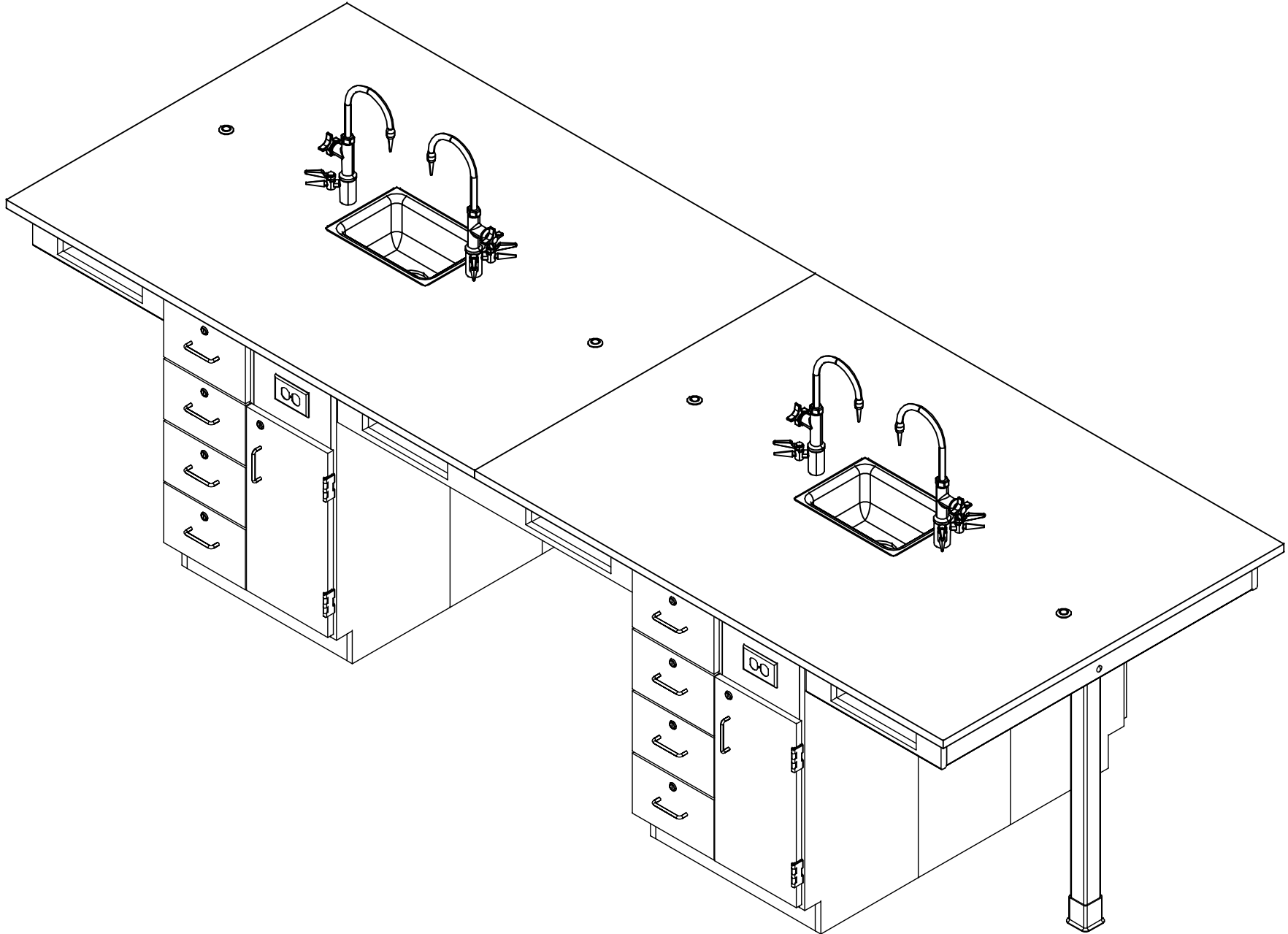


STUDENT SERVICE ISLAND-DOUBLE

C2420, C2420F, C2430, C2430F, C2440, C2440F, C2620, C2620F, C2630, C2630F, C2640, & C2640F SERIES
 ASSEMBLY INSTRUCTIONS



NOTE:

1. MODEL VIEWS MAY NOT REPRESENT EXACT MODEL PURCHASED

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE
 DECIMALS: .X = ± .030
 .XX = ± .020
 .XXX = ± .010
 ANGLES: = ± 1°
 CABINET SQUARENESS = ± .0625

DWN BY:	EMR	DATE DWN:	11/1/16
APR BY:		DATE APR:	
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TITLE:
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STUDENT SERVICE ISLAND	NTS	1 OF 15	REV C

REV.	DESCRIPTION	DATE	NAME	ECN NO.
C	UPDATED SILICONE PROCEDURE	8/25/23	RJM	-
A	CREATED DRAWING	11/1/16	EMR	-
REVISION LEVEL				

TOOLS REQUIRED

1/2" WRENCH
1/2" SOCKET AND TORQUE WRENCH - OPTIONAL
DRILL
1/8" DRILL BIT
CONTACT CEMENT
SCREW DRIVER
C-CLAMPS
SHIM STOCK (IF NEEDED)

ASSEMBLY COMPONENTS

ITEMS INCLUDED	PART #	PART DESCRIPTION	QTY
TOP	VARIES	TOP (STYLE VARIES), 1.00 X 48 X 66	VARIES
CABINET W/ REMOVABLE PANEL CLEATS ATTACHED	N/A	CABINET - 24"W X 35"H X 16"D CLEATS - 1"W X 34.50"H X 0.75"D	VARIES
REMOVABLE PANELS	N/A	REM PANELS - 13"W X 35"H X 0.75"D	VARIES
SCREWS - REMOVABLE PANELS	100495	SCREW, #10X1-1/2 PHIL TR. SMS,ZN	VARIES
APRON ASSEMBLY - EXTERNAL	N/A	APRON ASSEMBLY (FACTORY ASSEMBLED)	2
APRON ASSEMBLY - INTERNAL	N/A	APRON ASSEMBLY (FACTORY ASSEMBLED)	VARIES
SILICONE	100711	SILICONE,SEALANT,CLEAR	1
LEGS	500101	LEG,OAK 2.25X2.25X34.25	2
LEG LEVELER	100079	LEG LEVELER,BLK BASE 1	2
LEG BOOT	100076	LEG BOOT,BLK RUBBER	2
CARRIAGE BOLT	227159	BOLT,5/16X3-1/2,CARRIAGE	4
HEX NUT	100044	NUT,HEX 5/16-18 STEEL ZINC	4
WASHER	100451	WASHER,5/16 FLAT ZINC PLATED	4
RUBBER BASE MOLDING	100283	RUBBER BASE MOLDING(SOLD BY FOOT)	VARIES
STAINLESS STEEL CORNERS	100057	CORNERS-STAINLESS STEEL,BASE	VARIES
SCREWS - BASE	100064	SCREW,#6X1/2 PTH SMS SS SCREW	VARIES
ELECTRICAL BOX	100033	ELECTRICAL BOX 3.00X2X2.50 DEEP	VARIES
ELECTRICAL OUTLET	100034	ELEC,OUTLET,GFI,20A 125V,BLK	VARIES
L BRACKET	100355	BRACKET,RAIL 1.25X1.25X4.25	VARIES
SCREWS - L BRACKET	100649	SCREW,#8X3/4 PHIL TRUSS HEAD SMS	VARIES

NOTE:

- TOPS ARE EITHER PHENOLIC OR EPOXY.

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE
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 CABINET SQUARENESS = ± .0625

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TITLE:
 STUDENT SERVICE ISLAND-DOUBLE
 TOOLS AND ASSEMBLY COMPONENTS

REV.	DESCRIPTION	DATE	NAME	ECN NO.
C	UPDATED SILICONE PROCEDURE	8/25/23	RJM	-
A	CREATED DRAWING	11/1/16	EMR	-

REVISION LEVEL

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
STUDENT SERVICE ISLAND	NTS	2 OF 15	REV C

ASSEMBLY COMPONENTS


ITEMS INCLUDED	PART #	PART DESCRIPTION	QTY
FIXTURE - FAUCETS	100074-BKR	FIXTURE,L65-WSA-DIV (MULTI-SERVICE)	VARIES
FIXTURE - SINK	100691	SINK,EPOXY L3,BLK	VARIES
FIXTURE - SINK TRAP	100056	SINK TRAP,PLATIC ADJUSTABLE	VARIES
FIXTURE - SINK OUTLET/STRAINER	254047	SINK OUTLET TAIL PIECE/INTEGRAL STRAINER,BLK	VARIES
ROD SOCKETS	206505	ROD SOCKET ASSY,SOCKET,WASHER,NUT	VARIES

NOTE:

- **XX**** INDICATES ITEMS USED ONLY FOR UNITS WITH A SINK OR FIXTURES.

REV.	DESCRIPTION	DATE	NAME	ECN NO.
C	UPDATED SILICONE PROCEDURE	8/25/23	RJM	-
A	CREATED DRAWING	11/1/16	EMR	-
REVISION LEVEL				

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TITLE: **STUDENT SERVICE ISLAND-DOUBLE TOOLS AND ASSEMBLY COMPONENTS**

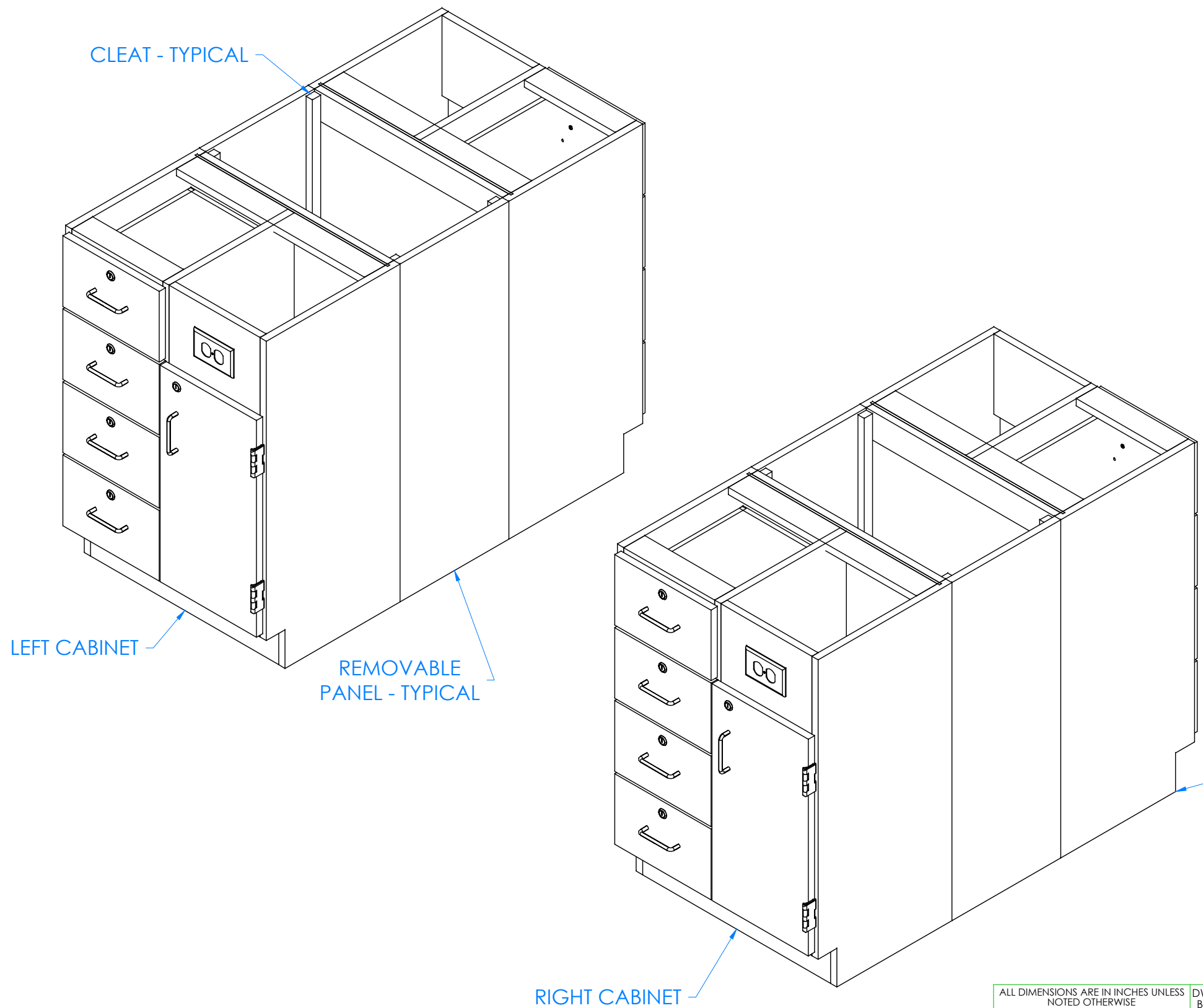
DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
STUDENT SERVICE ISLAND	NTS	3 OF 15	REV C

HARDWARE REQUIRED FOR STEP

QTY	DESCRIPTION	PART NUMBER
VARIES	CABINET	N/A
VARIES	REMOVABLE PANELS	N/A
VARIES	SCREWS - REMOVABLE PANELS	100495

STEP 1:

- a. PLACE CABINETS BACK TO BACK IN DESIRED LOCATION.
- b. IF YOU HAVE A UNIT WITH A SINK/FIXTURES, PLACE CABINETS OVER UTILITY HOOK-UPS.
- c. LEVEL CABINETS.
- d. ATTACH TO FLOOR.
- e. ATTACH REMOVABLE PANELS TO CLEATS ON BACK OF CABINETS USING PROVIDED HARDWARE LISTED ABOVE.
- f. PRE-DRILL HOLES IN CLEAT TO PREVENT DAMAGE.



****NOTE****
 CABINETS MUST BE LEVELED OR DOORS AND DRAWERS MAY NOT OPEN OR CLOSE CORRECTLY

NOTE:

1.

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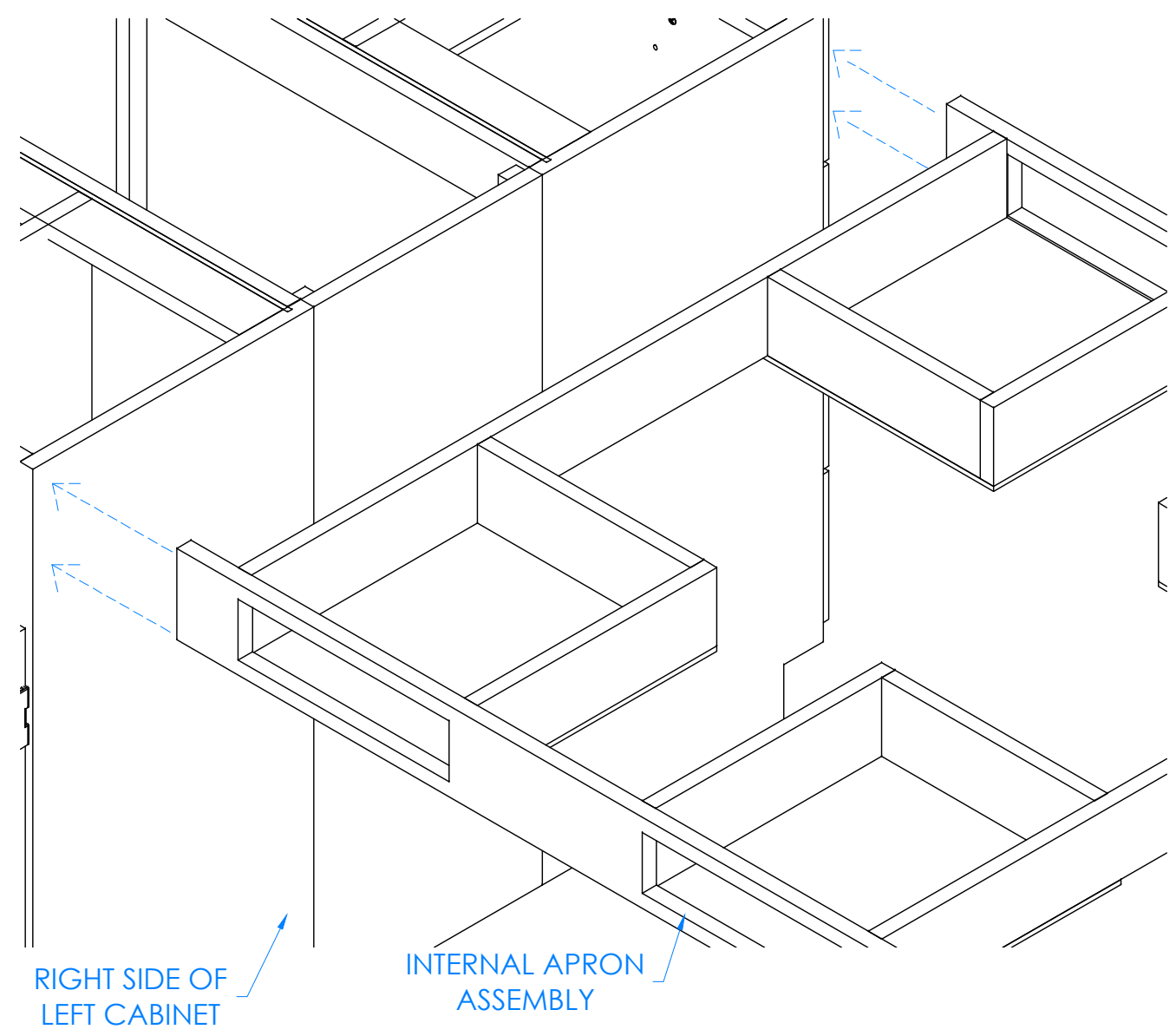
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REV.	DESCRIPTION	DATE	NAME	ECN NO.
C	UPDATED SILICONE PROCEDURE	8/25/23	RJM	-
A	CREATED DRAWING	11/1/16	EMR	-
REVISION LEVEL				

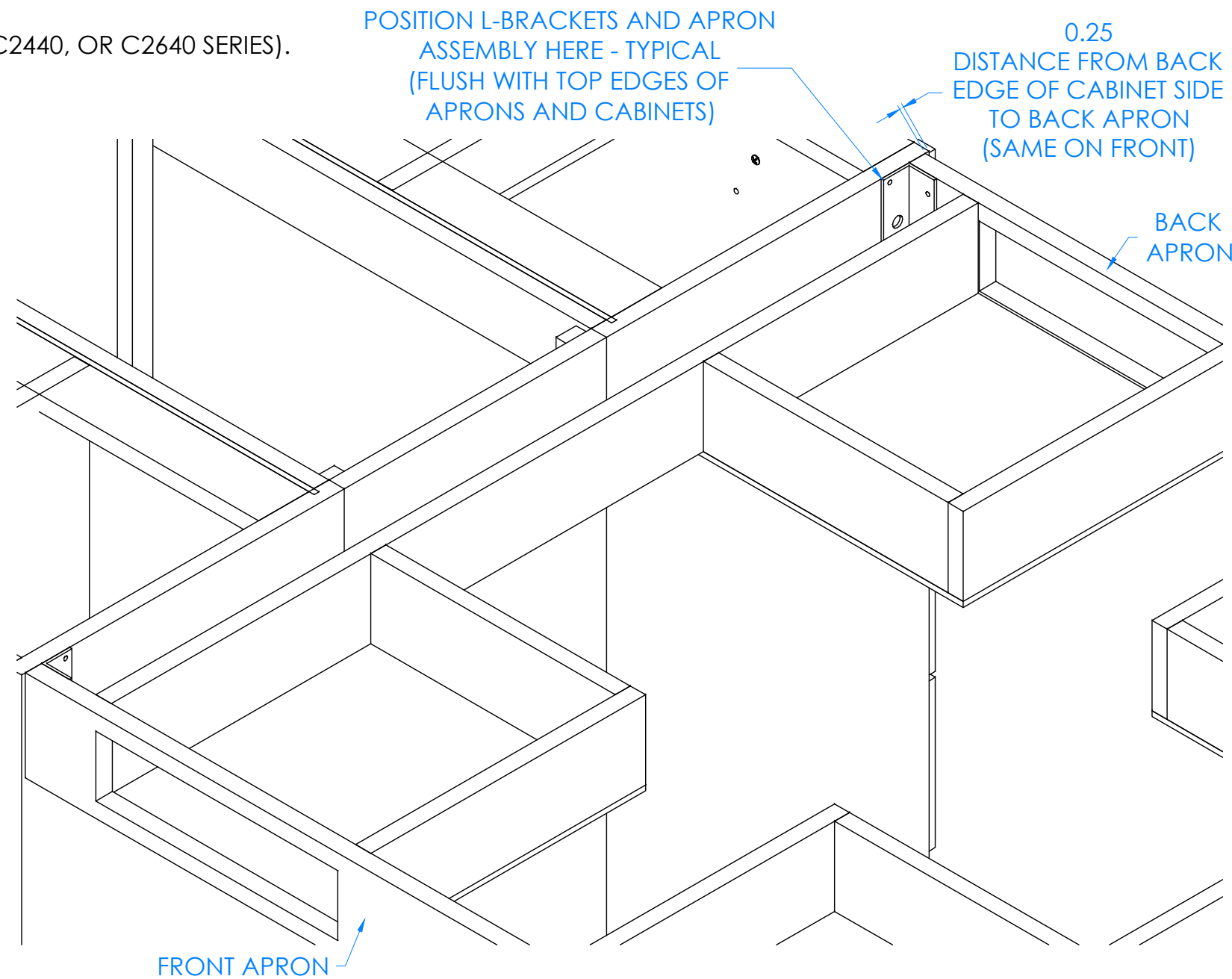
STEP 2:

- a. WITH HELP FROM ANOTHER PERSON, POSITION INTERNAL APRON ASSEMBLY UP TO RIGHT SIDE OF LEFT CABINET SO IT IS CENTERED CORRECTLY AND FLUSH WITH TOP OF BASE CABINET.
- b. PLACE L-BRACKETS IN CORRECT POSITION ON APRON ASSEMBLY AND RIGHT SIDE OF LEFT CABINET (SHOULD BE FLUSH WITH TOP EDGE OF FRONT AND BACK APRONS).
- c. MARK ON SIDE OF CABINETS WHERE L-BRACKET NEEDS TO BE ATTACHED.
- d. REPEAT ON OTHER SIDE OF INTERNAL APRON ASSEMBLY.
- e. CONTINUE STEP IF YOU HAVE MULTIPLE INTERNAL APRON ASSEMBLIES (EX. C2430, C2630, C2440, OR C2640 SERIES).

HARDWARE REQUIRED FOR STEP		
QTY	DESCRIPTION	PART NUMBER
VARIABLES	APRON ASSEMBLY - INTERNAL	N/A
VARIABLES	L BRACKET	100355



CLOSE UP OF RIGHT SIDE OF LEFT CABINET AND INTERNAL APRON ASSEMBLY SHOWN



NOTE:

- 1.


REV.	DESCRIPTION	DATE	NAME	ECN NO.
C	UPDATED SILICONE PROCEDURE	8/25/23	RJM	-
A	CREATED DRAWING	11/1/16	EMR	-

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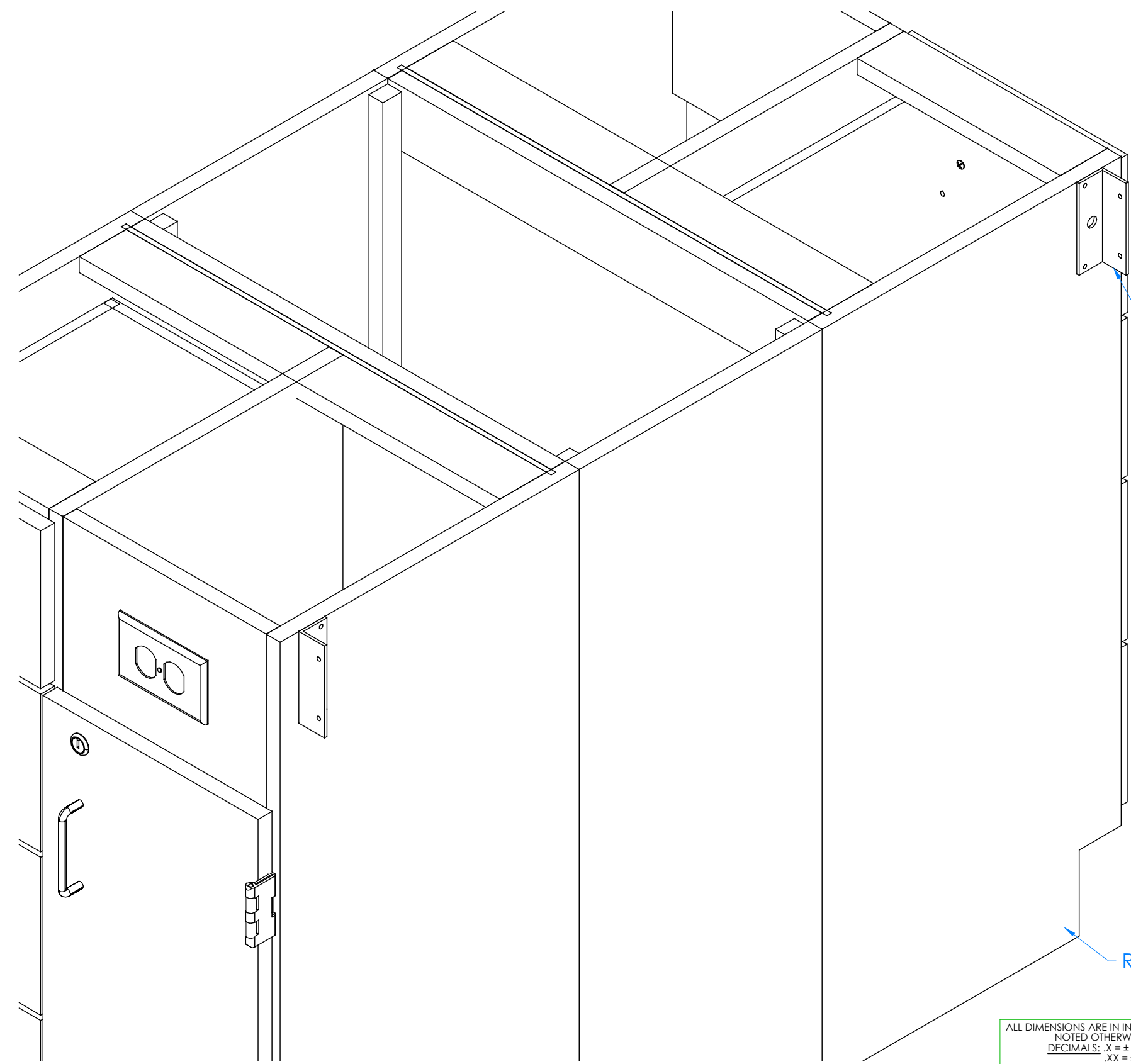


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HARDWARE REQUIRED FOR STEP		
QTY	DESCRIPTION	PART NUMBER
VARIES	L BRACKET	100355
VARIES	SCREWS - L BRACKET	100649

STEP 3:

- a. ATTACH L-BRACKETS TO RIGHT SIDE OF LEFT CABINET USING PROVIDED HARDWARE LISTED ABOVE.
- b. REPEAT ON OTHER SIDE OF INTERNAL APRON ASSEMBLY.

NOTE:

1.

CLOSE UP OF RIGHT SIDE OF LEFT CABINET SHOWN

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DECIMALS: .X = ± .030	APR BY:		DATE APR:	
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.XXX = ± .010	APR BY:		DATE APR:	
ANGLES: = ± 1°				
CABINET SQUARENESS = ± .0625				

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ASSEMBLY INSTRUCTIONS

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C	UPDATED SILICONE PROCEDURE	8/25/23	RJM	-
A	CREATED DRAWING	11/1/16	EMR	-

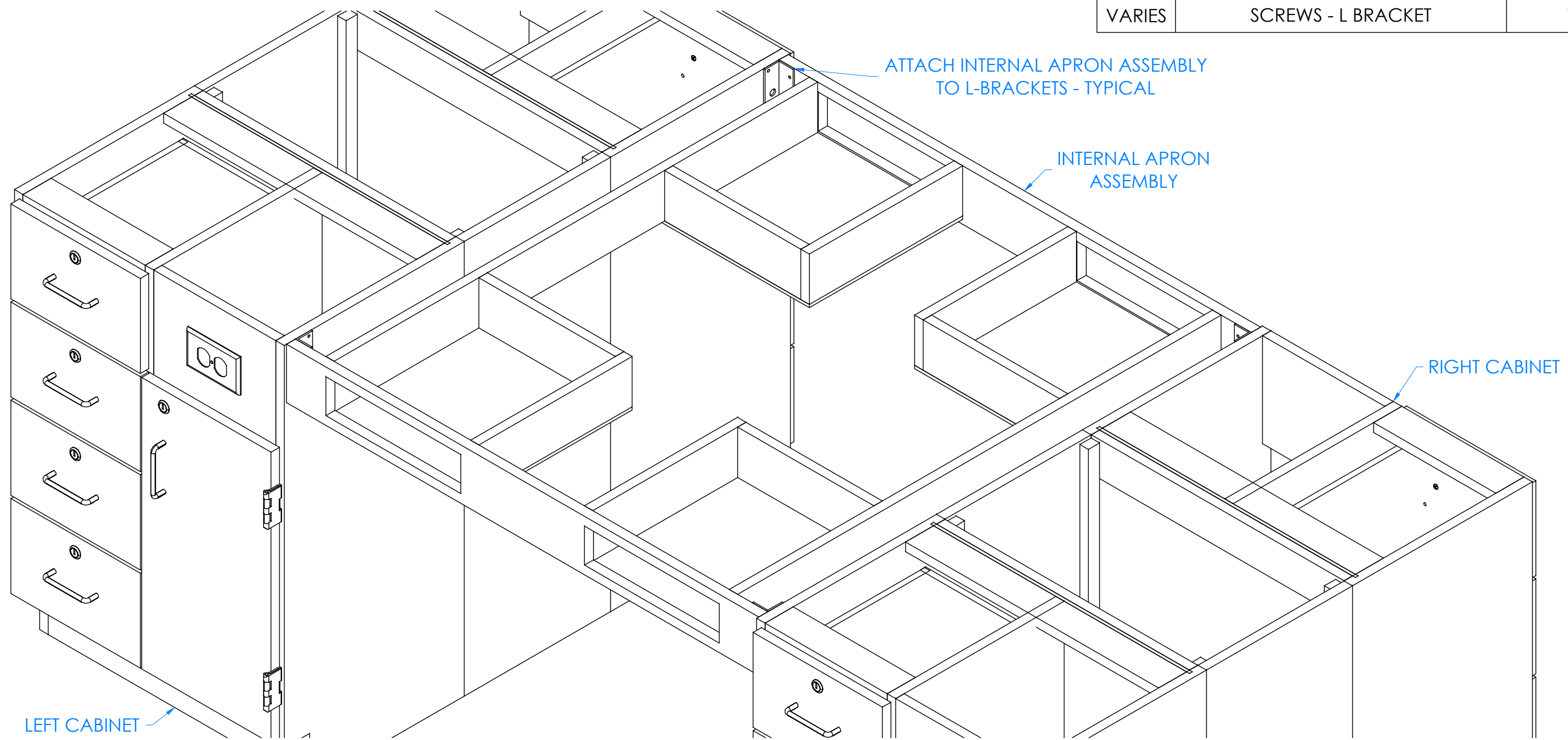
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DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
STUDENT SERVICE ISLAND	NTS	6 OF 15	REV C

STEP 4:

- a. WITH HELP FROM ANOTHER PERSON, PLACE INTERNAL APRON ASSEMBLY IN BETWEEN CABINETS AND ATTACH TO L-BRACKETS USING PROVIDED HARDWARE LISTED.
- b. CONTINUE STEP IF YOU HAVE MULTIPLE INTERNAL APRON ASSEMBLIES (EX. C2430, C2630, C2440, C2640 SERIES).

HARDWARE REQUIRED FOR STEP		
QTY	DESCRIPTION	PART NUMBER
VARIES	APRON ASSEMBLY - INTERNAL	N/A
VARIES	L BRACKET	100355
VARIES	SCREWS - L BRACKET	100649



NOTE:

1.

CLOSE UP OF INTERNAL APRON ASSEMBLY ATTACHED TO SIDE OF CABINETS SHOWN

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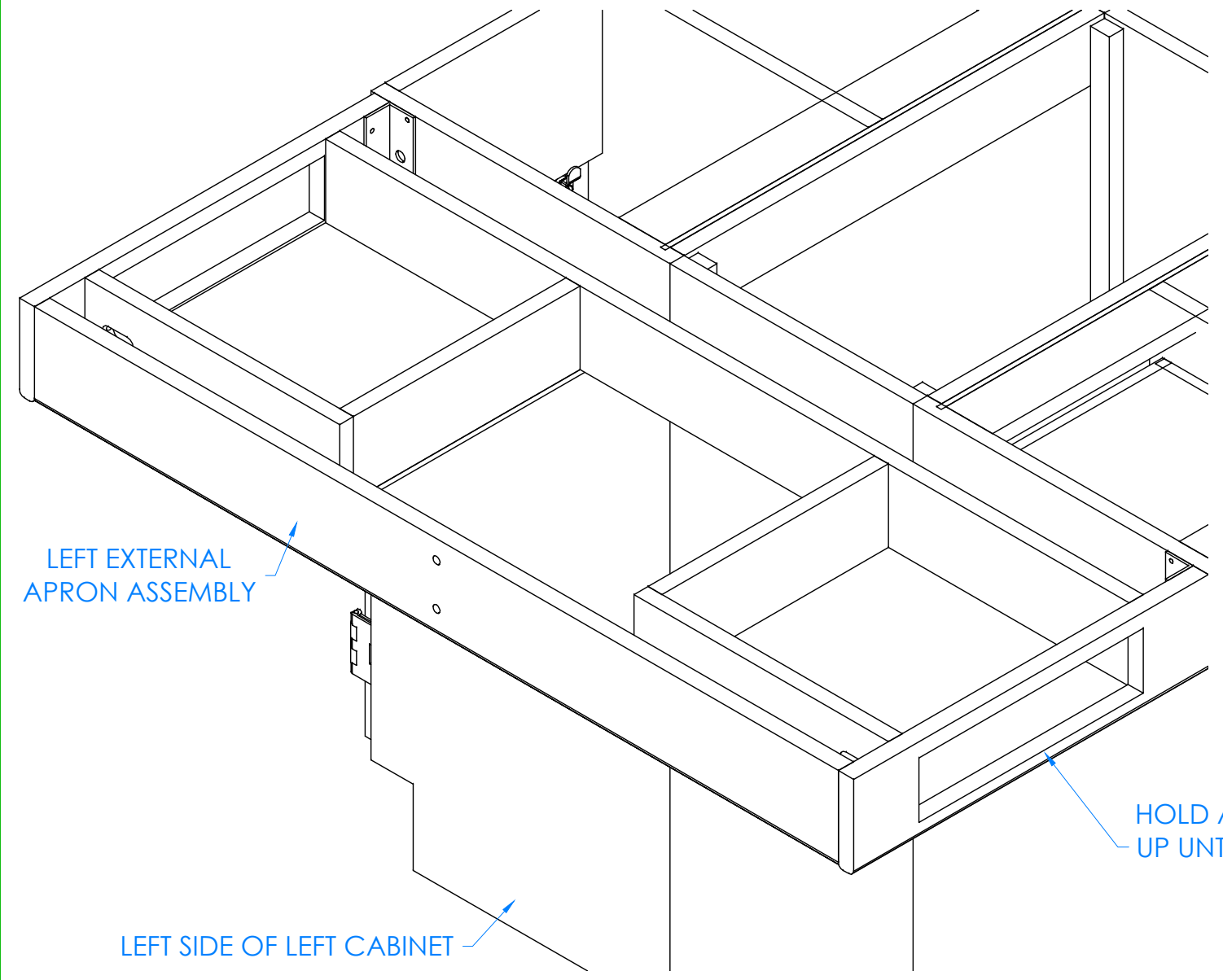
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REV.	DESCRIPTION	DATE	NAME	ECN NO.
C	UPDATED SILICONE PROCEDURE	8/25/23	RJM	-
A	CREATED DRAWING	11/1/16	EMR	-
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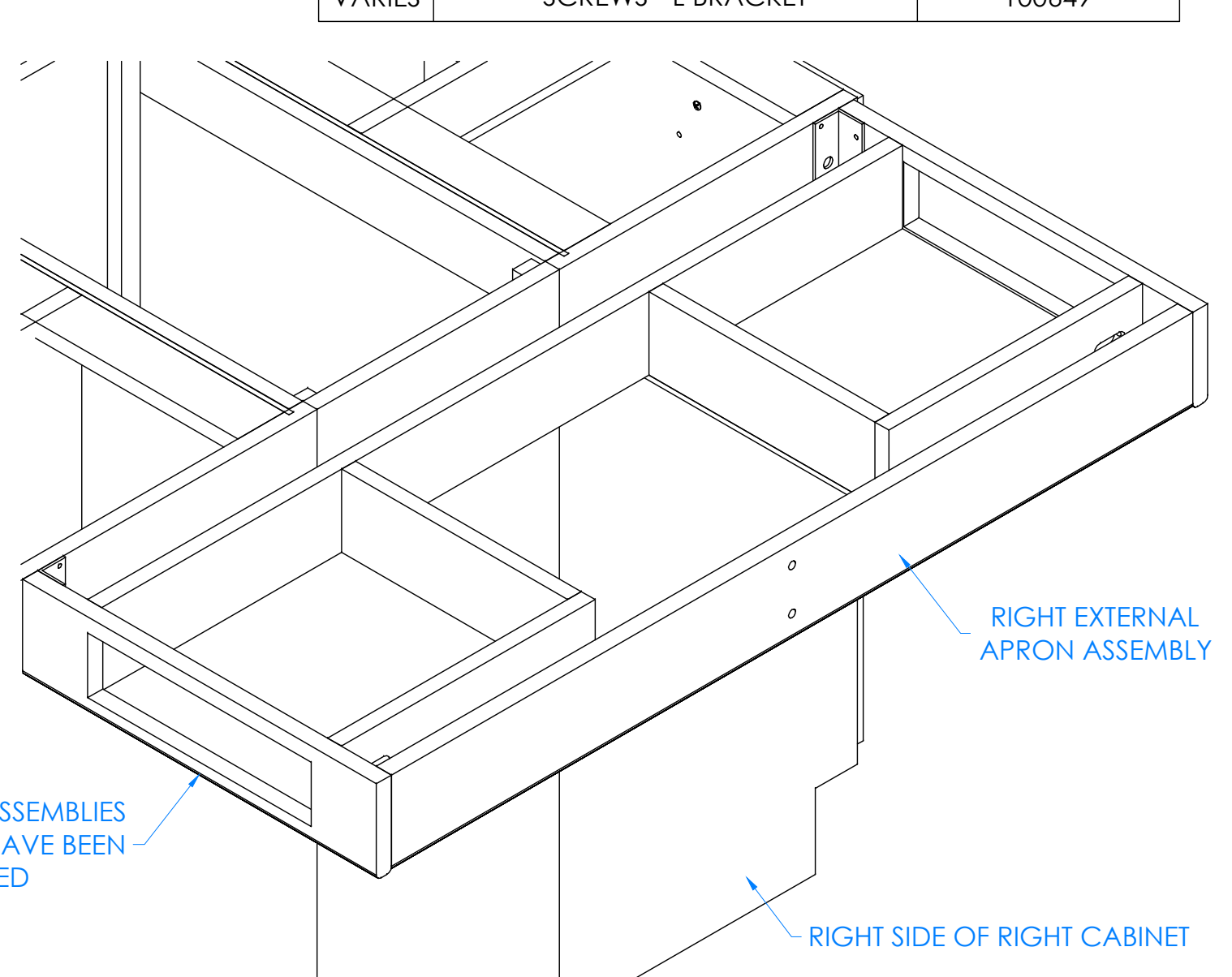
STEP 5:

- a. REPEAT STEPS 2-4 FOR EXTERNAL APRON ASSEMBLIES (BOTH LEFT AND RIGHT).
- b. SUPPORT BOTH ASSEMBLIES UNTIL LEGS HAVE BEEN ATTACHED, THEY ARE NOT STRONG ENOUGH TO WITHSTAND WEIGHT UNTIL LEGS AND TOP ARE ATTACHED.

HARDWARE REQUIRED FOR STEP		
QTY	DESCRIPTION	PART NUMBER
2	APRON ASSEMBLY - EXTERNAL	N/A
VARIES	L BRACKET	100355
VARIES	SCREWS - L BRACKET	100649



CLOSE UP OF LEFT EXTERNAL APRON ASSEMBLY ATTACHED TO LEFT CABINET SHOWN



CLOSE UP OF RIGHT EXTERNAL APRON ASSEMBLY ATTACHED TO RIGHT CABINET SHOWN

NOTE:

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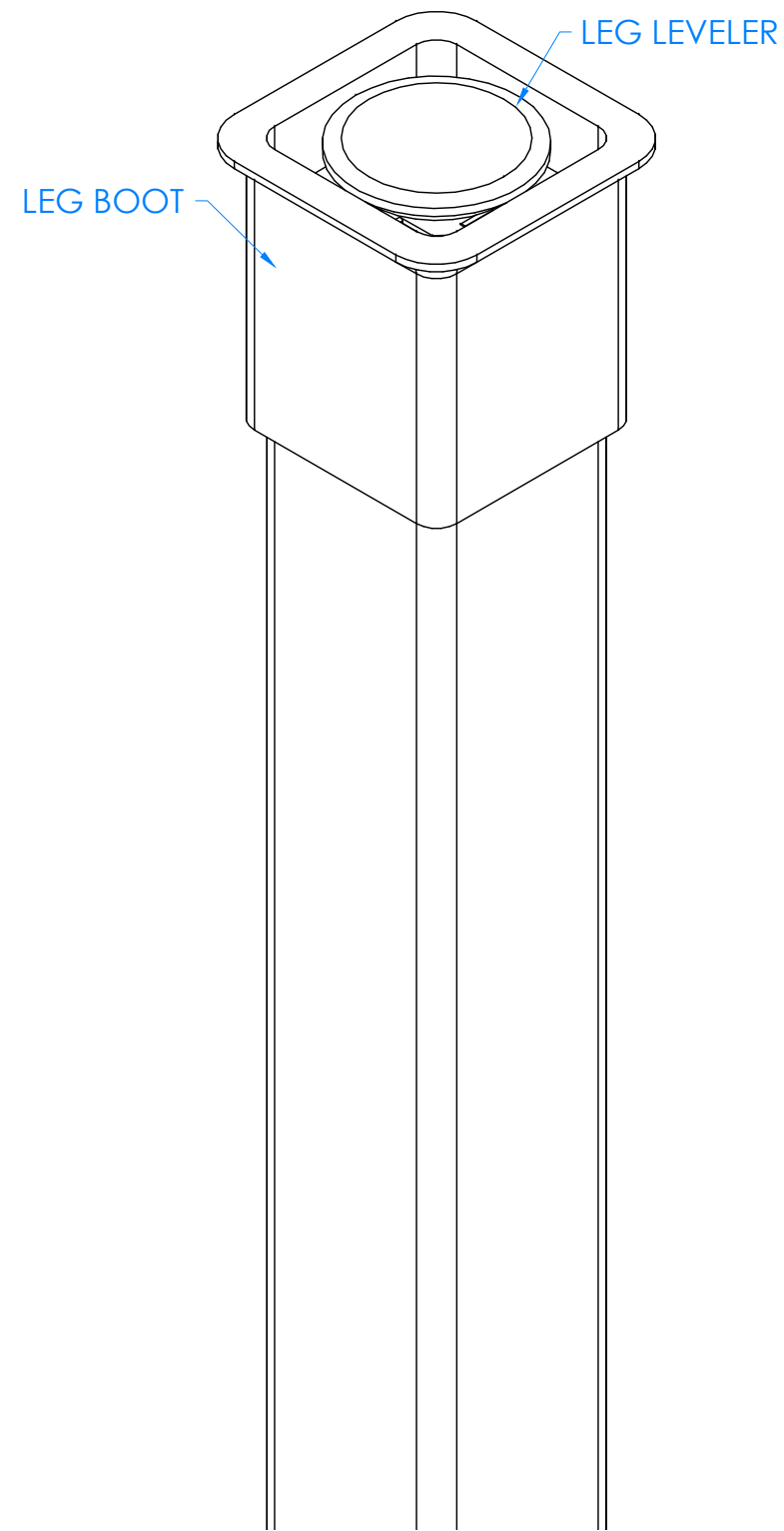
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C	UPDATED SILICONE PROCEDURE	8/25/23	RJM	-
A	CREATED DRAWING	11/1/16	EMR	-

DRAWING NUMBER: STUDENT SERVICE ISLAND	SCALE: NTS	SHEET: 8 OF 15	REVISION: REV C
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HARDWARE REQUIRED FOR STEP		
QTY	DESCRIPTION	PART NUMBER
2	LEGS	500101
2	LEG LEVELER	100079
2	LEG BOOT	100076

STEP 6:

- a. SLIDE LEG BOOT ONTO LEGS WITH FLARED END TOWARDS BOTTOM OF LEGS.
- b. SCREW LEG LEVELER INTO T-NUT ON BOTTOM OF LEGS.

CLOSE UP OF LEG LEVELER AND LEG BOOT ASSEMBLY

NOTE:
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REVISION LEVEL				

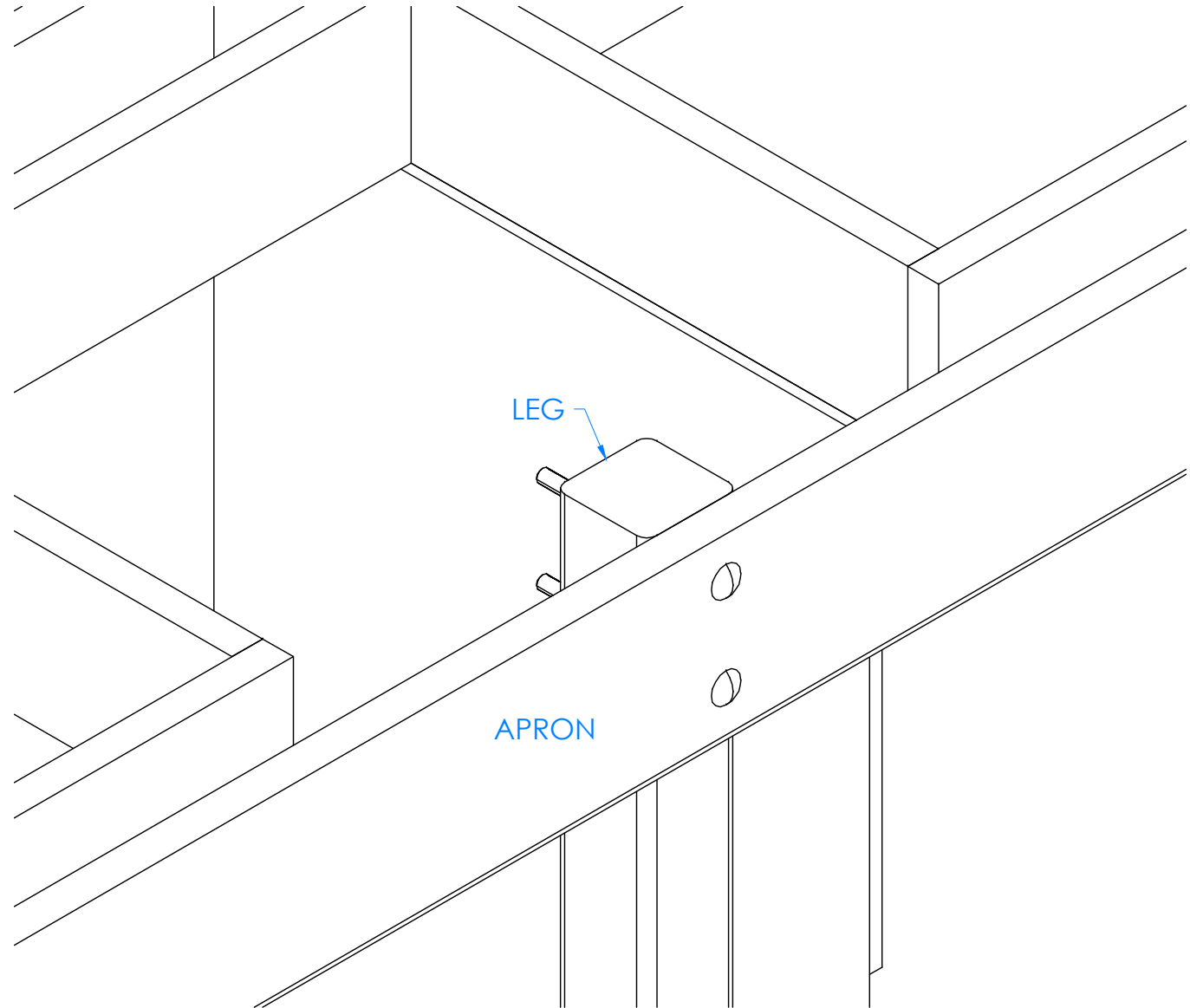
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DRAWING NUMBER: STUDENT SERVICE ISLAND	SCALE: NTS	SHEET: 9 OF 15	REVISION: REV C
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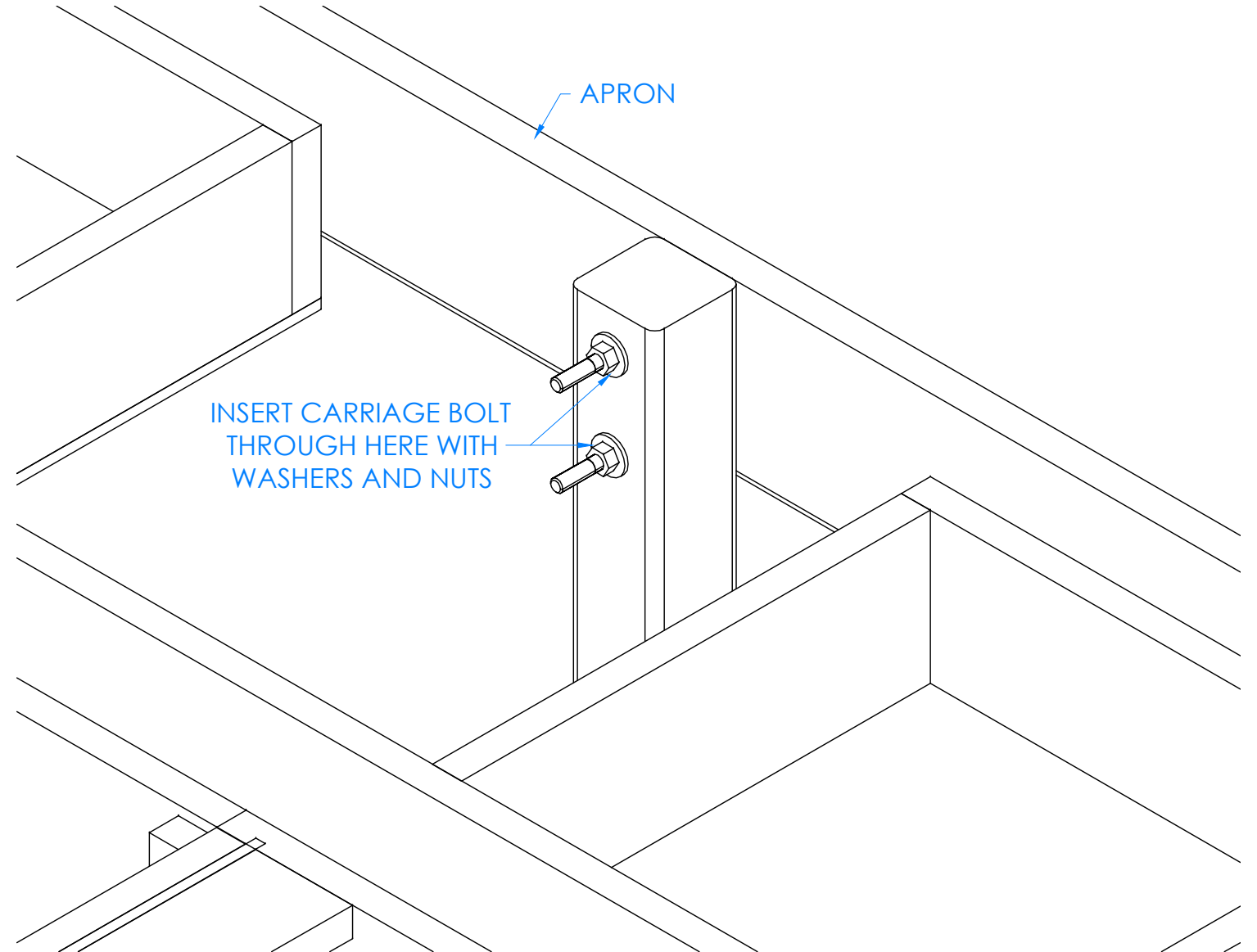
STEP 7:

- a. LINE UP HOLES IN APRON WITH HOLES ON LEG AND INSERT CARRIAGE BOLTS, WASHERS, AND HEX NUTS.
- b. TIGHTEN NUTS USING A 1/2" WRENCH OR 1/2" SOCKET AND TORQUE WRENCH, TO A MINIMUM OF 12FT LBS BUT NOT TO EXCEED 17FT LBS.
- c. LEG SHOULD BE PERPENDICULAR TO APRON.
- d. REPEAT FOR OTHER LEG.
- e. DO NOT APPLY PRESSURE TO THE APRON ASSEMBLIES AT THIS TIME.
- f. THEY ARE NOT STRONG ENOUGH TO WITHSTAND WEIGHT UNTIL TOP IS ATTACHED.

HARDWARE REQUIRED FOR STEP		
QTY	DESCRIPTION	PART NUMBER
2	LEGS	500101
4	CARRIAGE BOLT	227159
4	HEX NUT	100044
4	WASHER	100451



OUTSIDE OF CENTER LEG ASSEMBLY SHOWN



INSIDE OF CENTER LEG ASSEMBLY SHOWN

NOTE:

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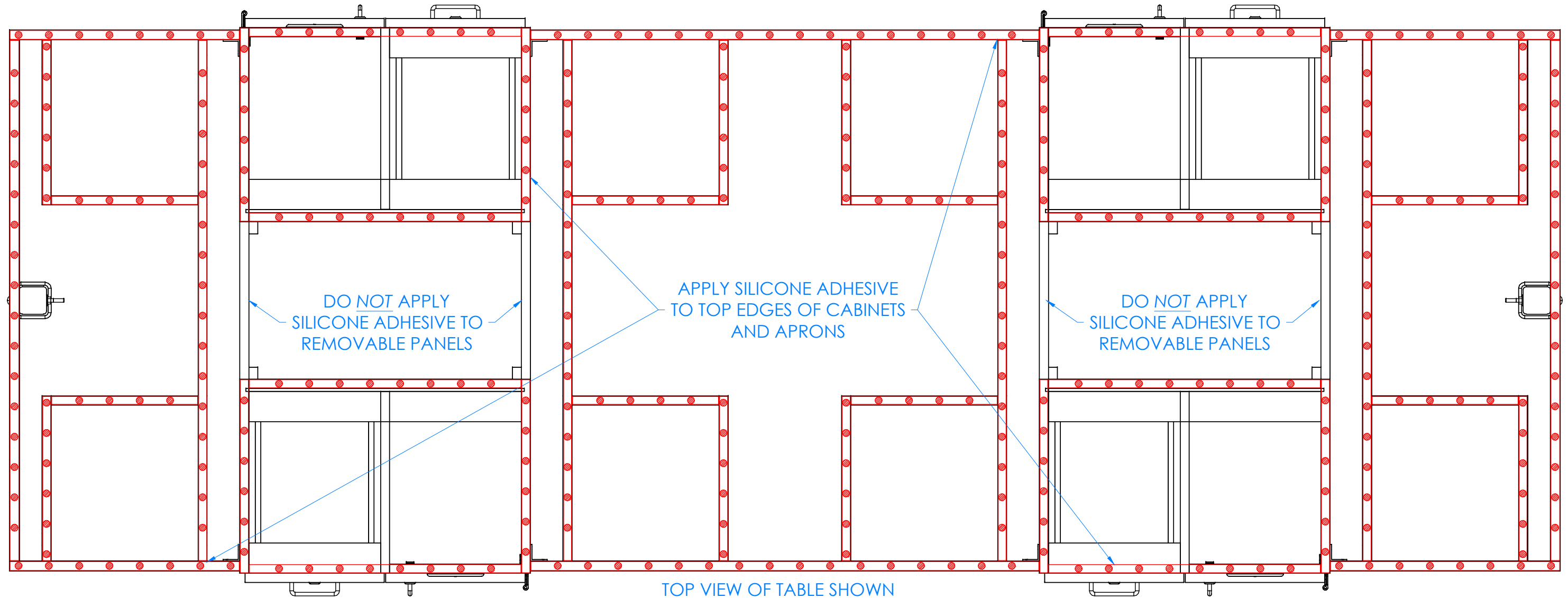
REV.	DESCRIPTION	DATE	NAME	ECN NO.
C	UPDATED SILICONE PROCEDURE	8/25/23	RJM	-
A	CREATED DRAWING	11/1/16	EMR	-
REVISION LEVEL				

STEP 8:

- a. ADJUST LEG LEVELERS TO LEVEL LEGS WITH CABINETS.
- b. APPLY SILICONE ADHESIVE TO TOP EDGES OF CABINET AND APRONS.
- c. APPLY SILICONE ADHESIVE IN DOT PATTERN LIKE SHOWN BELOW FOR BEST RESULTS
- d. PLACE TOP ON UNIT WITH PROPER OVERHANG (2" OVERHANG ON SIDES AND 1.25" ON FRONT AND BACK).
- e. APPLY A BEAD OF ADHESIVE TO THE EDGES OF TOPS AND PRESS FIRMLY TO CONNECT TOPS TOGETHER.
- f. WIPE OFF ANY EXCESS CAULK.
- g. CLAMP ON TOPS TO APRONS AND CABINETS TO REMOVE ANY WARP USING SHIMS AND C-CLAMPS, IF NEEDED, WHEN ALIGNING THE TOP (DO THIS BEFORE ADHESIVE ON EDGES SETS UP).
- h. LET CURE FOR 6-12 HOURS.
- i. DO NOT APPLY SILICONE ADHESIVE TO REMOVABLE PANELS.

HARDWARE REQUIRED FOR STEP

QTY	DESCRIPTION	PART NUMBER
VARIES	TOP	VARIES
1	SILICONE	100711



NOTE:

1.

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DECIMALS: .X = ± .030	APR BY:	DATE APR:
.XX = ± .020	APR BY:	DATE APR:
.XXX = ± .010	APR BY:	DATE APR:
ANGLES: = ± 1°		
CABINET SQUARENESS = ± .0625		

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TITLE:
STUDENT SERVICE ISLAND-DOUBLE ASSEMBLY INSTRUCTIONS

REV.	DESCRIPTION	DATE	NAME	ECN NO.
C	UPDATED SILICONE PROCEDURE	8/25/23	RJM	-
A	CREATED DRAWING	11/1/16	EMR	-

REVISION LEVEL

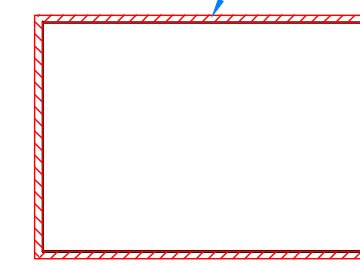
DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
STUDENT SERVICE ISLAND	NTS	11 OF 15	REV C

STEP 9:

- a. IF YOU DON'T HAVE A UNIT WITH A SINK OR FIXTURES, SKIP TO STEP 11.
- b. APPLY SILICONE ADHESIVE TO SINK OPENINGS ON TOPS.
- c. LOWER SINKS INTO OPENINGS.
- d. WIPE OFF ANY EXCESS CAULK AND ALLOW TO SET.
- e. LET CURE FOR 6-12 HOURS.

HARDWARE REQUIRED FOR STEP

QTY	DESCRIPTION	PART NUMBER
VARIES	FIXTURE - SINK	100691
1	SILICONE	100711



APPLY SILICONE ADHESIVE
AROUND OPENING FOR
SINK - TYPICAL

TOP - TYPICAL

TOP VIEW OF TABLE SHOWN

NOTE:

1.

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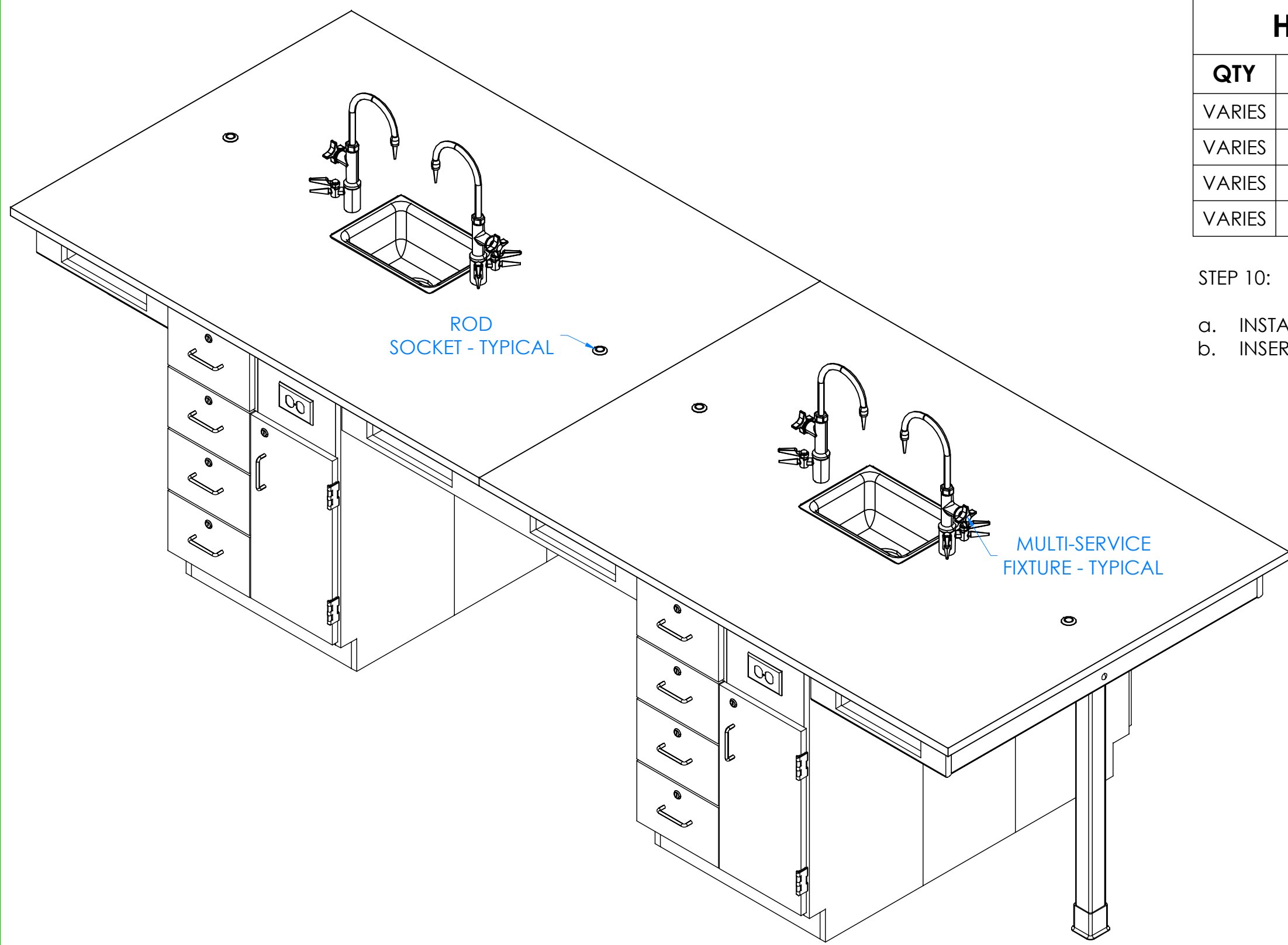
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DRAWING NUMBER: STUDENT SERVICE ISLAND	SCALE: NTS	SHEET: 12 OF 15	REVISION: REV C
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HARDWARE REQUIRED FOR STEP

QTY	DESCRIPTION	PART NUMBER
VARIES	FIXTURE - FAUCETS	100691
VARIES	FIXTURE - SINK TRAP	100711
VARIES	FIXTURE - SINK OUTLET/STRAINER	254047
VARIES	ROD SOCKETS	206505

STEP 10:

- a. INSTALL MULTI-SERVICE FIXTURES IN HOLES PROVIDED ON TOP.
- b. INSERT ROD SOCKETS INTO PRE-DRILLED HOLES IN TOP.

NOTE:

- 1. ALL WATER, ELECTRICAL, AND GAS CONNECTIONS SHOULD BE PERFORMED BY A TRAINED PROFESSIONAL PER LOCAL CODE.

REV.	DESCRIPTION	DATE	NAME	ECN NO.
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A	CREATED DRAWING	11/1/16	EMR	-

REVISION LEVEL

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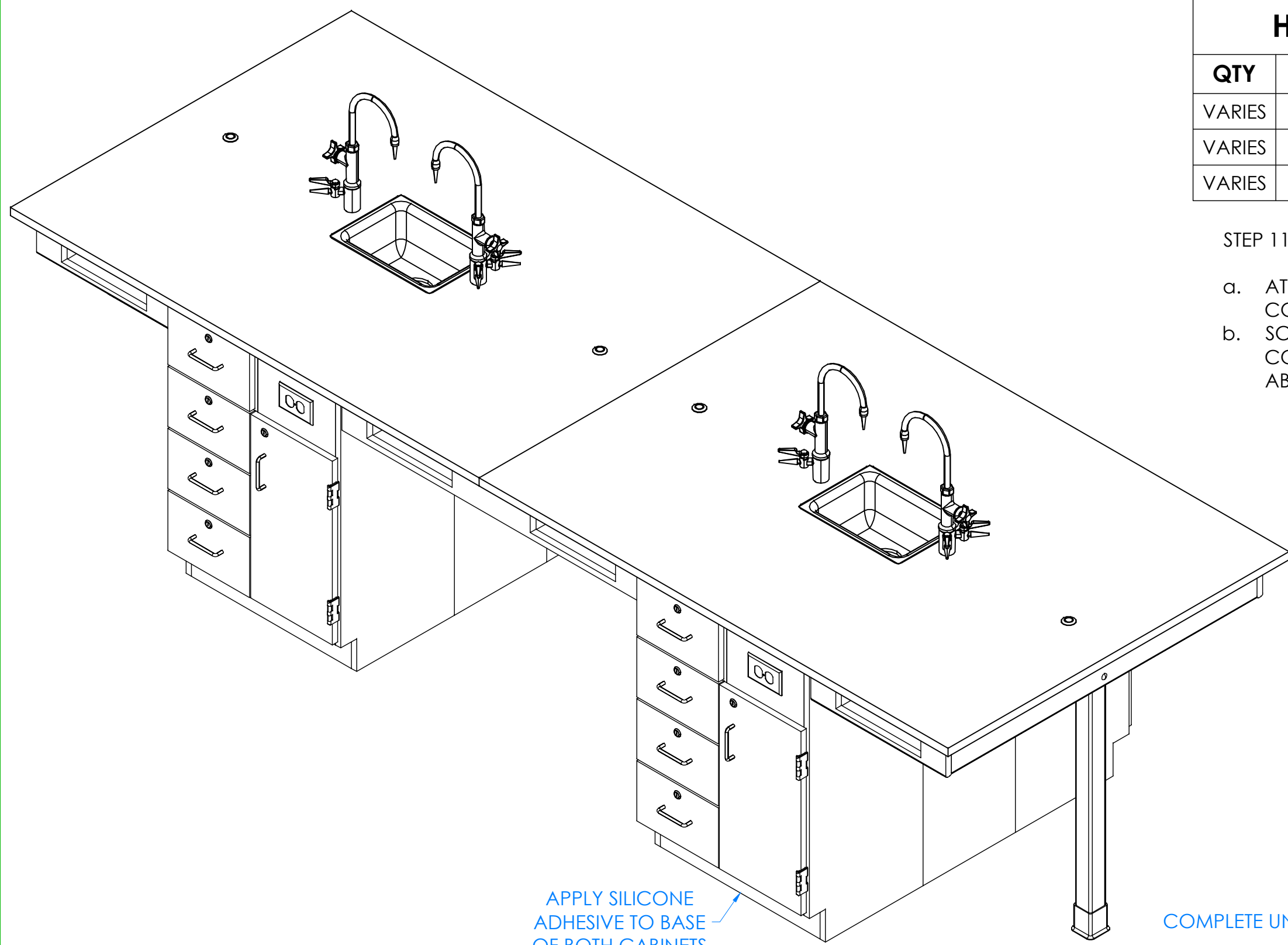
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APPLY SILICONE ADHESIVE TO BASE OF BOTH CABINETS

COMPLETE UNIT SHOWN

HARDWARE REQUIRED FOR STEP

QTY	DESCRIPTION	PART NUMBER
VARIES	RUBBER BASE MOLDING	100283
VARIES	STAINLESS STEEL CORNERS	100057
VARIES	SCREWS - BASE	100064

STEP 11:

- a. ATTACH RUBBER MOLDING TO BASE OF CABINETS USING CONTACT CEMENT.
- b. SCREW STAINLESS STEEL CORNER BRACKETS ON EACH CORNER OVER BASE MOLDING USING HARDWARE LISTED ABOVE.

NOTE:

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STUDENT SERVICE ISLAND	NTS	14 OF 15	REV C

TROUBLESHOOTING YOUR GFCI ELECTRICAL RECEPTACLE:

PLEASE NOTE: THROUGHOUT ANY OF THE FOLLOWING STEPS (PROCEDURES); IF YOU ARE NOT SURE YOU CAN DO THIS JOB SAFELY, AND COMPETENTLY, REFER THIS WORK TO QUALIFIED PROFESSIONAL!

If your unit comes equipped with a GFCI (Ground Fault Circuit Interrupter) electrical receptacle, and there is no power in the receptacle please consider/check the following:

- The extension cord (if being used) is working properly.
- The breaker hasn't been tripped, or turned off.

This type of GFCI has two testing-related buttons on it. One button is appropriately labeled "TEST", and the other button is labeled "RESET". To test the GFCI receptacle follow these steps:

- Plug in an appliance (lamp or night light) into the outlet. The light should now be on. Then press the "TEST" button on the GFCI. The GFCI "RESET" button should pop out, and the light should go out.
- If the "RESET" button pops out, but the light doesn't go out, the GFCI has been improperly wired. In this case please contact a certified professional. There may also be a problem with other wiring in the same circuit.
- If the "RESET" button doesn't pop out, the GFCI is defective, or malfunctioned, and should be replaced.
- If the GFCI is functioning properly, and the lamp goes out, press the "RESET" button to restore power to the outlet.

Conversely, if you have a GFI that has tripped (which is common) and it will not reset, you may have a wiring short in the circuit, a defective appliance on the circuit, or the GFI itself has become defective. To test a tripping GFCI follow these steps:

- Remove every appliance connected to the GFCI's circuit and reset it. If it doesn't reset there may either be a wiring fault behind a socket outlet, or your GFCI itself has become faulty.
- Make sure whatever you are plugging into to the GFCI is dry and not damaged.
- Only plug in one item at a time. If you are plugging in a defective item it will cause the GFCI to trip, and that item therefore should be replaced.

If you are still having difficulty the easiest way to troubleshoot a GFI is to obtain a GFI tester, which is available at most hardware stores. It plugs into the GFI outlet, and will supply you with a "snapshot" of your connections, indicating wiring problems and/or the condition of the GFI. Another way to troubleshoot is to simply purchase a new GFI and install it.