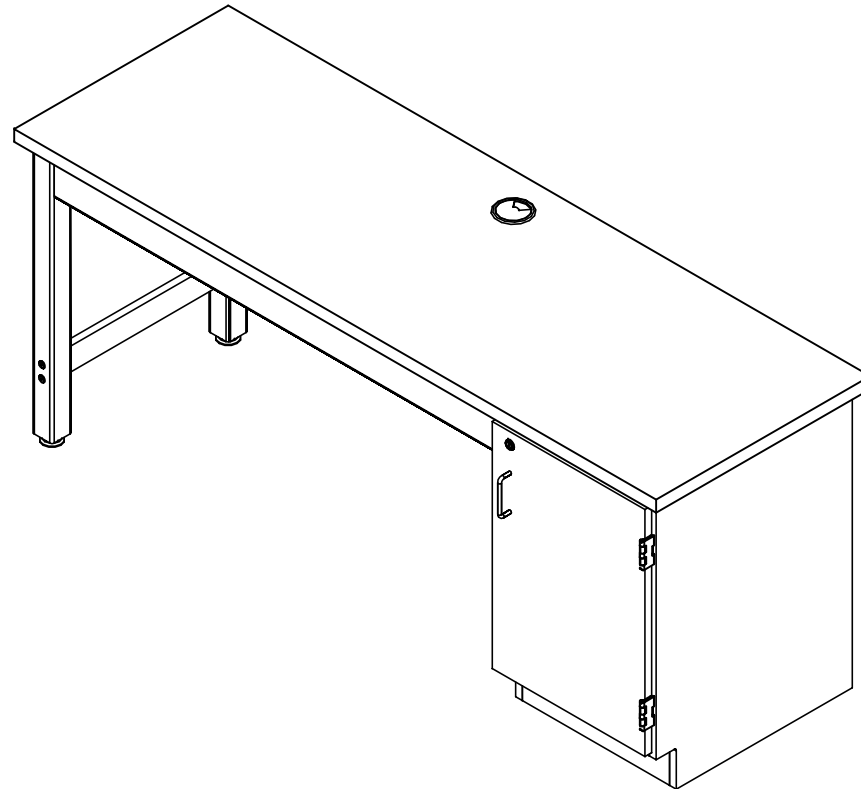


# SEWING MACHINE TABLE-SINGLE

SMT-7224  
ASSEMBLY INSTRUCTIONS




**NOTE:**

1. MODEL VIEWS MAY NOT REPRESENT EXACT MODEL PURCHASED

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CABINET SQUARENESS: = ± .0625		APR BY:		DATE APR:	

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TITLE:  
SEWING MACHINE TABLE - SINGLE  
ASSEMBLY INSTRUCTIONS

DRAWING NUMBER:	SMT-7224	SCALE:	NTS	SHEET:	1 OF 9	REVISION:	REV A
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REV.	DESCRIPTION	DATE	NAME	ECN NO.
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## TOOLS REQUIRED

CONTACT CEMENT
½" WRENCH
½" SOCKET AND TORQUE WRENCH - OPTIONAL
4MM ALLEN WRENCH
SQUARE BIT DRIVER

## ASSEMBLY COMPONENTS

ITEMS INCLUDED	PART #	PART DESCRIPTION	QTY
TOP	249520	TOP, PLAM, 1.25X24X72, ALMOND	1
SCREWS - TOP	100641	SCREW, #8X1 ¾ QUAD RD WASH HD	10
CABINET ASSEMBLY	N/A	B95 - 29H X 18W X 22D	1
APRON ASSEMBLY	N/A	APRON ASSEMBLY (FACTORY ASSEMBLED)	1
LEGS	501100	LEG, MPL 2.25X2.25X28.25	2
LEG HARDWARE	520001	LEG HARDWARE KIT, 1 LEG	2
BRACE	N/A	BRACE - 0.75"THK X 2.50"W 17.50" L	1
CONFIRMATS - LEGS	227578	SCREW, 7MMX90MM, ALLENHEAD, BLACK	4
SCREWS - INTERNAL APRON	100478	SCREW, #8X1¼" SQ. WASHER FLAT HEAD	3
RUBBER BASE MOLDING	100283	RUBBER BASE MOLDING (SOLD BY FOOT)	7
STAINLESS STEEL CORNERS	100057	CORNERS-STAINLESS STEEL, BASE	4
SCREWS - BASE	100064	SCREW, #6X ½ PTH SMS SS SCREW	16
GROMMETS	100767	GROMMET, 3.125, BLK	1

**NOTE:**

1.

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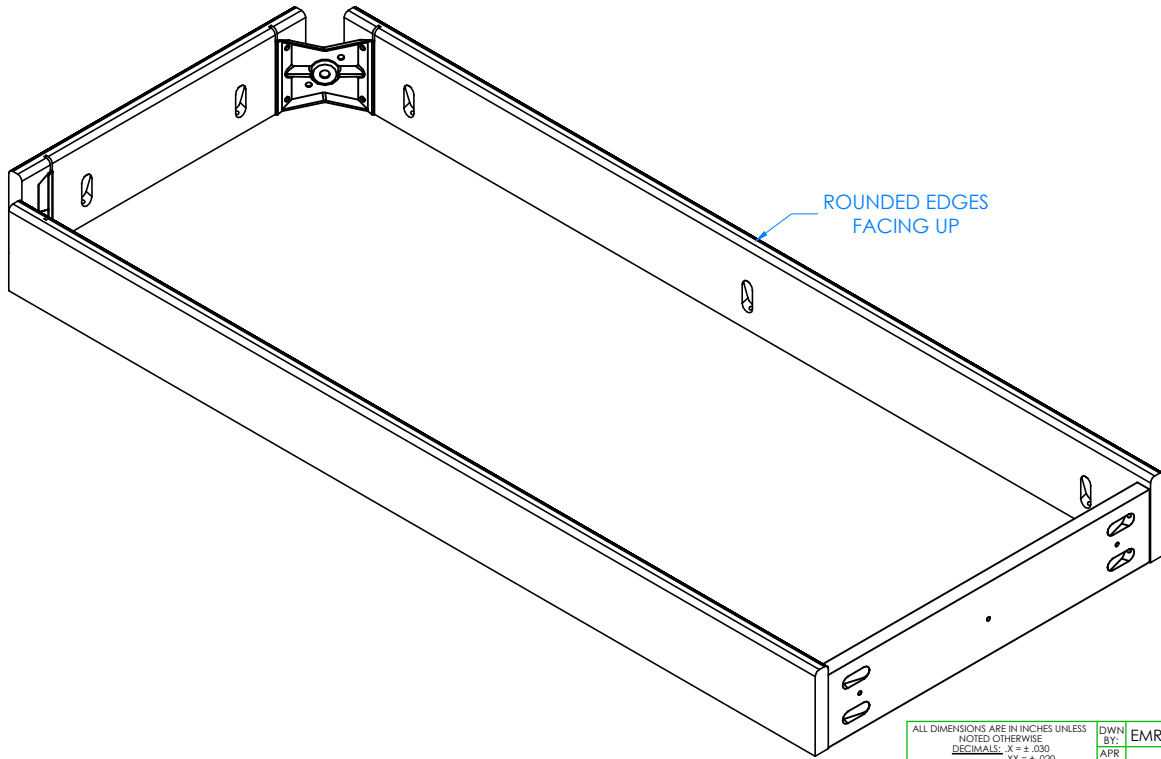
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TITLE:  
SEWING MACHINE TABLE - SINGLE TOOLS AND ASSEMBLY COMPONENTS

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STEP 1:

- LAY APRON ASSEMBLY ON FLOOR WITH ROUNDED EDGES FACING UP.

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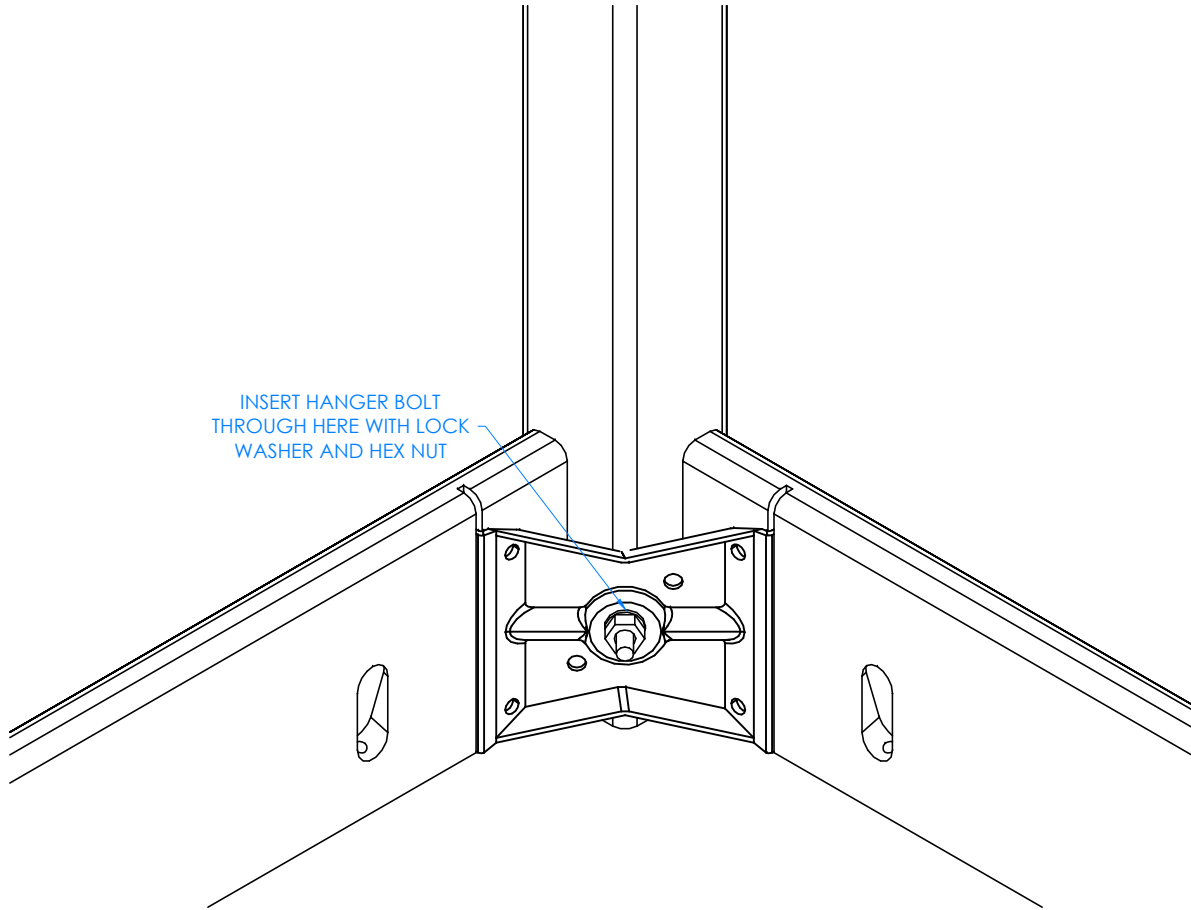


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TITLE:  
**SEWING MACHINE TABLE - SINGLE ASSEMBLY INSTRUCTIONS**

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INSERT HANGER BOLT  
THROUGH HERE WITH LOCK  
WASHER AND HEX NUT

CLOSE UP OF CORNER LEG ASSEMBLY


STEP 2:

- INSERT HANGER BOLT ON ONE LEG THROUGH THE CORNER BRACKET AND INSERT LOCK WASHER AND HEX NUT.
- SCREW ON NUT USING A 1/2" WRENCH OR 1/2" SOCKET AND TORQUE WRENCH.
- DO *NOT* TIGHTEN ALL THE WAY.
- REPEAT FOR OTHER LEG.

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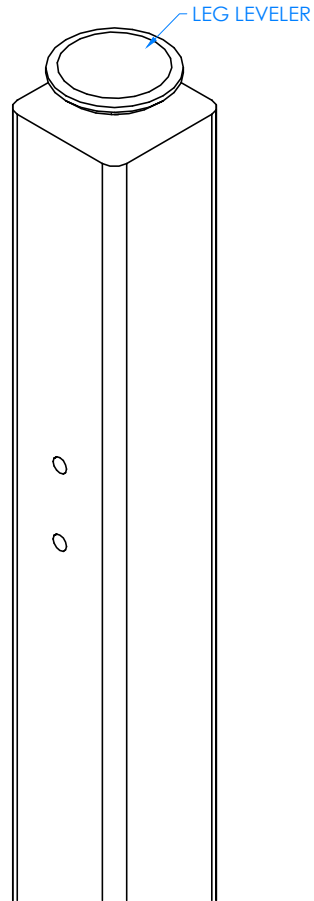


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TITLE:  
SEWING MACHINE TABLE - SINGLE  
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STEP 3:

- SCREW LEG LEVELER INTO T-NUT ON BOTTOM OF LEGS.


CLOSE UP OF LEG LEVELER ASSEMBLY

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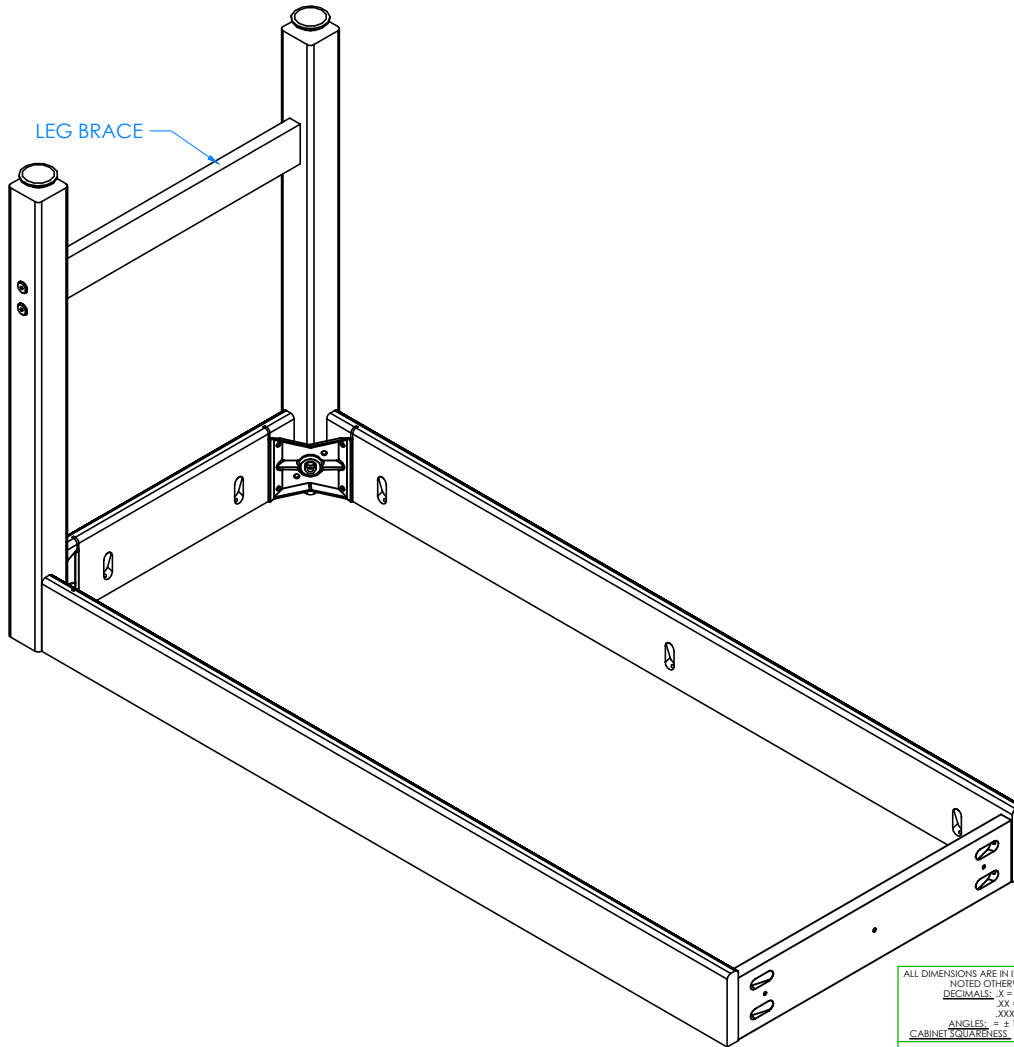
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 SEWING MACHINE TABLE - SINGLE ASSEMBLY INSTRUCTIONS

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STEP 4:

- ATTACH BRACE TO LEGS.
- INSERT THE CONFIRMATS INTO ONE LEG AND SCREW INTO BRACE.
- REPEAT ON OTHER LEG.
- MAKE SURE BRACE IS STRAIGHT AND ALL CONFIRMATS ARE TIGHT.
- GO BACK TO STEP 2 AND TIGHTEN UP THE HANGER BOLT FOR EACH LEG USING A 1/2" WRENCH OR 1/2" SOCKET AND TORQUE WRENCH, TO A MINIMUM OF 12 FT LBS BUT NOT TO EXCEED 17 FT LBS.

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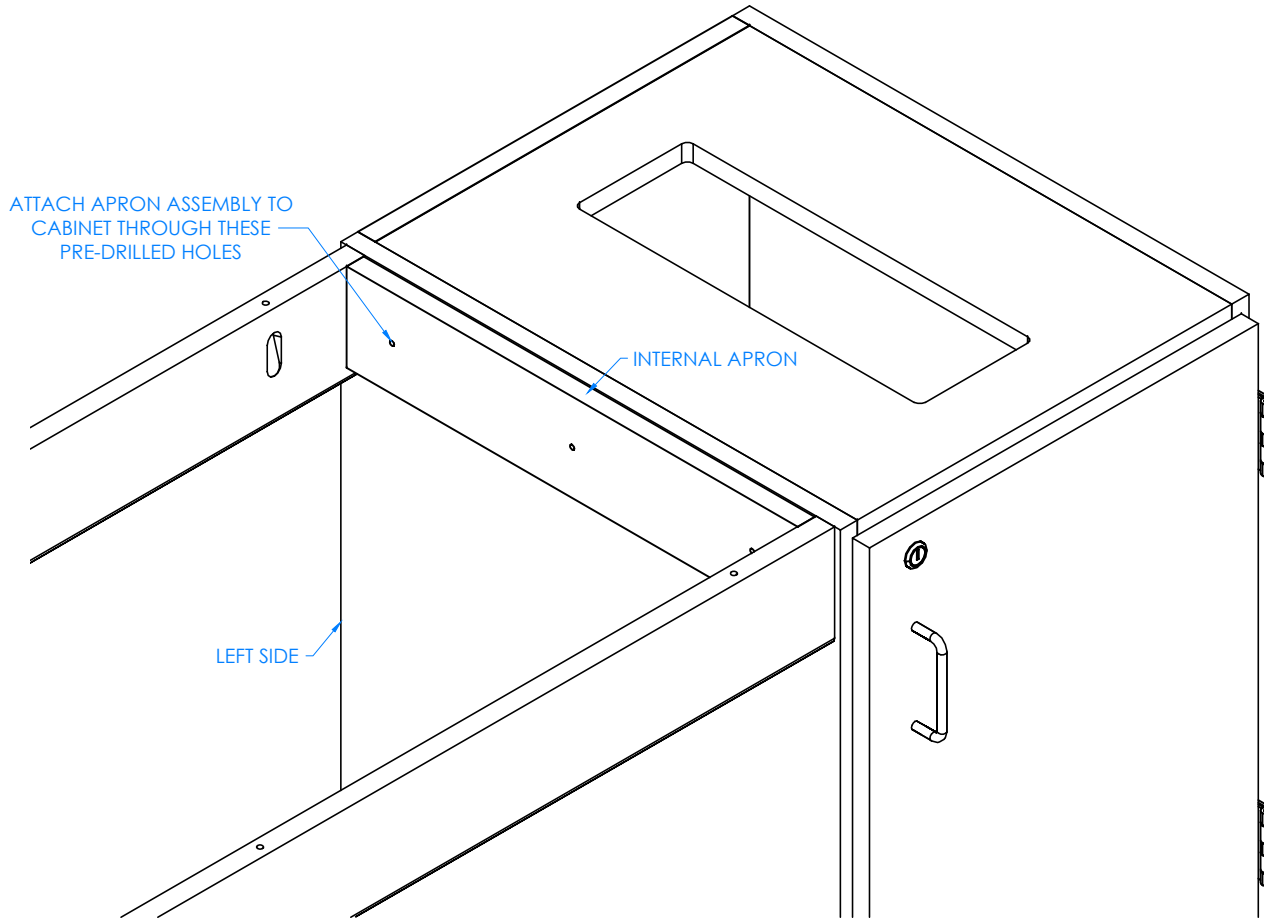


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SEWING MACHINE TABLE - SINGLE  
ASSEMBLY INSTRUCTIONS

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STEP 5:

- WITH HELP FROM ANOTHER PERSON, TURN APRON ASSEMBLY OVER ONTO LEGS.
- ALIGN INTERNAL APRON WITH LEFT SIDE OF CABINET.
- ATTACH TO CABINET WITH HARDWARE PROVIDED USING A SQUARE BIT DRIVER.

CLOSE UP OF APRON ASSEMBLY SHOWN

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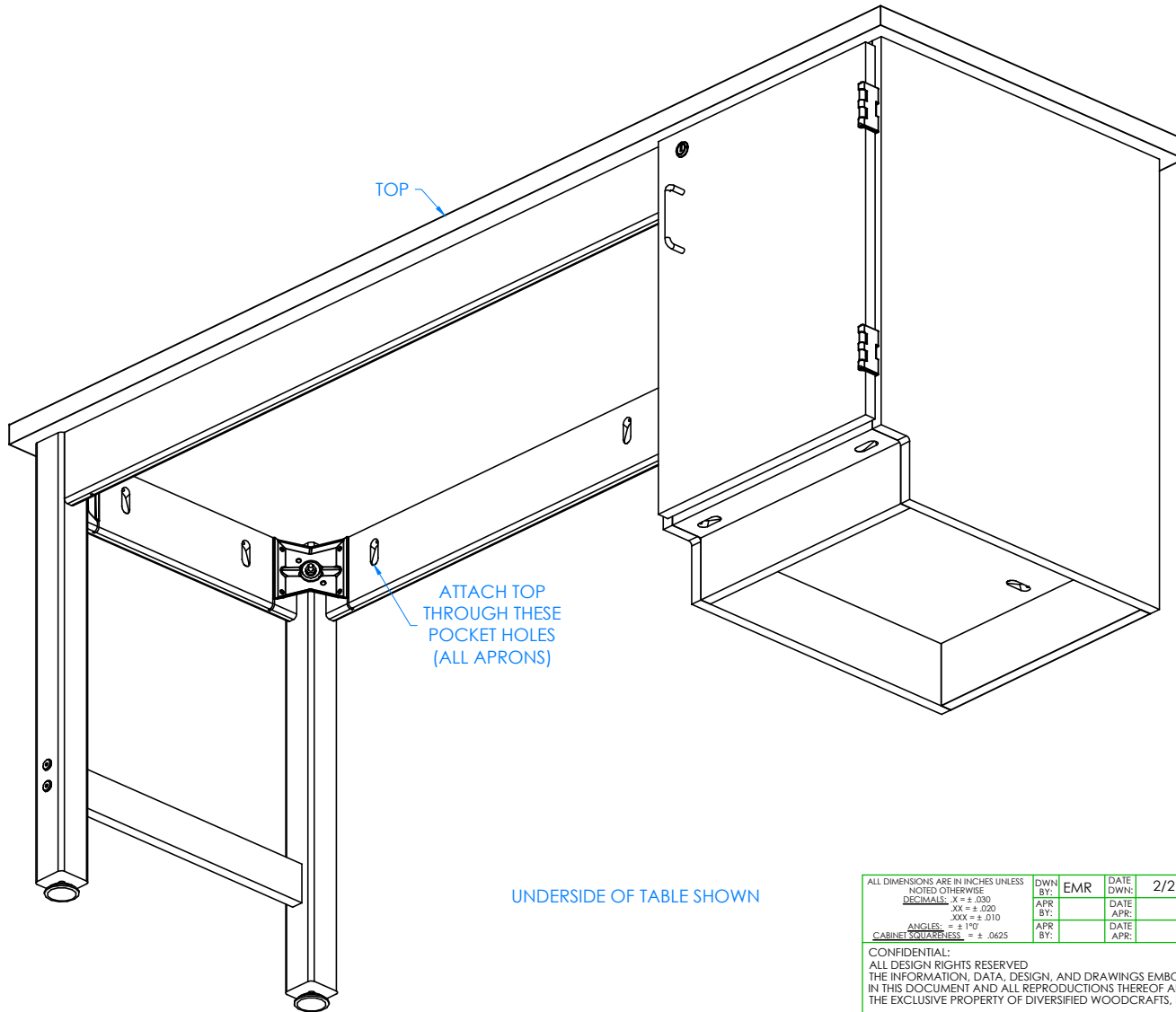
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STEP 6:

- PLACE TOP ONTO UNIT WITH PROPER OVERHANG (CENTERED ON TABLE).
- WITH A SQUARE BIT DRIVER, ATTACH TOP TO TABLE BY SCREWING INTO POCKET HOLES LOCATED ON EACH APRON WITH HARDWARE PROVIDED.

UNDERSIDE OF TABLE SHOWN

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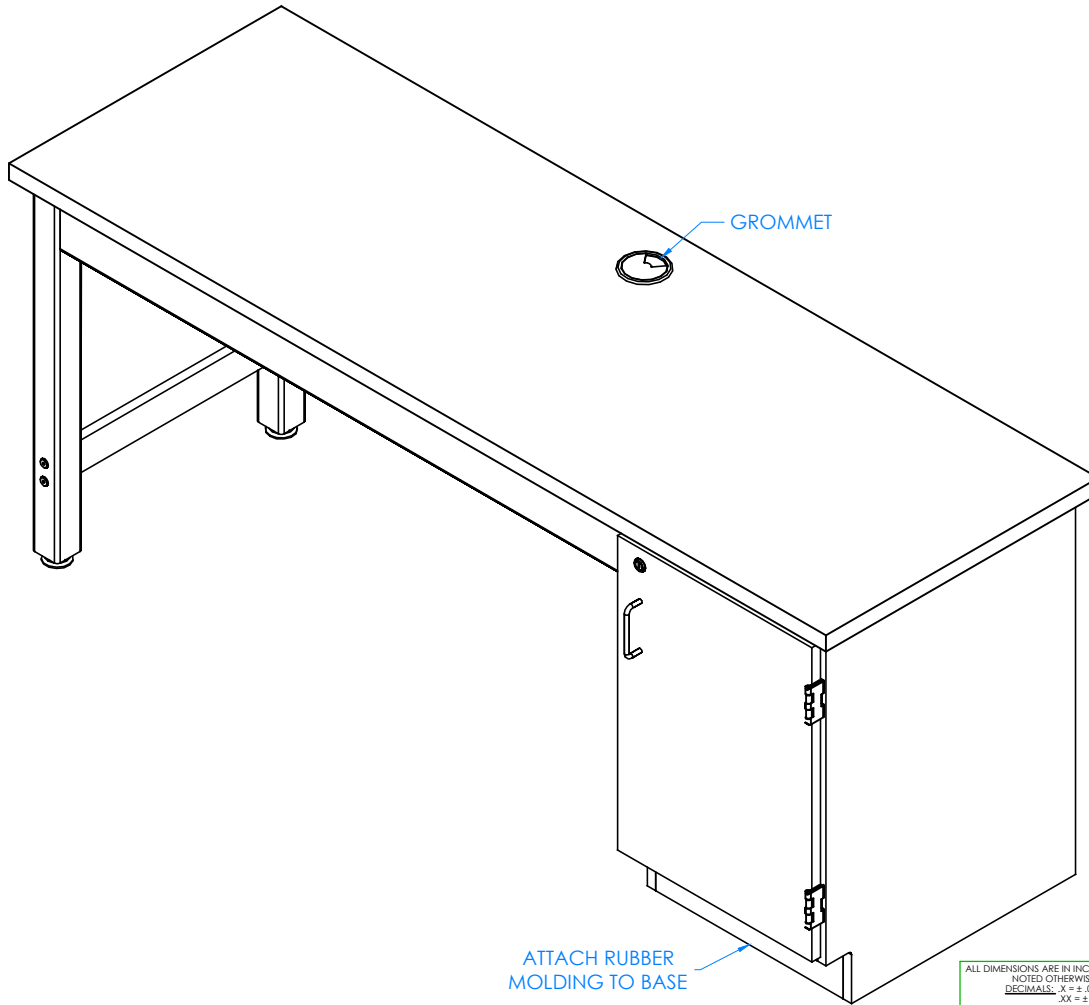
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STEP 7:

- ATTACH RUBBER MOLDING TO BASE OF CABINET USING CONTACT CEMENT.
- SCREW STAINLESS STEEL CORNER BRACKETS ON EACH CORNER OVER BASE MOLDING WITH HARDWARE PROVIDED.
- SET TABLE IN PLACE.
- ADJUST LEG LEVELERS TO LEVEL TABLE.
- PLACE GROMMET IN TOP.

ATTACH RUBBER MOLDING TO BASE

COMPLETE UNIT SHOWN

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