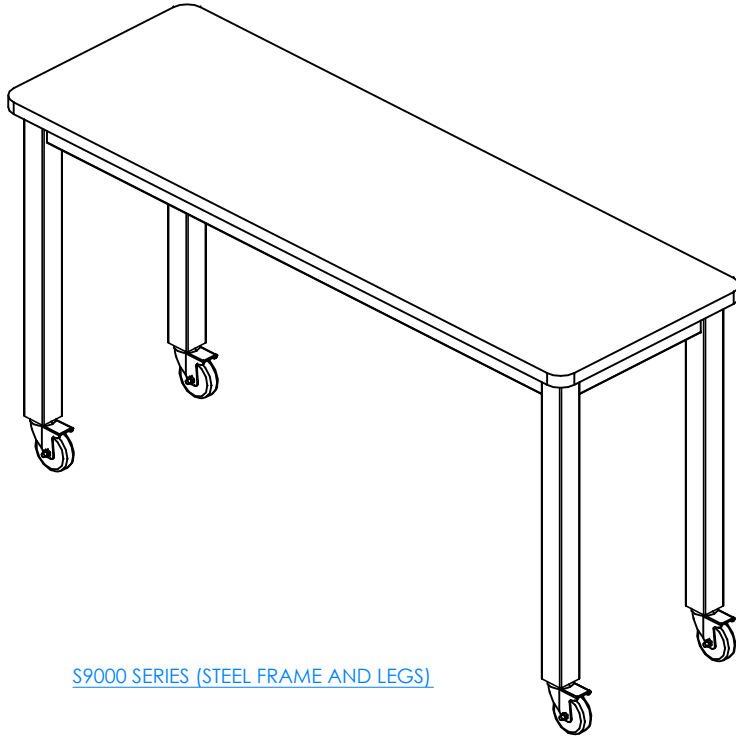
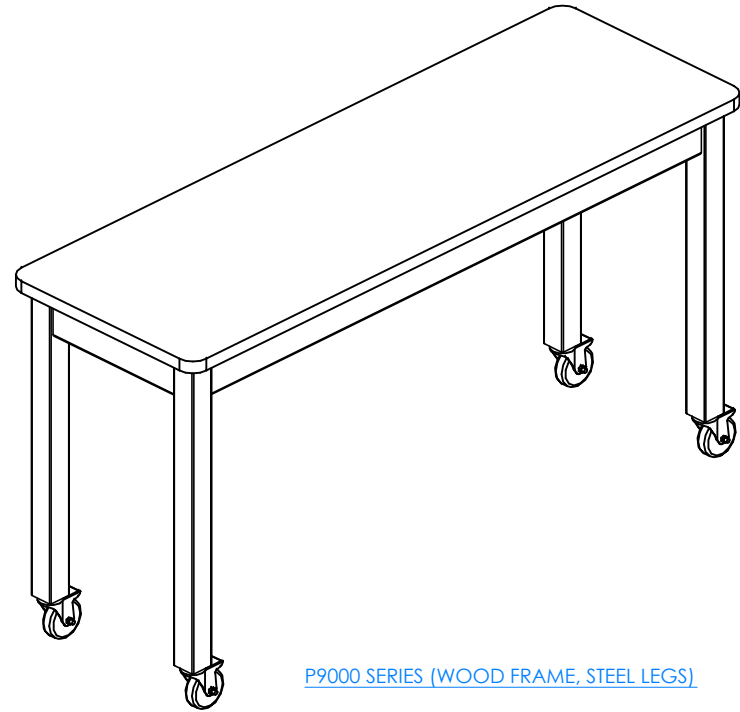


STANDARD TABLES - STEEL LEGS

C9, D9, P9 & S9 SERIES TABLES
ASSEMBLY INSTRUCTIONS



S9000 SERIES (STEEL FRAME AND LEGS)



P9000 SERIES (WOOD FRAME, STEEL LEGS)


NOTE:

- MODEL VIEWS MAY NOT REPRESENT EXACT MODEL PURCHASED

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE	DWN BY:	EMR	DATE DWN:	9/25/20
DECIMALS: $\frac{1}{16}$ = ± .030	APR BY:		DATE APR:	
$\frac{1}{8}$ = ± .020	APR BY:		DATE APR:	
$\frac{1}{4}$ = ± .010	APR BY:		DATE APR:	
ANGLES: = ± 1°	APR BY:		DATE APR:	
CABINET SQUARENESS = ± .0625	APR BY:		DATE APR:	

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TITLE:
STANDARD TABLES - STEEL LEGS
ASSEMBLY INSTRUCTIONS

REV.	DESCRIPTION	DATE	NAME	ECN NO.
A	CREATED ASSEMBLY INSTRUCTIONS	9/25/20	EMR	-
REVISION LEVEL				

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
C9, D9, P9 & S9 SERIES	NTS	1 OF 7	REV A

TOOLS REQUIRED

1/2" WRENCH

1/2" SOCKET AND TORQUE WRENCH - OPTIONAL

ASSEMBLY COMPONENTS

ITEMS INCLUDED	PART #	PART DESCRIPTION	QTY
TOP AND APRON ASSEMBLY	N/A	TOP ASSEMBLY (FACTORY ASSEMBLED)	1
LEGS	VARIES	LEG, (SIZE AND COLOR VARIES)	4
CASTERS - DUETTO	255813	CASTER,DUETTO,100MM TWIN WHEEL,BLACK,TOTAL LOCKING DEVICE	4
CASTER - INDUSTRIAL	255721	CASTER,4",TOTAL LOCK STEM CASTER M12 - 1.75MM X 1.75"	4
LOCK WASHER - INDUSTRIAL CASTER	257150	WASHER,1/2" STEEL LOCK WASHER,ZINC	4
GLIDE	255723	GLIDE,NYLON,M12X20MM THREADED STEM,59MM HIGH,45MM NECK, BLACK	4

NOTE:

1. COMPONENTS VARY WITH STYLE OF TABLE PURCHASED.
 - 1.2. TOP SELECTIONS:
 - 1.2.1. CHEMGUARD, PHENOLIC, 1 3/4" MAPLE, EPOXY, SHOPTOP, OR COLORED PLASTIC LAMINATE.
 - 1.3. SIZES OF TABLE:
 - 1.3.1. WIDTH = 48", 54", 60", & 72"; DEPTH = 21", 24", 30, 36", 42"; HEIGHT = 30", 34", OR 36".
2. **XX** INDICATES ITEMS THAT MAY NOT COME WITH UNIT (DEPENDING ON MODEL PURCHASED).

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE DECIMALS: .X = ± .030 XX = ± .020 XXX = ± .010 ANGLES: = ± 1° CABINET SQUARENESS: = ± .0625	DWN BY: EMR	DATE DWN: 9/25/20
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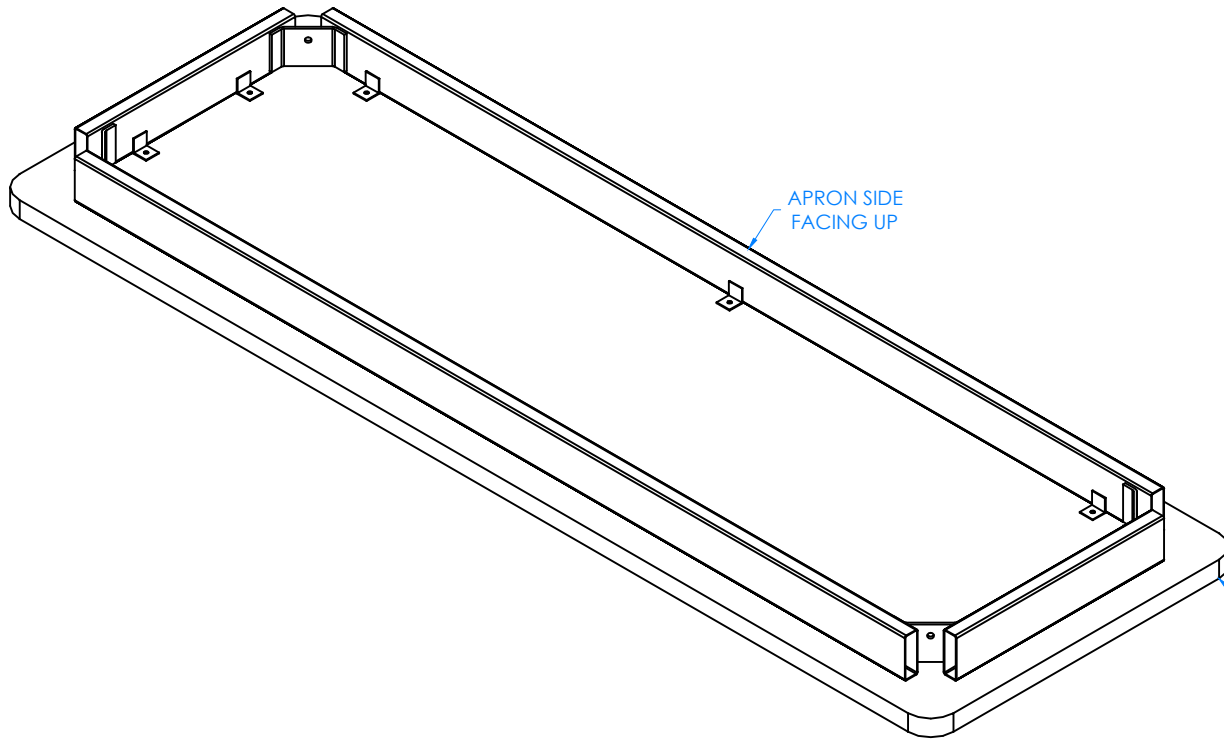


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TITLE:
STANDARD TABLES - STEEL LEGS
TOOLS AND ASSEMBLY COMPONENTS

REV.	DESCRIPTION	DATE	NAME	ECN NO.
A	CREATED ASSEMBLY INSTRUCTIONS	9/25/20	EMR	-
REVISION LEVEL				

DRAWING NUMBER: C9, D9, P9 & S9 SERIES	SCALE: NTS	SHEET: 2 OF 7	REVISION: REV A
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STEP 1:

- LAY TOP ASSEMBLY ON FLOOR WITH APRON SIDE FACING UP.

****NOTE****
BE SURE TOP ASSEMBLY IS ON A CLEAN SURFACE TO PREVENT DAMAGE

NOTE:

1.

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE	DWN BY:	EMR	DATE DWN:	9/25/20
DECIMALS: $\frac{X}{1000}$ = ± .000	APR BY:		DATE APR:	
XX = ± .020	APR BY:		DATE APR:	
.XXX = ± .010	APR BY:		DATE APR:	
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TITLE:
STANDARD TABLES - STEEL LEGS
ASSEMBLY INSTRUCTIONS

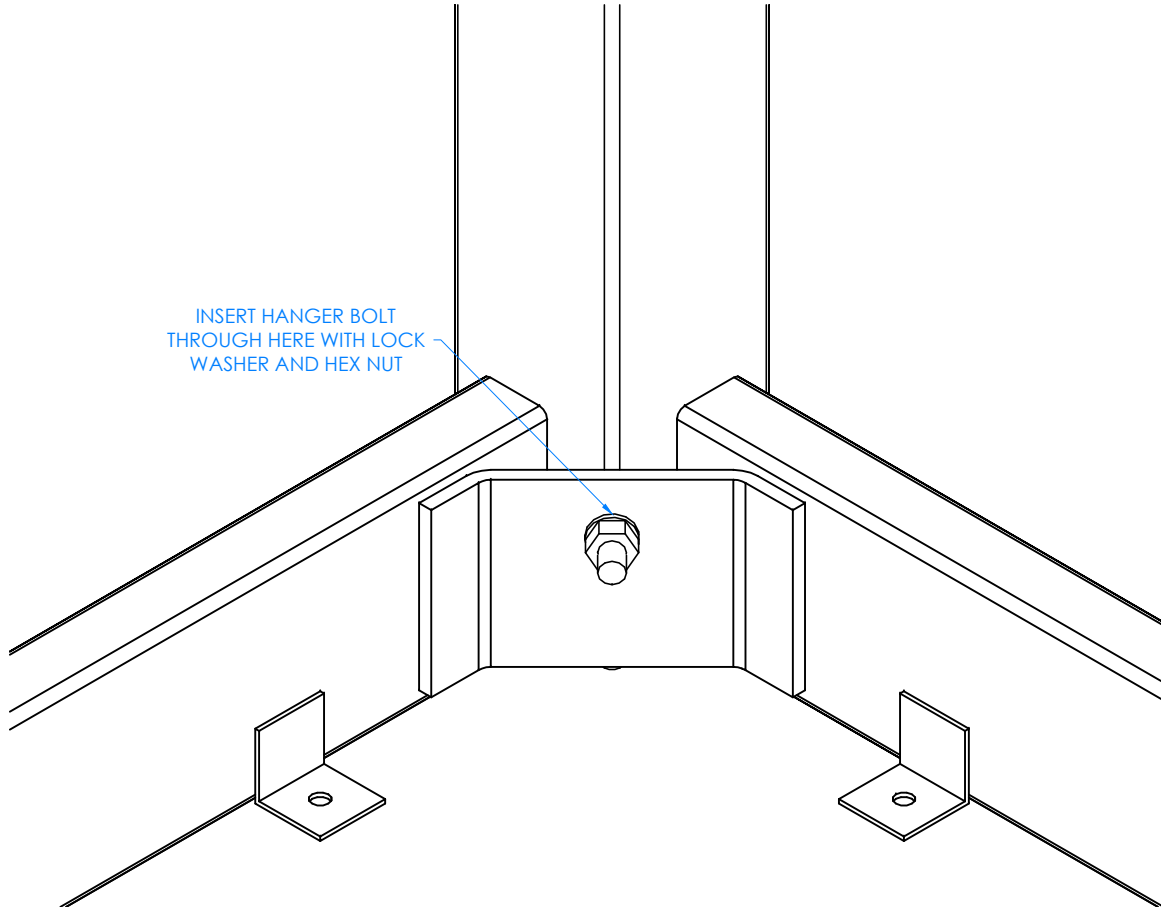
REV.	DESCRIPTION	DATE	NAME	ECN NO.
A	CREATED ASSEMBLY INSTRUCTIONS	9/25/20	EMR	-

REVISION LEVEL

DRAWING NUMBER:

C9, D9, P9 & S9 SERIES

SCALE:	SHEET:	REVISION:
NTS	3 OF 7	REV A



INSERT HANGER BOLT THROUGH HERE WITH LOCK WASHER AND HEX NUT

CLOSE UP OF CORNER LEG ASSEMBLY

STEP 2:

- INSERT HANGER BOLT ON ONE LEG THROUGH THE CORNER BRACKET AND INSERT LOCK WASHER AND HEX NUT.
- SCREW ON NUT USING A 1/2" WRENCH OR 1/2" SOCKET AND TORQUE WRENCH, TO A MINIMUM OF 12FT LBS BUT NOT TO EXCEED 17FT LBS.
- REPEAT FOR OTHER LEGS.

NOTE:

1.

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DECIMALS: .X = ± .030 .XX = ± .020 .XXX = ± .010	APR BY:		DATE APR:	
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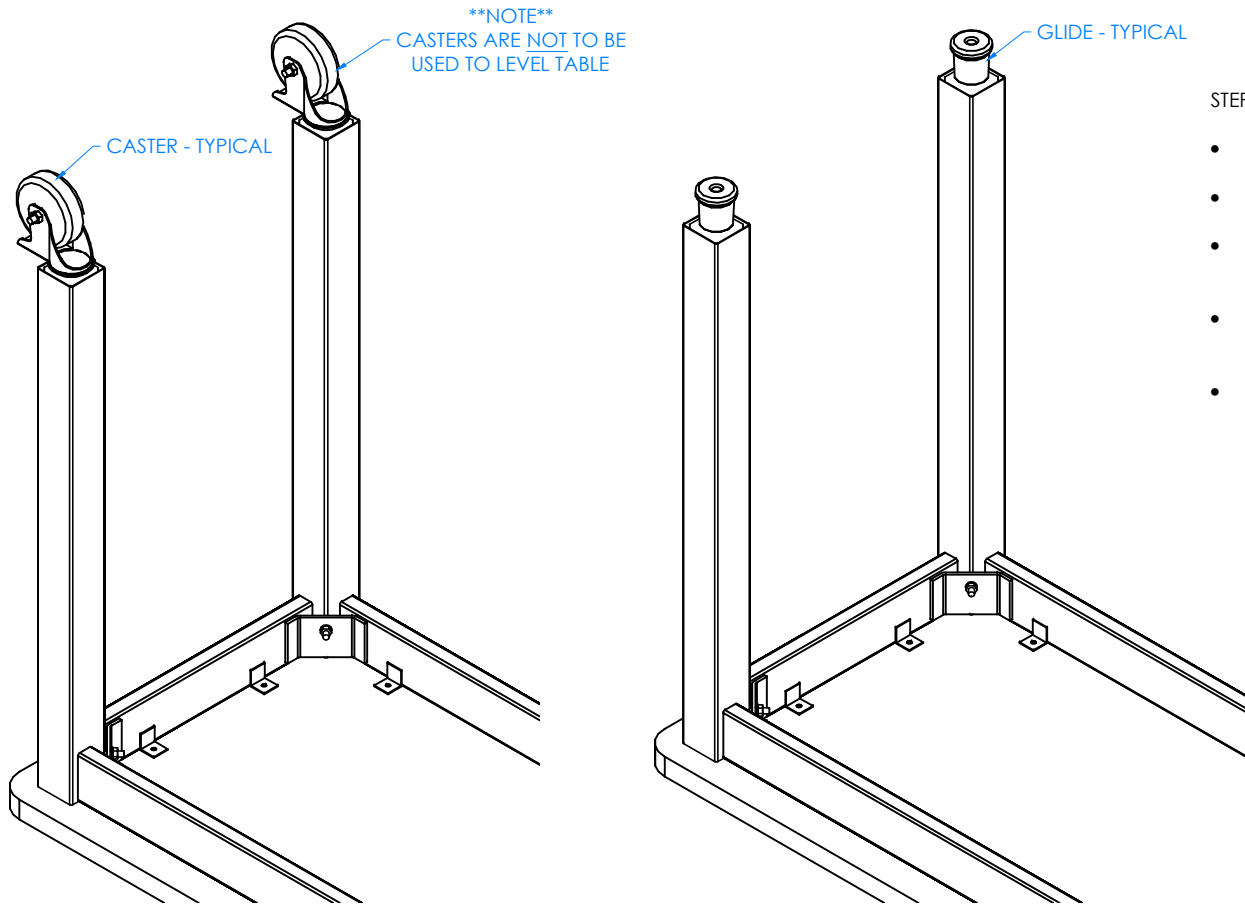


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ASSEMBLY INSTRUCTIONS

REV.	DESCRIPTION	DATE	NAME	ECN NO.
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REVISION LEVEL				

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
C9, D9, P9 & S9 SERIES	NTS	4 OF 7	REV A



STEP 3:

- ATTACH EITHER CASTERS OR GLIDES TO THE BOTTOM OF EACH LEG INSERT.
- MAKE SURE CASTERS ARE THREADED ALL THE WAY AND ARE FULLY TIGHTENED.
- IF YOU HAVE "INDUSTRIAL" CASTERS, MAKE SURE YOU APPLY LOCK WASHER (NOT SHOWN) TO CASTERS BEFORE ATTACHING TO LEGS!
- IF YOU HAVE "DUETTO" CASTERS (NOT SHOWN), TAKE WHEEL OFF FROM STEM AND TIGHTEN CASTER FULLY TO EACH LEG! PUT WHEEL BACK ON ONCE FINISHED.
- CASTERS ARE NOT TO BE USED TO LEVEL TABLE!

NOTE:

1.

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DECIMALS: .X = ± .020	APR BY:		DATE APR:	
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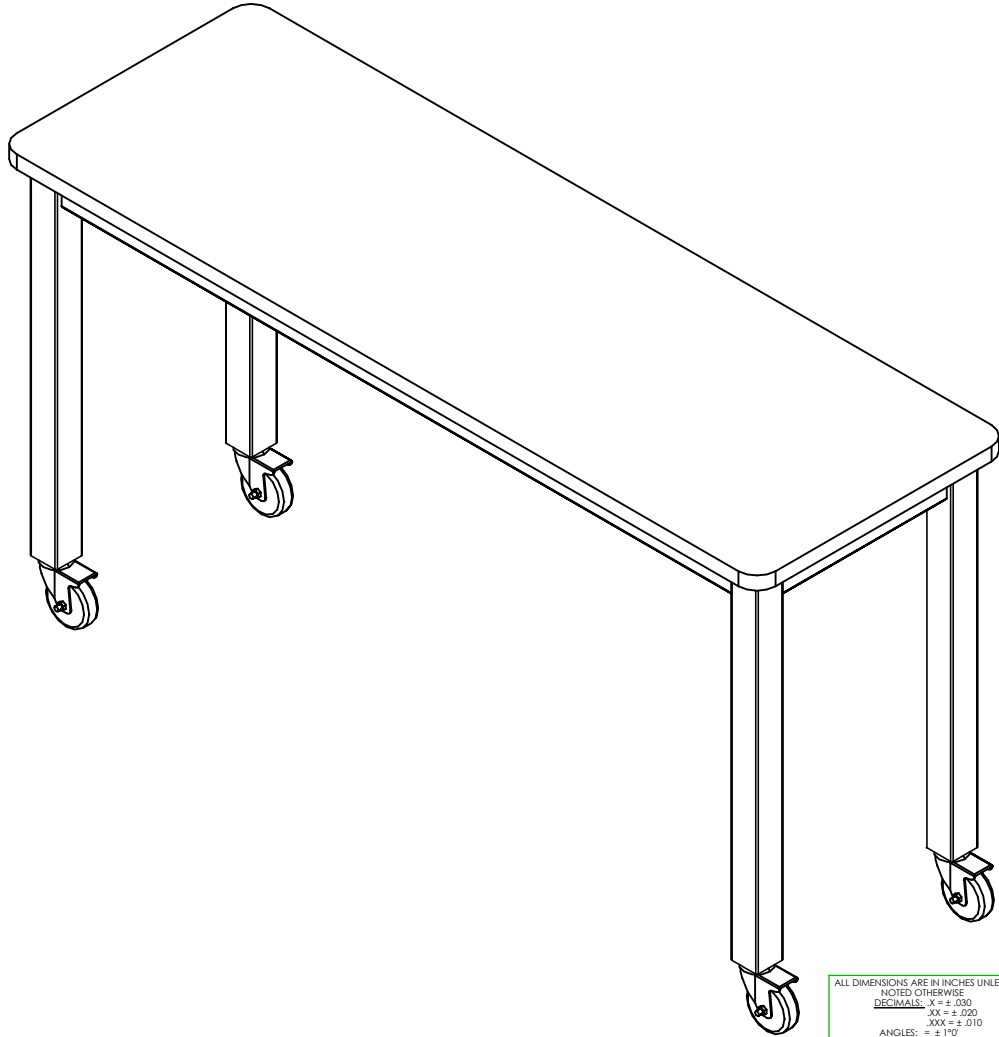


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DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
C9, D9, P9 & S9 SERIES	NTS	5 OF 7	REV A



STEP 4:

- WITH HELP FROM ANOTHER PERSON, TURN TABLE OVER SO TOP IS UP.
- SET YOUR TABLE IN PLACE.
- IF YOUR TABLE HAS DRAWERS, PLACE DRAWERS IN CORRECT LOCATION.

NOTE:

1.

COMPLETE UNIT SHOWN

REV.	DESCRIPTION	DATE	NAME	ECN NO.
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REVISION LEVEL				

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C9, D9, P9 & S9 SERIES	NTS	6 OF 7	REV A

PRODUCT

Butcher Block (Varnished Tops) *Maintenance & Repair*

SPILLS

- Be sure any spills are cleaned up immediately. Excessive moisture and certain chemicals allowed to stand on a finished surface can cause damage.
- Clean spills or soiled areas with a damp cloth and dry thoroughly.
- Periodically, apply a coat of spray wax, paste wax, or lemon oil to finished surface. This will enhance and protect the finish and insure a moisture barrier is intact in the event the finish becomes scratched or worn.

SCRATCHES & DENTS

- Minor scratches and dents can be easily repaired by rubbing the affected area with steel wool or fine grit (#220) sandpaper. Remember, when rubbing or sanding always sand with the grain of the wood. Feather edges of repair in to the surrounding area. Remove all dust and residue and apply a coat of clear lacquer type finish or paint. Clear lacquer type finish can be purchased at most paint or hardware stores. Small cans of touch-up paint are available from your dealer or representative. Paint colors can easily be matched at most paint stores. Confine touch-up only to the area that was sanded. Remember, follow manufacturing directions on product label when refinishing.
- Major scratches and gouges where large portions of wood have been removed or damaged should be handled by a professional experienced in furniture repair with the proper tools and equipment.

MINERAL STREAKS

- Mineral Streaks—Natural Coloring of wood due to mineral deposits in the tree. Repair is not required and will add to the individuality of your table. Sizes can range up to a 1/4" wide and up to 3" in length.

HUMIDITY GUIDELINES

Your Butcher Block was kiln-dried to an initial moisture content of 7.6%. In order to maintain the beauty and integrity of your Butcher Block, it is recommended that special care be taken to keep the relative humidity and temperature within your home or warehouse in the highlighted range. This will limit the amount of expansion and contraction in your natural wood product and minimize the risk of environmental damage.

- **Environment Acclimation:** Environmental damage does not constitute defective product. Allowing your Butcher Block to acclimate to the environment for at least 72 hours prior to installation, following recommended installation practices that allow your Butcher Block to move with the conditions and controlling the environment itself are all key factors that determine the life of your product.
- **Temperature Changes:** It is important to note that as winter temperatures drop, so does relative humidity in the air. The heaters come on which further dries the air. Keeping the area humidified to an acceptable level usually becomes necessary during the winter months. The opposite is true in spring and summer as humidity rises, dehumidifiers and air conditioners become the method of control.

		RELATIVE HUMIDITY %																	
		5	10	15	20	25	30	35	40	45	50	55	60	65	70	75	80	85	90
TEMPERATURE (°F)	30	1.4	2.6	3.7	4.6	5.5	6.3	7.1	7.8	8.7	9.5	10.4	11.3	12.4	13.5	14.9	17	18.5	21
	40	1.4	2.6	3.7	4.6	5.5	6.3	7.1	7.8	8.7	9.5	10.4	11.3	12.4	13.5	14.9	17	18.5	21
	50	1.4	2.6	3.6	4.6	5.5	6.3	7.1	7.9	8.7	9.5	10.3	11.2	12.3	13.4	14.8	16	18.4	20.9
	60	1.3	2.5	3.6	4.6	5.4	6.2	7	7.8	8.6	9.4	10.2	11.1	12.1	13.3	14.6	16	18.2	20.7
	70	1.3	2.5	3.5	4.5	5.4	6.2	6.9	7.7	8.5	9.2	10.1	11	12	13.1	14.4	16	17.9	20.5
	80	1.3	2.4	3.5	4.4	5.3	6.1	6.8	7.6	8.3	9.1	9.9	10.8	11.7	12.9	14.2	16	17.7	20.2
	90	1.2	2.3	3.4	4.3	5.1	5.9	6.7	7.4	8.1	8.9	9.7	10.5	11.85	12.6	13.9	15	17.3	19.8
100	1.2	2.3	3.3	4.2	5	5.8	6.5	7.2	7.9	8.7	9.5	10.3	11.2	12.3	13.6	15	17	19.5	

Example: If conditions in a warehouse are 60% relative humidity at 50 degrees Fahrenheit Dry wood will pick up moisture until 11.2% is reached, regardless of wood species and initial moisture content.