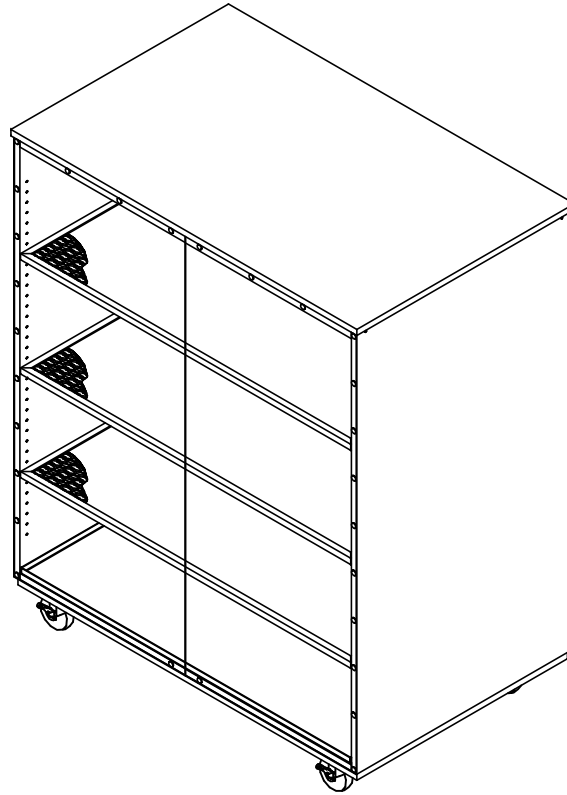


SCULPTURE WARE CART

5100M ASSEMBLY INSTRUCTIONS



NOTE:

1. MODEL VIEWS MAY NOT REPRESENT EXACT MODEL PURCHASED

| | | |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------|------------------|
| ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE DECIMALS: X = ± .020 XX = ± .020 XXX = ± .010 ANGLES: = ± 1° CABINET SQUARENESS = ± .0625 | DWN BY: EMR | DATE DWN: 3/4/14 |
| | APR BY: | DATE APR: |
| | APR BY: | DATE APR: |

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ASSEMBLY INSTRUCTIONS

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| DRAWING NUMBER: 5100M | SCALE: NTS | SHEET: 1 OF 4 | REVISION: REV A |
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ASSEMBLY COMPONENTS

| ITEMS INCLUDED | PART # | PART DESCRIPTION | QTY |
|------------------|--------|------------------------------------------------------------------|-----|
| CASTER ASSEMBLY | 100081 | CASTER,ASSY,HARDWARE,16-SCREWS,16-NUTS (FACTORY ASSEMBLED) | 1 |
| SHELF PINS | 100183 | SHELF PINS, 5MM SLOPING | 24 |
| SHELF | 238949 | SHELF,EXPANDED METAL,DRYING CABINET | 6 |
| DRIP PAN | 239075 | DRIP PAN, 14 GAUGE HOT ROLLED STEEL | 2 |
| CLEAR VINYL DOOR | 242246 | DOORS,CLAY,MOBILE .08X48.00X53.50 WITH SNAPS (FACTORY ASSEMBLED) | 2 |

NOTE:

1.

| | | | | | |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|-------------|------------------|
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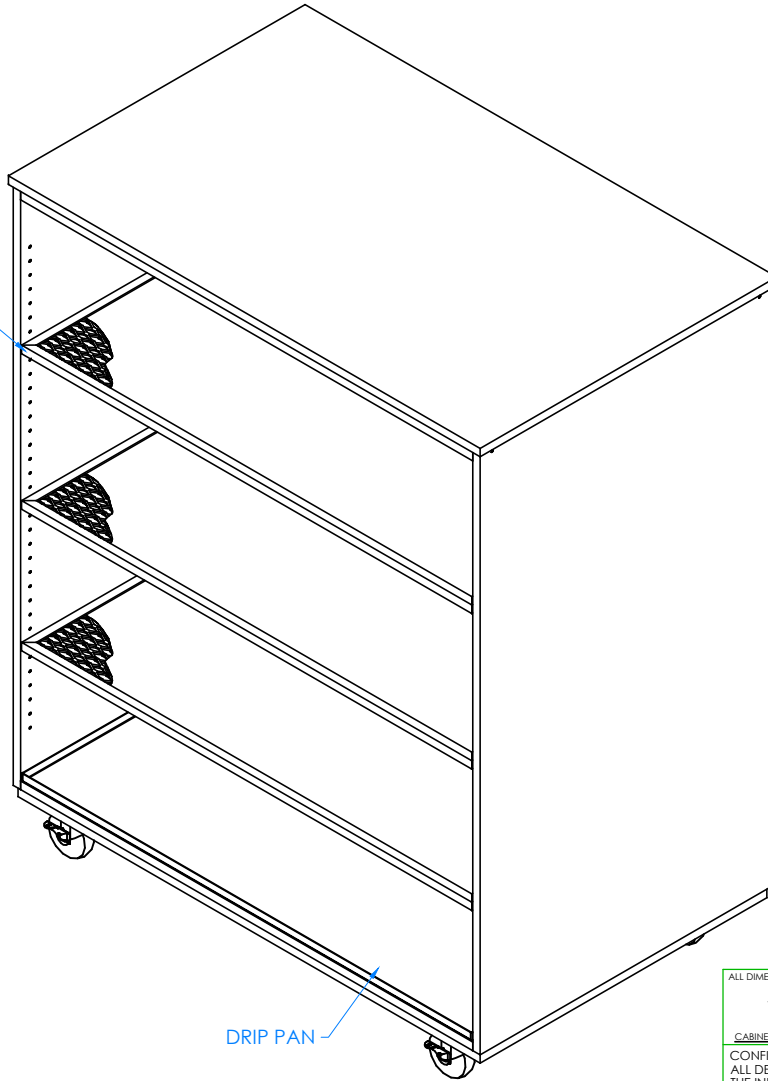
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SCULPTURE WARE CART
TOOLS AND ASSEMBLY COMPONENTS

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ADJUSTABLE
SHELF - TYPICAL



DRIP PAN

NOTE:

1.

STEP 1:

- UNZIP EACH VINYL DOOR AND UNSNAP FROM FRONT OF CABINET.
- INSERT SHELF CLIPS IN THE DESIRED LOCATION.
- PLACE SHELVES ON SHELF CLIPS, MAKING SURE THEY ARE LEVEL.
- PLACE DRIP PAN AT BOTTOM.

| | | | | |
|--------------------------------------------------------|---------|-----|-----------|--------|
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| ANGLES: = ± 1° CABINET SQUARENESS = ± .0625 | APR BY: | | DATE APR: | |

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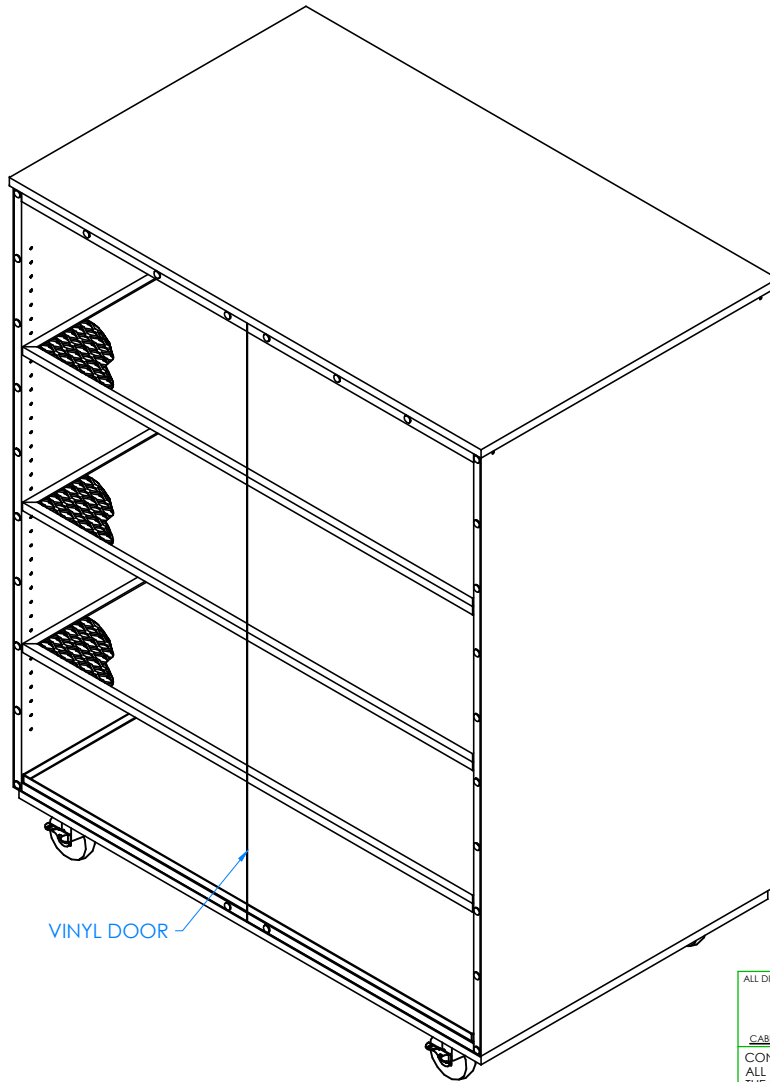


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| 5100M | NTS | 3 OF 4 | REV A |



STEP 2:

- SNAP ON THE VINYL DOORS.
- PLACE MOBILE CABINET IN DESIRED LOCATION.

NOTE:


1.

COMPLETE UNIT SHOWN

| | | | | |
|-----------------------------------------------------|---------|-----|-----------|--------|
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| DECIMALS: $\frac{1}{16} = \pm .030$ | APR BY: | | DATE APR: | |
| $\frac{1}{8} = \pm .020$ | APR BY: | | DATE APR: | |
| $\frac{1}{4} = \pm .010$ | APR BY: | | DATE APR: | |
| ANGLES: $\pm 1^\circ$ | APR BY: | | DATE APR: | |
| CABINET SQUARENESS: $\pm .0625$ | APR BY: | | DATE APR: | |

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