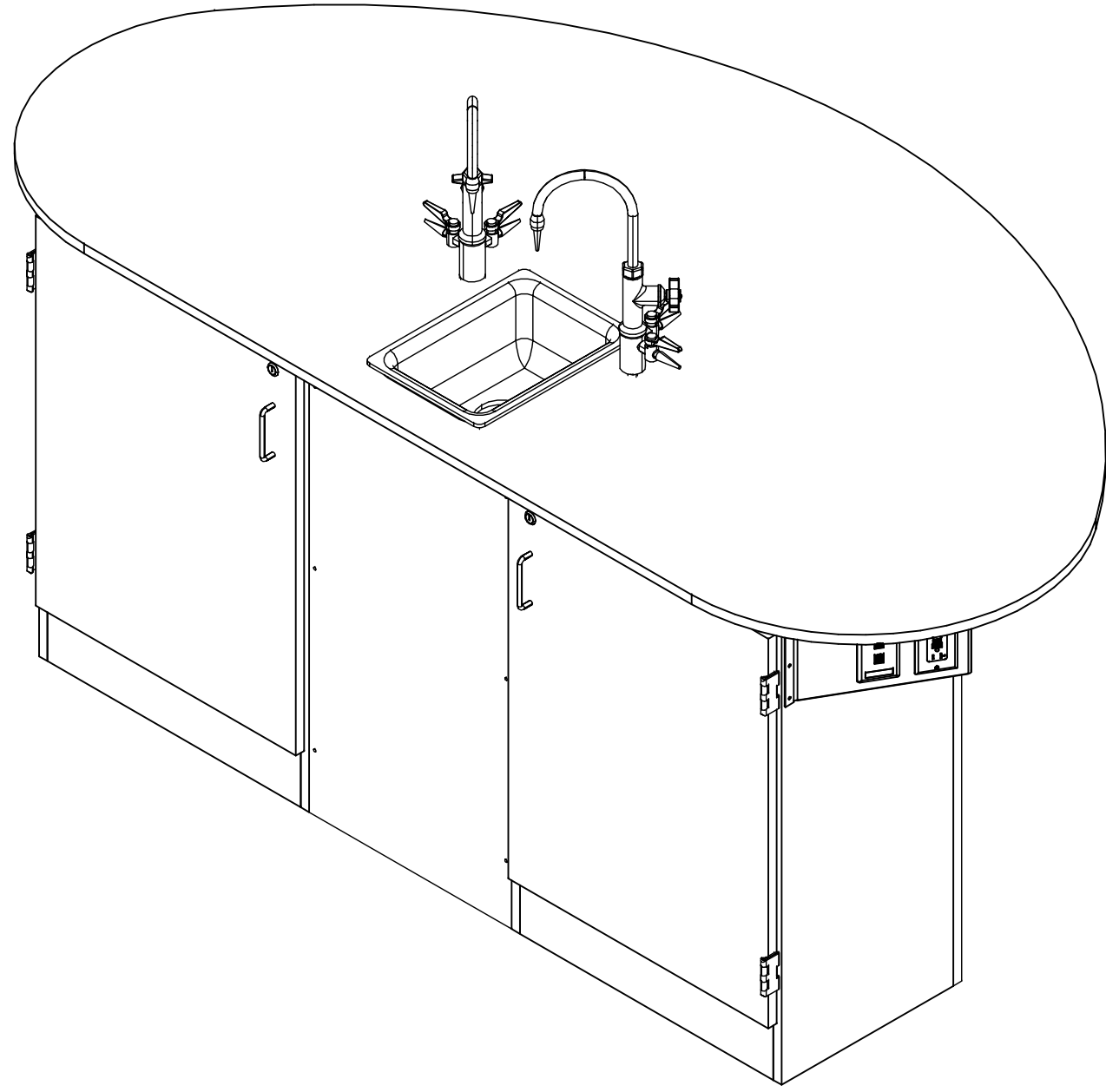


# AXIS FORWARD VISION II

## A2944 & A2944F ASSEMBLY INSTRUCTIONS



**NOTE:**

1. MODEL VIEWS MAY NOT REPRESENT EXACT MODEL PURCHASED

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TITLE:  
**AXIS FORWARD VISION II  
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B	UPDATED SILICONE PROCEDURE	8/24/23	RJM	-
A	CREATED DRAWING	1/17/23	RJM	-
REVISION LEVEL				

DRAWING NUMBER: <b>AXIS FORWARD VISION II</b>	SCALE: NTS	SHEET: 1 OF 16	REVISION: REV B
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# TOOLS REQUIRED

1/2" WRENCH
1/2" SOCKET AND TORQUE WRENCH - OPTIONAL
9/16" WRENCH
9/16" SOCKET AND TORQUE WRENCH - OPTIONAL
CONTACT CEMENT
SCREW DRIVER
C-CLAMPS
SHIM STOCK (IF NEEDED)

# ASSEMBLY COMPONENTS

ITEMS INCLUDED	PART #	PART DESCRIPTION	QTY
TOP	VARIES	TOP, PHENOLIC, 075X84X44, (EITHER FIXTURE OR FLAT),LABV	1
CABINET	N/A	24"W X 35"H X 15.25"D	2
REMOVABLE PANEL	N/A	18"W X 35"H X 0.75"D	1
BACK PANEL	N/A	66"W X 35"H X 0.75"D	1
SCREWS - REMOVABLE PANEL	100495	SCREW,#10X1-1/2 PHIL TR. SMS,ZN	6
SCREWS - BACK PANEL	100478	SCREW,#8X1 1/4 SQ. WASHER FLAT HEAD	12
APRONS	N/A	0.81"THK X 4.50"W X 36.812"L	2
BRACKET - APRON TO CABINET	100972	BRACKET, APRON TO CABINET	2
SCREWS - APRON TO CABINET	100037	SCREW,#10X5/8 QUAD PNHD LUB	4
BOLT - APRON TO CABINET	100377	BOLT, 3/8 -16X2 HEX HEAD	4
NUT - APRON TO CABINET	100621	NUT, 3/8 -16 HEX ZINC	4
WASHER - APRON TO CABINET	245857	WASHER,3/8 FLAT ZINC PLATED	4
BRACKET - APRON TO APRON	100376	BRACKET, APRON TO APRON	1
SCREWS - APRON TO APRON	100037	SCREW,#10X5/8 QUAD PNHD LUB	8
BOLT - APRON TO APRON	100381	BOLT,5/16 X2- 3/4, CARRIAGE BOLT	2
NUT - APRON TO APRON	100044	NUT,HEX 5/16 -18 STEEL ZINC	2
WASHER - APRON TO APRON	100451	WASHER,5/16 FLAT ZINC PLATED	2
LEG	500101	LEG,OAK 2.25X2.25X34.25	1
LEG LEVELER	100079	LEG LEVELER,BLK,BASE 1	1
LEG BOOT	100076	LEG BOOT,BLK RUBBER	1

**NOTE:**

- \*\*XX\*\* INDICATES ITEMS USED ONLY FOR UNITS WITH A SINK OR FIXTURES.


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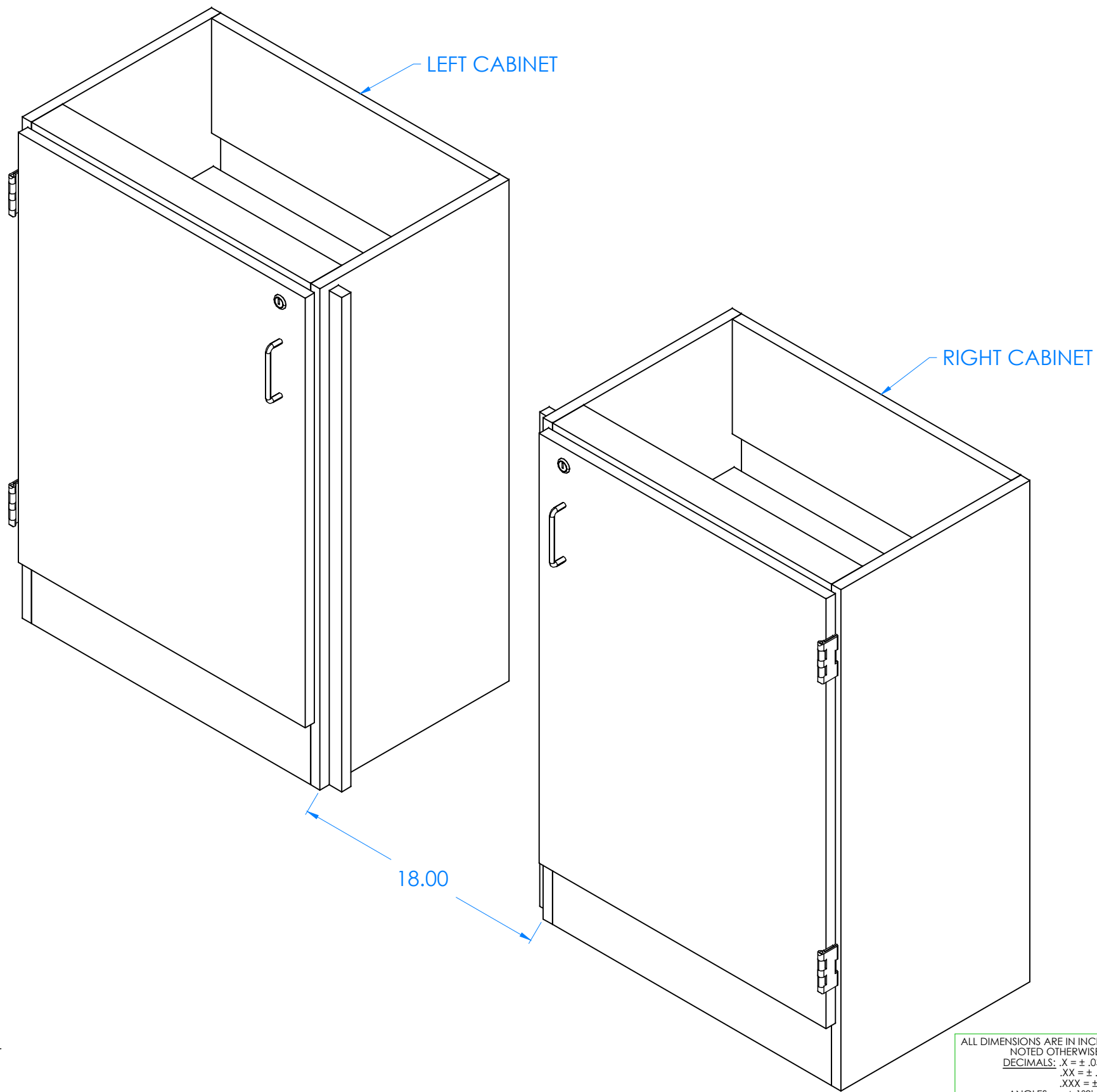


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TITLE:  
 AXIS FORWARD VISION II  
 TOOLS AND ASSEMBLY COMPONENTS

DRAWING NUMBER: AXIS FORWARD VISION II SCALE: NTS SHEET: 2 OF 16 REVISION: REV B





HARDWARE REQUIRED FOR STEP		
QTY	DESCRIPTION	PART NUMBER
2	CABINET	N/A

STEP 1:

- a. POSITION THE TWO CABINETS IN DESIRED LOCATION.
- b. MAKE SURE DOOR HINGES ARE ON THE OUTSIDE.
- c. IF YOU HAVE A UNIT WITH A SINK OR FIXTURES, PLACE UNIT OVER UTILITY HOOKUPS.
- d. LEAVE ENOUGH ROOM IN BETWEEN CABINETS FOR REMOVABLE PANEL.
- e. LEVEL CABINETS.
- f. ATTACH TO FLOOR.

NOTE:  
1.

REV.	DESCRIPTION	DATE	NAME	ECN NO.
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A	CREATED DRAWING	1/17/23	RJM	-

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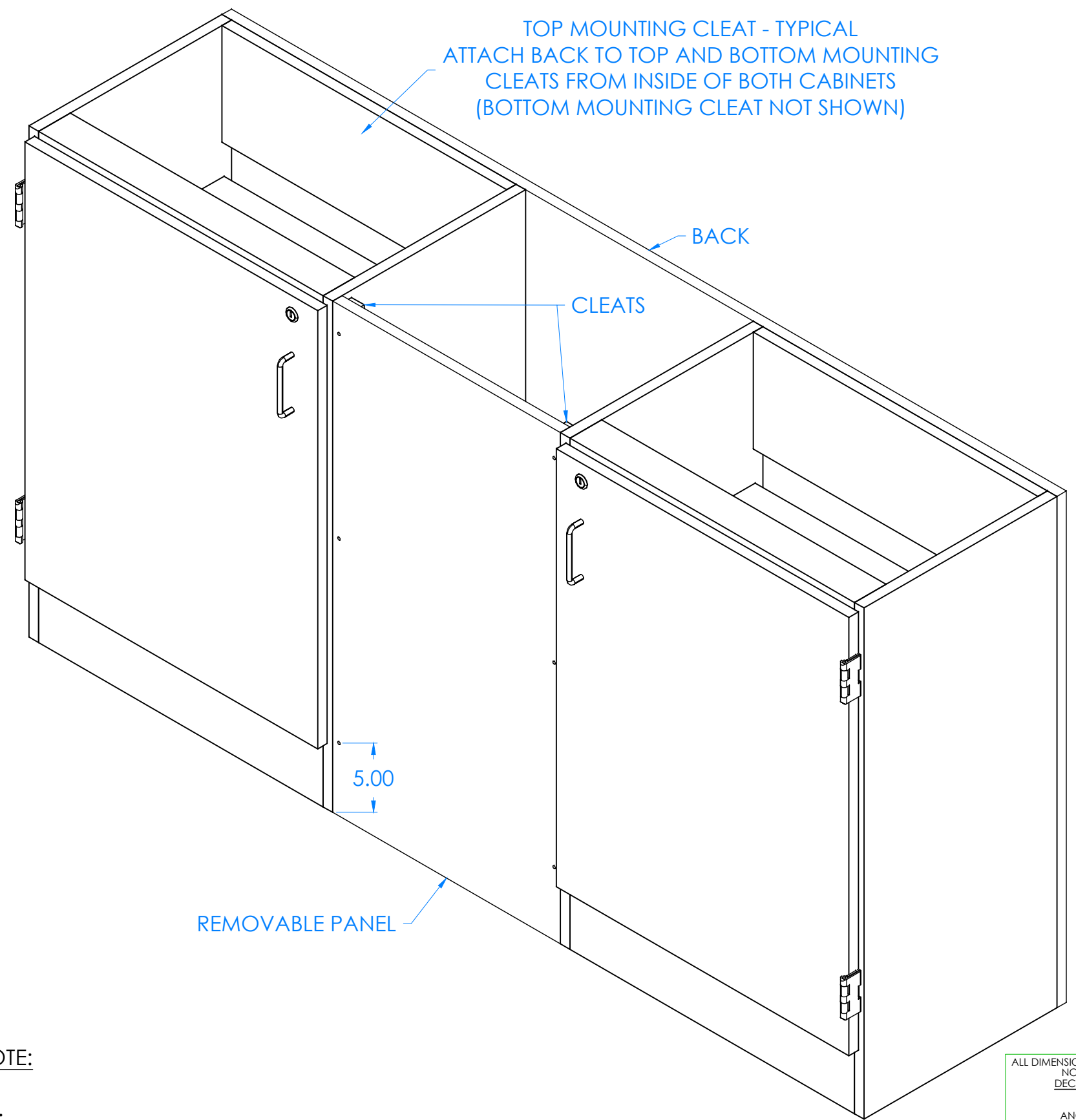
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TITLE:  
**AXIS FORWARD VISION II  
 ASSEMBLY INSTRUCTIONS**

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
<b>AXIS FORWARD VISION II</b>	NTS	4 OF 16	REV B



### HARDWARE REQUIRED FOR STEP

QTY	DESCRIPTION	PART NUMBER
1	REMOVABLE PANEL	N/A
1	BACK PANEL	N/A
6	SCREWS - REMOVABLE PANEL	100495
12	SCREWS - BACK PANEL	100478

STEP 2:

- a. USING PROVIDED HARDWARE LISTED ABOVE, ATTACH REMOVABLE PANEL TO THE CLEATS ON SIDES OF LEFT AND RIGHT CABINETS BY DRILLING PILOT HOLES THROUGH CLEATS.
- b. POSITION REMOVABLE PANEL SO THAT BOTTOM HOLES ARE MORE THAN 4" ABOVE FLOOR.
- c. USING PROVIDED HARDWARE LISTED ABOVE, ATTACH BACK PANEL TO MOUNTING CLEATS LOCATED INSIDE ON TOP AND BOTTOM OF BOTH CABINETS.

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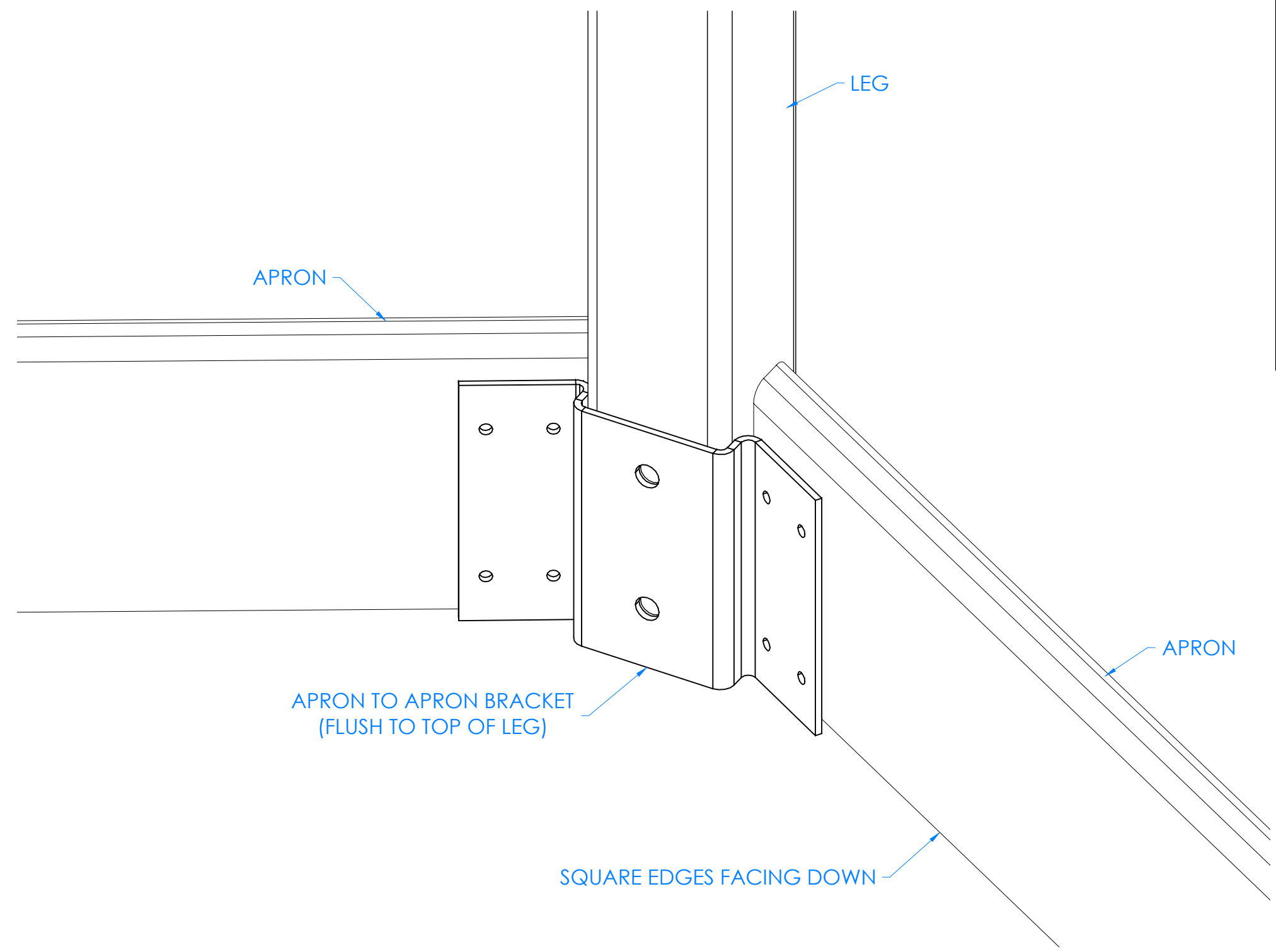
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REVISION LEVEL



### HARDWARE REQUIRED FOR STEP

QTY	DESCRIPTION	PART NUMBER
2	APRONS	N/A
1	BRACKET - APRON TO APRON	100376
1	LEG	500101
8	SCREWS - APRON TO APRON	100037
2	BOLT - APRON TO APRON	100381
2	NUT - APRON TO APRON	100044
2	WASHER - APRON TO APRON	100451

**STEP 3:**

- a. LAYOUT WORKSTATION FRAME WITH SQUARE EDGES OF APRONS ON FLOOR AND BOTTOM OF LEG FACING UP.
- b. ATTACH THE APRON TO APRON BRACKET ONTO THE LEG USING PROVIDED BOLTS, NUTS, AND WASHERS.
- c. HAND TIGHTEN HARDWARE AND MAKE SURE BRACKET IT FLUSH TO TOP OF LEG.
- d. ATTACH APRONS TO THE APRON TO APRON BRACKET USING HARDWARE LISTED ABOVE.
- e. DETACH LEG FROM APRON TO APRON BRACKET, LEG TO BE REINSTALLED LATER.

**NOTE:**

1.

**CLOSE UP OF LEG AND APRON TO APRON BRACKET ASSEMBLY**

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A	CREATED DRAWING	1/17/23	RJM	-

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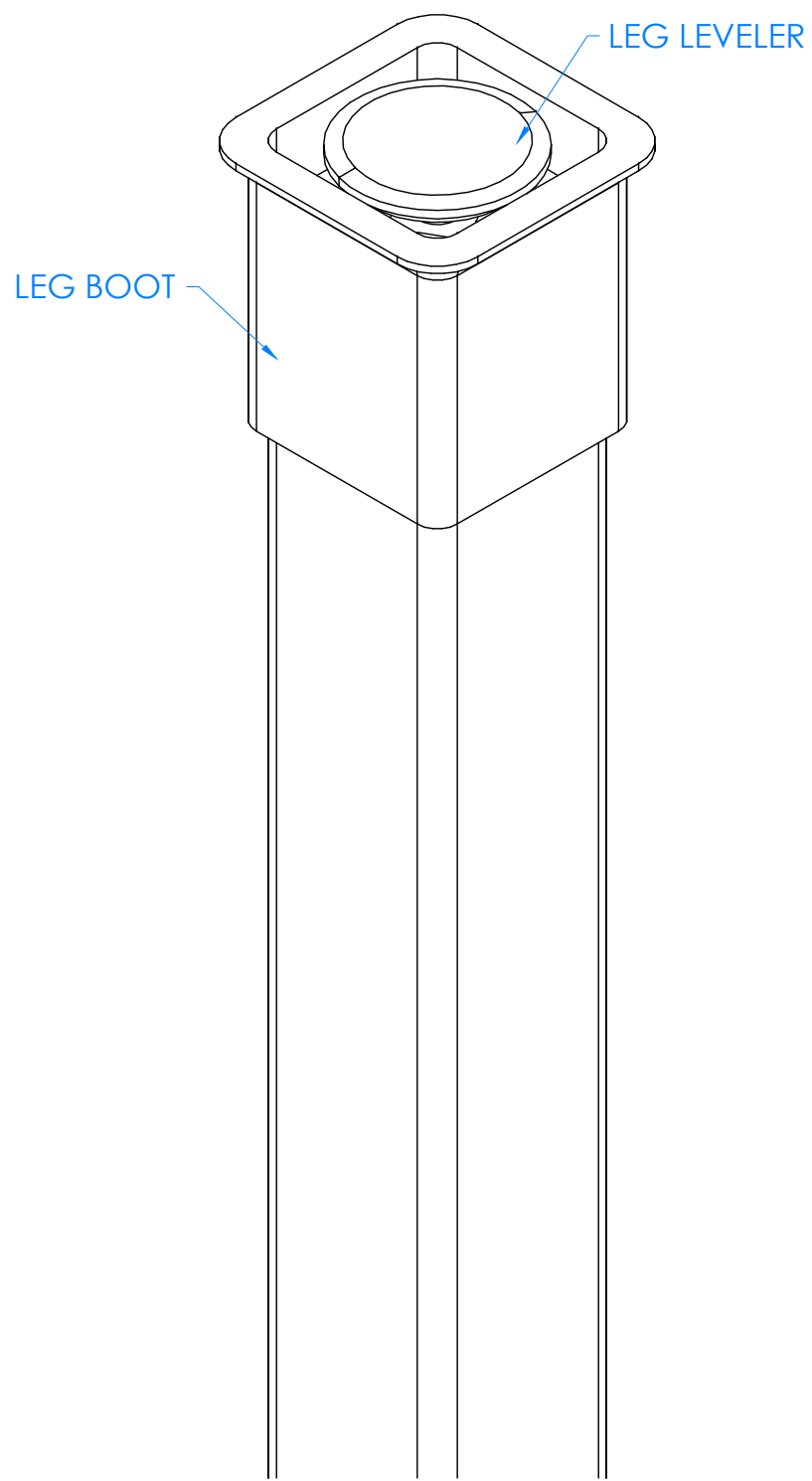
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TITLE:  
**AXIS FORWARD VISION II  
ASSEMBLY INSTRUCTIONS**

DRAWING NUMBER: <b>AXIS FORWARD VISION II</b>	SCALE: NTS	SHEET: 6 OF 16	REVISION: REV B
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HARDWARE REQUIRED FOR STEP		
QTY	DESCRIPTION	PART NUMBER
1	LEG LEVELER	100079
1	LEG BOOT	100076

STEP 4:

- a. SLIDE LEG BOOT ONTO LEG WITH FLARED END TOWARDS BOTTOM OF LEG.
- b. SCREW LEG LEVELER INTO T-NUT ON BOTTOM OF THE LEG.
- c. REPEAT FOR ALL LEGS.

CLOSE UP OF LEG LEVELER AND LEG BOOT ASSEMBLY

NOTE:

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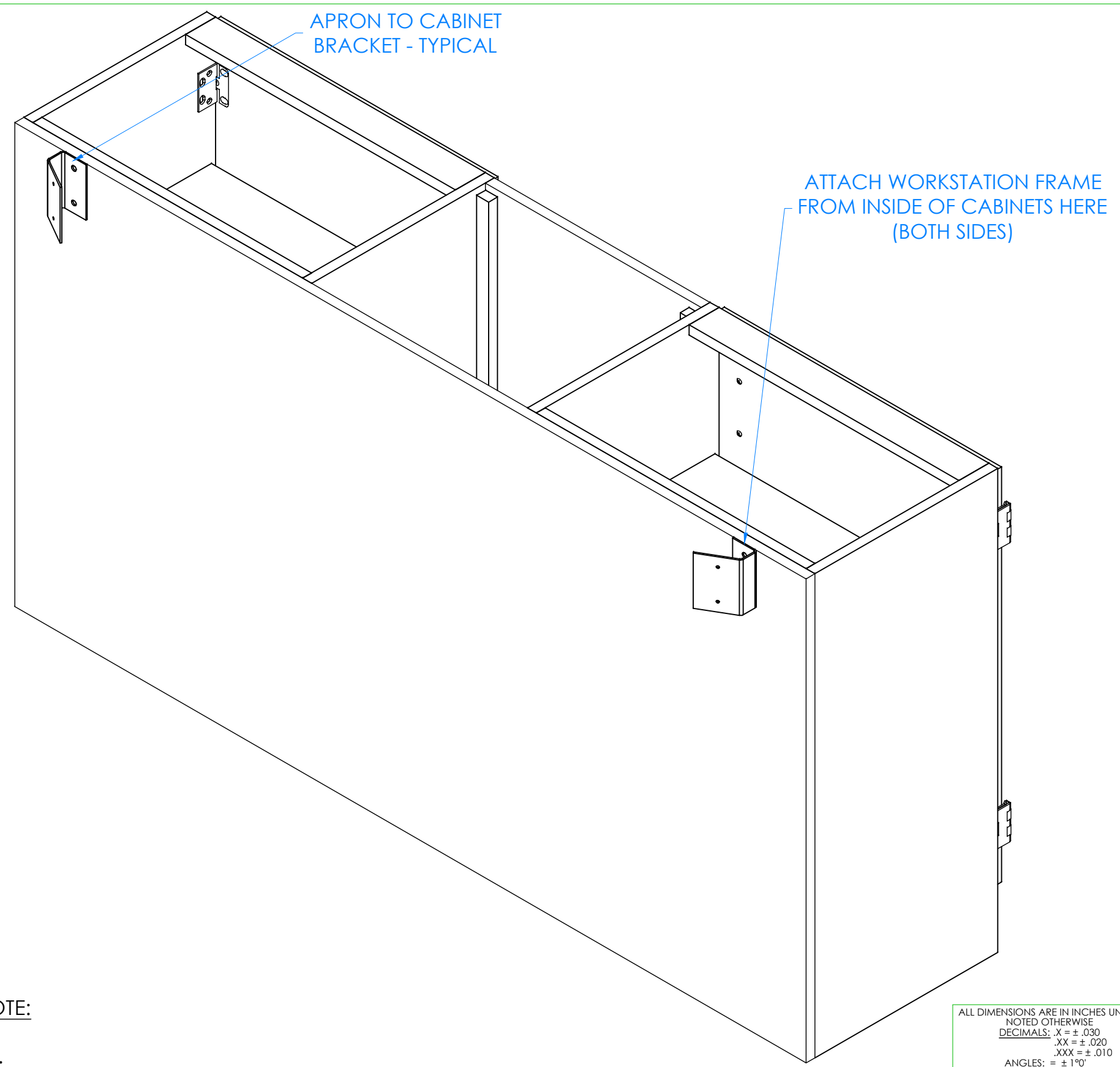
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## HARDWARE REQUIRED FOR STEP

QTY	DESCRIPTION	PART NUMBER
2	BRACKET - APRON TO CABINET	100972
4	BOLT - APRON TO CABINET	100377
4	NUT - APRON TO CABINET	100621
4	WASHER - APRON TO CABINET	245857

STEP 5:

- a. MOUNT APRON-TO-CABINET BRACKETS TO BACK OF WORKSTATION WITH BOLTS, NUTS AND WASHERS AND HAND TIGHTEN.
- b. RUN BOLTS THROUGH FROM INSIDE CABINETS SO THAT NUTS & WASHERS ARE ON THE OUTSIDE.

NOTE:

1.

BACKSIDE OF WORKSTATION

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ANGLES: = ± 1°		
CABINET SQUARENESS = ± .0625		



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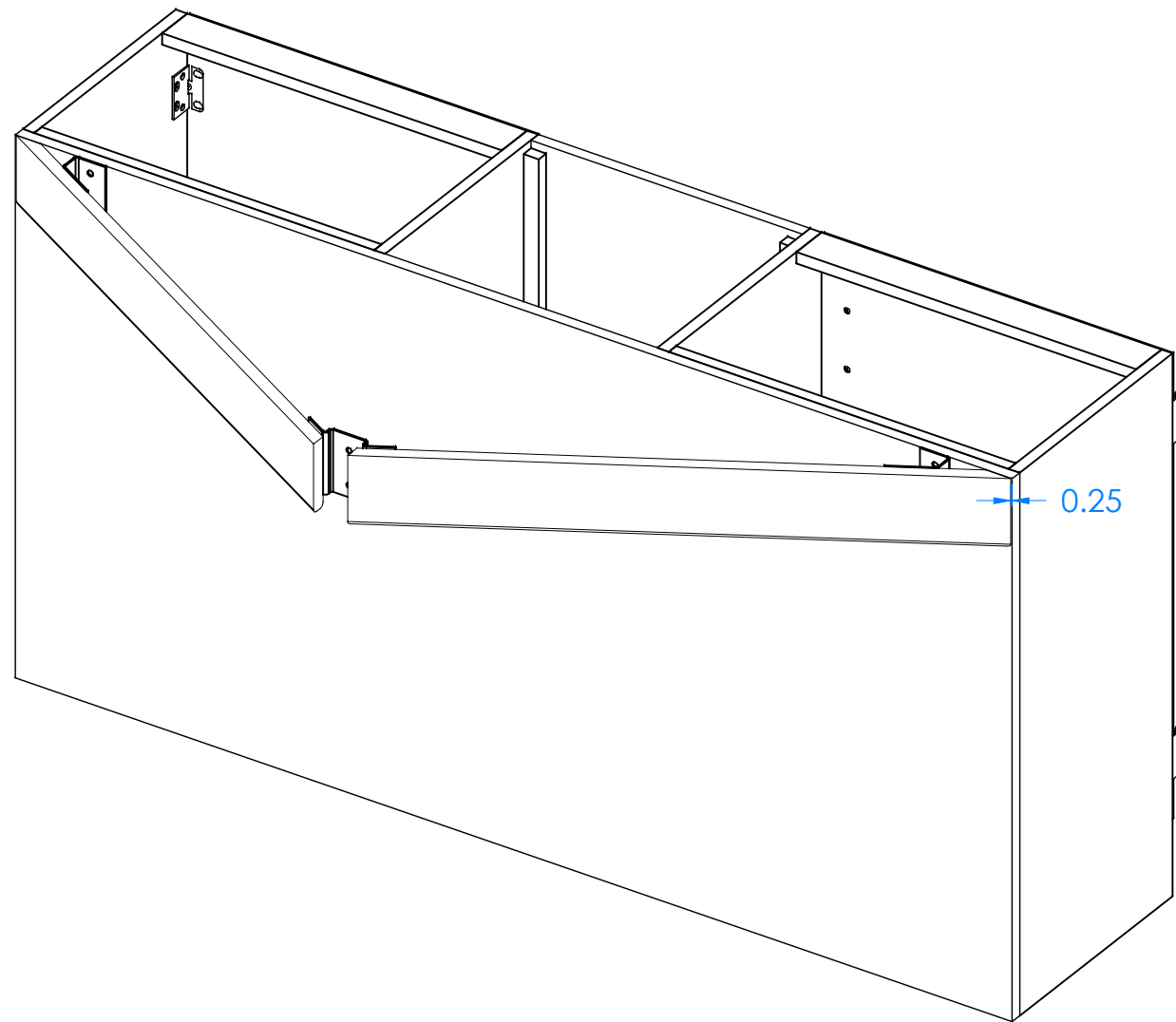
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B	UPDATED SILICONE PROCEDURE	8/24/23	RJM	-
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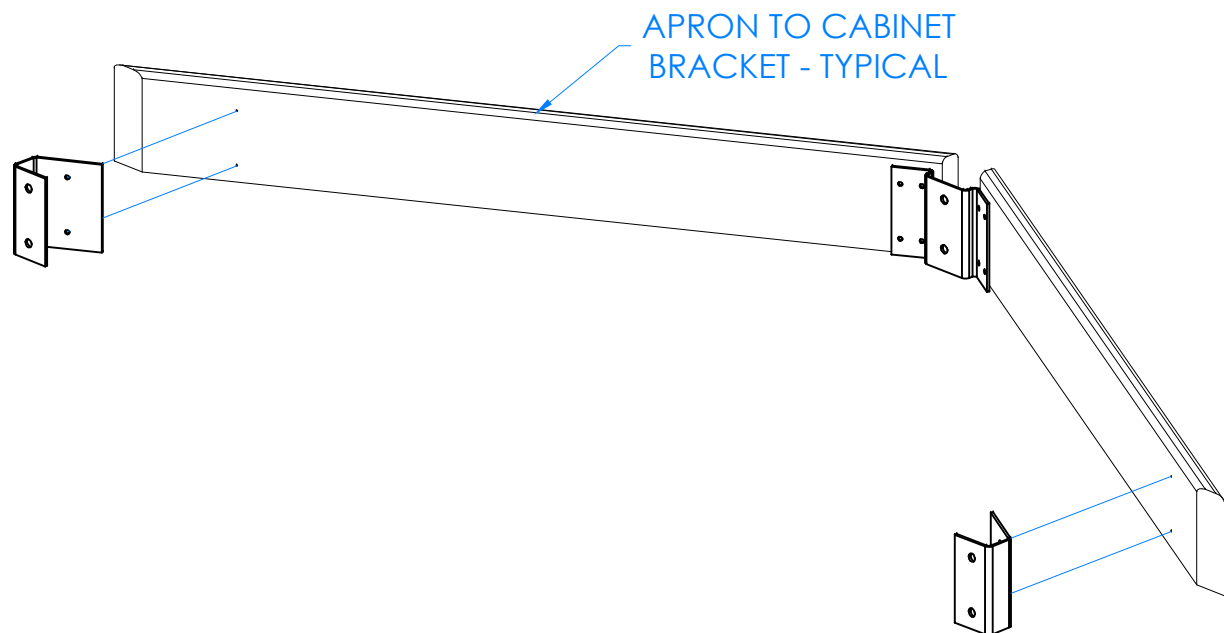




HARDWARE REQUIRED FOR STEP		
QTY	DESCRIPTION	PART NUMBER
2	BRACKET - APRON TO CABINET	100972
4	SCREWS - APRON TO CABINET	100037

STEP 6:

- a. WITH HELP FROM ANOTHER PERSON, POSITION APRON ASSEMBLY UP AGAINST WORKSTATION BACK & BRACKETS, MAKING SURE APRONS ARE SET IN 1/4" FROM ENDS OF BACK PANEL.
- b. MARK PILOT HOLE LOCATIONS ON APRONS FOR APRON-TO-CABINET BRACKETS.
- c. REMOVE APRON ASSEMBLY AND BRACKETS, DRILL PILOT HOLES IN APRONS AND ATTACH BRACKETS WITH PROVIDED SCREWS.



NOTE:

1.

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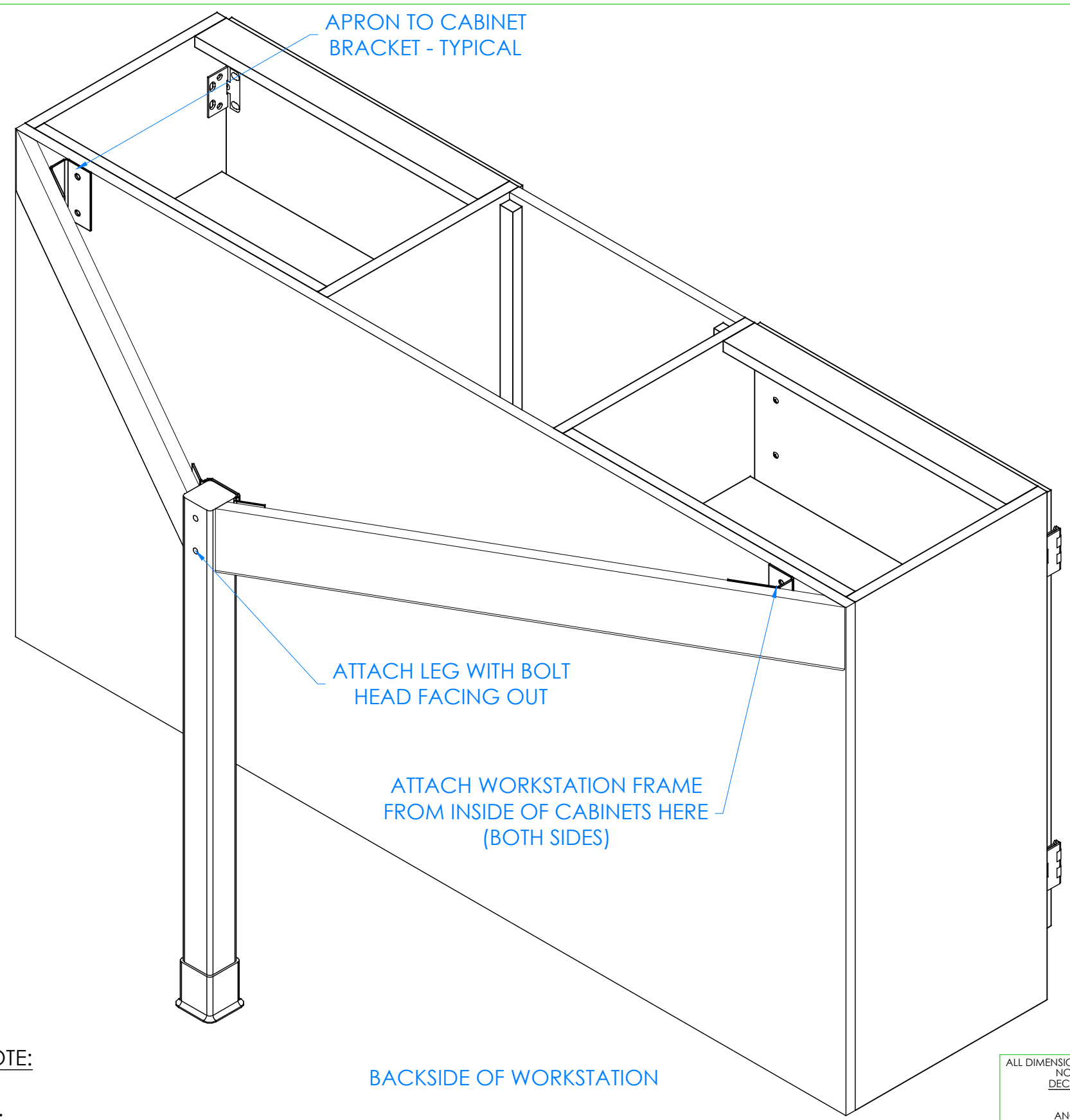
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TITLE:  
AXIS FORWARD VISION II  
ASSEMBLY INSTRUCTIONS

DRAWING NUMBER: <b>AXIS FORWARD VISION II</b>	SCALE: NTS	SHEET: 9 OF 16	REVISION: REV B
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### HARDWARE REQUIRED FOR STEP

QTY	DESCRIPTION	PART NUMBER
4	BOLT - APRON TO CABINET	100377
4	NUT - APRON TO CABINET	100621
4	WASHER - APRON TO CABINET	245857
2	BOLT - APRON TO APRON	100381
2	NUT - APRON TO APRON	100044
2	WASHER - APRON TO APRON	100451

STEP 7:

- a. REATTACH BRACKETS AND APRONS TO WORKSTATION, USING SAME HARDWARE AND METHOD AS STEP 5.
- b. REINSTALL LEG AND HARDWARE FROM STEP 3.
- c. TIGHTEN NUTS USING A WRENCH OR SOCKET AND TORQUE WRENCH, TO A MINIMUM OF 12FT LBS BUT NOT TO EXCEED 17FT LBS.

NOTE:

1.

BACKSIDE OF WORKSTATION

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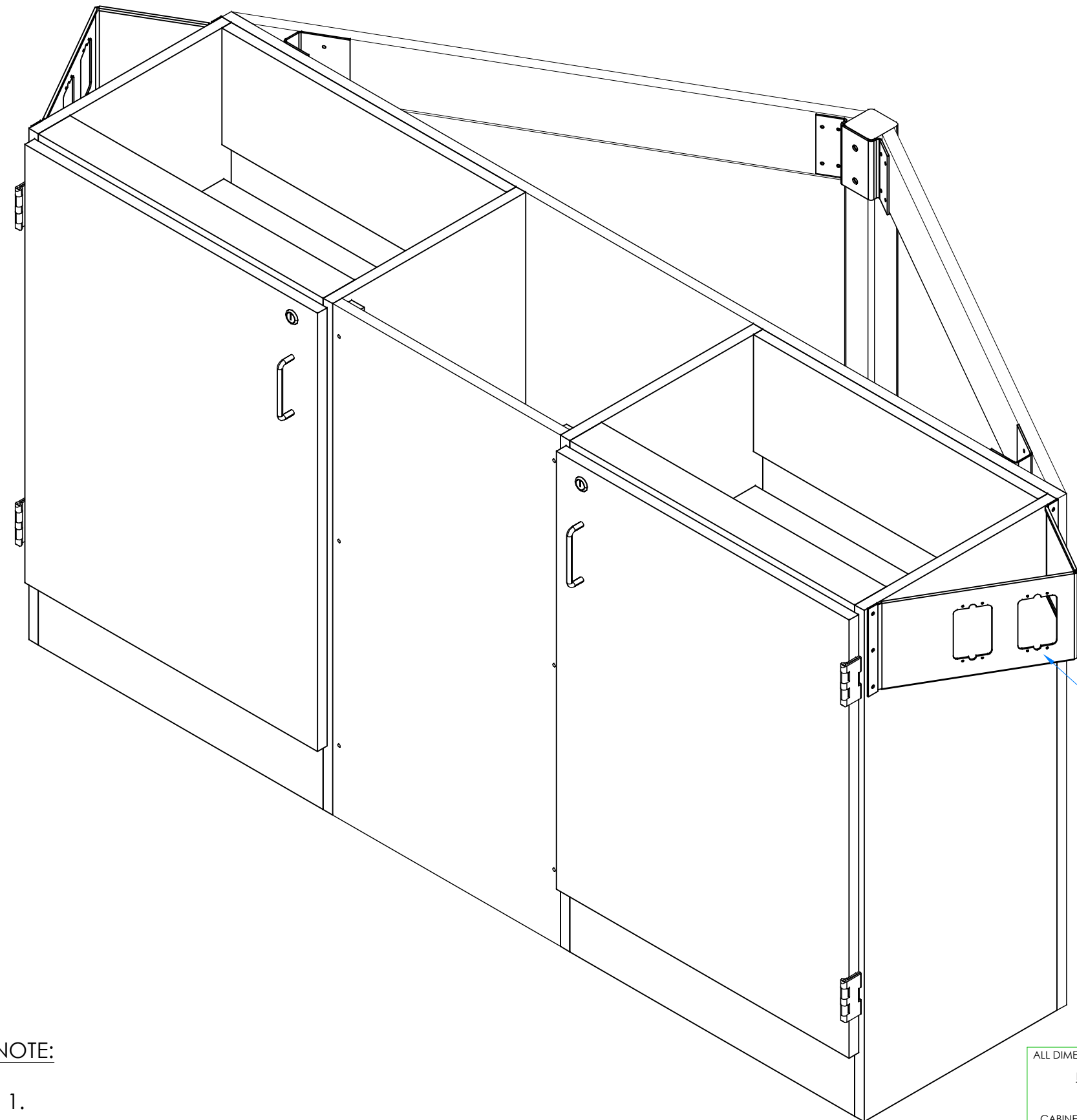
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B	UPDATED SILICONE PROCEDURE	8/24/23	RJM	-
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### HARDWARE REQUIRED FOR STEP

QTY	DESCRIPTION	PART NUMBER
1	ELECTRICAL & DATA LEFT	233477
1	ELECTRICAL & DATA RIGHT	233477
2	COAT HOOK	207663
4	SCREWS - COAT HOOK	100065

**STEP 8:**

- a. ATTACH ELECTRICAL BOX BRACKET ONTO BOTH SIDES OF UNIT USING PROVIDED HARDWARE LISTED ABOVE.
- b. **\*\*ATTACH COAT HOOKS IN DESIRED LOCATION ON BOTH SIDES OF UNIT USING PROVIDED HARDWARE LISTED ABOVE (NOT SHOWN)\*\*.**

ELECTRICAL BOX BRACKET - TYPICAL

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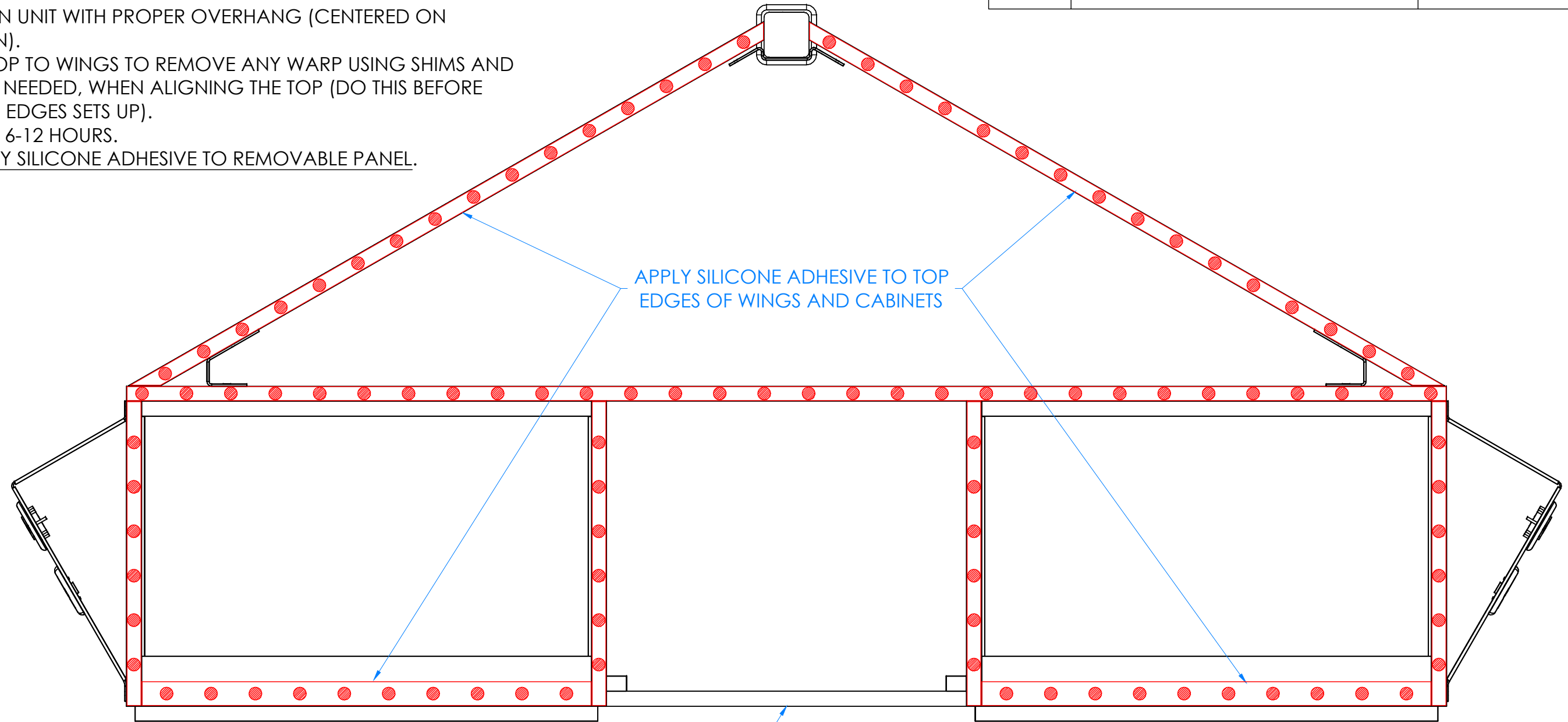
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STEP 9:

- a. ADJUST LEG LEVELERS TO LEVEL WORKSTATION FRAME WITH CABINETS.
- b. APPLY SILICONE ADHESIVE TO TOP EDGES OF CABINET AND WINGS.
- c. APPLY SILICONE ADHESIVE IN DOT PATTERN LIKE SHOWN BELOW FOR BEST RESULTS.
- d. PLACE TOP ON UNIT WITH PROPER OVERHANG (CENTERED ON WORKSTATION).
- e. CLAMP ON TOP TO WINGS TO REMOVE ANY WARP USING SHIMS AND C-CLAMPS, IF NEEDED, WHEN ALIGNING THE TOP (DO THIS BEFORE ADHESIVE ON EDGES SETS UP).
- f. LET CURE FOR 6-12 HOURS.
- g. DO NOT APPLY SILICONE ADHESIVE TO REMOVABLE PANEL.

**HARDWARE REQUIRED FOR STEP**

QTY	DESCRIPTION	PART NUMBER
1	TOP	VARIABLES
1	SILICONE	100711



APPLY SILICONE ADHESIVE TO TOP EDGES OF WINGS AND CABINETS

DO NOT APPLY SILICONE ADHESIVE ON REMOVABLE PANEL

TOP VIEW OF WORKSTATION SHOWN

NOTE:

1.

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TITLE: **AXIS FORWARD VISION II ASSEMBLY INSTRUCTIONS**

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DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
<b>AXIS FORWARD VISION II</b>	NTS	12 OF 16	REV B

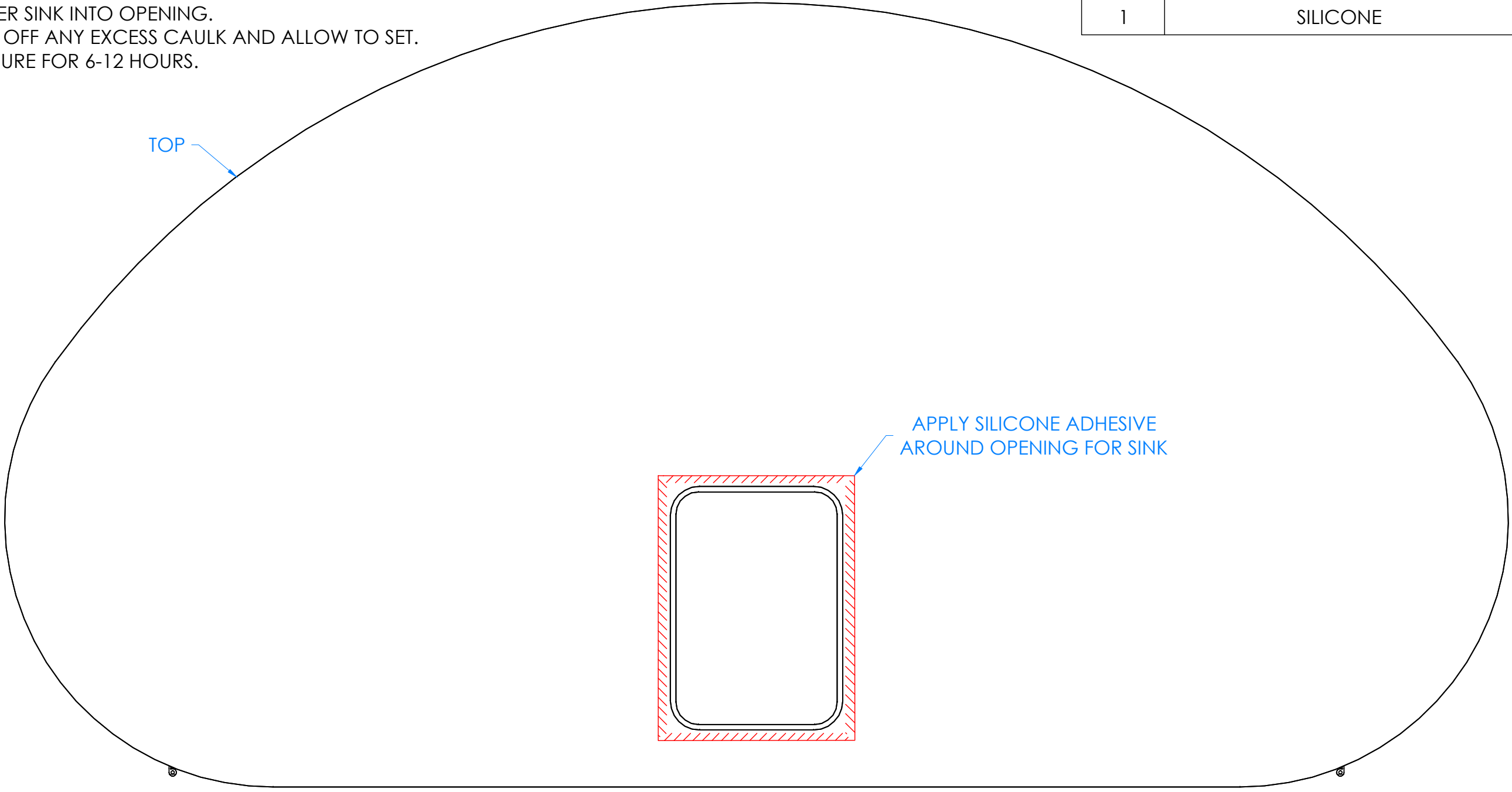
REV.	DESCRIPTION	DATE	NAME	ECN NO.
B	UPDATED SILICONE PROCEDURE	8/24/23	RJM	-
A	CREATED DRAWING	1/17/23	RJM	-
REVISION LEVEL				

STEP 10:

- a. IF YOU DON'T HAVE A UNIT WITH A SINK OR FIXTURES, SKIP TO STEP 12.
- b. APPLY SILICONE ADHESIVE TO THE SINK OPENING ON TOP.
- c. LOWER SINK INTO OPENING.
- d. WIPE OFF ANY EXCESS CAULK AND ALLOW TO SET.
- e. LET CURE FOR 6-12 HOURS.

**HARDWARE REQUIRED FOR STEP**

QTY	DESCRIPTION	PART NUMBER
1	FIXTURE - SINK	100691
1	SILICONE	100711



NOTE:

1.

TOP VIEW OF WORKSTATION SHOWN

REV.	DESCRIPTION	DATE	NAME	ECN NO.
B	UPDATED SILICONE PROCEDURE	8/24/23	RJM	-
A	CREATED DRAWING	1/17/23	RJM	-
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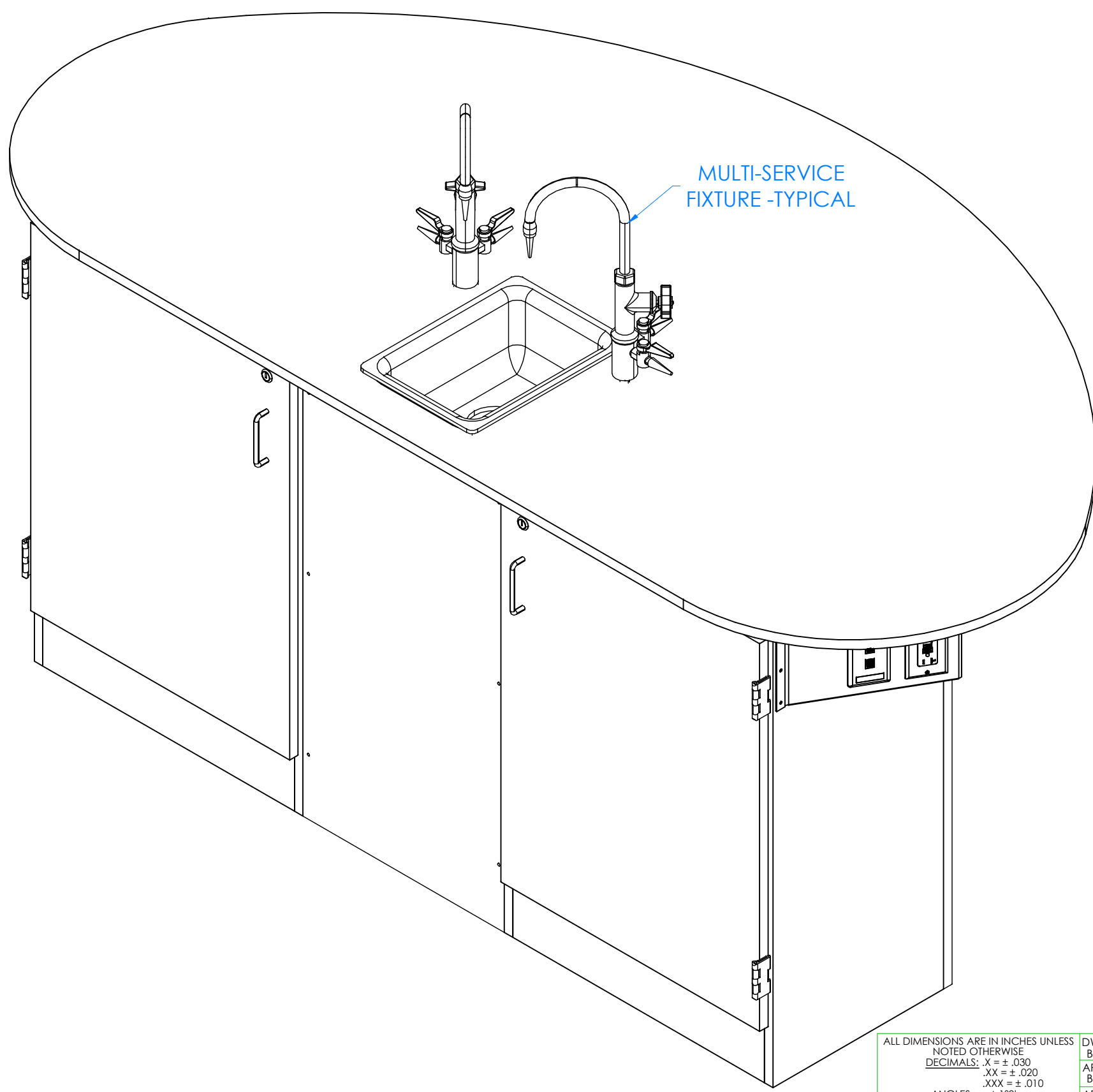
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### HARDWARE REQUIRED FOR STEP

QTY	DESCRIPTION	PART NUMBER
2	FIXTURE - FAUCET	100074-BKR
1	FIXTURE - SINK TRAP	100056
1	FIXTURE - SINK OUTLET/STRAINER	254047

STEP 11:

- a. INSTALL MULTI-SERVICE FIXTURES IN THE HOLES PROVIDED ON TOP.

NOTE:

- 1. ALL WATER, ELECTRICAL, AND GAS CONNECTIONS SHOULD BE PERFORMED BY A TRAINED PROFESSIONAL PER LOCAL CODE.

REV.	DESCRIPTION	DATE	NAME	ECN NO.
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A	CREATED DRAWING	1/17/23	RJM	-

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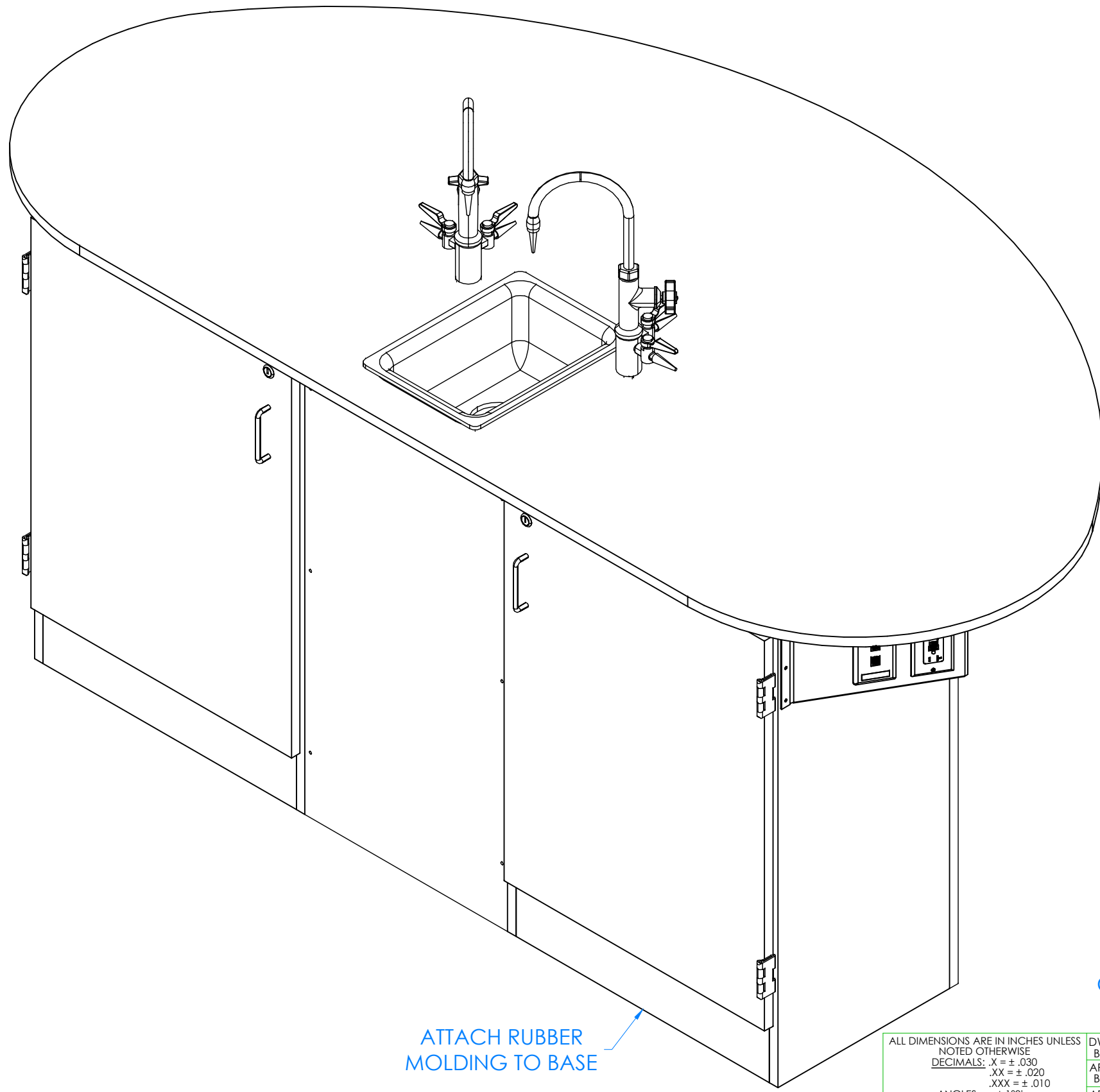
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HARDWARE REQUIRED FOR STEP		
QTY	DESCRIPTION	PART NUMBER
14	RUBBER BASE MOLDING	100283
4	STAINLESS STEEL CORNERS	100057
16	SCREWS - BASE	100064

STEP 12:

- a. ATTACH RUBBER MOLDING TO BASE OF WORKSTATION USING CONTACT CEMENT.
- b. SCREW STAINLESS STEEL CORNER BRACKETS ON EACH CORNER OVER BASE MOLDING USING PROVIDED HARDWARE LISTED ABOVE.

NOTE:

1.

ATTACH RUBBER MOLDING TO BASE

COMPLETE UNIT SHOWN

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REV.	DESCRIPTION	DATE	NAME	ECN NO.
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## **TROUBLESHOOTING YOUR GFCI ELECTRICAL RECEPTACLE:**

**PLEASE NOTE: THROUGHOUT ANY OF THE FOLLOWING STEPS (PROCEDURES); IF YOU ARE NOT SURE YOU CAN DO THIS JOB SAFELY, AND COMPETENTLY, REFER THIS WORK TO QUALIFIED PROFESSIONAL!**

**If your unit comes equipped with a GFCI (Ground Fault Circuit Interrupter) electrical receptacle, and there is no power in the receptacle please consider/check the following:**

- The extension cord (if being used) is working properly.
- The breaker hasn't been tripped, or turned off.

This type of GFCI has two testing-related buttons on it. One button is appropriately labeled "TEST", and the other button is labeled "RESET". To test the GFCI receptacle follow these steps:

- Plug in an appliance (lamp or night light) into the outlet. The light should now be on. Then press the "TEST" button on the GFCI. The GFCI "RESET" button should pop out, and the light should go out.
- If the "RESET" button pops out, but the light doesn't go out, the GFCI has been improperly wired. In this case please contact a certified professional. There may also be a problem with other wiring in the same circuit.
- If the "RESET" button doesn't pop out, the GFCI is defective, or malfunctioned, and should be replaced.
- If the GFCI is functioning properly, and the lamp goes out, press the "RESET" button to restore power to the outlet.

Conversely, if you have a GFI that has tripped (which is common) and it will not reset, you may have a wiring short in the circuit, a defective appliance on the circuit, or the GFI itself has become defective. To test a tripping GFCI follow these steps:

- Remove every appliance connected to the GFCI's circuit and reset it. If it doesn't reset there may either be a wiring fault behind a socket outlet, or your GFCI itself has become faulty.
- Make sure whatever you are plugging into to the GFCI is dry and not damaged.
- Only plug in one item at a time. If you are plugging in a defective item it will cause the GFCI to trip, and that item therefore should be replaced.

If you are still having difficulty the easiest way to troubleshoot a GFI is to obtain a GFI tester, which is available at most hardware stores. It plugs into the GFI outlet, and will supply you with a "snapshot" of your connections, indicating wiring problems and/or the condition of the GFI. Another way to troubleshoot is to simply purchase a new GFI and install it.