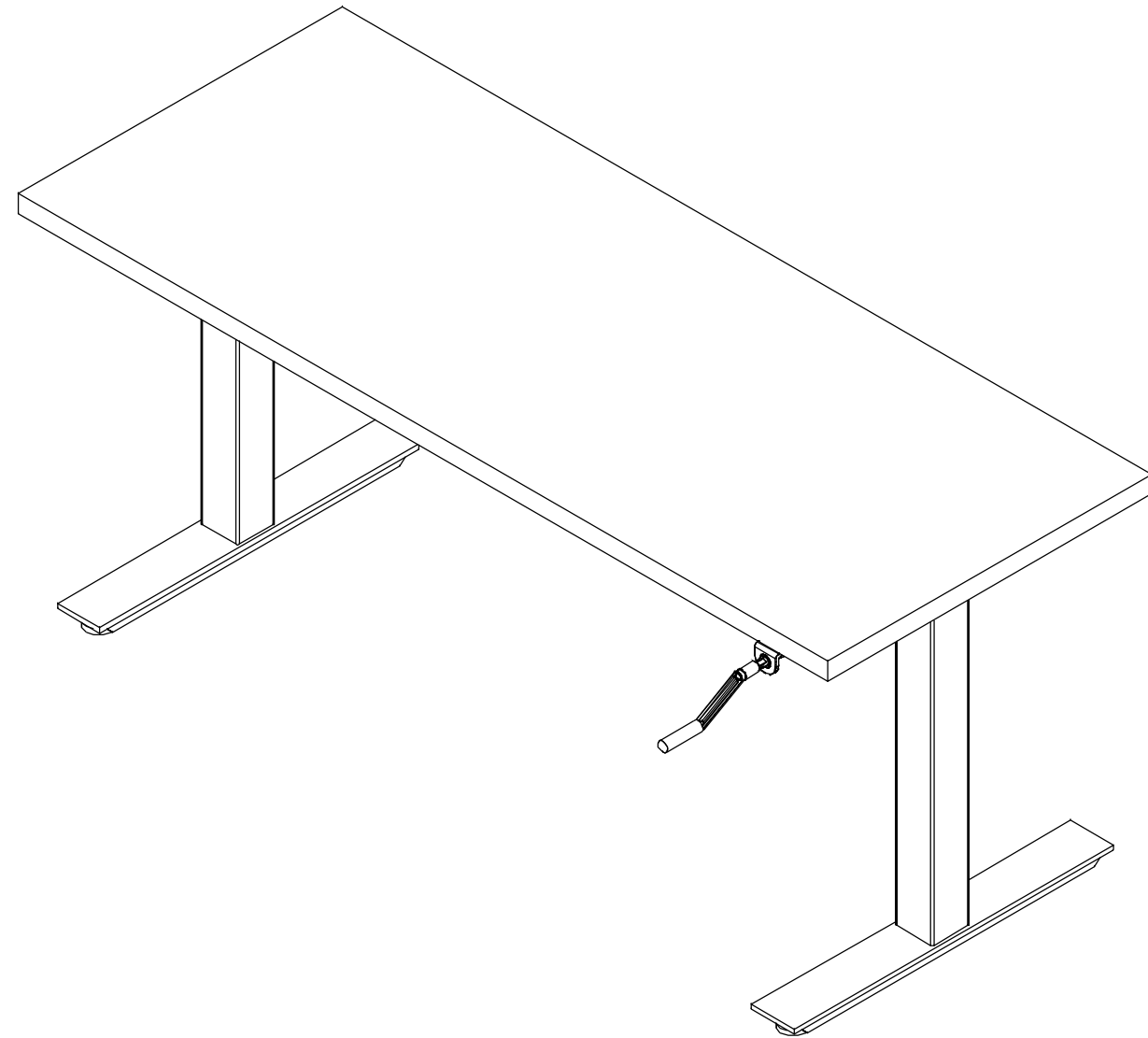


HI-LO BENCH

HLB SERIES TABLES ASSEMBLY INSTRUCTIONS



NOTE:

- 1. WARNING: EXTRA WORK/INSTALLATION TIME NEEDED WHEN ATTACHING EPOXY TOPS!!**
- 2. MODEL VIEWS MAY NOT REPRESENT EXACT MODEL PURCHASED**

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HLB SERIES TABLES	NTS	1 OF 16	REV A

REV.	DESCRIPTION	DATE	NAME	ECN NO.
A	CREATED DRAWING	7/28/21	EMR	-
REVISION LEVEL				

TOOLS REQUIRED

DRILL

1/8" DRILL BIT

NEEDLE NOSE PLIERS

ASSEMBLY COMPONENTS

ITEMS INCLUDED	PART #	PART DESCRIPTION	QTY
TOP	VARIES	TOP, (STYLE, SIZE, AND THICKNESS VARIES)	1
ADJUSTABLE FRAME	257874	ADJUSTABLE HEIGHT TABLE, CRANK LIFT, (SIZE VARIES), BLACK	1
FEET	257889	LEG LEVELER, TIMOTION	4
CASTERS	257875	CASTER, TIMOTION	4

REPLACEMENT COMPONENTS

ITEMS INCLUDED	PART #	PART DESCRIPTION	QTY
FEET - INDIVIDUAL	257889	LEG LEVELER, TIMOTION	1
CASTERS - INDIVIDUAL	257875	CASTER, TIMOTION	1

NOTE:

1. COMPONENTS VARY WITH STYLE OF TABLE PURCHASED.
 - 1.1. FRAME COLORS:
 - 1.1.1. BLACK
 - 1.2. TOP SELECTIONS:
 - 1.2.1. CHEMGUARD, PHENOLIC, 1³/₄" BUTCHER BLOCK MAPLE, EPOXY, SHOPTOP, AND HPL.
 - 1.3. SIZES OF TABLE:
 - 1.3.1. WIDTH = 60" OR 72"; DEPTH = 24" OR 30"; HEIGHT = ADJUSTABLE.

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TOOLS AND ASSEMBLY COMPONENTS

DRAWING NUMBER:

HLB SERIES TABLES

SCALE:

NTS

SHEET:

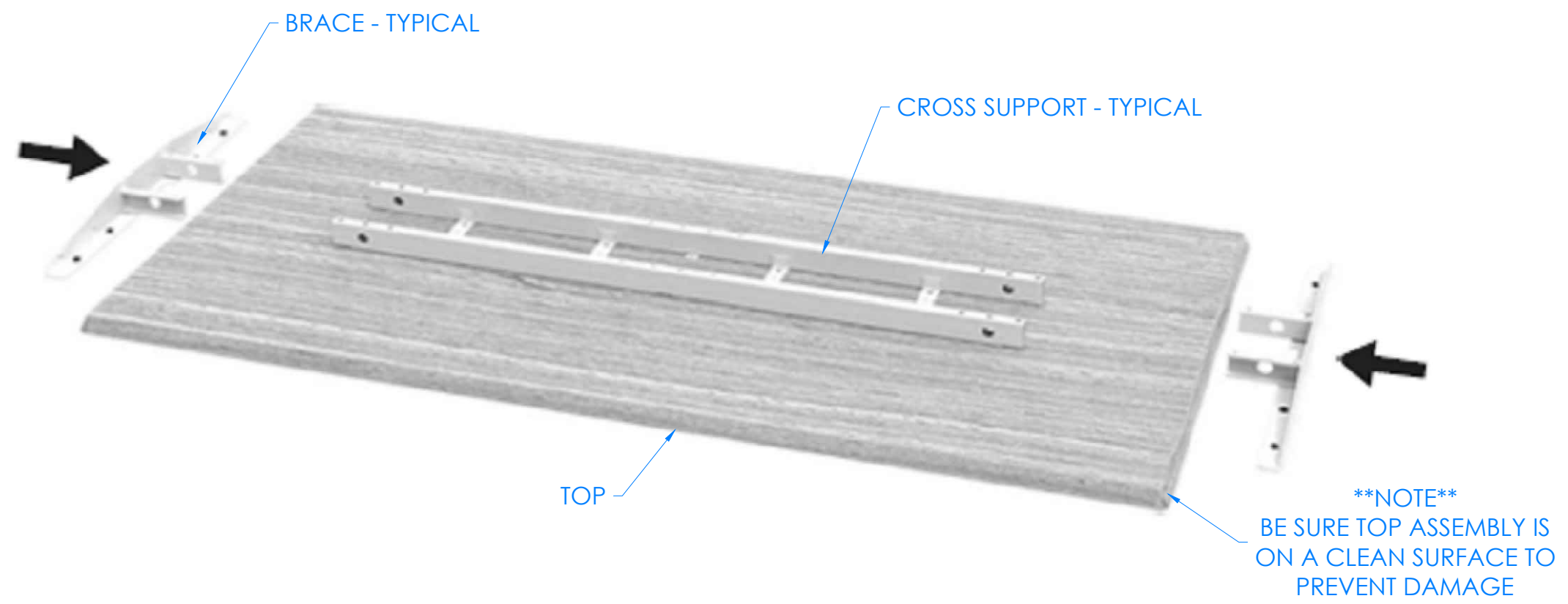
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REVISION:

REV A

A	CREATED DRAWING	7/28/21	EMR	-
REV.	DESCRIPTION	DATE	NAME	ECN NO.

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STEP 1:

- PLACE CROSS SUPPORT ASSEMBLY ON TOP.
- SLIDE BRACES INTO CROSS SUPPORT ASSEMBLY.

NOTE:

- EPOXY AND PHENOLIC TOPS: REMOVE RUBBER GROMMETS FROM CROSS SUPPORT AND BRACES BEFORE ASSEMBLY.**
 - LOCATED ON EACH FLANGE OF THESE TWO ASSEMBLIES, REMOVE BY PUSHING OUT OR IF NEEDED USE A NEEDLE NOSE PLIERS TO ASSIST.

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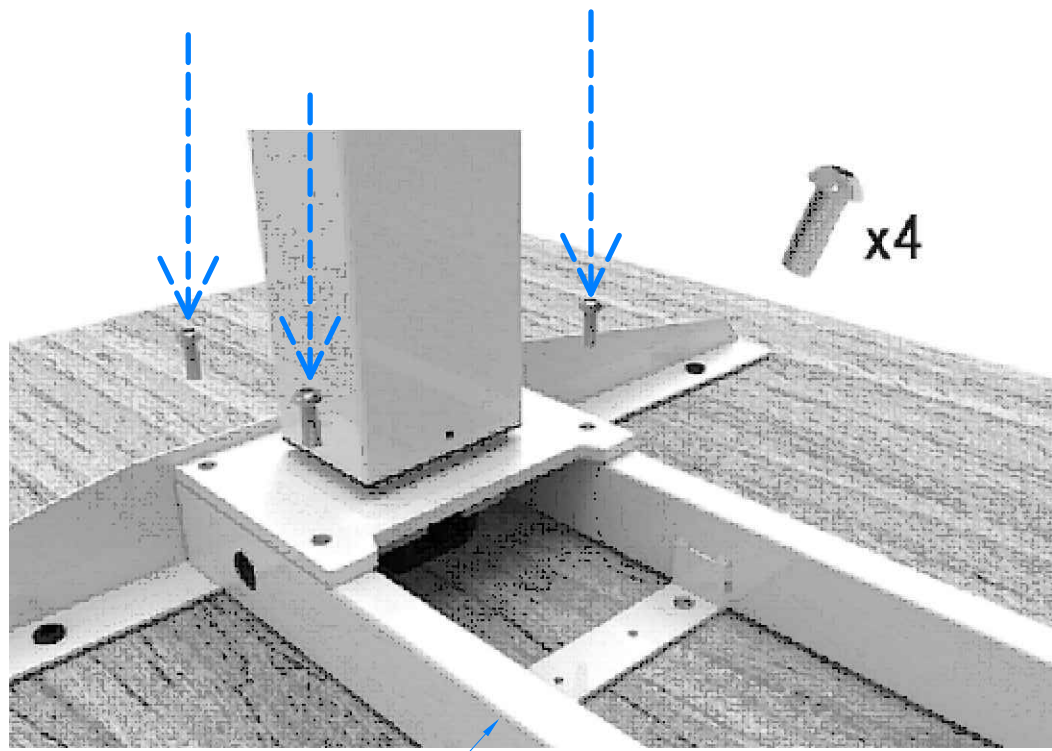
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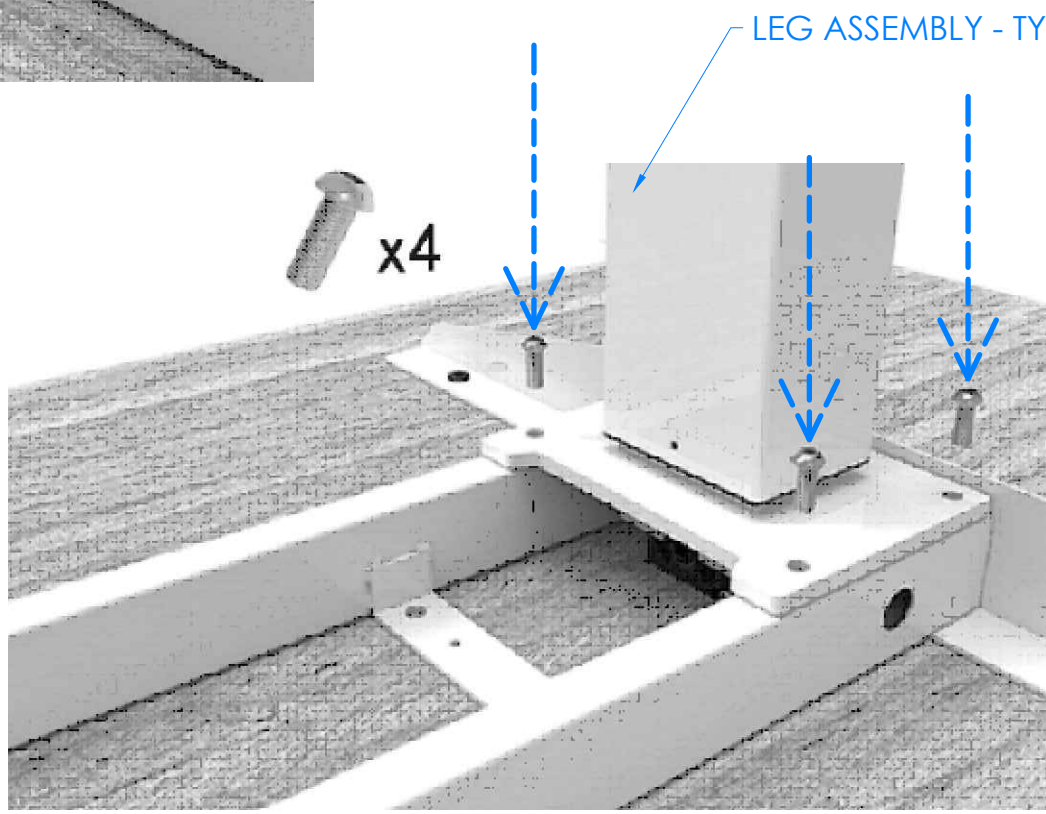
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REV.	DESCRIPTION	DATE	NAME	ECN NO.
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CROSS SUPPORT - TYPICAL



CLOSE UP OF LEG ASSEMBLY

STEP 2:

- ATTACH LEG ASSEMBLY TO CROSS SUPPORTS ON EACH SIDE WITH THE (8) M6X16mm SCREWS PROVIDED.

NOTE:

1.

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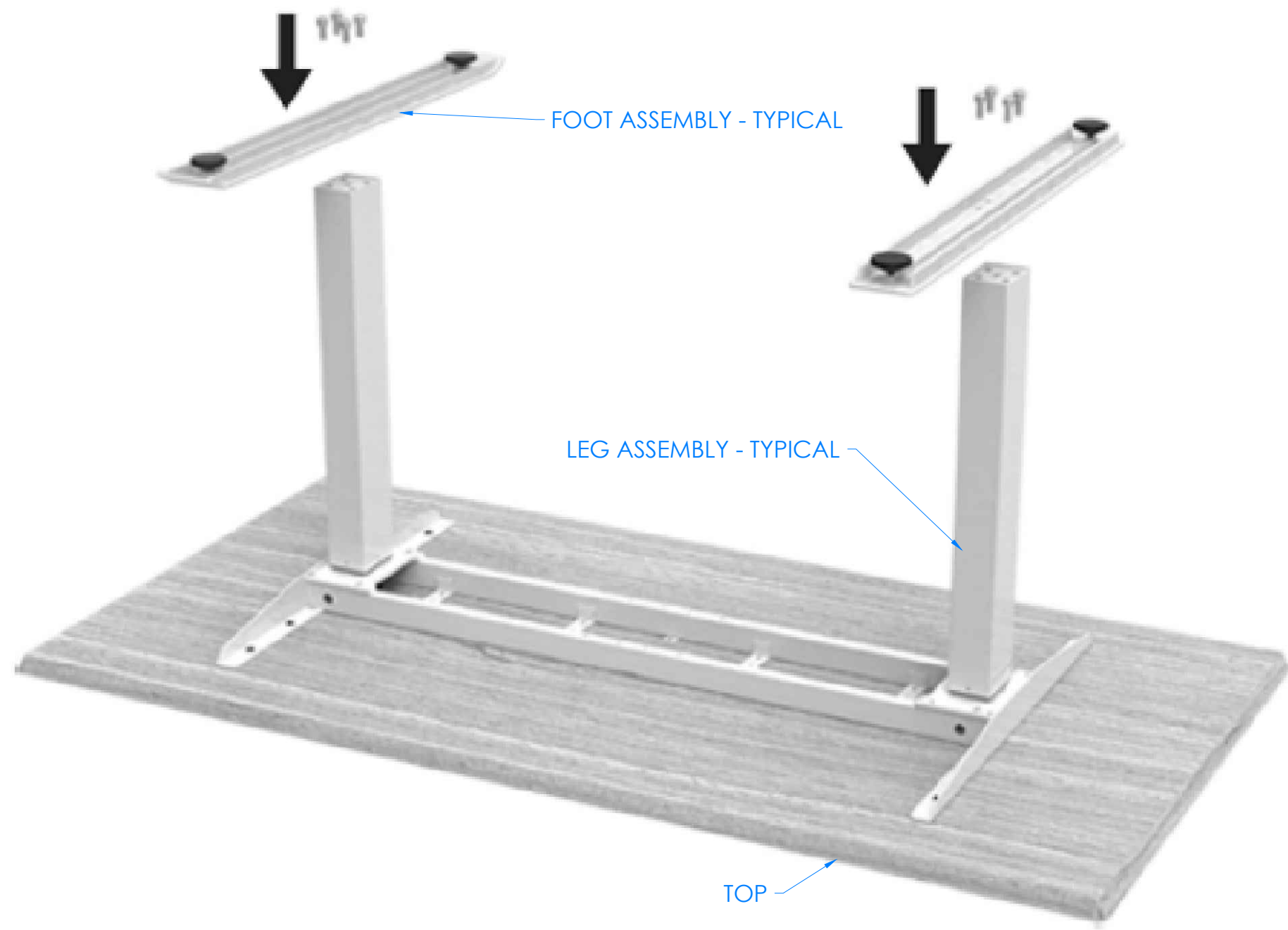


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HLB SERIES TABLES	NTS	4 OF 16	REV A



STEP 3:

- ATTACH FOOT ASSEMBLY TO LEG ON EACH SIDE WITH THE (8) M10X16mm SCREWS PROVIDED.

NOTE:

1.

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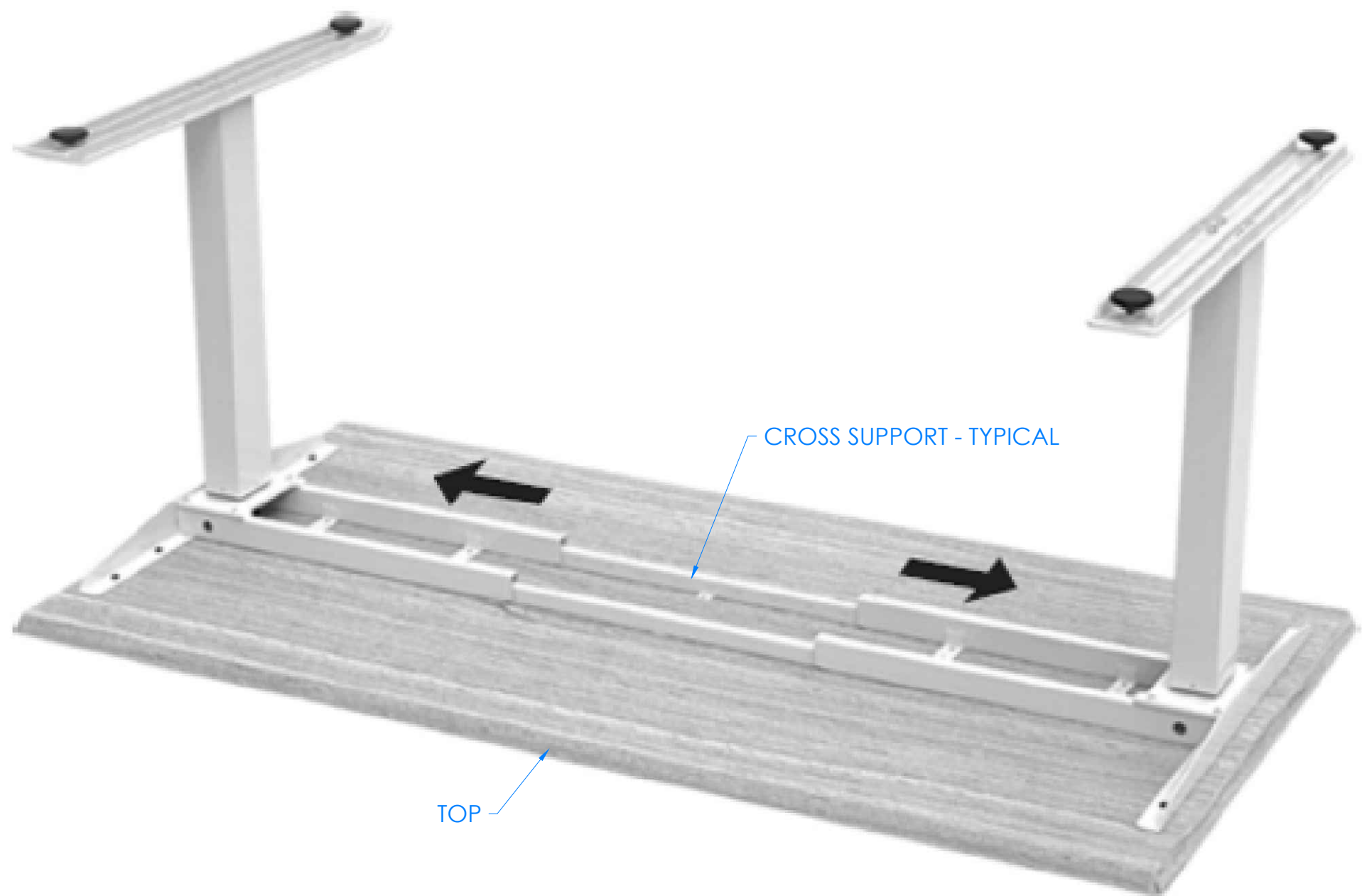
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STEP 4:

- ADJUST CROSS BRACES SO FRAME SITS ON TOP WITH PROPER OVERHANG.

NOTE:
1.

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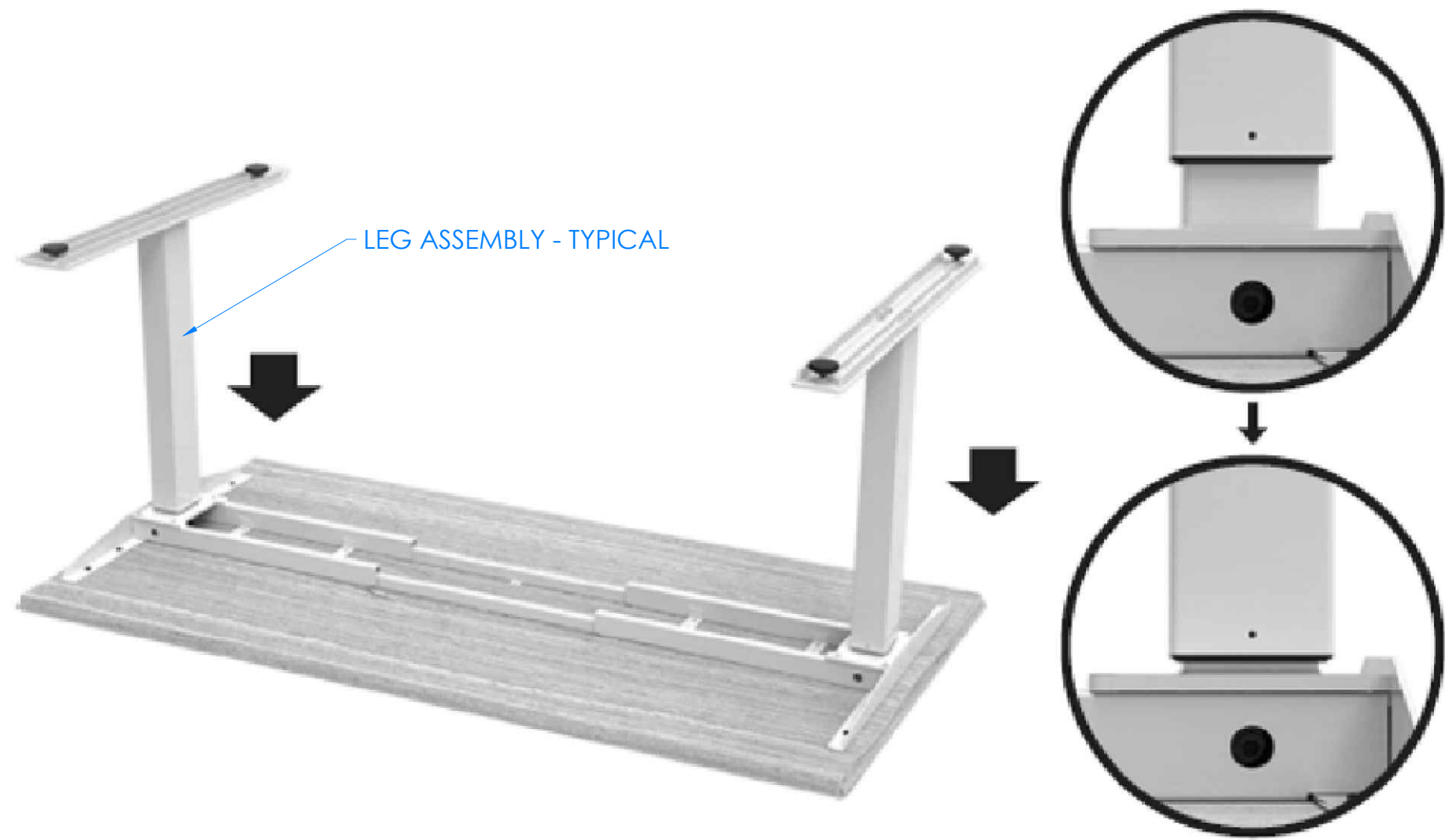
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HLB SERIES TABLES	NTS	6 OF 16	REV A



STEP 5:

- PUSH LEG ASSEMBLY ON EACH SIDE DOWN TOWARDS THE TABLE ALL THE WAY.

NOTE:

1.

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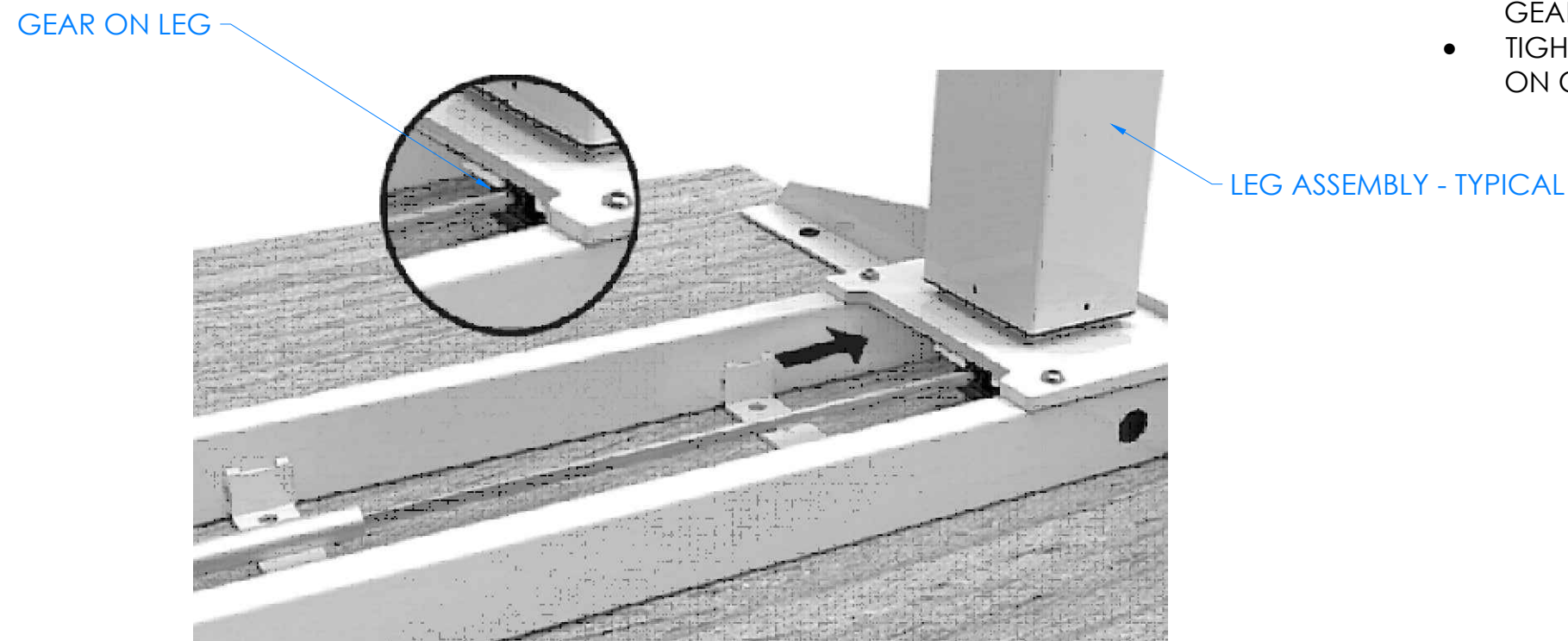
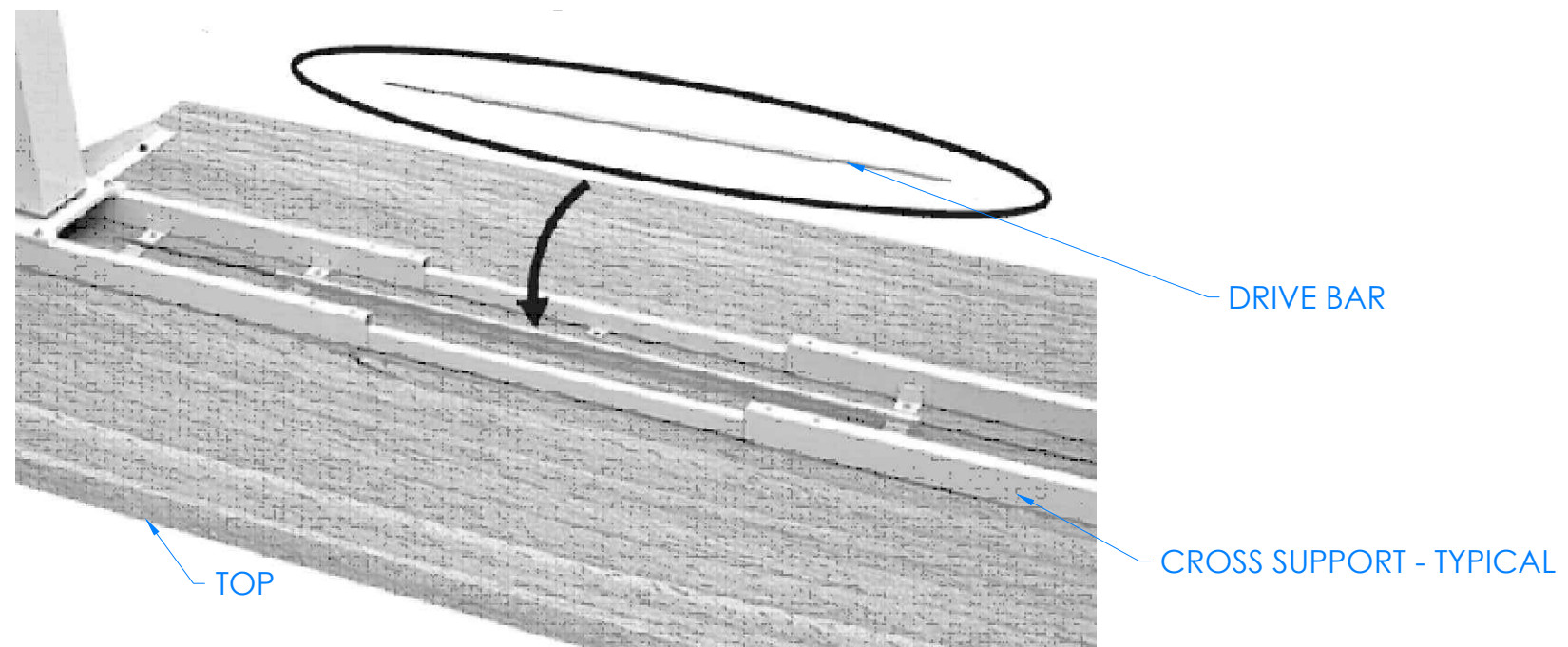
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STEP 6:

- PLACE DRIVE BAR IN BETWEEN CROSS SUPPORTS.
- MOUNT GEAR CONNECTION ON DRIVE BAR TO THE GEAR ON BOTH LEGS.
- TIGHTEN SET SCREWS DOWN ON DRIVE BAR AND ON CROSS SUPPORT.

NOTE:

1.

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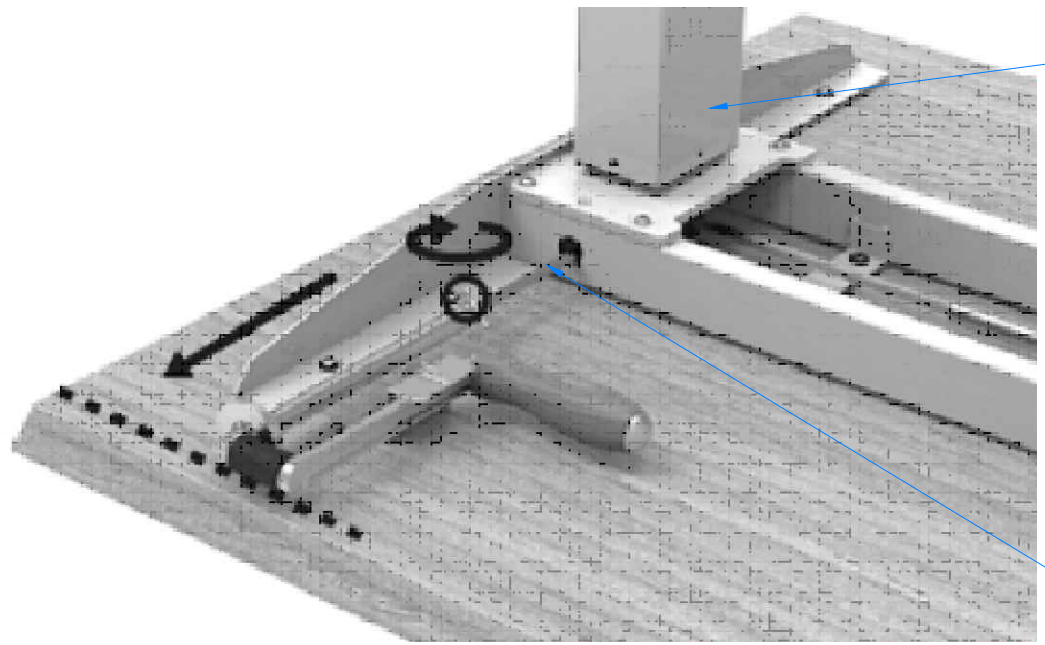
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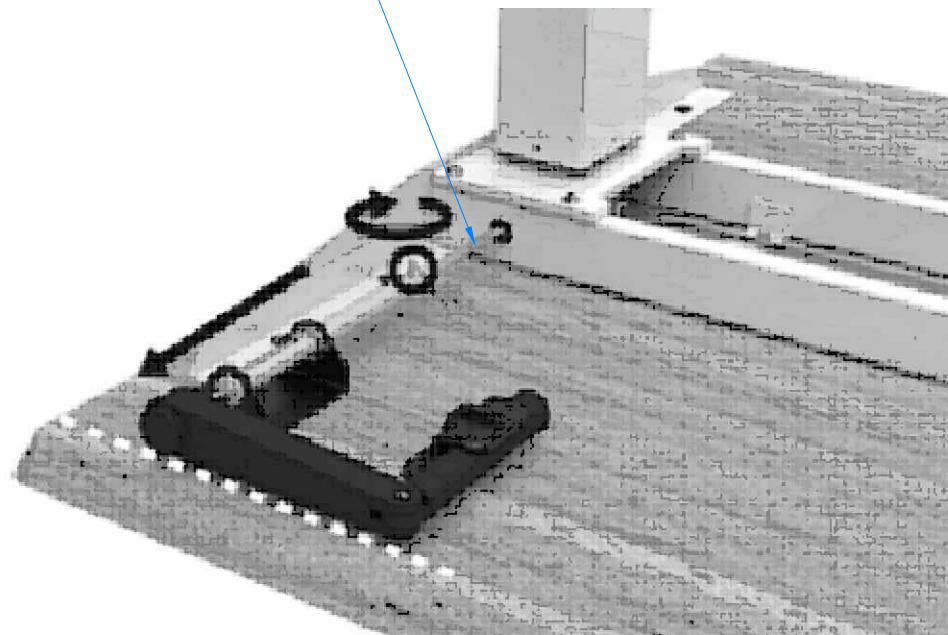
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LEG ASSEMBLY - TYPICAL



GEAR CONNECTION

STEP 7:

- INSERT CRANK HANDLE INTO GEAR ON LEG.
- LOOSEN SET SCREWS ON HANDLE.
- ADJUST LENGTH OF HANDLE IF NEEDED.
- TIGHTEN SET SCREWS ON HANDLE WHEN COMPLETE.
- CRANK HANDLE CAN BE INSTALLED ON EITHER SIDE OF TABLE.

NOTE:

1.

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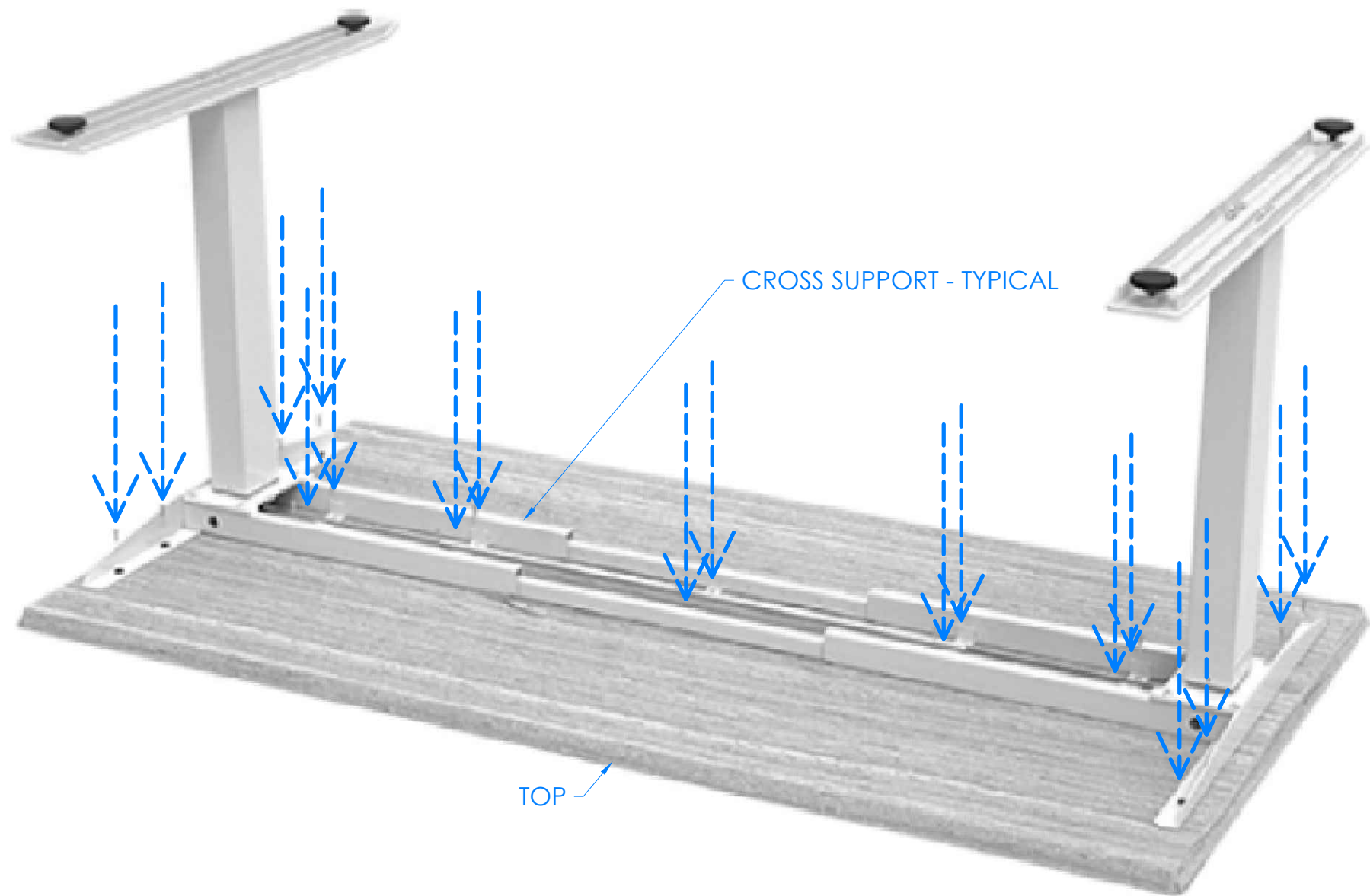
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STEP 8:

- **IF YOU HAVE AN EPOXY OR PHENOLIC TOP, SKIP TO STEP 9.**
- PRE-DRILL HOLES (18) IN TOP TO PREVENT CRACKING.
- PRE-DRILL 1/8" HOLES IN TOP FOR CHEMGUARD, 1 3/4" BUTCHER BLOCK MAPLE, SHOPTOP, OR HPL.
- PLEASE MEASURE PROPER DEPTH!

NOTE:

1.

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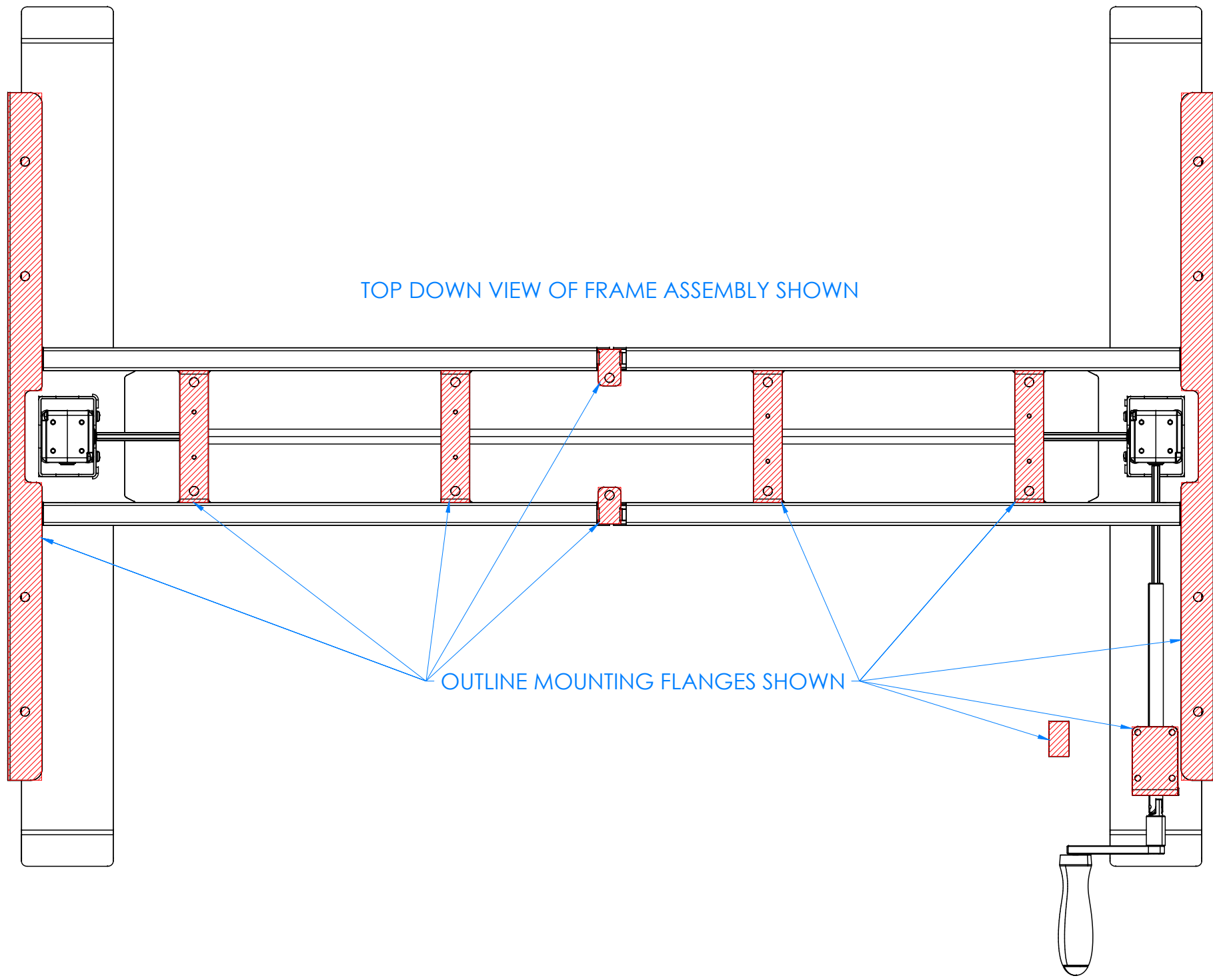
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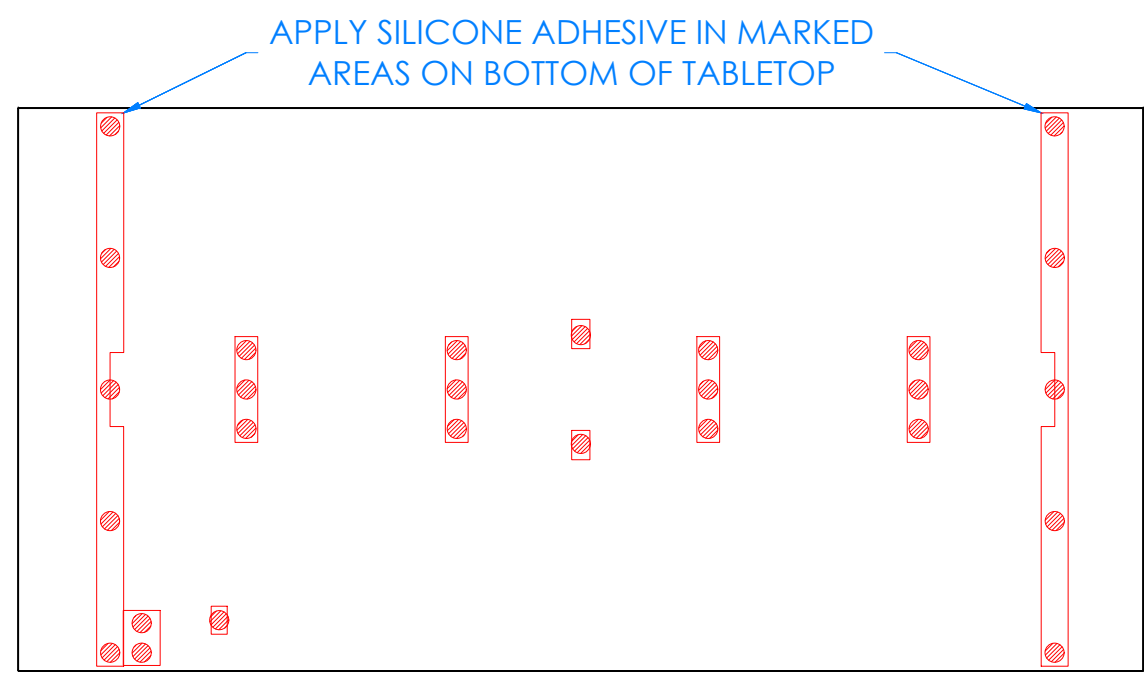
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STEP 9:

- **IF YOU DO NOT HAVE AN EPOXY OR PHENOLIC TOP, SKIP TO STEP 10.**
- VERIFY FRAME ASSEMBLY IS SQUARE AND PROPER OVERHANGS ARE PRESENT.
- MARK THE EDGES OF THE FLANGES ON THE BOTTOM OF THE TOP.
- REMOVE FRAME ASSEMBLY FROM TOP.
- APPLY SILICONE ADHESIVE TO THE BOTTOM OF THE TOP.
- APPLY SILICONE ADHESIVE IN DOT PATTERN LIKE SHOWN BELOW FOR BEST RESULTS.
- PLACE FRAME ASSEMBLY ONTO TOP REALIGNED WITH MARKINGS.
- LEAVE SET FOR 72 HOURS FOR BEST RESULTS IF POSSIBLE.



BOTTOM OF TABLE TOP SHOWN

NOTE:

1. **EPOXY & PHENOLIC TOPS:** REMOVE RUBBER GROMMETS FROM CROSS SUPPORT AND BRACES BEFORE ATTACHING FRAME ASSEMBLY IF NOT DONE PREVIOUSLY.
2. MAY NEED TO CLAMP HANDLE MOUNTING BRACKET
 - 2.1. AVOID USING IF POSSIBLE FOR FIRST 72 HOURS.


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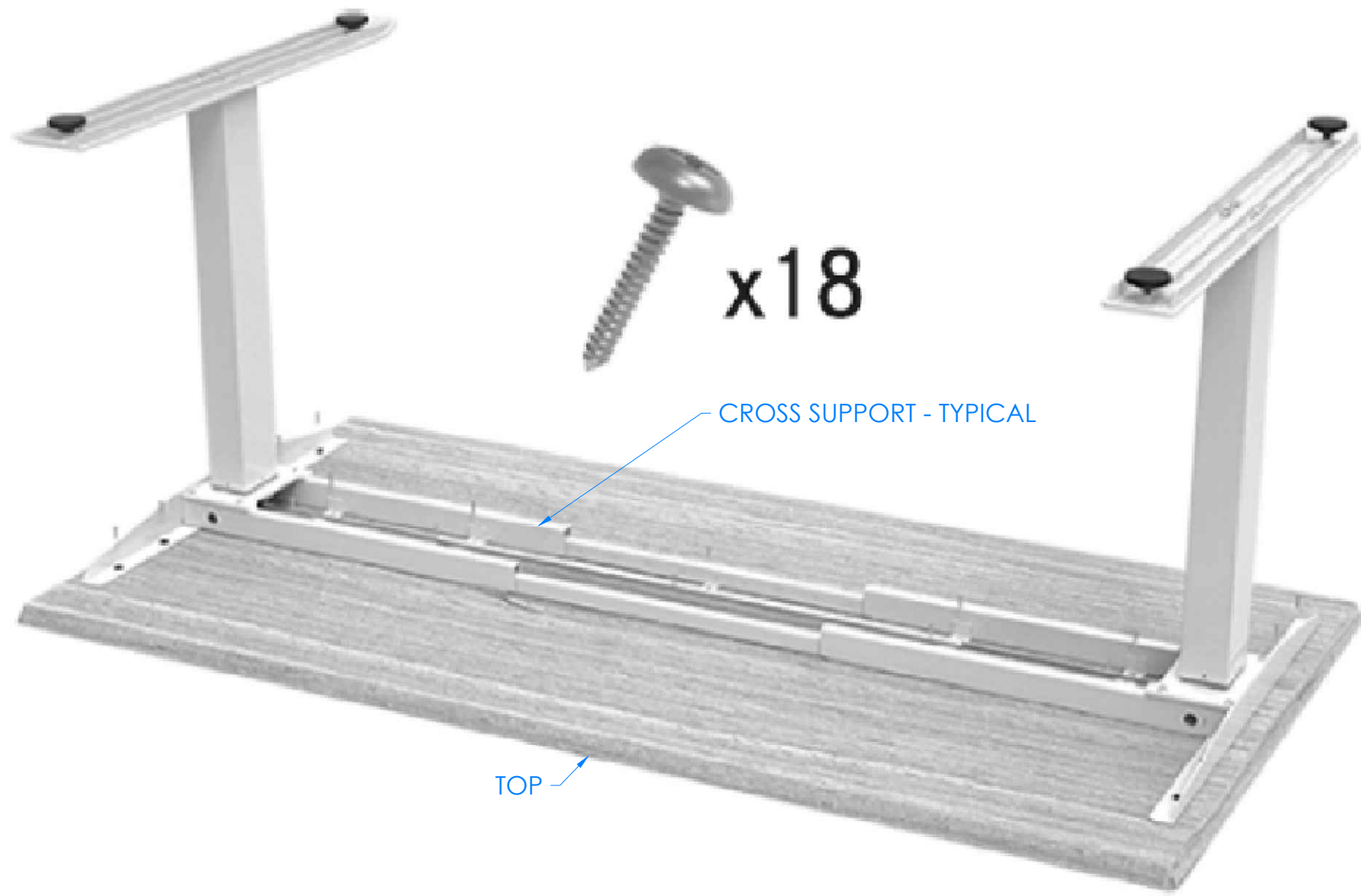
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STEP 10:

- **IF YOU HAVE AN EPOXY OR PHENOLIC TOP, SKIP TO STEP 12.**
- SECURE FRAME TO TOP WITH THE (18) Ø5X20mm SCREWS PROVIDED.

NOTE:

1.

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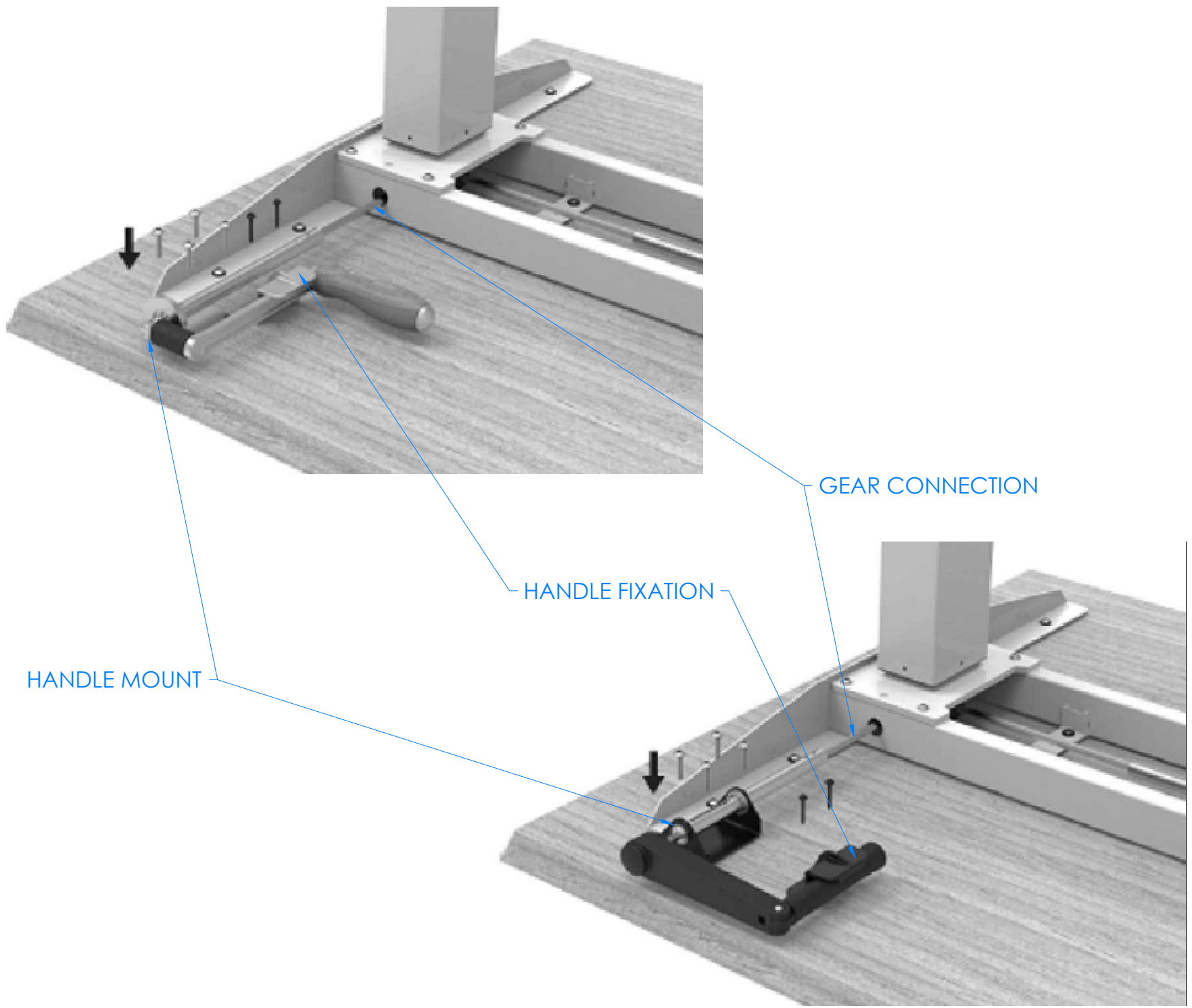
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STEP 11:

- MOUNT HANDLE BRACKET TO TABLE TOP WITH THE (4) Ø5X20mm SCREWS PROVIDED.
- MOUNT HANDLE FIXATION TOP TABLE TOP WITH THE (2) Ø4X22mm SCREWS PROVIDED IF DESIRED.
- MAKE SURE GEAR CONNECTION IS TIGHTEN AT THE END OF HANDLE BEFORE USE.

NOTE:
1.

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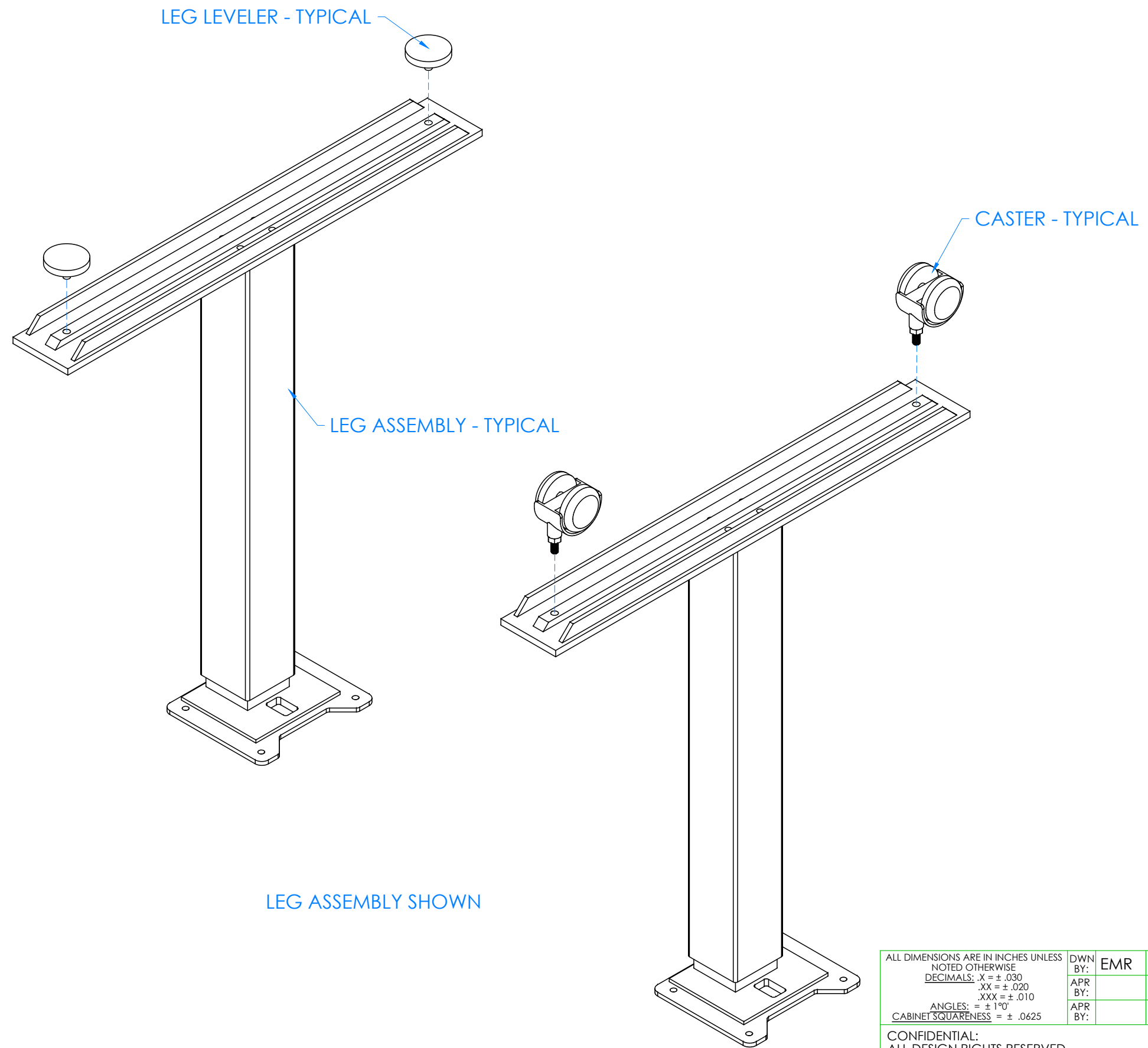
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STEP 12:

- DEPENDING ON DESIRED COMPONENTS, SCREW EITHER THE LEG LEVELERS OR CASTERS INTO BOTTOM OF LEGS.

NOTE:

1.

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE	DWN BY:	EMR	DATE DWN:	7/28/21
DECIMALS: .X = ± .030	APR BY:		DATE APR:	
.XX = ± .020	APR BY:		DATE APR:	
.XXX = ± .010	APR BY:		DATE APR:	
ANGLES: = ± 1°				
CABINET SQUARENESS = ± .0625				

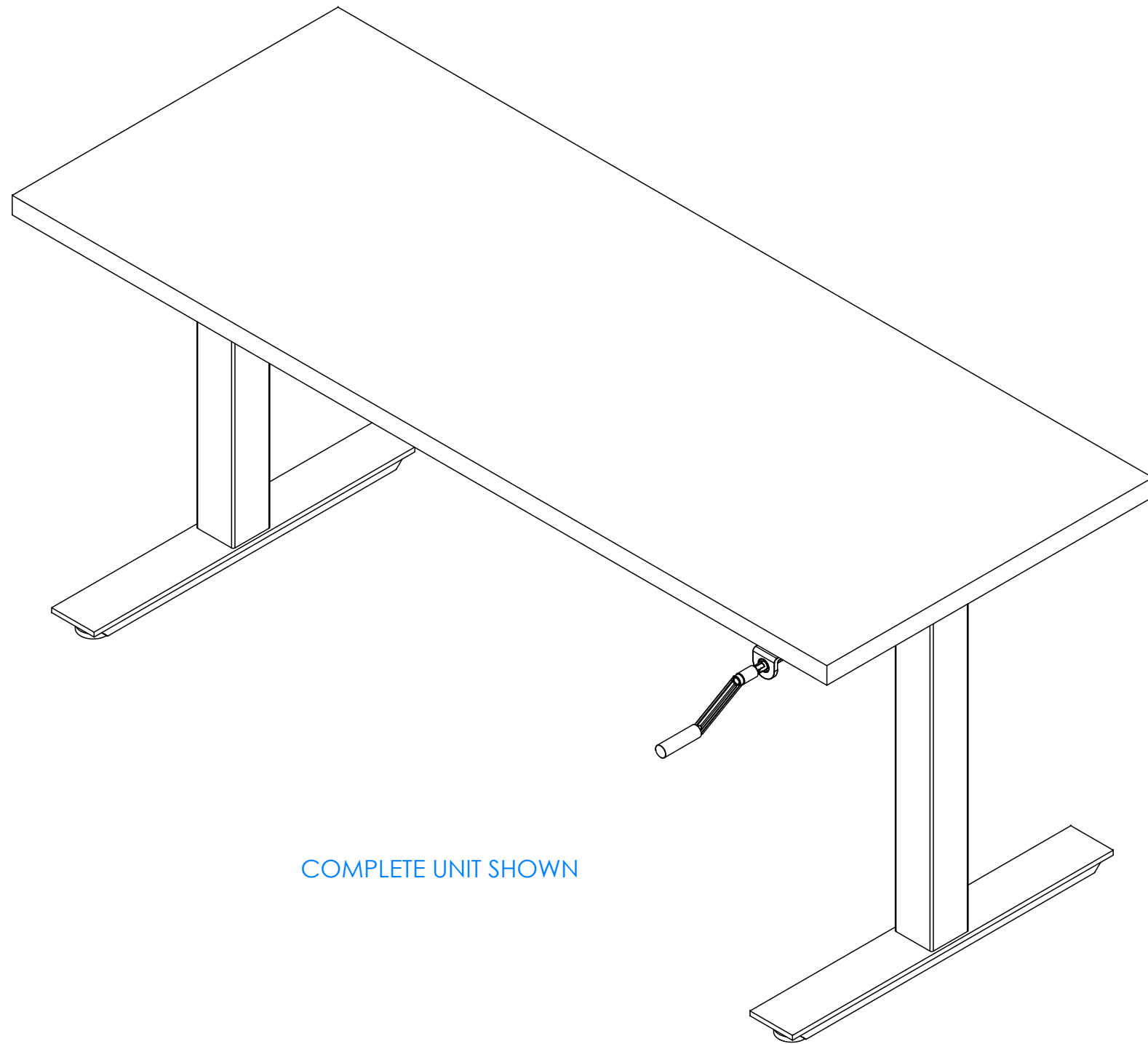
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Suring, WI 54174
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TITLE: HI-LO BENCH ASSEMBLY INSTRUCTIONS		
DRAWING NUMBER: HLB SERIES TABLES	SCALE: NTS	SHEET: 14 OF 16
		REVISION: REV A

REV.	DESCRIPTION	DATE	NAME	ECN NO.
A	CREATED DRAWING	7/28/21	EMR	-
REVISION LEVEL				



COMPLETE UNIT SHOWN

STEP 13:

- WITH HELP FROM ANOTHER PERSON, TURN TABLE OVER SO TOP IS UP.
- IF YOUR UNIT HAS LEG LEVELERS, ADJUST LEG LEVELERS TO LEVEL TABLE.
- SET TABLE IN DESIRED LOCATION.

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TITLE:
HI-LO BENCH
ASSEMBLY INSTRUCTIONS

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REV.	DESCRIPTION	DATE	NAME	ECN NO.
A	CREATED DRAWING	7/28/21	EMR	-
REVISION LEVEL				

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
HLB SERIES TABLES	NTS	15 OF 16	REV A

PRODUCT

Butcher Block (Varnished Tops) *Maintenance & Repair*

SPILLS

- Be sure any spills are cleaned up immediately. Excessive moisture and certain chemicals allowed to stand on a finished surface can cause damage.
- Clean spills or soiled areas with a damp cloth and dry thoroughly.
- Periodically, apply a coat of spray wax, paste wax, or lemon oil to finished surface. This will enhance and protect the finish and insure a moisture barrier is intact in the event the finish becomes scratched or worn.

SCRATCHES & DENTS

- Minor scratches and dents can be easily repaired by rubbing the affected area with steel wool or fine grit (#220) sandpaper. Remember, when rubbing or sanding always sand with the grain of the wood. Feather edges of repair in to the surrounding area. Remove all dust and residue and apply a coat of clear lacquer type finish or paint. Clear lacquer type finish can be purchased at most paint or hardware stores. Small cans of touch-up paint are available from your dealer or representative. Paint colors can easily be matched at most paint stores. Confine touch-up only to the area that was sanded. Remember, follow manufacturing directions on product label when refinishing.
- Major scratches and gouges where large portions of wood have been removed or damaged should be handled by a professional experienced in furniture repair with the proper tools and equipment.

MINERAL STREAKS

- Mineral Streaks—Natural Coloring of wood due to mineral deposits in the tree. Repair is not required and will add to the individuality of your table. Sizes can range up to a 1/4" wide and up to 3" in length.

HUMIDITY GUIDELINES

Your Butcher Block was kiln-dried to an initial moisture content of 7.6%. In order to maintain the beauty and integrity of your Butcher Block, it is recommended that special care be taken to keep the relative humidity and temperature within your home or warehouse in the highlighted range. This will limit the amount of expansion and contraction in your natural wood product and minimize the risk of environmental damage.

- **Environment Acclimation:** Environmental damage does not constitute defective product. Allowing your Butcher Block to acclimate to the environment for at least 72 hours prior to installation, following recommended installation practices that allow your Butcher Block to move with the conditions and controlling the environment itself are all key factors that determine the life of your product.
- **Temperature Changes:** It is important to note that as winter temperatures drop, so does relative humidity in the air. The heaters come on which further dries the air. Keeping the area humidified to an acceptable level usually becomes necessary during the winter months. The opposite is true in spring and summer as humidity rises, dehumidifiers and air conditioners become the method of control.

		RELATIVE HUMIDITY %																	
		5	10	15	20	25	30	35	40	45	50	55	60	65	70	75	80	85	90
TEMPERATURE (°F)	30	1.4	2.6	3.7	4.6	5.5	6.3	7.1	7.8	8.7	9.5	10.4	11.3	12.4	13.5	14.9	17	18.5	21
	40	1.4	2.6	3.7	4.6	5.5	6.3	7.1	7.8	8.7	9.5	10.4	11.3	12.4	13.5	14.9	17	18.5	21
	50	1.4	2.6	3.6	4.6	5.5	6.3	7.1	7.9	8.7	9.5	10.3	11.2	12.3	13.4	14.8	16	18.4	20.9
	60	1.3	2.5	3.6	4.6	5.4	6.2	7	7.8	8.6	9.4	10.2	11.1	12.1	13.3	14.6	16	18.2	20.7
	70	1.3	2.5	3.5	4.5	5.4	6.2	6.9	7.7	8.5	9.2	10.1	11	12	13.1	14.4	16	17.9	20.5
	80	1.3	2.4	3.5	4.4	5.3	6.1	6.8	7.6	8.3	9.1	9.9	10.8	11.7	12.9	14.2	16	17.7	20.2
	90	1.2	2.3	3.4	4.3	5.1	5.9	6.7	7.4	8.1	8.9	9.7	10.5	11.85	12.6	13.9	15	17.3	19.8
100	1.2	2.3	3.3	4.2	5	5.8	6.5	7.2	7.9	8.7	9.5	10.3	11.2	12.3	13.6	15	17	19.5	

Example: If conditions in a warehouse are 60% relative humidity at 50 degrees Fahrenheit Dry wood will pick up moisture until 11.2% is reached, regardless of wood species and initial moisture content.