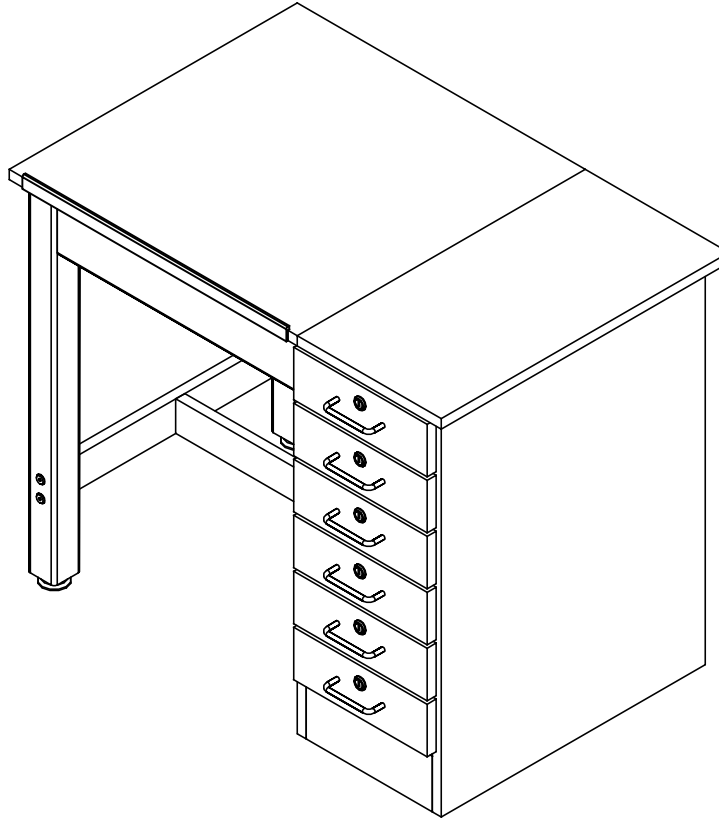


DRAWER BASE DRAWING TABLE - TWO PIECE TOP

DT-4SA & DT-8A
ASSEMBLY INSTRUCTIONS



NOTE:


1. MODEL VIEWS MAY NOT REPRESENT EXACT MODEL PURCHASED

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE
 DECIMALS: X = ± .020
 XX = ± .020
 XXX = ± .010
 ANGLES: = ± 1°
 CABINET SQUARENESS: = ± .0625

DWN BY:	EMR	DATE DWN:	3/23/20
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 DRAWER BASE DRAWING TABLE - TWO PIECE TOP
 ASSEMBLY INSTRUCTIONS

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
DT-4SA & DT-8A	NTS	1 OF 10	REV A

REV.	DESCRIPTION	DATE	NAME	ECN NO.
A	CREATED ASSEMBLY INSTRUCTIONS	3/23/20	EMR	-
REVISION LEVEL				

TOOLS REQUIRED

1/2" WRENCH
1/2" SOCKET AND TORQUE WRENCH - OPTIONAL
4MM ALLEN WRENCH

ASSEMBLY COMPONENTS

ITEMS INCLUDED	PART #	PART DESCRIPTION	QTY
TOP AND APRON ASSEMBLY	N/A	TOP ASSEMBLY (FACTORY ASSEMBLED)	1
CABINET	N/A	CABINET - SIZE VARIES	1
LEGS	VARIES	LEG,MPL - HEIGHT VARIES	2
LEG HARDWARE	520001	LEG HARDWARE KIT, 1 LEG	2
LEG BRACE	N/A	LEG BRACE - SIZE VARIES	1
STRETCHER	N/A	STRETCHER - 20.75" LONG	1
CONFIRMATS - LEGS	227578	SCREW,7MMX90MM,CONN,ALLENHEAD, BLACK	4
CONFIRMATS - STRETCHER	228564	SCREW,7MMX50MM,CONN,ALLENHEAD, BLACK	4
BOLT - INTERNAL APRON	231922	BOLT,3/8 -16 X 1.625 HEX HEAD	2
WASHER - INTERNAL APRON	100451	WASHER, 5/16 FLAT ZINC PLATED	2
PENCIL LEDGE	14-0027	PENCIL LEDGE - 22"	1
SCREWS - PENCIL LEDGE	236263	SCREW,#6X3/4 TRUSS HEAD,QUAD BLACK	6

NOTE:

1.

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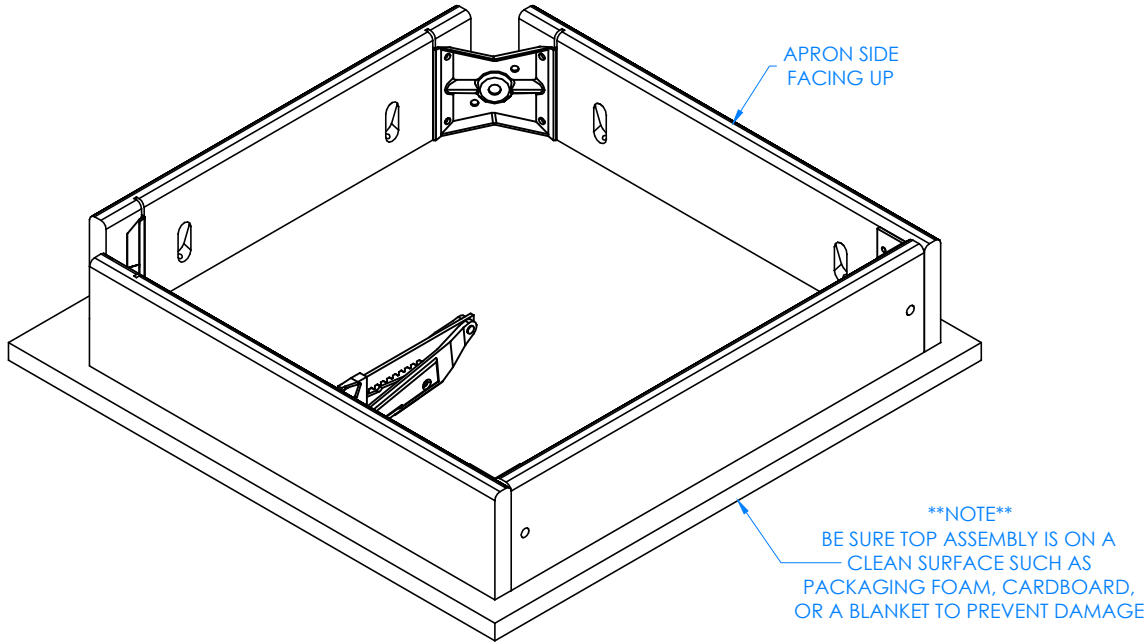


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TITLE:
DRAWER BASE DRAWING TABLE - TWO PIECE TOP
TOOLS AND ASSEMBLY COMPONENTS

DRAWING NUMBER: DT-4SA & DT-8A	SCALE: NTS	SHEET: 2 OF 10	REVISION: REV A
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REV.	DESCRIPTION	DATE	NAME	ECN NO.
A	CREATED ASSEMBLY INSTRUCTIONS	3/23/20	EMR	-
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STEP 1:

- LAY APRON ASSEMBLY ON FLOOR WITH APRON SIDE FACING UP.

NOTE:

1.

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.XXX = ± .010	APR BY:		DATE APR:	
ANGLES: = ± 1°	APR BY:		DATE APR:	
CABINET SQUARENESS: = ± .0625	APR BY:		DATE APR:	

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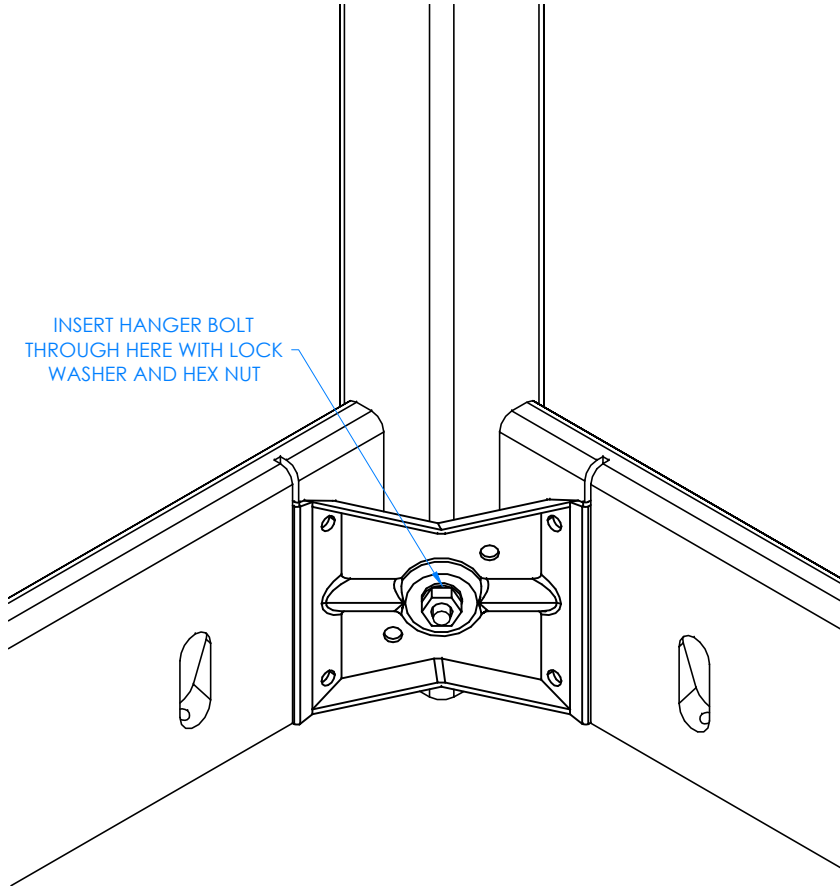
TITLE:
 DRAWER BASE DRAWING TABLE - TWO PIECE TOP ASSEMBLY INSTRUCTIONS

REV.	DESCRIPTION	DATE	NAME	ECN NO.
A	CREATED ASSEMBLY INSTRUCTIONS	3/23/20	EMR	-

REVISION LEVEL

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
DT-4SA & DT-8A	NTS	3 OF 10	REV A

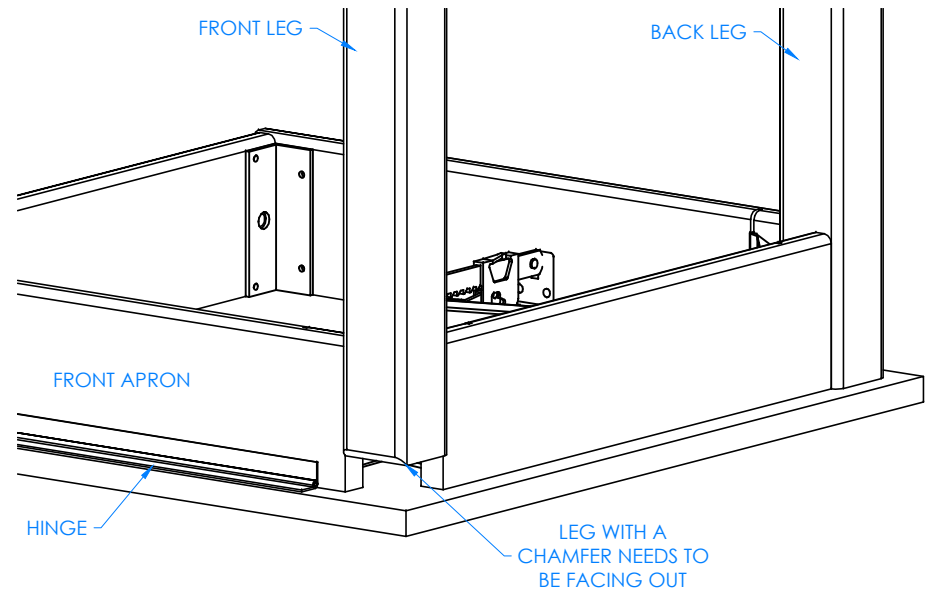
INSERT HANGER BOLT THROUGH HERE WITH LOCK WASHER AND HEX NUT



CLOSE UP OF CORNER LEG ASSEMBLY

STEP 2:

- INSERT HANGER BOLT ON ONE LEG THROUGH THE CORNER BRACKET AND INSERT LOCK WASHER AND HEX NUT.
- SCREW ON NUT USING A 1/2" WRENCH OR 1/2" SOCKET AND TORQUE WRENCH.
- DO NOT TIGHTEN ALL THE WAY.
- REPEAT FOR THE OTHER LEG.
- THE LEG WITH A CHAMFER MUST GO ON THE FRONT OF THE TABLE WITH CHAMFERED EDGE FACING OUT.



CLOSE UP OF LEG WITH A CHAMFER

NOTE:

1.

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CABINET SQUARENESS: = ± .0625				

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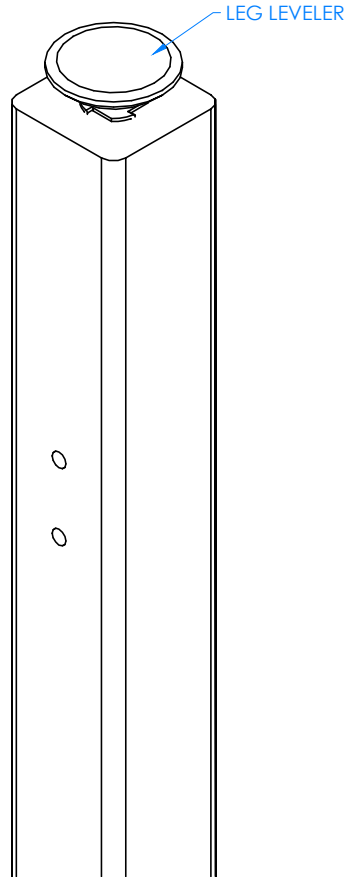
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DRAWER BASE DRAWING TABLE - TWO PIECE TOP
ASSEMBLY INSTRUCTIONS

REV.	DESCRIPTION	DATE	NAME	ECN NO.
A	CREATED ASSEMBLY INSTRUCTIONS	3/23/20	EMR	-

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CLOSE UP OF LEG LEVELER ASSEMBLY

STEP 3:

- SCREW LEG LEVELERS INTO T-NUT ON BOTTOM OF LEGS.

NOTE:

1.

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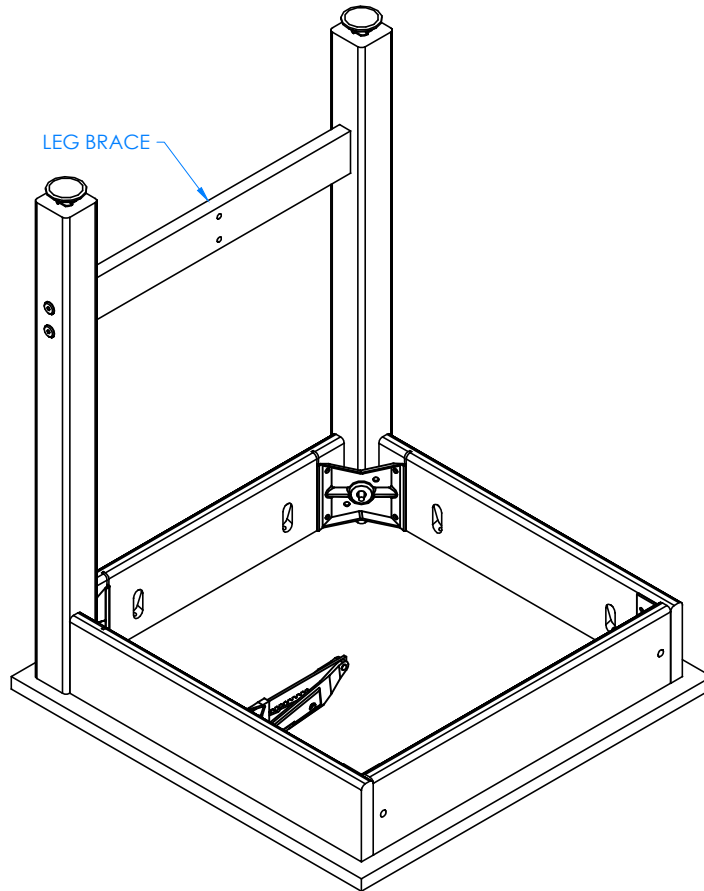
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 DRAWER BASE DRAWING TABLE - TWO PIECE TOP
 ASSEMBLY INSTRUCTIONS

REV.	DESCRIPTION	DATE	NAME	ECN NO.
A	CREATED ASSEMBLY INSTRUCTIONS	3/23/20	EMR	-

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DT-4SA & DT-8A	NTS	5 OF 10	REV A



STEP 4:

- ATTACH BRACE TO LEGS
- INSERT CONFIRMATS INTO ONE LEG AND SCREW INTO BRACE.
- REPEAT FOR THE OTHER LEG.
- MAKE SURE BRACE IS STRAIGHT AND ALL CONFIRMATS ARE SECURE.

NOTE:

1.

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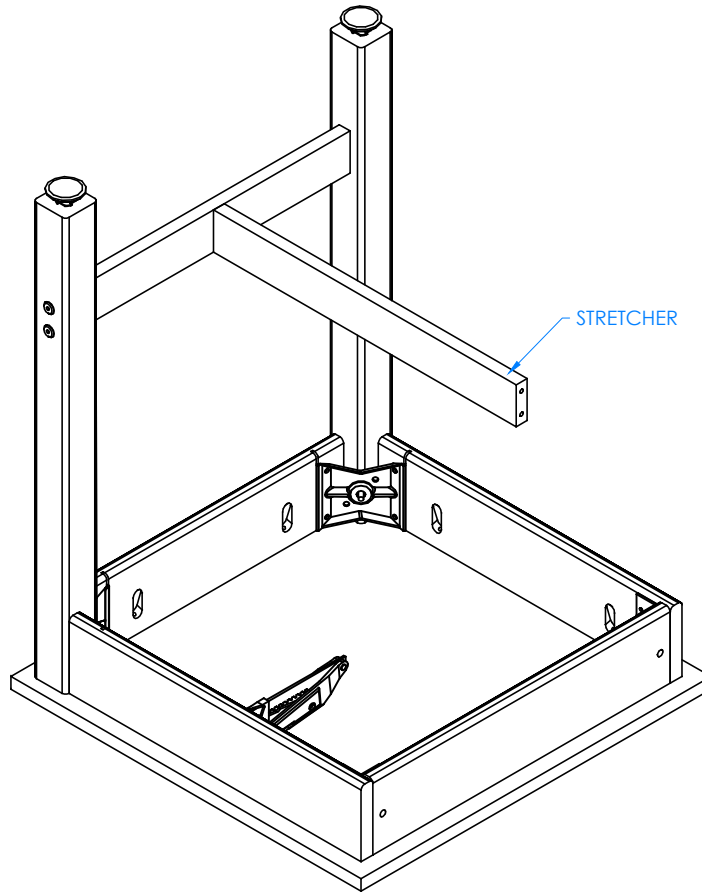


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DRAWER BASE DRAWING TABLE - TWO PIECE TOP
ASSEMBLY INSTRUCTIONS

REV.	DESCRIPTION	DATE	NAME	ECN NO.
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STEP 5:

- ATTACH STRETCHER TO BRACE WITH HARDWARE PROVIDED.
- GO BACK TO STEP 2 AND TIGHTEN UP THE HANGER BOLTS FOR EACH LEG USING A 1/2" WRENCH OR 1/2" SOCKET AND TORQUE WRENCH, TO A MINIMUM OF 12FT LBS BUT NOT TO EXCEED 17FT LBS.


NOTE:

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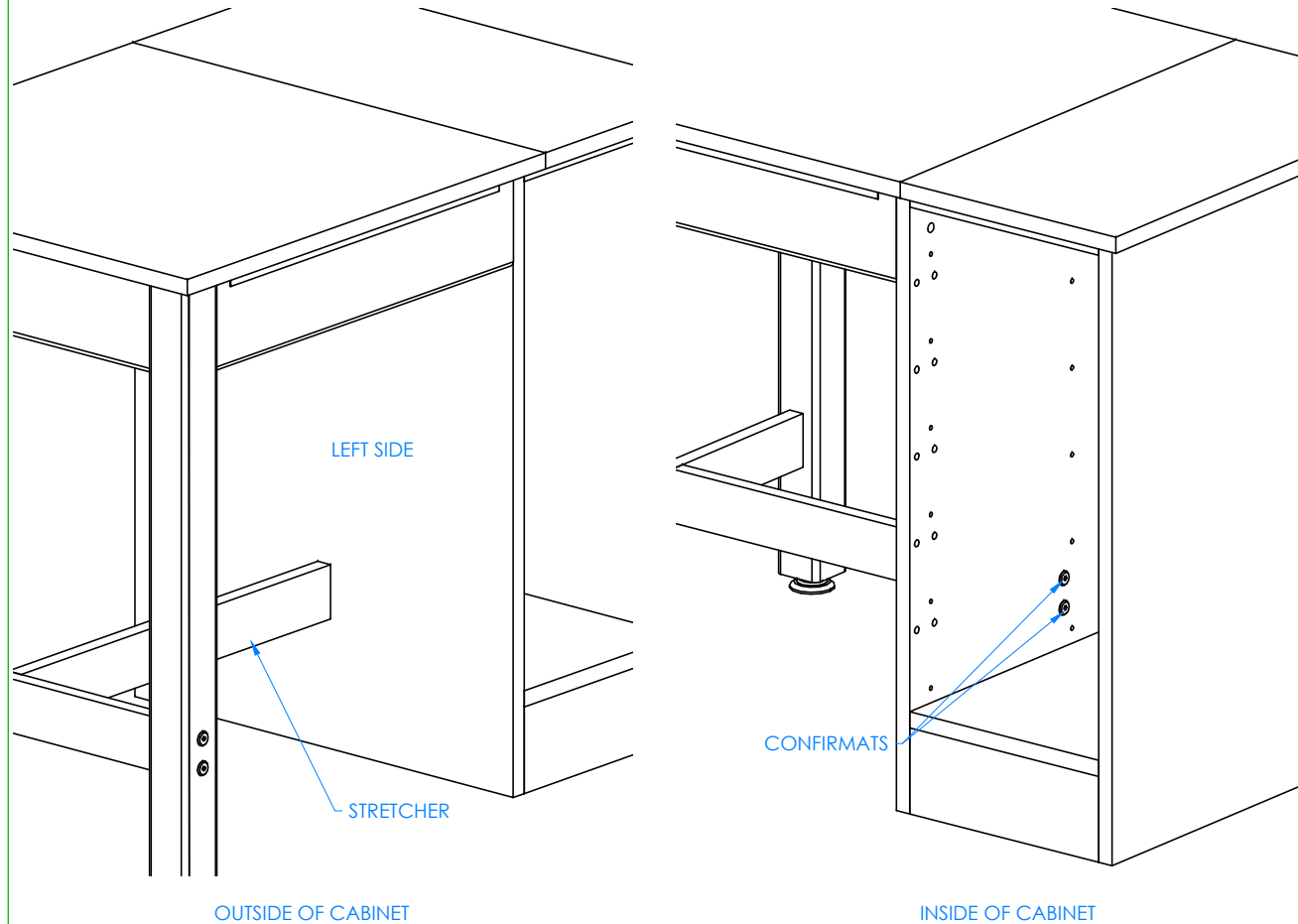


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STEP 6:

- FLIP APRON ASSEMBLY OVER ONTO LEGS.
- ALIGN HOLES ON STRETCHER TO HOLES ON LEFT SIDE OF CABINET.
- TAKE OUT DRAWERS TO ATTACH STRETCHER FROM INSIDE THE CABINET.
- ATTACH TO CABINET WITH HARDWARE PROVIDED.

NOTE:

1.

DRAWERS AND HARDWARE REMOVED FOR CLARITY

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE			
DECIMALS:	X = ± .030	DWN BY:	EMR
	XX = ± .020	DATE DWN:	3/23/20
	XXX = ± .010	APR BY:	
ANGLES:	= ± 1°	DATE APR:	
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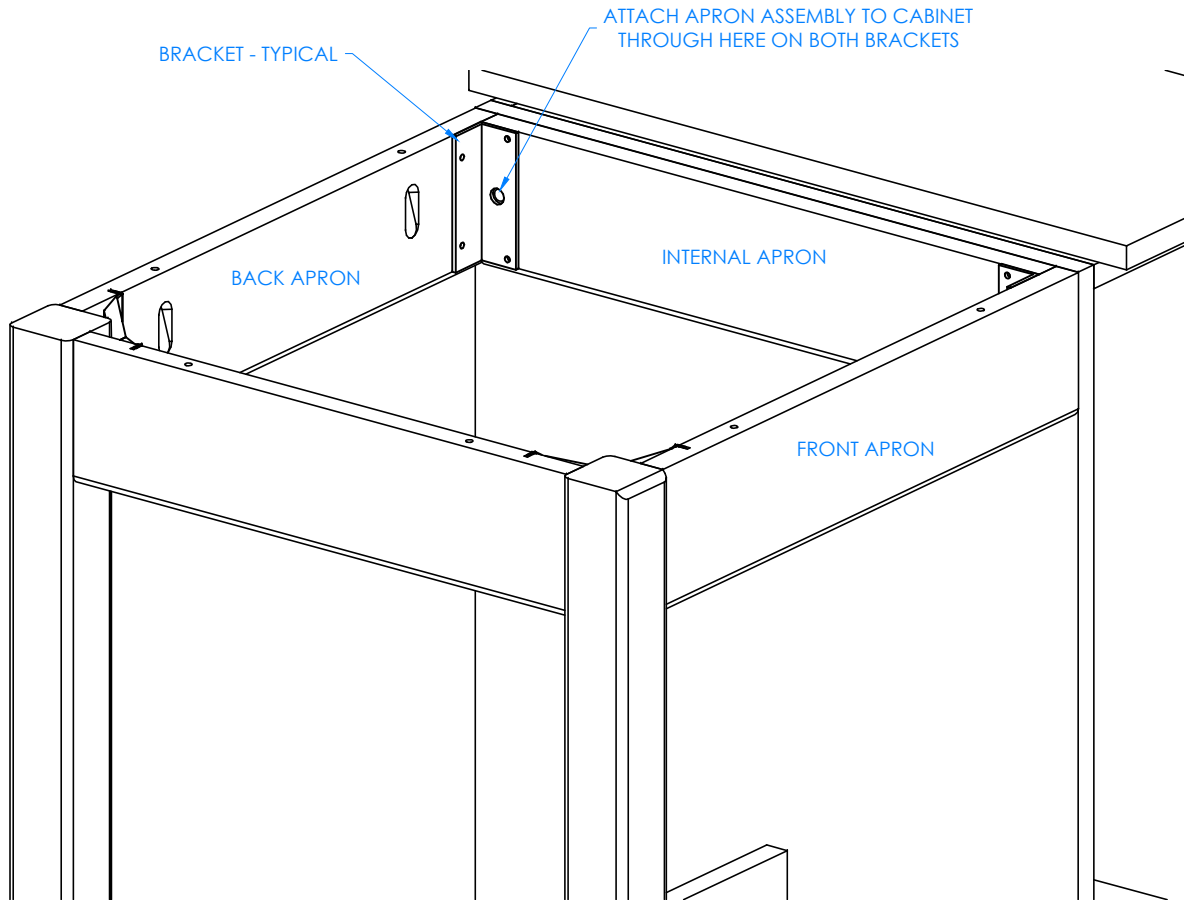
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DRAWER BASE DRAWING TABLE - TWO PIECE TOP
ASSEMBLY INSTRUCTIONS

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DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
DT-4SA & DT-8A	NTS	8 OF 10	REV A



STEP 7:

- POSITION APRON ASSEMBLY SO INNER HOLES OF BRACKETS ON INTERNAL APRON ARE LINED UP WITH TWO HOLES ON LEFT SIDE OF CABINET.
- FRONT APRON WILL BE FLUSH WITH FRONT OF CABINET AND BACK APRON WILL BE FLUSH WITH BACK OF THE CABINET.
- ATTACH APRON ASSEMBLY TO LEFT SIDE OF CABINET WITH HARDWARE PROVIDED.
- ADJUST LEG LEVELERS TO LEVEL APRON ASSEMBLY WITH CABINET.

CLOSE UP OF APRON ASSEMBLY SHOWN
(TOP AND SOFT CLOSE HARDWARE REMOVED
FOR CLARITY)

NOTE:

1.

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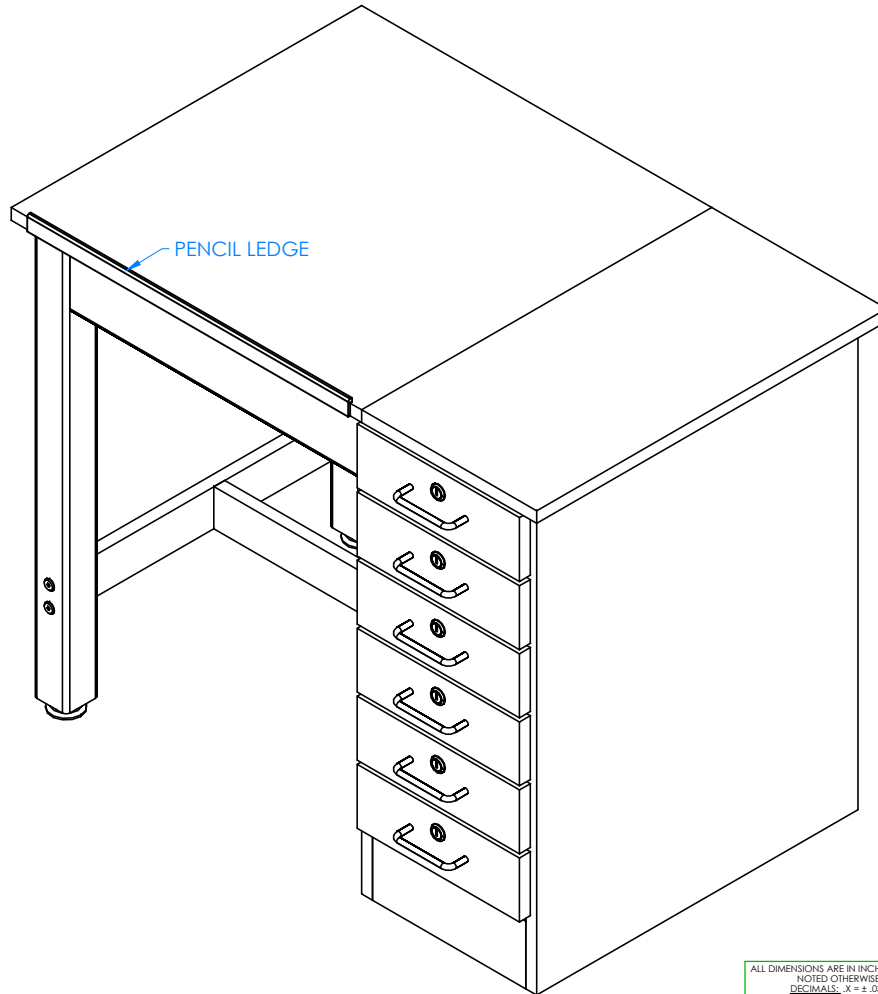
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ASSEMBLY INSTRUCTIONS

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DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
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STEP 8:

- LINE UP PENCIL LEDGE ON SIDE OF ADJUSTABLE TOP IN DESIRED LOCATION.
- PRE-DRILL HOLES IN TOP TO PREVENT SPLITTING.
- SCREW PENCIL LEDGE TO TOP USING HARDWARE PROVIDED.
- SET YOUR TABLE IN PLACE.
- PUT DRAWERS BACK IN.

NOTE:

1.

COMPLETE UNIT SHOWN

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DT-4SA & DT-8A	NTS	10 OF 10	REV A