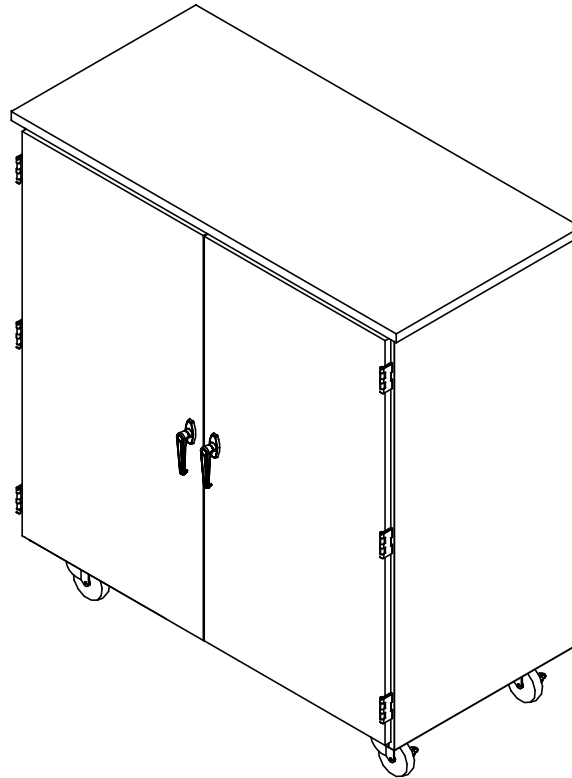


ROBOT TOTE TRAY CABINET

VXT-3624, XT-3624, VXT-5024, & XT-5024
ASSEMBLY INSTRUCTIONS



NOTE:

1. MODEL VIEWS MAY NOT REPRESENT EXACT MODEL PURCHASED

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE	DWN BY:	EMR	DATE DWN:	11/15/16
DECIMALS: $\frac{X}{1000}$	APR BY:		DATE APR:	
$\frac{XX}{100} = \pm .020$	APR BY:		DATE APR:	
$\frac{XXX}{1000} = \pm .010$	APR BY:		DATE APR:	
ANGLES: $\pm 1^{\circ}0'$				
CABINET SQUARENESS: $\pm .0625$				

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TITLE:
**ROBOT TOTE TRAY CABINET
ASSEMBLY INSTRUCTIONS**

REV.	DESCRIPTION	DATE	NAME	ECN NO.
A	CREATED DRAWING	11/15/16	EMR	-
REVISION LEVEL				

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
VXT & XT-3624, VXT & XT-5024	NTS	1 OF 5	REV A

TOOLS REQUIRED

1/2" WRENCH

ADJUSTABLE PLIERS

ASSEMBLY COMPONENTS

ITEMS INCLUDED	PART #	PART DESCRIPTION	QTY
CASTERS	100081	CASTER,4IN SWIVEL TOP PLATE, W/BRAKE	4
CASTER HARDWARE KIT	235317	CASTER,ASSY,HDWRE,16-SCREWS, 16-NUTS	1
SHELF CLIPS	100027	SHELF CLIPS,PLASTIC,5MM PIN	VARIES

NOTE:

1.

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE DECIMALS: X = ± .000 XX = ± .020 XXX = ± .010 ANGLES: = ± 1° CABINET SQUARENESS: = ± .0625	DWN BY: EMR	DATE DWN: 11/15/16
	APR BY:	DATE APR:
	APR BY:	DATE APR:

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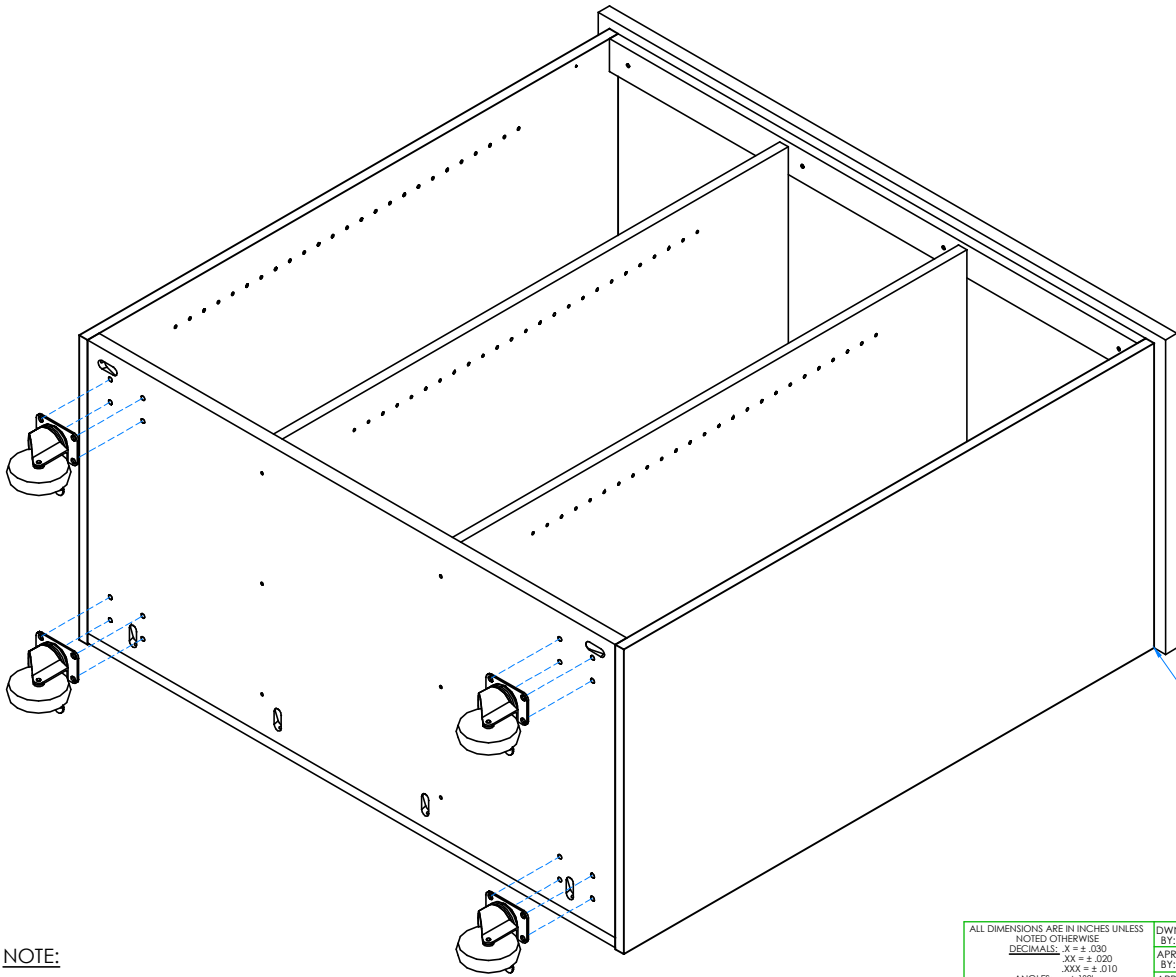
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TITLE:
ROBOT TOTE TRAY CABINET
TOOLS AND ASSEMBLY COMPONENTS

REV.	DESCRIPTION	DATE	NAME	ECN NO.
A	CREATED DRAWING	11/15/16	EMR	-

REVISION LEVEL

DRAWING NUMBER: VXT & XT-3624, VXT & XT-5024	SCALE: NTS	SHEET: 2 OF 5	REVISION: REV A
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STEP 1:

- WITH HELP FROM ANOTHER PERSON, LAY CABINET ON ITS BACK.
- ATTACH CASTERS FROM INSIDE THE CABINET WITH HARDWARE PROVIDED.

****NOTE****
BE SURE CABINET IS ON
A CLEAN SURFACE TO
PREVENT DAMAGE

NOTE:

1.

DOORS AND HARDWARE REMOVED TO
SHOW CLARITY

A	CREATED DRAWING	11/15/16	EMR	-
REV.	DESCRIPTION	DATE	NAME	ECN NO.

REVISION LEVEL

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE	DWN BY:	EMR	DATE DWN:	11/15/16
DECIMALS: $X = \pm .000$	APR BY:		DATE APR:	
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ANGLES: $= \pm 1^{\circ}0'$	APR BY:		DATE APR:	
CABINET SQUARENESS: $= \pm .0625$	APR BY:		DATE APR:	

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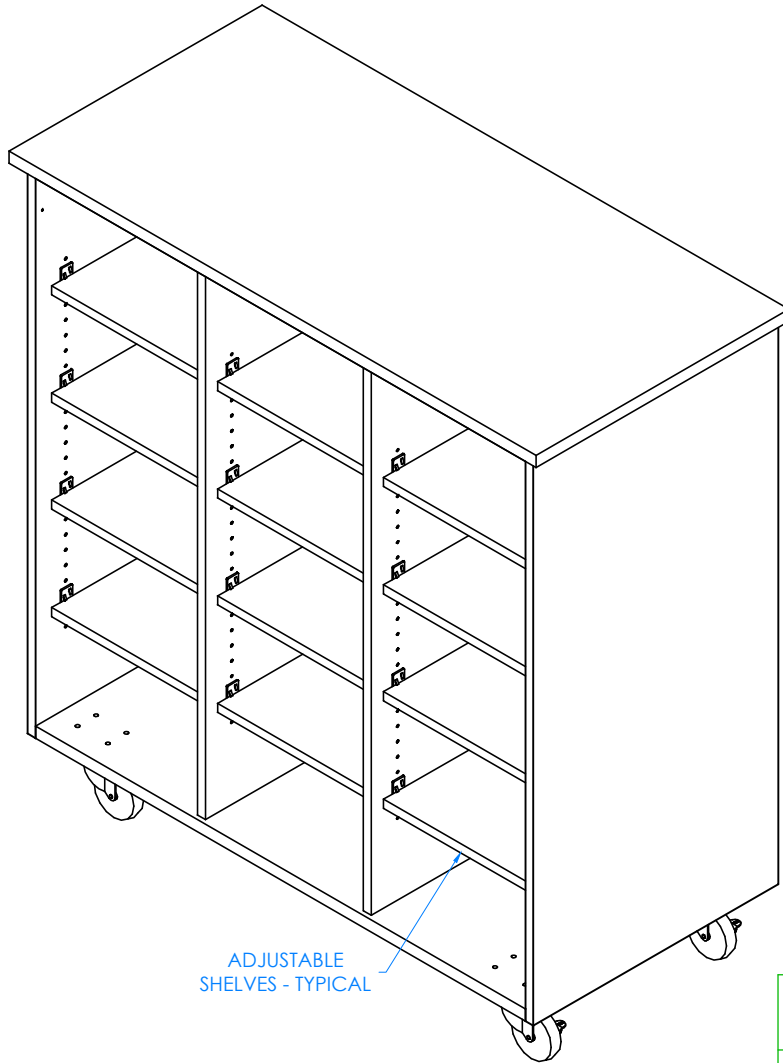
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TITLE:
ROBOT TOTE TRAY CABINET
ASSEMBLY INSTRUCTIONS

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
VXT & XT-3624, VXT & XT-5024	NTS	3 OF 5	REV A



ADJUSTABLE SHELVES - TYPICAL

DOORS AND HARDWARE REMOVED TO SHOW CLARITY

NOTE:

1.

STEP 2:

- TIP CABINET UP.
- INSERT SHELF CLIPS IN DESIRED LOCATION.
- PLACE SHELVES ON CLIPS, MAKING SURE THEY ARE LEVEL.
- PLACE TOTE TRAYS ON ADJUSTABLE SHELVES (NOT SHOWN).

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE	DWN BY:	EMR	DATE DWN:	11/15/16
DECIMALS: X = ± .000	APR BY:		DATE APR:	
XX = ± .020	APR BY:		DATE APR:	
XXX = ± .010	APR BY:		DATE APR:	
ANGLES: = ± 1°	APR BY:		DATE APR:	
CABINET SQUARENESS: = ± .0625	APR BY:		DATE APR:	

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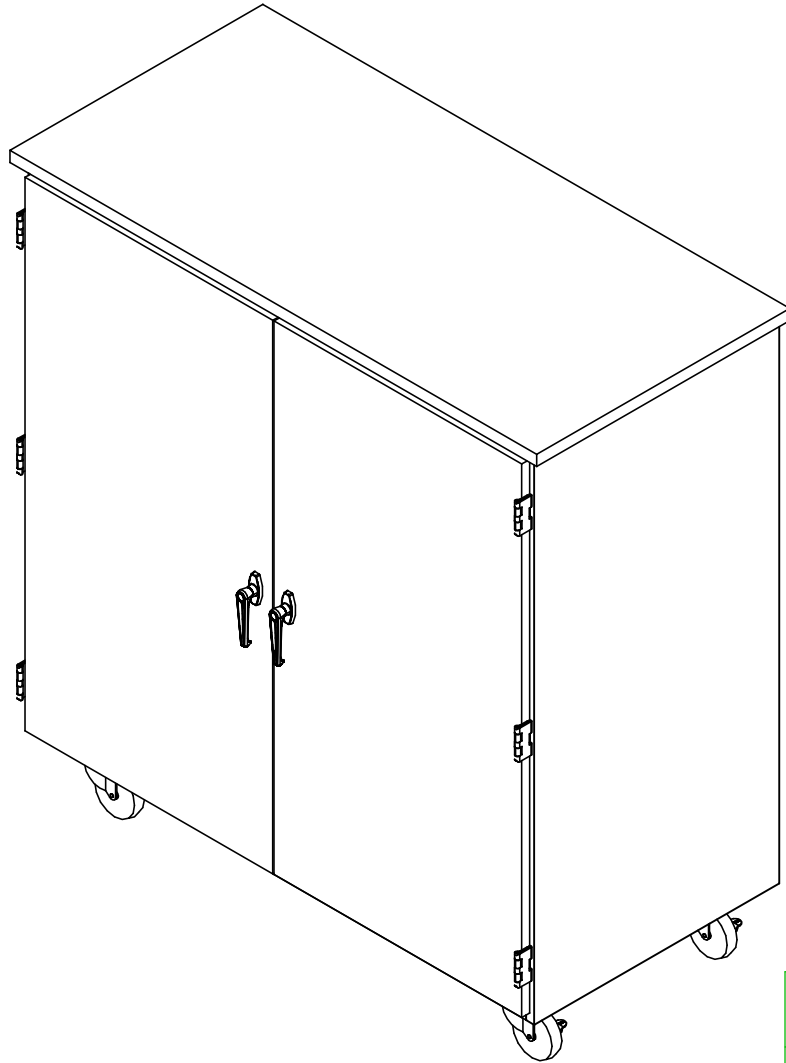


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TITLE:
**ROBOT TOTE TRAY CABINET
ASSEMBLY INSTRUCTIONS**

REV.	DESCRIPTION	DATE	NAME	ECN NO.
A	CREATED DRAWING	11/15/16	EMR	-
REVISION LEVEL				

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
VXT & XT-3624, VXT & XT-5024	NTS	4 OF 5	REV A



NOTE:

1.

COMPLETE UNIT SHOWN

REV.	DESCRIPTION	DATE	NAME	ECN NO.
A	CREATED DRAWING	11/15/16	EMR	-
REVISION LEVEL				


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STEP 3:

- PLACE MOBILE CABINET IN DESIRED LOCATION.

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VXT & XT-3624, VXT & XT-5024	NTS	5 OF 5 REV A