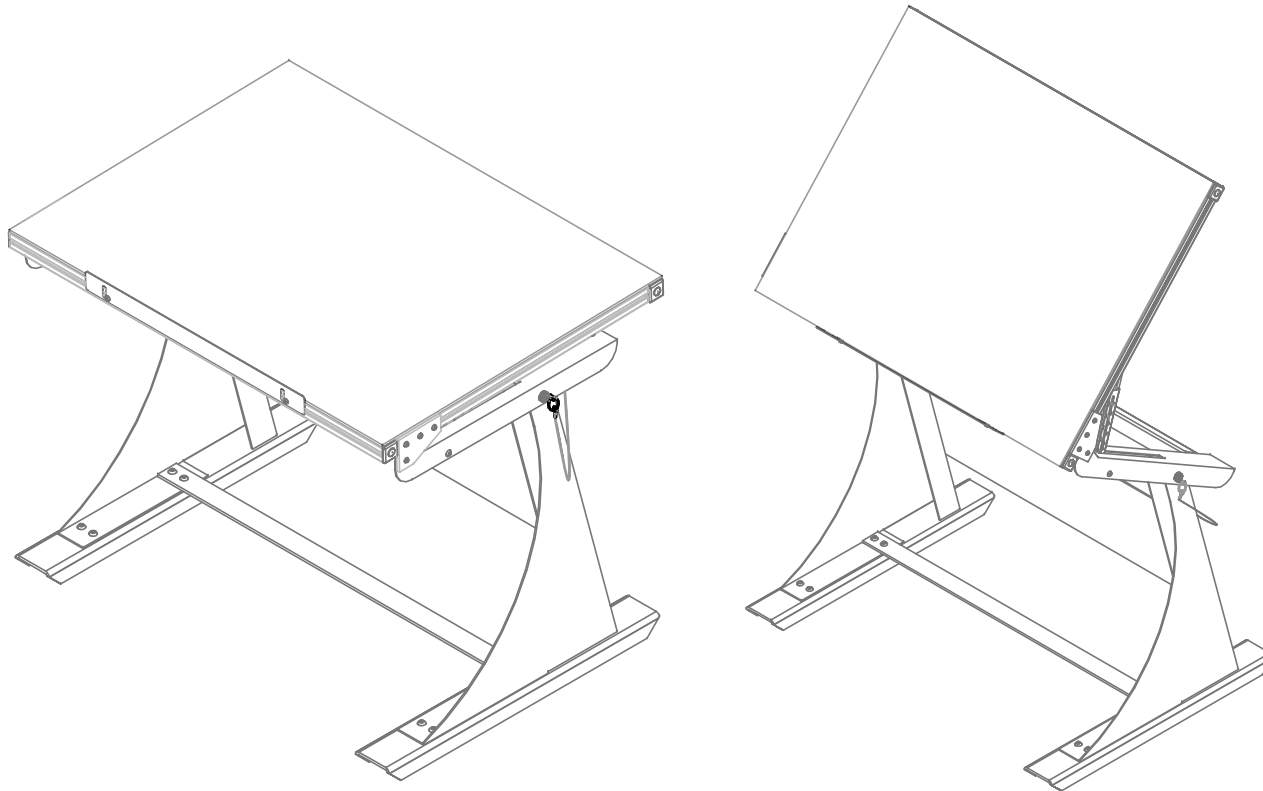


# SIT-2-STAND DRAFTING TABLE

## SSDT-30 ASSEMBLY INSTRUCTIONS




**NOTE:**

1. MODEL VIEWS MAY NOT REPRESENT EXACT MODEL PURCHASED

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE			
DECIMALS:	X = ± .000	DWN BY:	EMR
	XX = ± .020	DATE DWN:	9/18/18
	XXX = ± .010	DATE APR:	
ANGLES:	= ± 1°	DATE APR:	
CABINET SQUARENESS:	= ± .0625	DATE APR:	

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ASSEMBLY INSTRUCTIONS

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A	CREATED DRAWING	9/18/18	EMR	-
REVISION LEVEL				

DRAWING NUMBER:	SSDT-30	SCALE:	NTS	SHEET:	1 OF 15	REVISION:	REV A
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### TOOLS REQUIRED

7/32" ALLEN WRENCH
3/16" ALLEN WRENCH
1/2" SOCKET OR WRENCH
1/4" ALLEN WRENCH
9/16" SOCKET OR WRENCH

### ASSEMBLY COMPONENTS

ITEMS INCLUDED	PART #	PART DESCRIPTION	QTY
TOP ASSEMBLY	N/A	TOP ASSEMBLY (FACTORY ASSEMBLED)	1
LEG ASSEMBLY	N/A	LEG ASSEMBLY (FACTORY ASSEMBLED)	2
FOOT BRACE	254239	FOOT BRACE - 0.25"THK x 2"W x 38.88"L	1
KNEE SPACE PANEL	254242	KNEE SPACE PANEL - 0.12"THK x 12"W x 38.50"L	1
SCREWS - KNEE SPACE PANEL	254317	SCREW,BUTTON HEAD HEX,BLACK OXIDE,5/16"-18X1"L	4
NUTS - KNEE SPACE PANEL	254312	NUT,LOCK,5/16"-18,BLACK,STEEL THIN NYLON	4
LEG LEVELER	100079	LEG LEVELER,BLK BASE 1	4


**NOTE:**

1.

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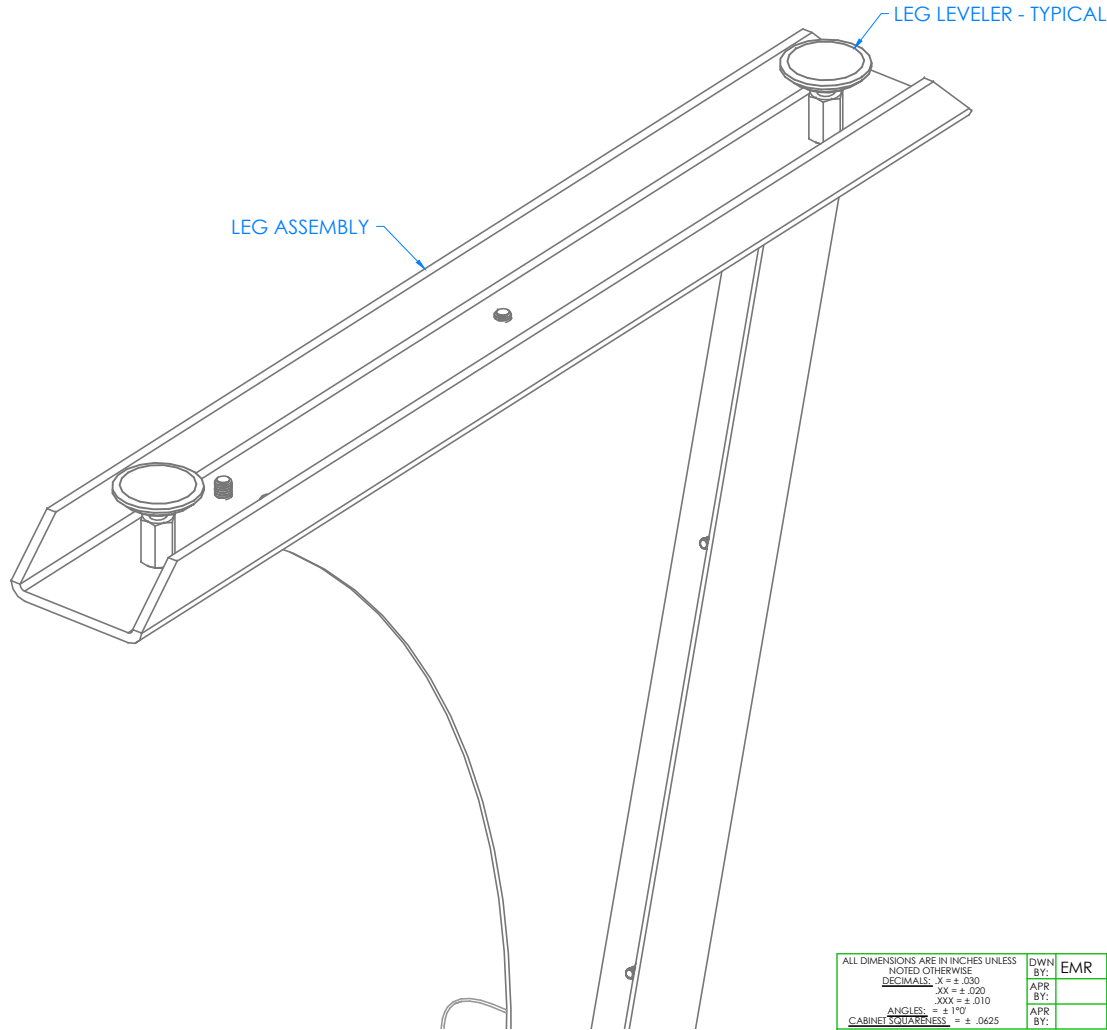
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TOOLS AND ASSEMBLY COMPONENTS

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STEP 1:


- TURN LEG ASSEMBLIES OVER.
- SCREW LEG LEVELERS INTO BOTTOM OF LEGS.

CLOSE UP OF LEG LEVELER ASSEMBLY SHOWN

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$XX = \pm .020$	APR BY:		DATE APR:	
$XXX = \pm .010$	APR BY:		DATE APR:	
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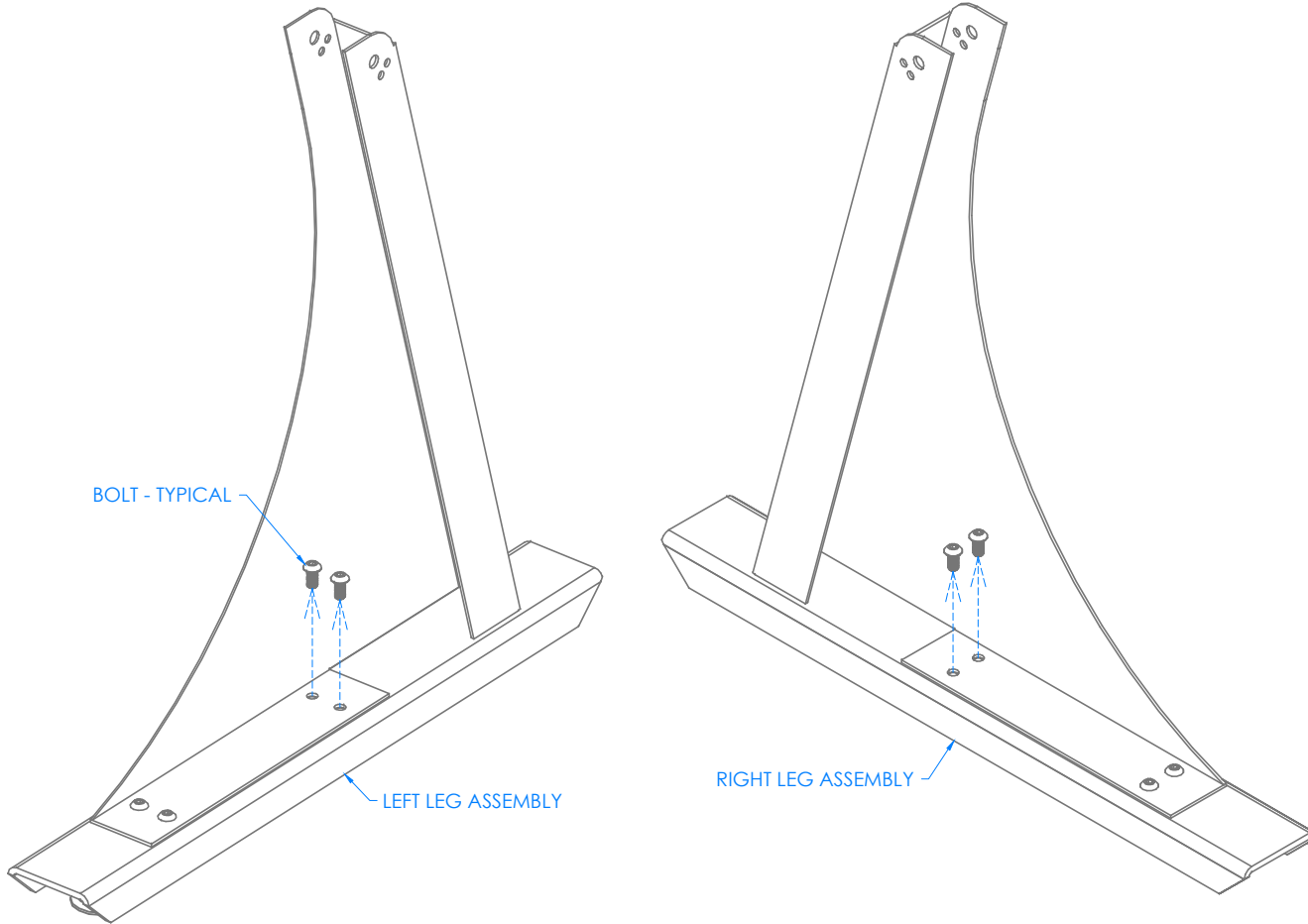
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SSDT-30	NTS	3 OF 15	REV A



STEP 2:

- WITH A  $\frac{7}{32}$ " ALLEN WRENCH, TAKE THE TWO BOLTS LOCATED TOWARDS BACK OF LEG ASSEMBLIES OUT.
- SET ASIDE.

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CABINET SQUARENESS: $= \pm .0625$	APR BY:		DATE APR:	


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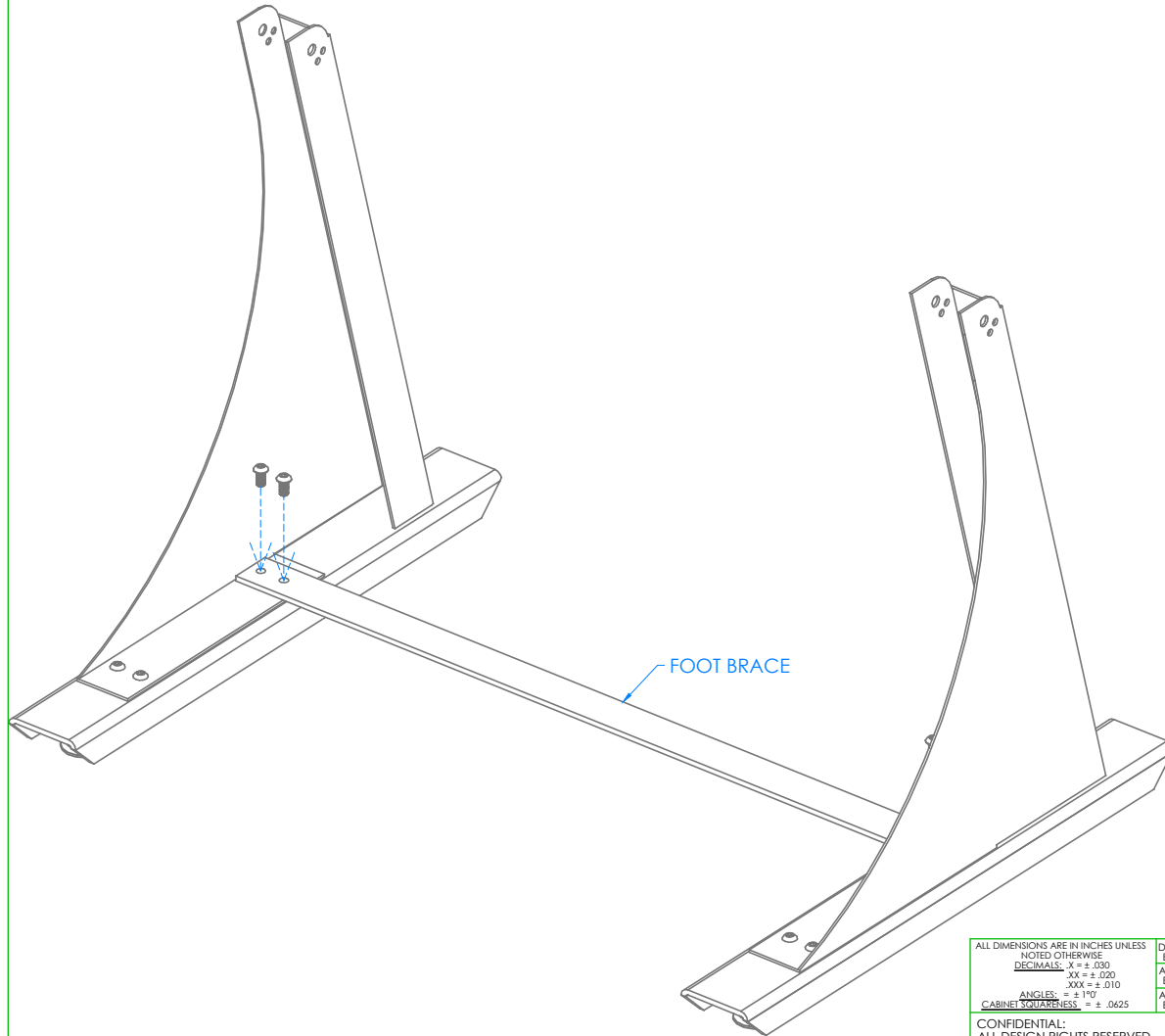
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SSDT-30	NTS	4 OF 15	REV A

REVISION LEVEL	DESCRIPTION	DATE	NAME	ECN NO.
A	CREATED DRAWING	9/18/18	EMR	-




STEP 3:

- PLACE FOOT BRACE IN BETWEEN LEG ASSEMBLIES.
- ALIGN HOLES ON BRACE TO HOLES ON LEG ASSEMBLIES.
- ATTACH FOOT BRACE TO LEG ASSEMBLIES WITH HARDWARE REMOVED ON STEP 2.
- DO NOT TIGHTEN ALL THE WAY.

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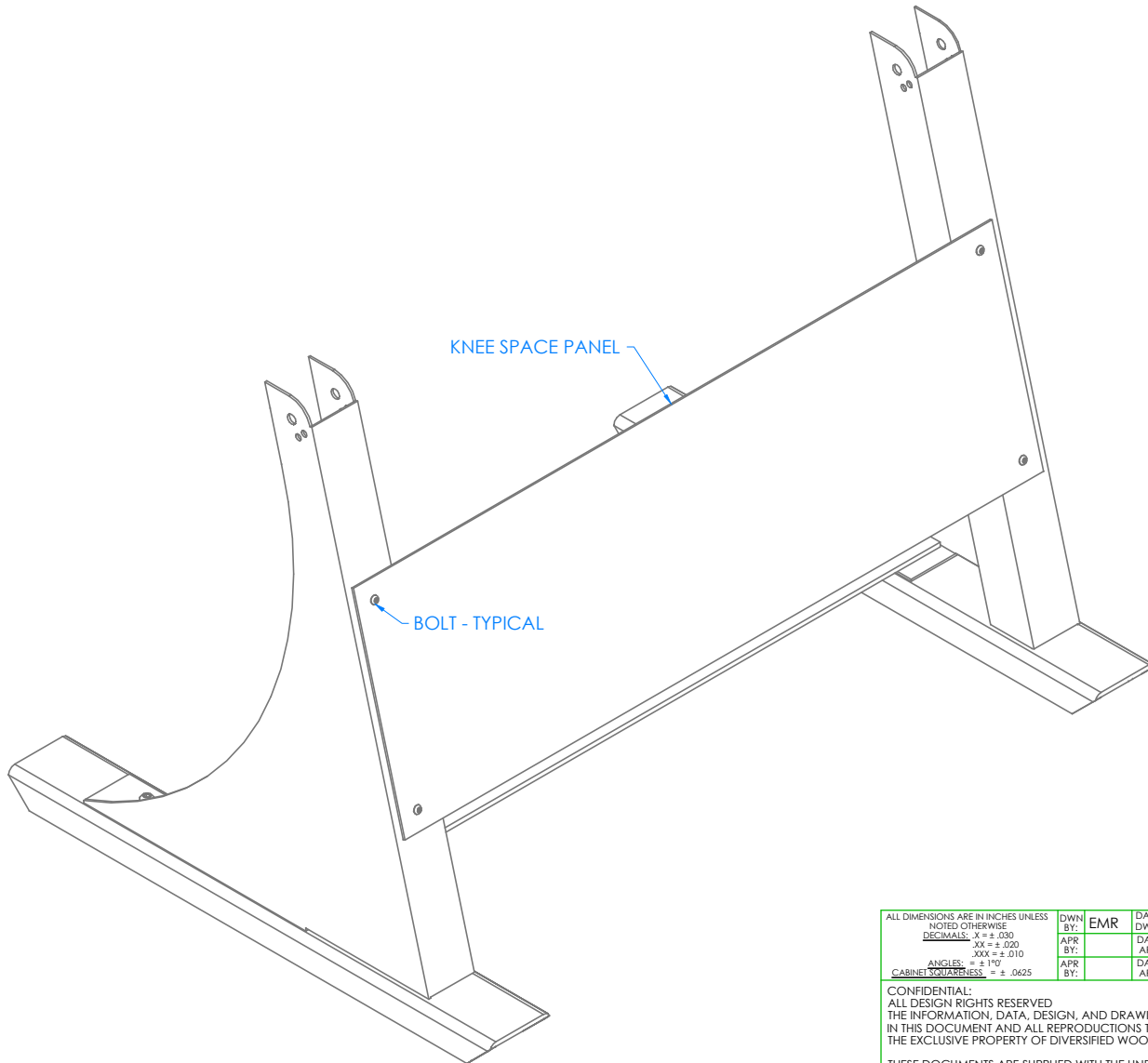


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STEP 4:

- USING A  $\frac{3}{16}$ " ALLEN WRENCH AND  $\frac{1}{2}$ " WRENCH, ATTACH KNEE SPACE PANEL TO BACK OF LEGS WITH HARDWARE PROVIDED.
- DO NOT TIGHTEN ALL THE WAY.

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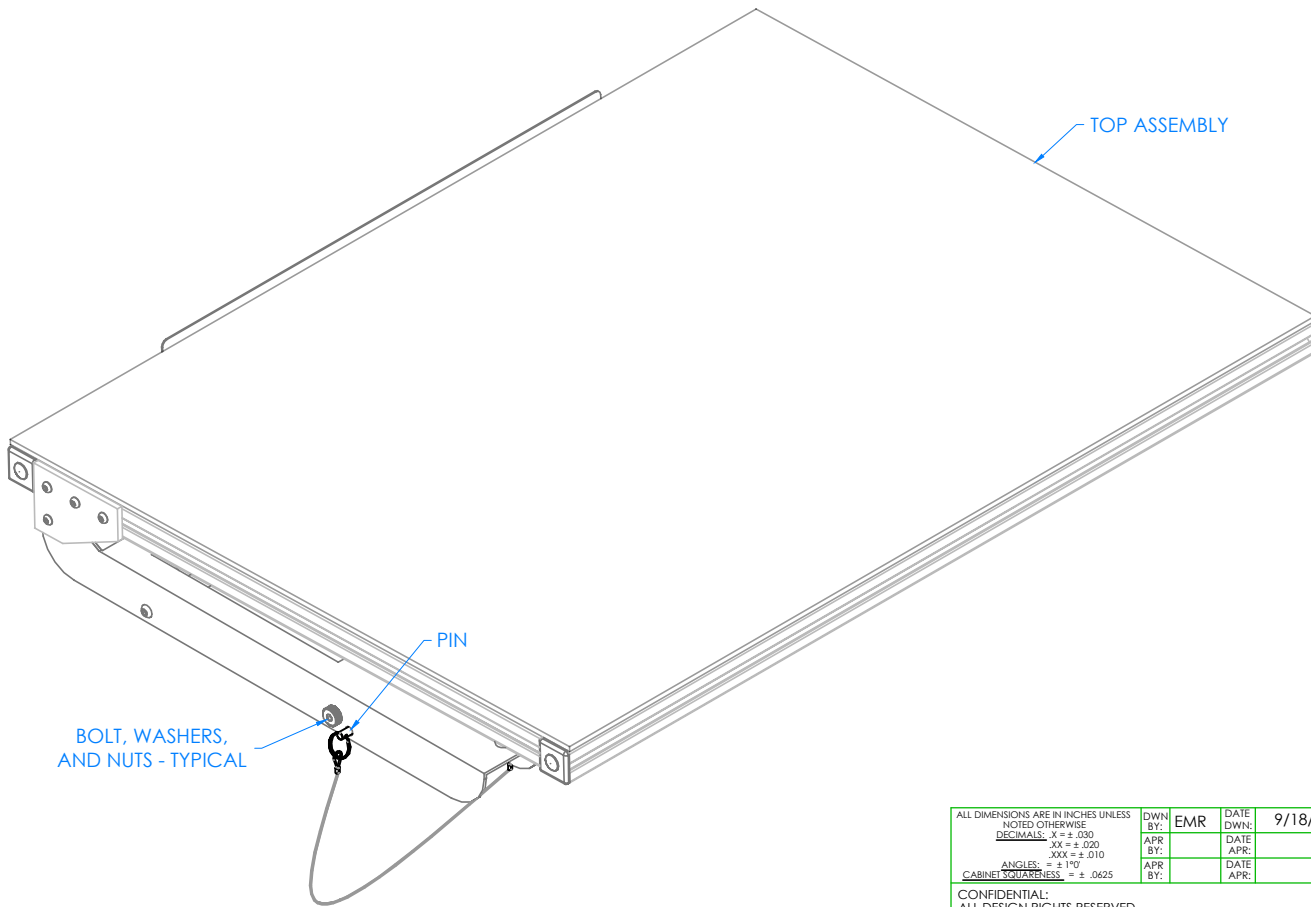
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SSDT-30	NTS	6 OF 15	REV A



STEP 5:

- REMOVE BOLTS, WASHERS, AND NUTS FROM TOP ASSEMBLY.
- SET ASIDE.
- TAKE PIN OUT AND LET IT HANG.

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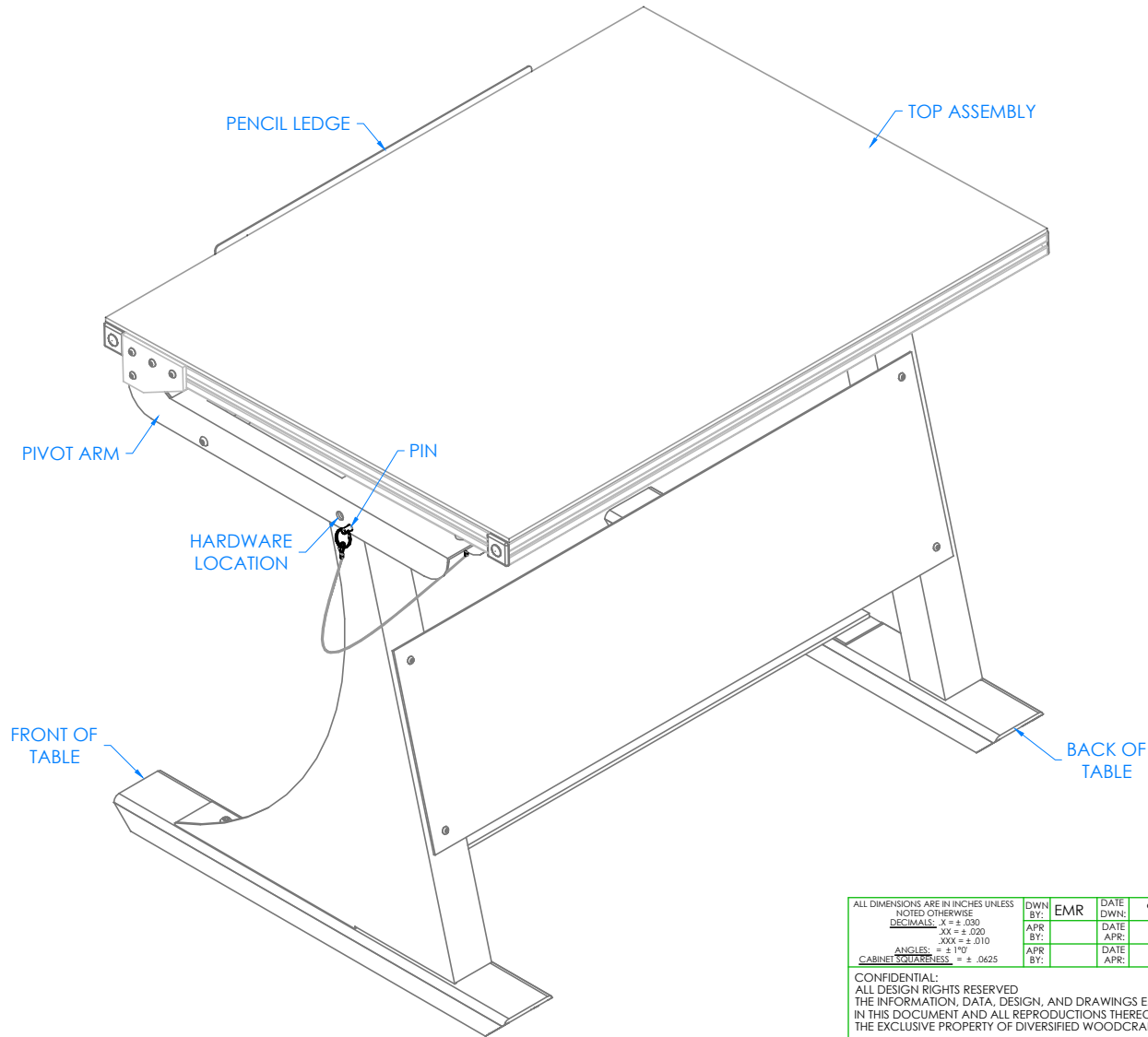


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REVISION LEVEL				

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<b>SSDT-30</b>	NTS	7 OF 15	REV A



STEP 6:

- WITH HELP FROM ANOTHER PERSON, PLACE TOP ASSEMBLY ONTO LEG ASSEMBLIES.
- ALIGN HOLES ON THE PIVOT ARMS LOCATED ON EACH SIDE OF TOP ASSEMBLY TO THE HOLES WHERE HARDWARE WAS REMOVED ON STEP 5.
- PUSH PIN INTO LOCK LOCATION TO HOLD TOP ASSEMBLY IN PLACE.

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE		DWN BY:	EMR	DATE DWN:	9/18/18
DECIMALS: X = ± .000		APR BY:		DATE APR:	
XX = ± .020		APR BY:		DATE APR:	
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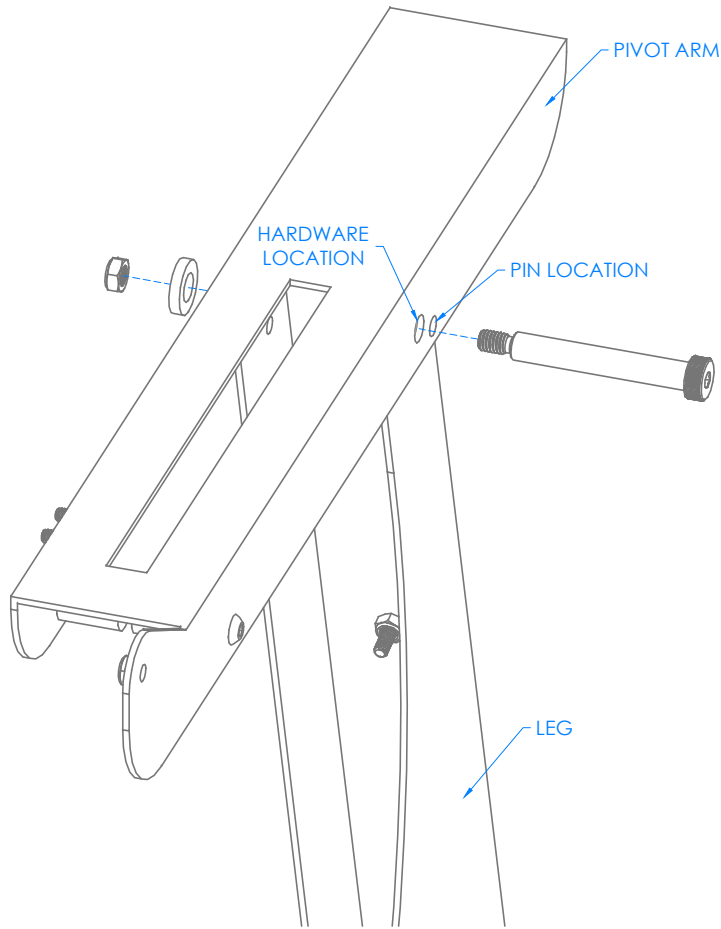
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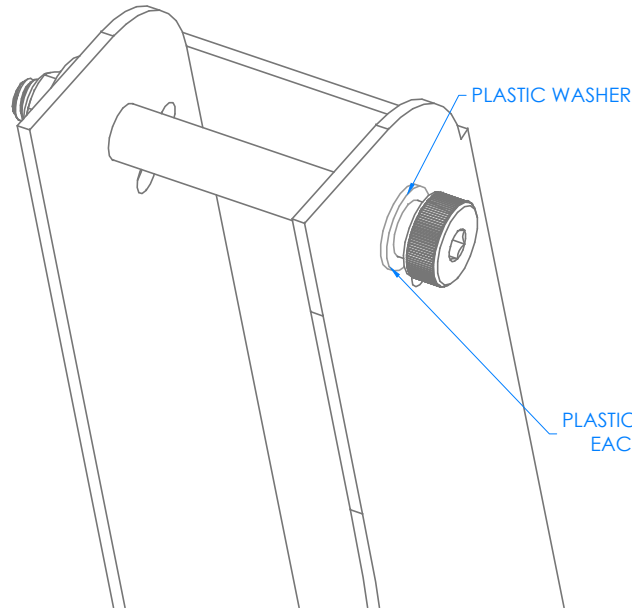
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A	CREATED DRAWING	9/18/18	EMR	-
REVISION LEVEL				

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
<b>SSDT-30</b>	NTS	8 OF 15	REV A





TOP ASSEMBLY REMOVED TO SHOW CLARITY



TOP ASSEMBLY AND PIVOT ARM REMOVED TO SHOW CLARITY

STEP 7:

- USING A 1/4" ALLEN WRENCH AND 3/16" WRENCH, INSERT BOLTS, WASHERS, AND NUTS INTO HARDWARE LOCATION LOCATED ON TOP OF LEG.
- REPEAT ON BOTH LEGS.
- MAKE SURE ALL NUTS ARE TIGHT.

**\*\*NOTE\*\***  
 PLASTIC WASHERS MUST BE LOCATED IN BETWEEN EACH PIECE OF METAL TO AVOID FRICTION (PIVOT ARM AND LEG ASSEMBLY)

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XX = ± .020		APR BY:		DATE APR:	
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REVISION LEVEL

DRAWING NUMBER:	SSDT-30	SCALE:	NTS	SHEET:	9 OF 15	REVISION:	REV A
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STEP 8:

- GO BACK TO STEP 3 AND 4 AND TIGHTEN UP ALL HARDWARE FOR FOOT BRACE AND KNEE SPACE PANEL.
- SOME ADJUSTMENTS MAY BE REQUIRED.
- ADJUST LEG LEVELERS TO LEVEL TABLE.
- SET TABLE IN DESIRED LOCATION.
- SEE FOLLOWING STEPS ON HOW TO ADJUST TOP FROM SITTING TO STANDING POSITION.

COMPLETE UNIT SHOWN

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE			
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	XXX = ± .010	APR BY:	
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REVISION LEVEL				

DRAWING NUMBER:	SSDT-30	SCALE:	NTS	SHEET:	10 OF 15	REVISION:	REV A
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# SITTING POSITION

RAISE TOP UP TO DESIRED ANGLE



FRAME AT SITTING POSITION WITH TOP UP SHOWN

STEP 9:

- TO RAISE TOP, GRAB TOP FRAME AND EXTEND TO DESIRED ANGLE.

NOTE:

1.

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REVISION LEVEL				

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
SSTD-30	NTS	11 OF 15	REV A

# SITTING POSITION



FRAME AT SITTING POSITION WITH TOP DOWN SHOWN

STEP 10:

- TO LOWER TOP, EXTEND TOP FRAME UNTIL YOU RELEASE RATCHET.
- TOP WILL SLOWLY LOWER ONTO METAL FRAME.


NOTE:

1.

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SSDT-30	NTS	12 OF 15	REV A

# STANDING POSITION



FRAME AT SITTING POSITION SHOWN

STEP 11:

- TAKE PIN OUT OF LOCK LOCATION LOCATED ON BOTH SIDES OF FRAME.
- LET PIN HANG FROM BOLT.

NOTE:

1.

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REVISION LEVEL				

DRAWING NUMBER: <b>SSDT-30</b>	SCALE: NTS	SHEET: 13 OF 15	REVISION: REV A
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# STANDING POSITION

**\*\*NOTE\*\***  
GLASS TOP WILL STILL BE ON METAL FRAME AT THIS TIME. DO NOT ADJUST GLASS UNTIL FRAME IS IN STANDING POSITION AND LOCKED INTO PLACE



INSERT PIN BACK INTO LOCK

METAL FRAME TIPPED BACK FOR STANDING POSITION

FRAME AT STANDING POSITION SHOWN TOP ONLY OPENED TO SHOW CLARITY

STEP 12:

- TIP METAL FRAME BACK TO FIRST PIVOT.
- SLIDE PIN BACK INTO LOCK.
- REPEAT ON OTHER SIDE.

NOTE:

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SIT-2-STAND DRAFTING TABLE  
ASSEMBLY INSTRUCTIONS

REV.	DESCRIPTION	DATE	NAME	ECN NO.
A	CREATED DRAWING	9/18/18	EMR	-

REVISION LEVEL

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
SSTD-30	NTS	14 OF 15	REV A

# STANDING POSITION

RAISE TOP UP TO DESIRED ANGLE



FRAME AT STANDING POSITION WITH TOP UP

STEP 13:

- TO RAISE TOP, GRAB TOP FRAME AND EXTEND TO DESIRED ANGLE.
- TO LOWER TOP, EXTEND TOP FRAME UNTIL YOU RELEASE RATCHET.
- TOP WILL SLOWLY LOWER ONTO METAL FRAME.

NOTE:

1.

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE	DWN BY:	EMR	DATE DWN:	9/18/18
DECIMALS: X = ± .000	APR BY:		DATE APR:	
XX = ± .020	APR BY:		DATE APR:	
XXX = ± .010	APR BY:		DATE APR:	
ANGLES: = ± 1°0'	APR BY:		DATE APR:	
CABINET SQUARENESS: = ± .0625	APR BY:		DATE APR:	

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