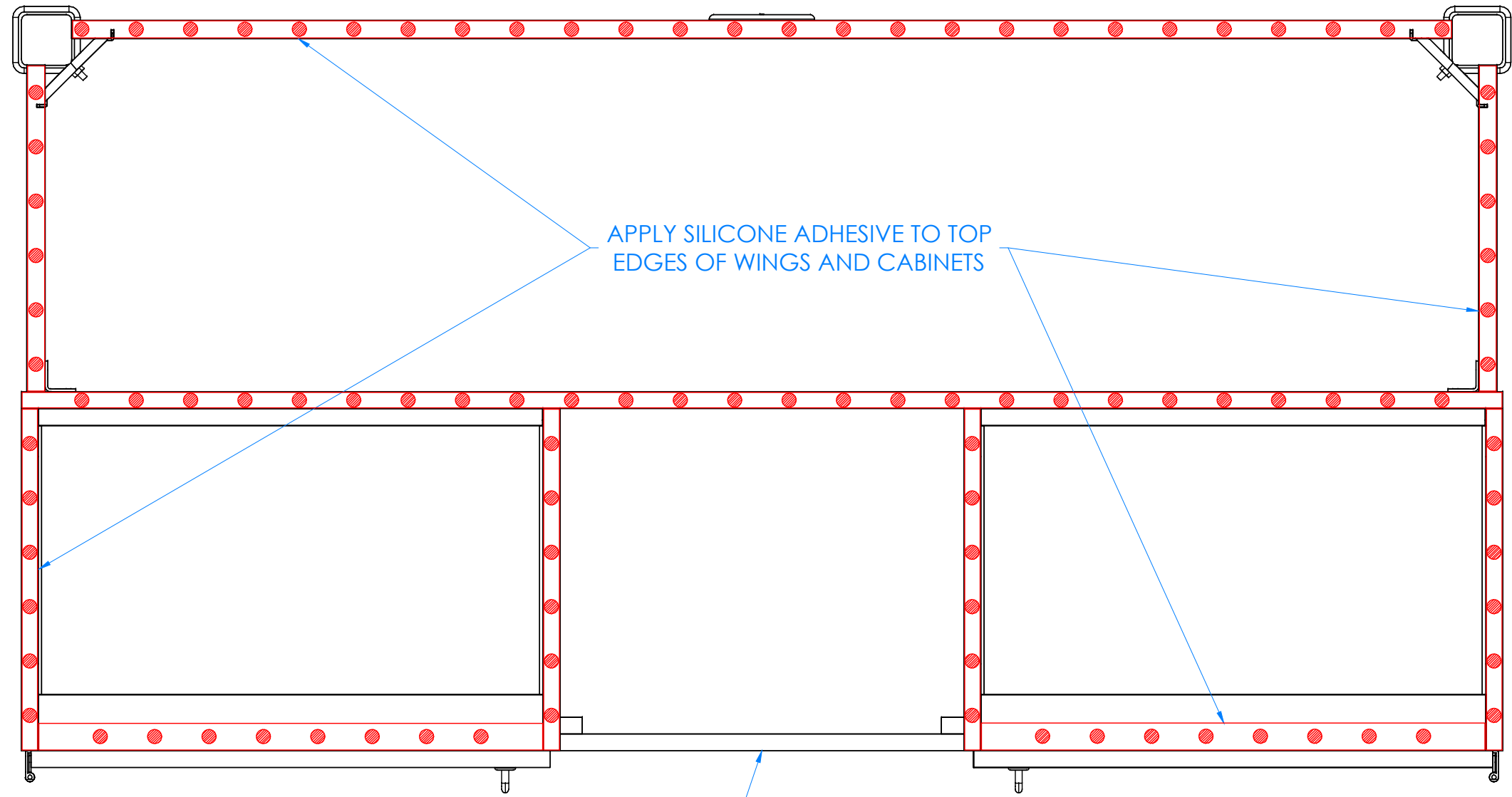
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FORWARD VISION III	NTS	9 OF 14	REV C

STEP 7:

- a. ADJUST LEG LEVELERS TO LEVEL WORKSTATION FRAME WITH CABINETS.
- b. APPLY SILICONE ADHESIVE TO TOP EDGES OF CABINET AND WINGS.
- c. APPLY SILICONE ADHESIVE IN DOT PATTERN LIKE SHOWN BELOW FOR BEST RESULTS.
- d. PLACE TOP ON UNIT WITH PROPER OVERHANG (CENTERED ON WORKSTATION).
- e. CLAMP ON TOP TO WINGS TO REMOVE ANY WARP USING SHIMS AND C-CLAMPS, IF NEEDED, WHEN ALIGNING THE TOP (DO THIS BEFORE ADHESIVE ON EDGES SETS UP).
- f. LET CURE FOR 6-12 HOURS.
- g. DO NOT APPLY SILICONE ADHESIVE TO REMOVABLE PANEL.

**HARDWARE REQUIRED FOR STEP**

QTY	DESCRIPTION	PART NUMBER
1	TOP	VARIES
1	SILICONE	100711



APPLY SILICONE ADHESIVE TO TOP EDGES OF WINGS AND CABINETS

DO NOT APPLY SILICONE ADHESIVE ON REMOVABLE PANEL

NOTE:  
1.

TOP VIEW OF WORKSTATION SHOWN

REV.	DESCRIPTION	DATE	NAME	ECN NO.
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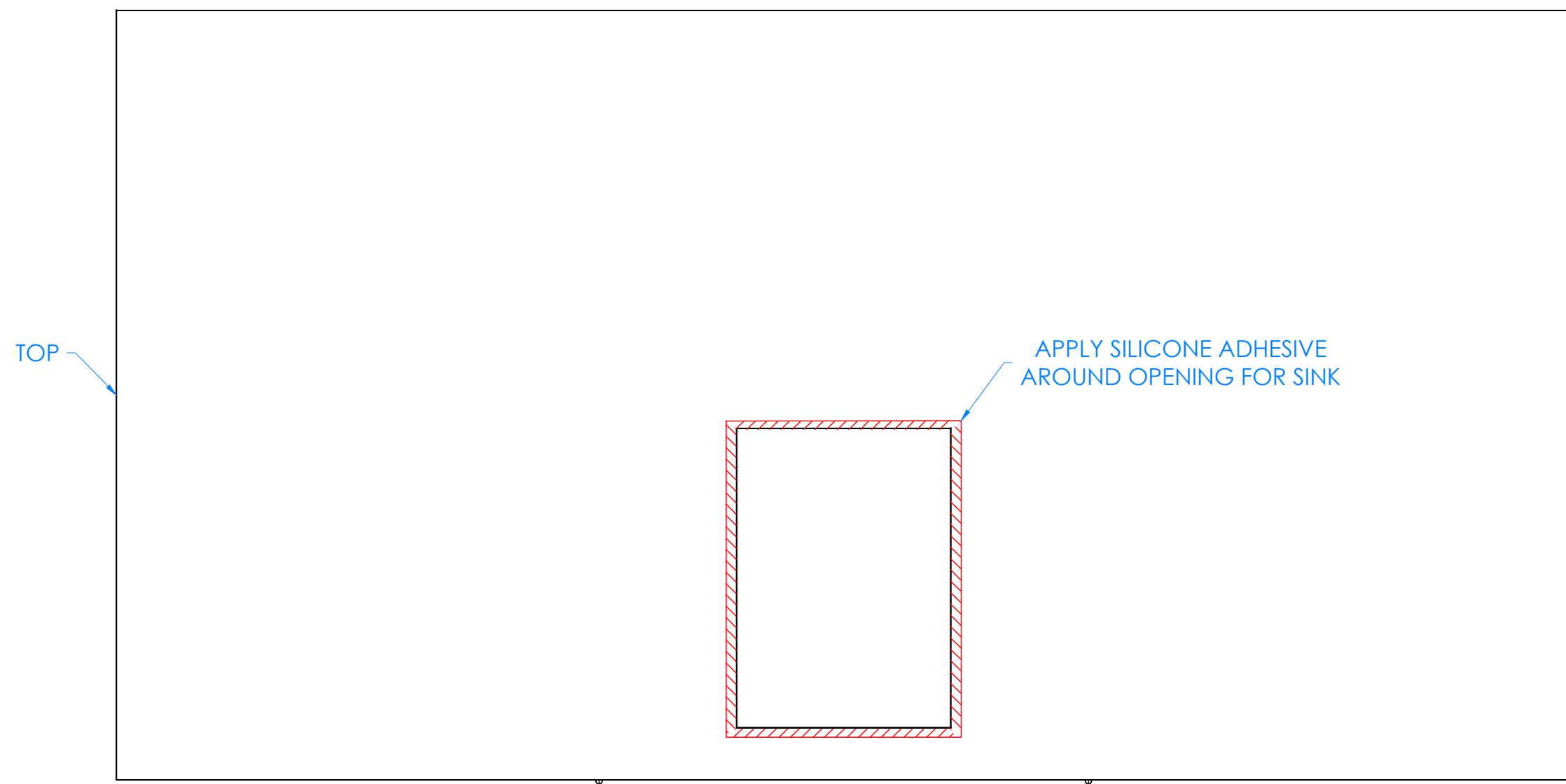
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<b>FORWARD VISION III</b>	NTS	10 OF 14	<b>REV C</b>

STEP 8:

- a. IF YOU DON'T HAVE A UNIT WITH A SINK OR FIXTURES, SKIP TO STEP 10.
- b. APPLY SILICONE ADHESIVE TO THE SINK OPENING ON TOP.
- c. LOWER SINK INTO OPENING.
- d. WIPE OFF ANY EXCESS CAULK AND ALLOW TO SET.
- e. LET CURE FOR 6-12 HOURS.

**HARDWARE REQUIRED FOR STEP**

QTY	DESCRIPTION	PART NUMBER
1	FIXTURE - SINK	100691
1	SILICONE	100711



**NOTE:**

1.

TOP VIEW OF WORKSTATION SHOWN

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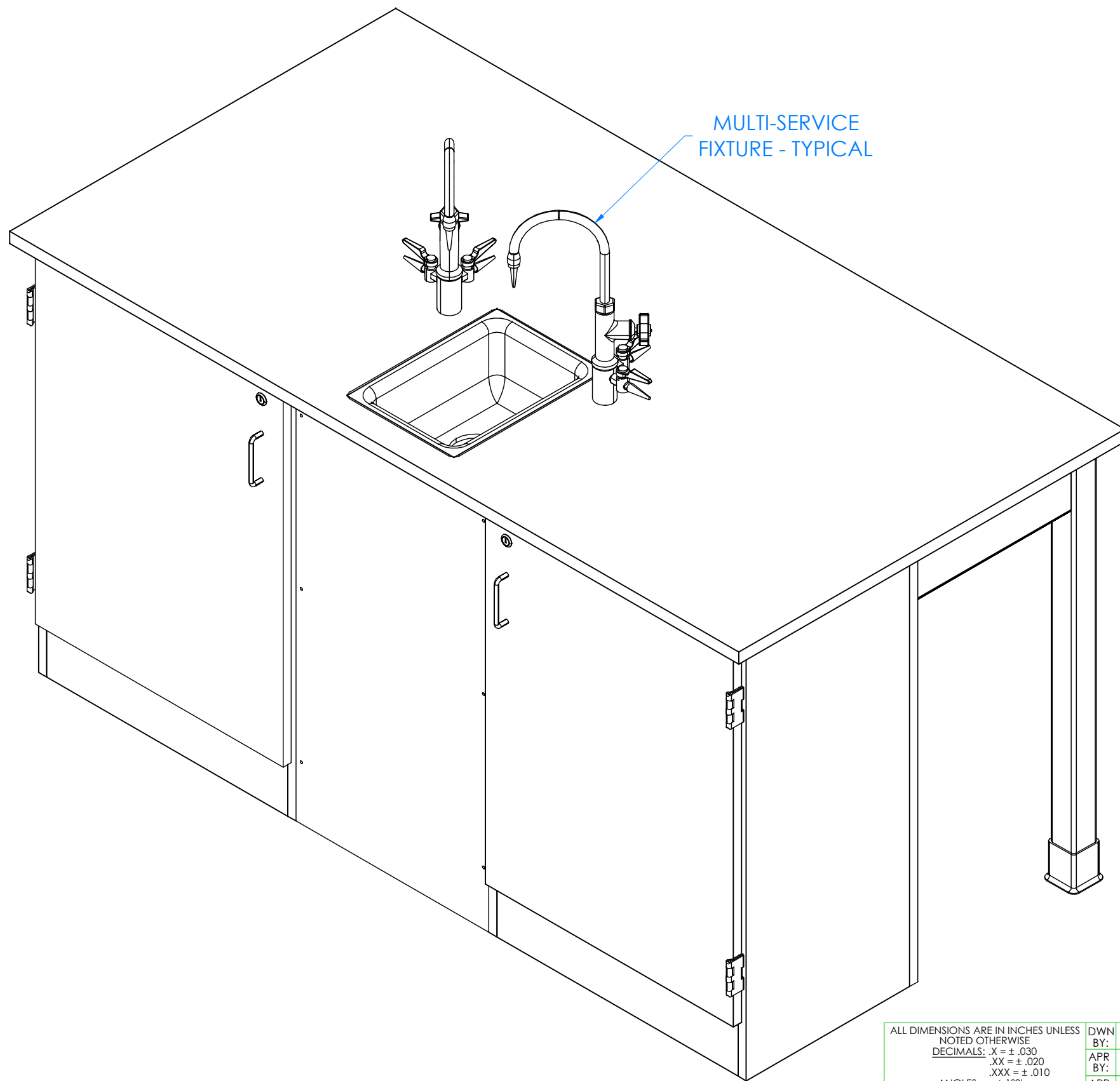
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TITLE:  
**FORWARD VISION III  
 ASSEMBLY INSTRUCTIONS**

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
<b>FORWARD VISION III</b>	NTS	11 OF 14	REV C



HARDWARE REQUIRED FOR STEP		
QTY	DESCRIPTION	PART NUMBER
2	FIXTURE - FAUCET	100074-BKR
1	FIXTURE - SINK TRAP	100056
1	FIXTURE - SINK OUTLET/STRAINER	254047

STEP 9:

- a. INSTALL MULTI-SERVICE FIXTURES IN THE HOLES PROVIDED ON TOP.

NOTE:

- 1. ALL WATER, ELECTRICAL, AND GAS CONNECTIONS SHOULD BE PERFORMED BY A TRAINED PROFESSIONAL PER LOCAL CODE.

REV.	DESCRIPTION	DATE	NAME	ECN NO.
C	UPDATED SILICONE PROCEDURE	8/21/23	RJM	-
A	CREATED DRAWING	11/8/16	EMR	-

REVISION LEVEL

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE  
 DECIMALS: .X = ± .030  
 .XX = ± .020  
 .XXX = ± .010  
 ANGLES: = ± 1°  
 CABINET SQUARENESS = ± .0625

DWN BY:	EMR	DATE DWN:	11/8/16
APR BY:		DATE APR:	
APR BY:		DATE APR:	

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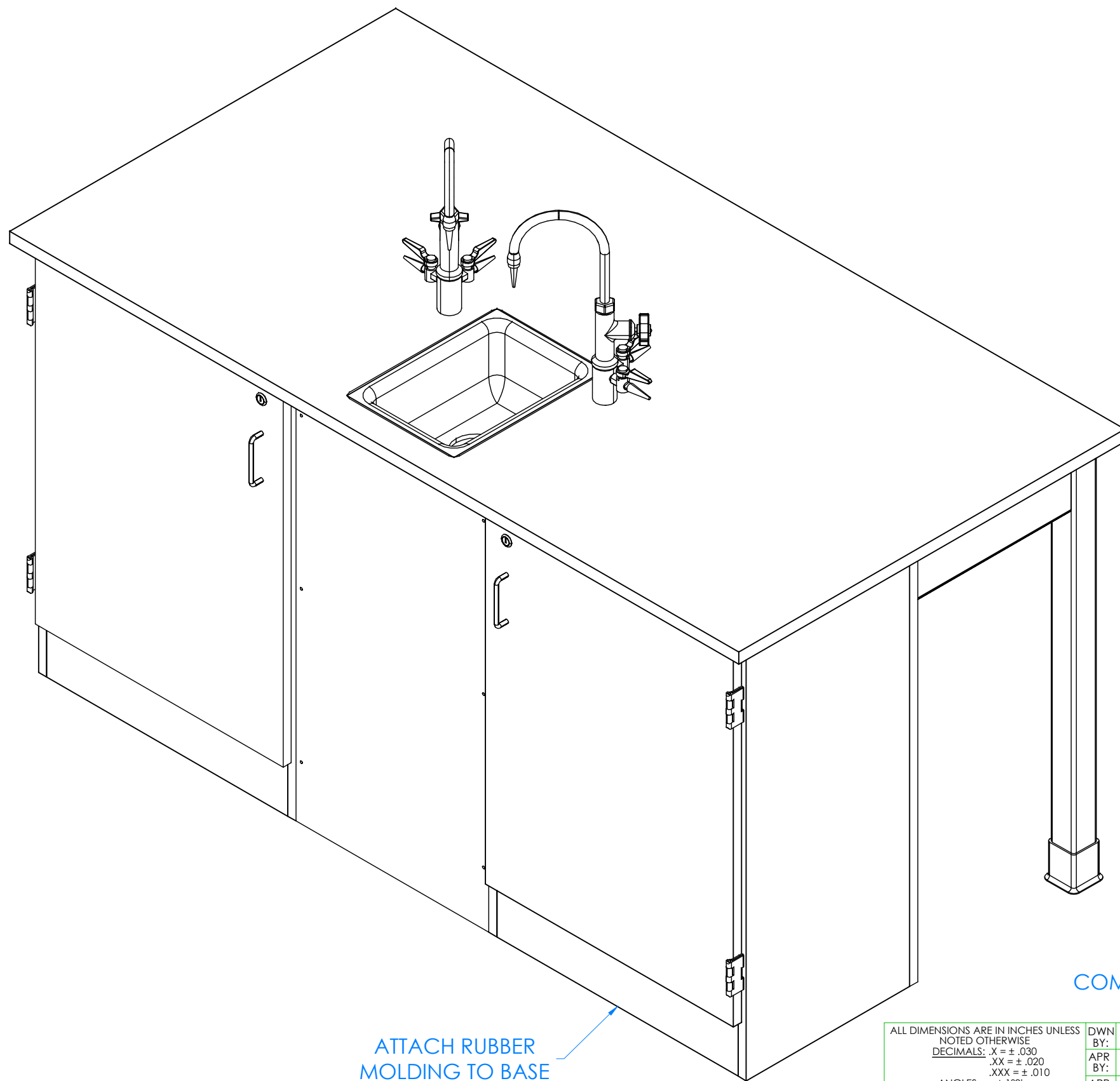
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TITLE:  
**FORWARD VISION III  
 ASSEMBLY INSTRUCTIONS**

DRAWING NUMBER: <b>FORWARD VISION III</b>	SCALE: NTS	SHEET: 12 OF 14	REVISION: REV C
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## HARDWARE REQUIRED FOR STEP

QTY	DESCRIPTION	PART NUMBER
14	RUBBER BASE MOLDING	100283
4	STAINLESS STEEL CORNERS	100057
16	SCREWS - BASE	100064

STEP 10:

- a. ATTACH RUBBER MOLDING TO BASE OF WORKSTATION USING CONTACT CEMENT.
- b. SCREW STAINLESS STEEL CORNER BRACKETS ON EACH CORNER OVER BASE MOLDING USING HARDWARE LISTED ABOVE.

NOTE:

1.

ATTACH RUBBER MOLDING TO BASE

COMPLETE UNIT SHOWN

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE DECIMALS: .X = ± .030 .XX = ± .020 .XXX = ± .010 ANGLES: = ± 1° CABINET SQUARENESS = ± .0625	DWN BY: EMR APR BY: APR BY:	DATE DWN: 11/8/16 DATE APR: DATE APR:
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REV.	DESCRIPTION	DATE	NAME	ECN NO.
C	UPDATED SILICONE PROCEDURE	8/21/23	RJM	-
A	CREATED DRAWING	11/8/16	EMR	-

REVISION LEVEL

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
FORWARD VISION III	NTS	13 OF 14	REV C

## **TROUBLESHOOTING YOUR GFCI ELECTRICAL RECEPTACLE:**

**PLEASE NOTE: THROUGHOUT ANY OF THE FOLLOWING STEPS (PROCEDURES); IF YOU ARE NOT SURE YOU CAN DO THIS JOB SAFELY, AND COMPETENTLY, REFER THIS WORK TO QUALIFIED PROFESSIONAL!**

**If your unit comes equipped with a GFCI (Ground Fault Circuit Interrupter) electrical receptacle, and there is no power in the receptacle please consider/check the following:**

- The extension cord (if being used) is working properly.
- The breaker hasn't been tripped, or turned off.

This type of GFCI has two testing-related buttons on it. One button is appropriately labeled "TEST", and the other button is labeled "RESET". To test the GFCI receptacle follow these steps:

- Plug in an appliance (lamp or night light) into the outlet. The light should now be on. Then press the "TEST" button on the GFCI. The GFCI "RESET" button should pop out, and the light should go out.
- If the "RESET" button pops out, but the light doesn't go out, the GFCI has been improperly wired. In this case please contact a certified professional. There may also be a problem with other wiring in the same circuit.
- If the "RESET" button doesn't pop out, the GFCI is defective, or malfunctioned, and should be replaced.
- If the GFCI is functioning properly, and the lamp goes out, press the "RESET" button to restore power to the outlet.

Conversely, if you have a GFI that has tripped (which is common) and it will not reset, you may have a wiring short in the circuit, a defective appliance on the circuit, or the GFI itself has become defective. To test a tripping GFCI follow these steps:

- Remove every appliance connected to the GFCI's circuit and reset it. If it doesn't reset there may either be a wiring fault behind a socket outlet, or your GFCI itself has become faulty.
- Make sure whatever you are plugging into to the GFCI is dry and not damaged.
- Only plug in one item at a time. If you are plugging in a defective item it will cause the GFCI to trip, and that item therefore should be replaced.

If you are still having difficulty the easiest way to troubleshoot a GFI is to obtain a GFI tester, which is available at most hardware stores. It plugs into the GFI outlet, and will supply you with a "snapshot" of your connections, indicating wiring problems and/or the condition of the GFI. Another way to troubleshoot is to simply purchase a new GFI and install it.