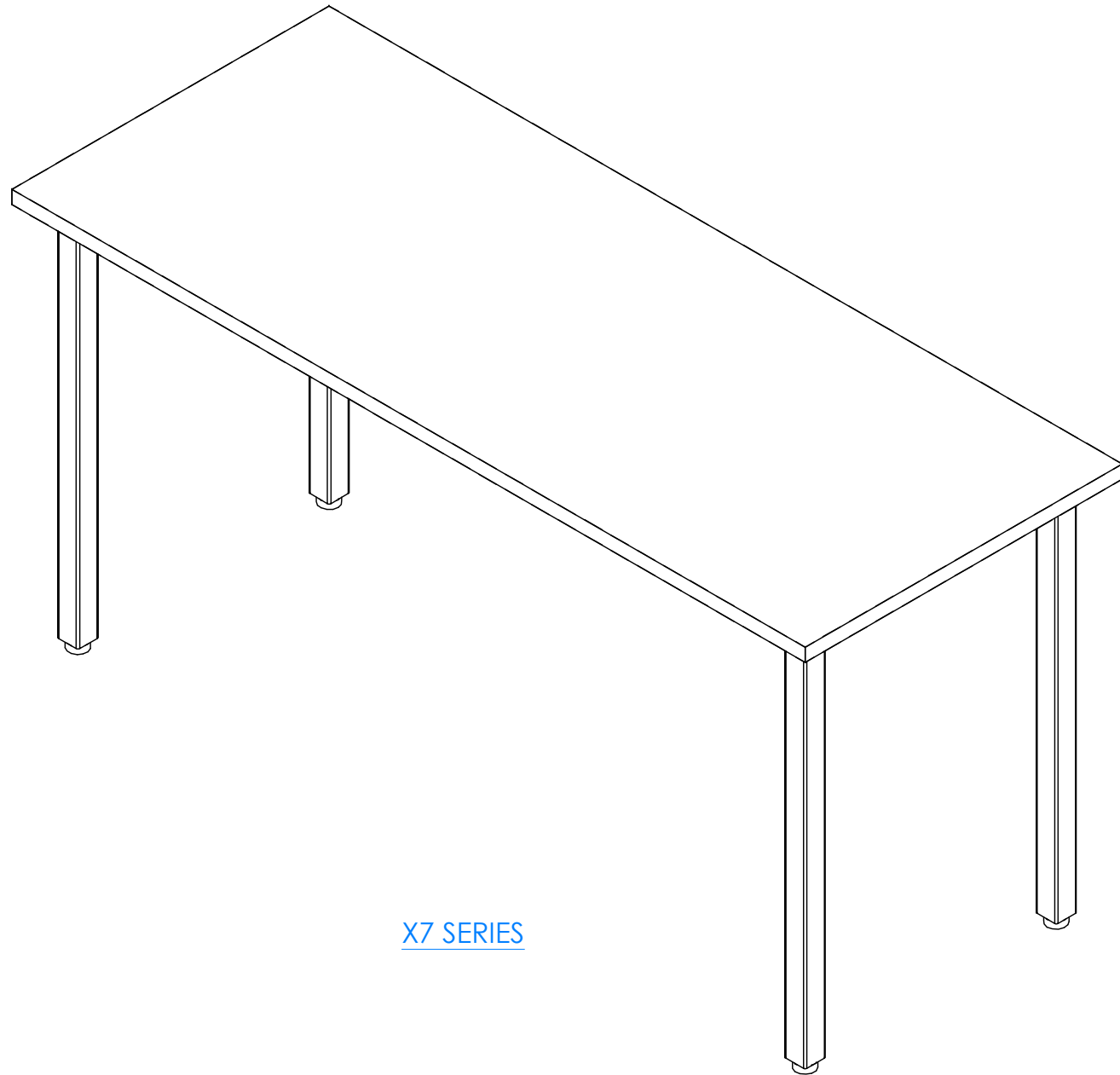
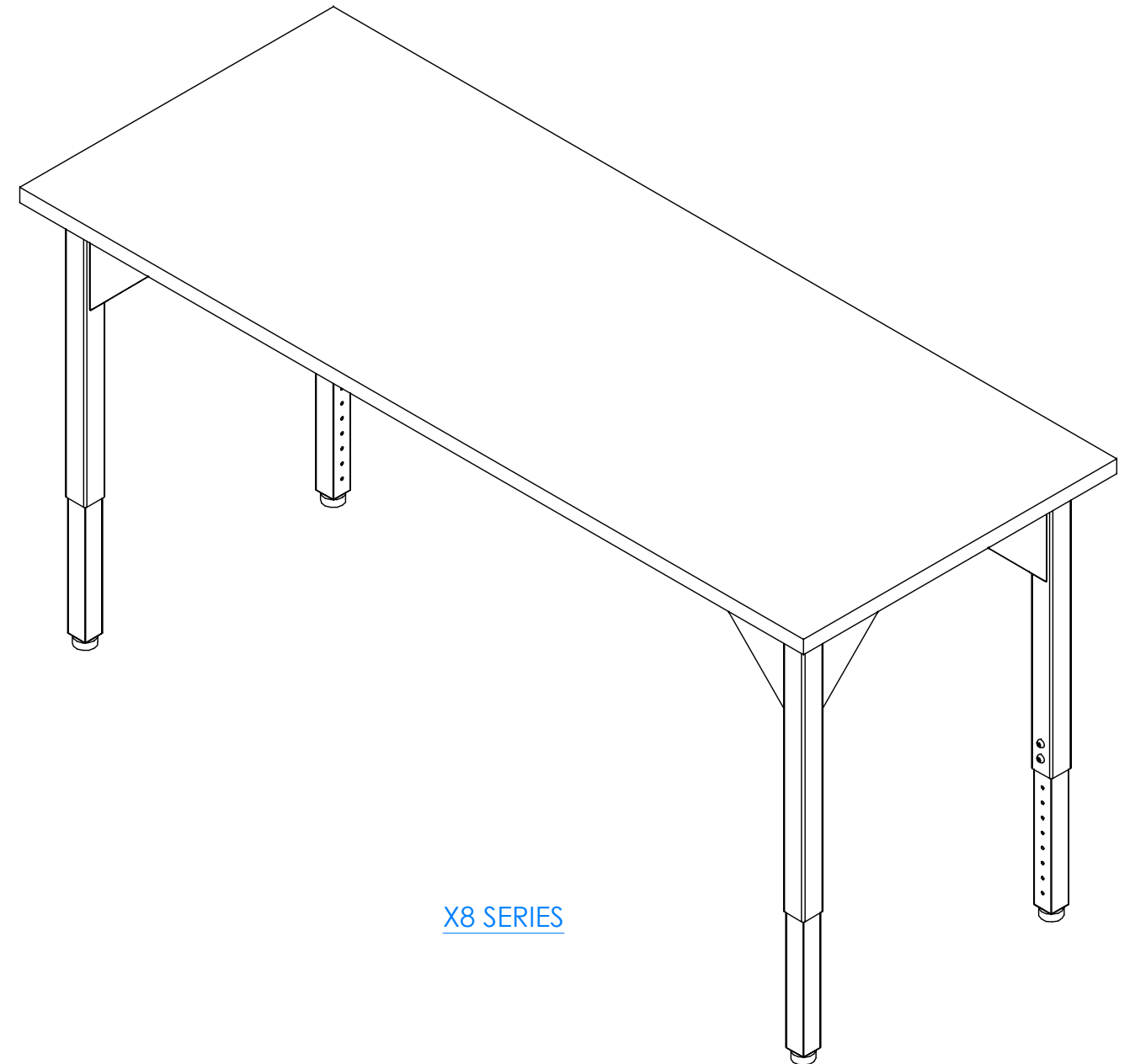


METAL ACTIVITY TABLE

X7000 & X8000 SERIES TABLES ASSEMBLY INSTRUCTIONS



X7 SERIES



X8 SERIES

NOTE:

1. MODEL VIEWS MAY NOT REPRESENT EXACT MODEL PURCHASED

REV.	DESCRIPTION	DATE	NAME	ECN No.
B	UPDATED SILICONE PROCEDURE	8/31/23	RJM	N/A
A	CREATED DRAWING	3/3/14	EMR	N/A
REVISION LEVEL				

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TITLE:
**METAL ACTIVITY TABLE
ASSEMBLY INSTRUCTIONS**

DRAWING NUMBER: X7000 & X8000 SERIES TABLES	SCALE: NTS	SHEET: 1 OF 10	REVISION: REV B
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TOOLS REQUIRED

½" WRENCH

½" SOCKET AND TORQUE WRENCH - OPTIONAL

⅛" ALLEN WRENCH

ASSEMBLY COMPONENTS

ITEMS INCLUDED	PART #	PART DESCRIPTION	QTY
TOP ASSEMBLY	VARIES	VARIES WITH STYLE	1
STEEL FRAME	VARIES	VARIES WITH STYLE	1
GUSSET - SEE NOTE	254681	GUSSET, LOBO TABLE, 4.5X4.5, SET OF 4	1
SILICONE	100711	SILICONE, SEALANT, CLEAR	1
LEG KIT - X7000 SERIES	249375	LEG KIT - FIXED HEIGHT LEGS	1
OR			
LEG KIT - X8000 SERIES	249374	LEG KIT - ADJ. HEIGHT LEGS	1

NOTE:

1. COMPONENTS VARY WITH STYLE OF TABLE PURCHASED.
 - 1.1. FRAME COLORS:
 - 1.1.1. BLACK
 - 1.2. TOP SELECTIONS:
 - 1.2.1. CHEMGUARD, PHENOLIC, 1¾" BUTCHER BLOCK MAPLE, EPOXY, SHOPTOP, OR HPL.
 - 1.3. HEIGHTS OF TABLE:
 - 1.3.1. X7 = 30"H
 - 1.3.2. X8 = ADJUSTABLE
2. GUSSETS ARE REQUIRED ON TABLES WITH PHENOLIC, EPOXY, OR BUTCHER BLOCK TOPS.
3. **XX** INDICATES ITEMS USED ONLY FOR ADJUSTABLE HEIGHT TABLES (X8000 SERIES).

REV.	DESCRIPTION	DATE	NAME	ECN No.
B	UPDATED SILICONE PROCEDURE	8/31/23	RJM	N/A
A	CREATED DRAWING	3/3/14	EMR	N/A
REVISION LEVEL				

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	APR BY:		DATE APR:	
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TITLE:
**METAL ACTIVITY TABLE
 TOOLS AND ASSEMBLY COMPONENTS**

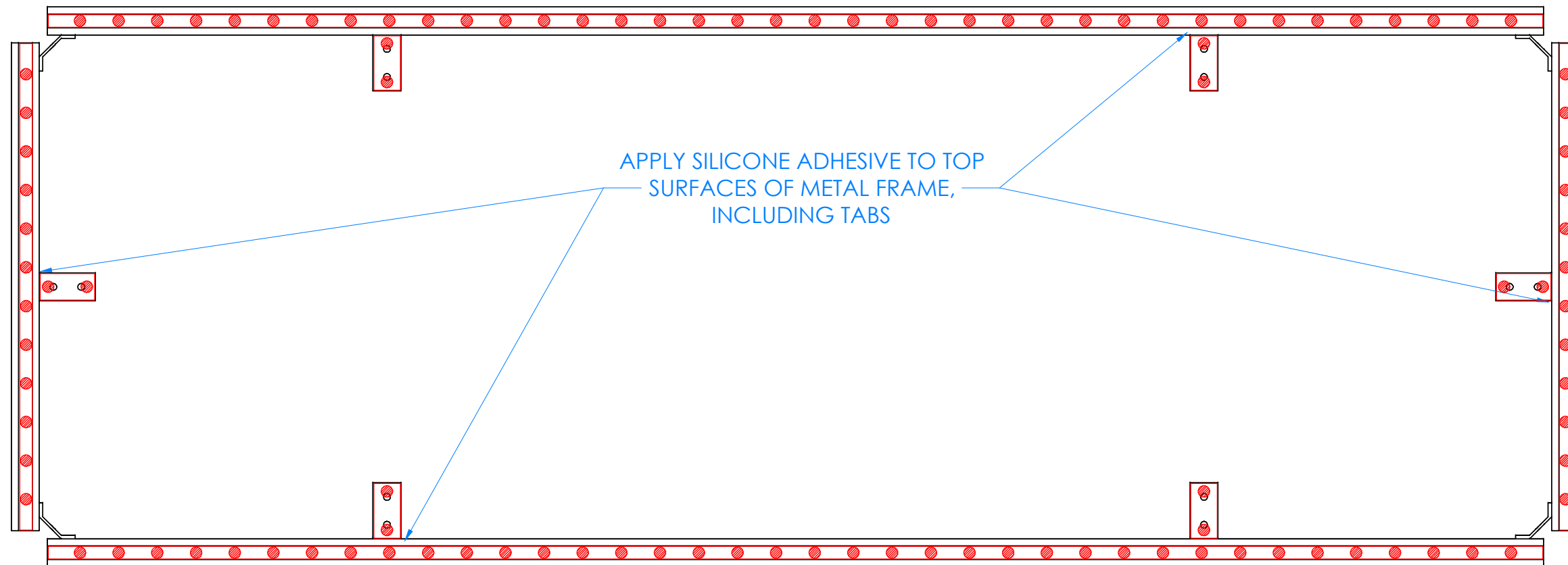
DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
X7000 & X8000 SERIES TABLES	NTS	2 OF 10	REV B

STEP 1:

- a. IF YOU DO NOT HAVE A PHENOLIC OR EPOXY TOP, SKIP TO STEP 3.
- b. APPLY SILICONE ADHESIVE TO TOP EDGES OF METAL FRAME.
- c. APPLY SILICONE ADHESIVE IN DOT PATTERN LIKE SHOWN BELOW FOR BEST RESULTS.
- d. PLACE TOP ON METAL FRAME WITH PROPER OVERHANG (CENTERED ON FRAME).
- e. CLAMP ON TOP TO METAL FRAME TO REMOVE ANY WARP USING SHIMS AND C-CLAMPS, IF NEEDED, WHEN ALIGNING THE TOP (DO THIS BEFORE ADHESIVE SETS UP).
- f. LET CURE FOR 6-12 HOURS.
- g. **DO NOT USE SCREWS WITH PHENOLIC OR EPOXY TOPS!**

HARDWARE REQUIRED FOR STEP

QTY	DESCRIPTION	PART NUMBER
1	STEEL FRAME	VARIES
1	SILICONE	100711



TOP OF TABLE FRAME SHOWN

NOTE:

1.

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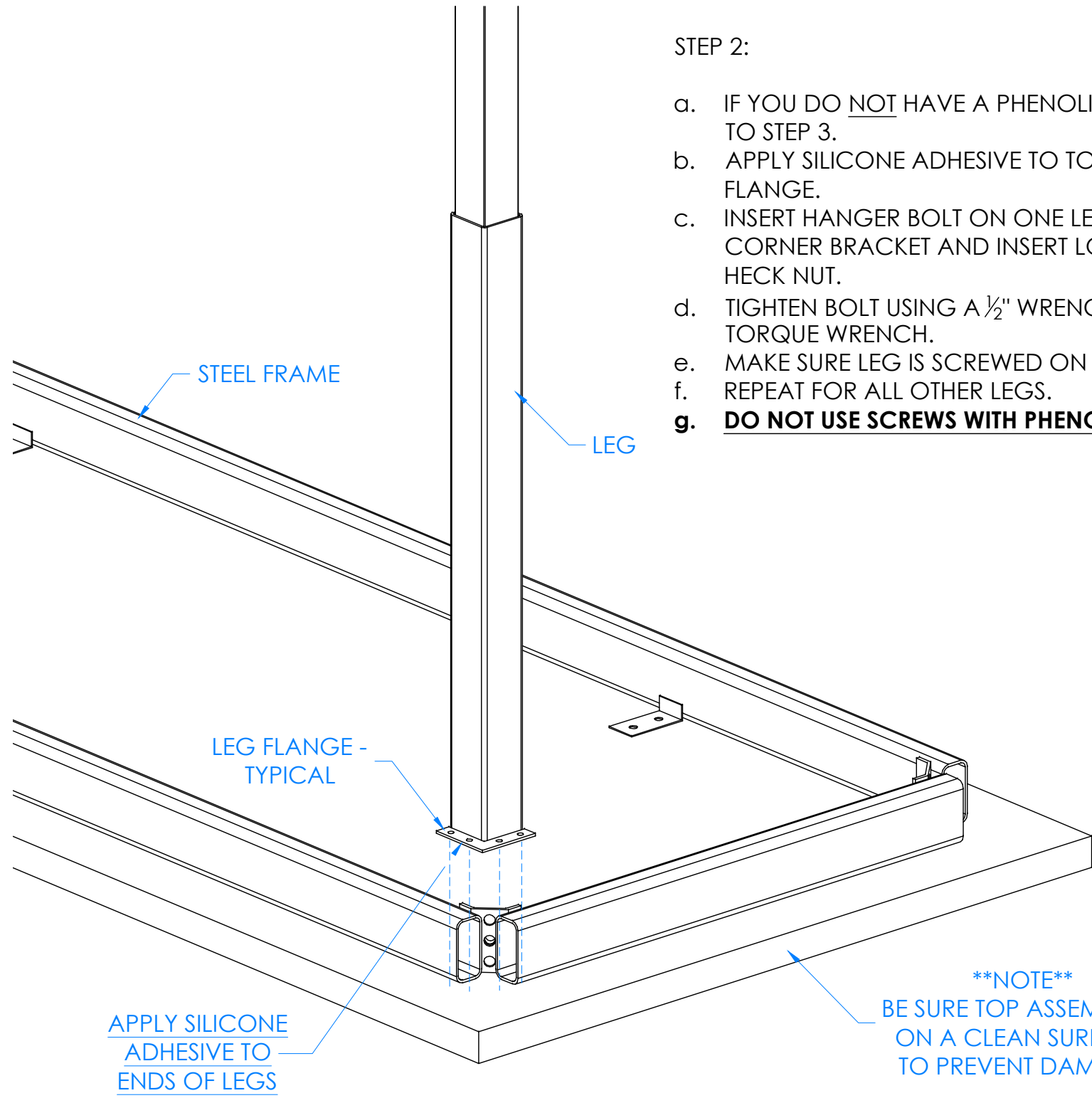
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TITLE:
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ASSEMBLY INSTRUCTIONS

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DRAWING NUMBER: X7000 & X8000 SERIES TABLES	SCALE: NTS	SHEET: 3 OF 10	REVISION: REV B
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REV.	DESCRIPTION	DATE	NAME	ECN No.
B	UPDATED SILICONE PROCEDURE	8/31/23	RJM	N/A
A	CREATED DRAWING	3/3/14	EMR	N/A
REVISION LEVEL				

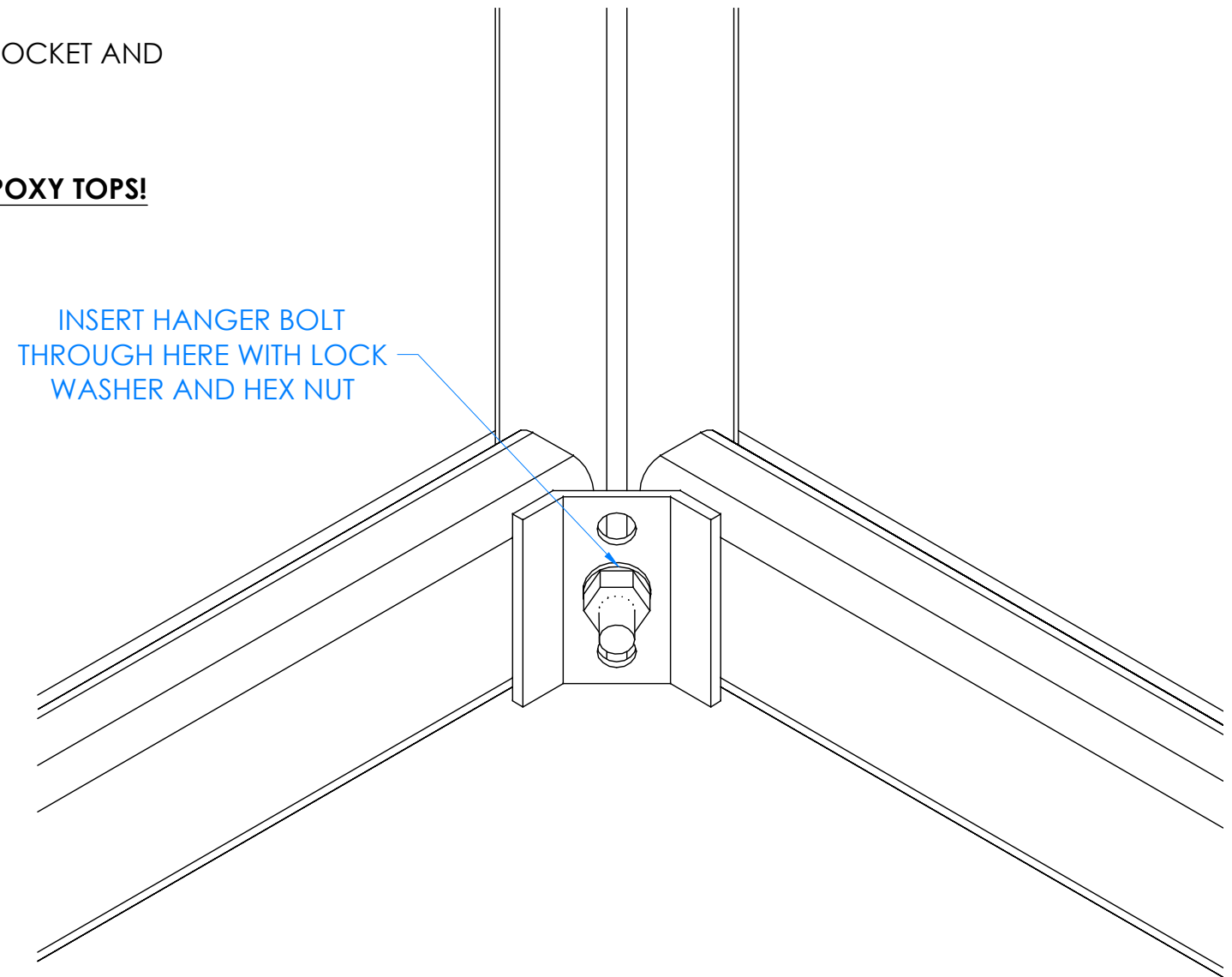


STEP 2:

- a. IF YOU DO NOT HAVE A PHENOLIC OR EPOXY TOP, SKIP TO STEP 3.
- b. APPLY SILICONE ADHESIVE TO TOP EDGES OF LEG FLANGE.
- c. INSERT HANGER BOLT ON ONE LEG THROUGH THE CORNER BRACKET AND INSERT LOCK WASHER AND HECK NUT.
- d. TIGHTEN BOLT USING A 1/2" WRENCH OR 1/2" SOCKET AND TORQUE WRENCH.
- e. MAKE SURE LEG IS SCREWED ON TIGHT!
- f. REPEAT FOR ALL OTHER LEGS.
- g. **DO NOT USE SCREWS WITH PHENOLIC OR EPOXY TOPS!**

HARDWARE REQUIRED FOR STEP

QTY	DESCRIPTION	PART NUMBER
1	LEG KIT - X7000 SERIES	249375
1	LEG KIT - X8000 SERIES	249374
1	SILICONE	100711



CLOSE UP OF CORNER LEG ASSEMBLY

NOTE:

1.

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TITLE: METAL ACTIVITY TABLE ASSEMBLY INSTRUCTIONS		SCALE:	SHEET:	REVISION:
DRAWING NUMBER: X7000 & X8000 SERIES TABLES		NTS	4 OF 10	REV B

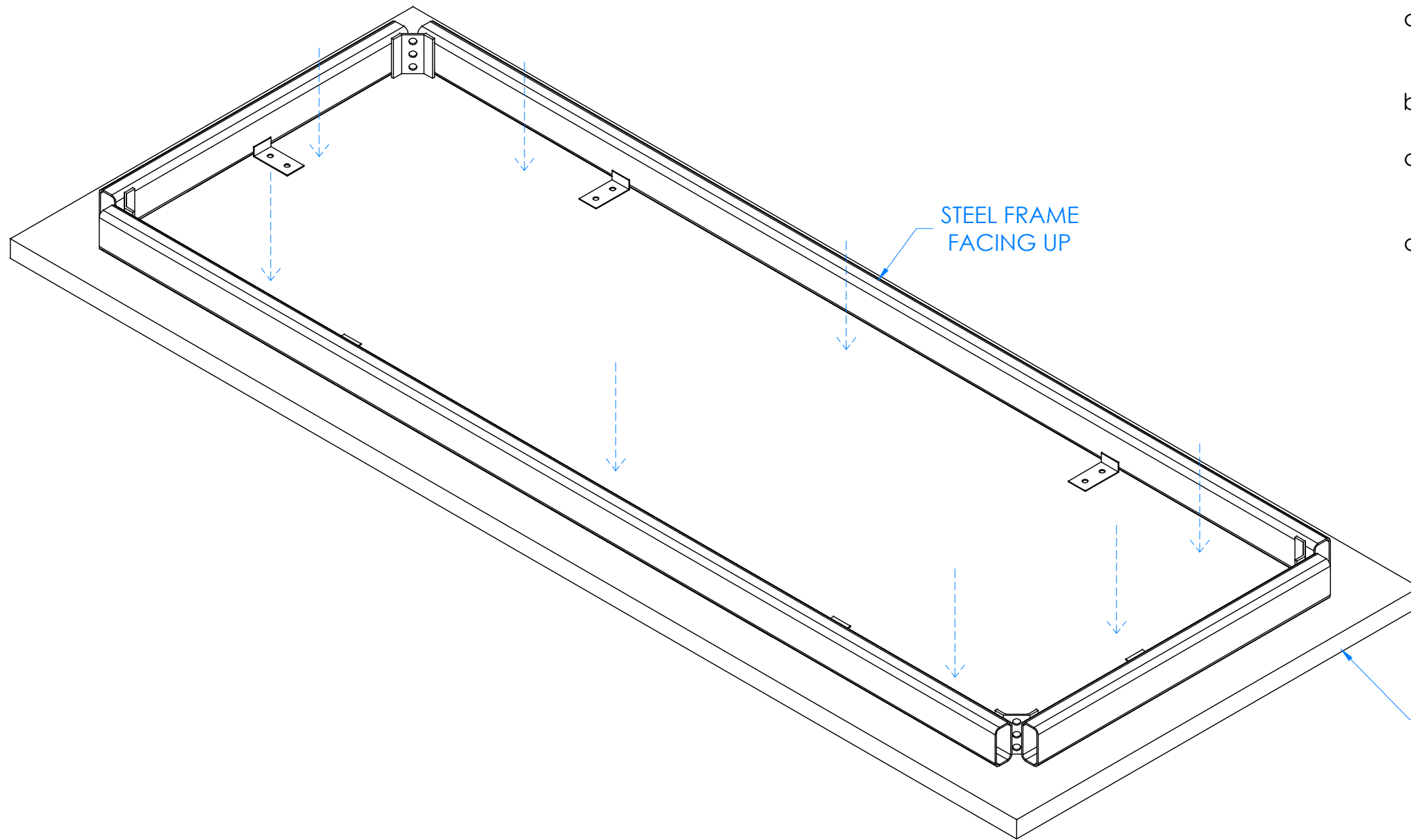
REV.	DESCRIPTION	DATE	NAME	ECN No.
B	UPDATED SILICONE PROCEDURE	8/31/23	RJM	N/A
A	CREATED DRAWING	3/3/14	EMR	N/A
REVISION LEVEL				

HARDWARE REQUIRED FOR STEP

QTY	DESCRIPTION	PART NUMBER
1	TOP ASSEMBLY	VARIES

STEP 3:

- a. IF YOU HAVE A PHENOLIC OR EPOXY TOP, REFER BACK TO STEP 1 & 2
- **DO NOT USE SCREWS WITH PHENOLIC OR EPOXY TOPS!**
- b. WITH PROPER OVERHANG (CENTERED ON TOP), ATTACH FRAME TO TOP.
- c. IF YOU HAVE AN HPL, CHEMGUARD, MAPLE, OR SHOPTOP, PRE-DRILL HOLES $\frac{7}{8}$ " DEEP IN TOP USING $\frac{1}{8}$ " DRILL BIT TO PREVENT CRACKING.
- d. PLEASE MEASURE PROPER DEPTH.



NOTE:

1.

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TITLE:
METAL ACTIVITY TABLE
ASSEMBLY INSTRUCTIONS

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DRAWING NUMBER: X7000 & X8000 SERIES TABLES	SCALE: NTS	SHEET: 5 OF 10	REVISION: REV B
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REV.	DESCRIPTION	DATE	NAME	ECN No.
B	UPDATED SILICONE PROCEDURE	8/31/23	RJM	N/A
A	CREATED DRAWING	3/3/14	EMR	N/A
REVISION LEVEL				

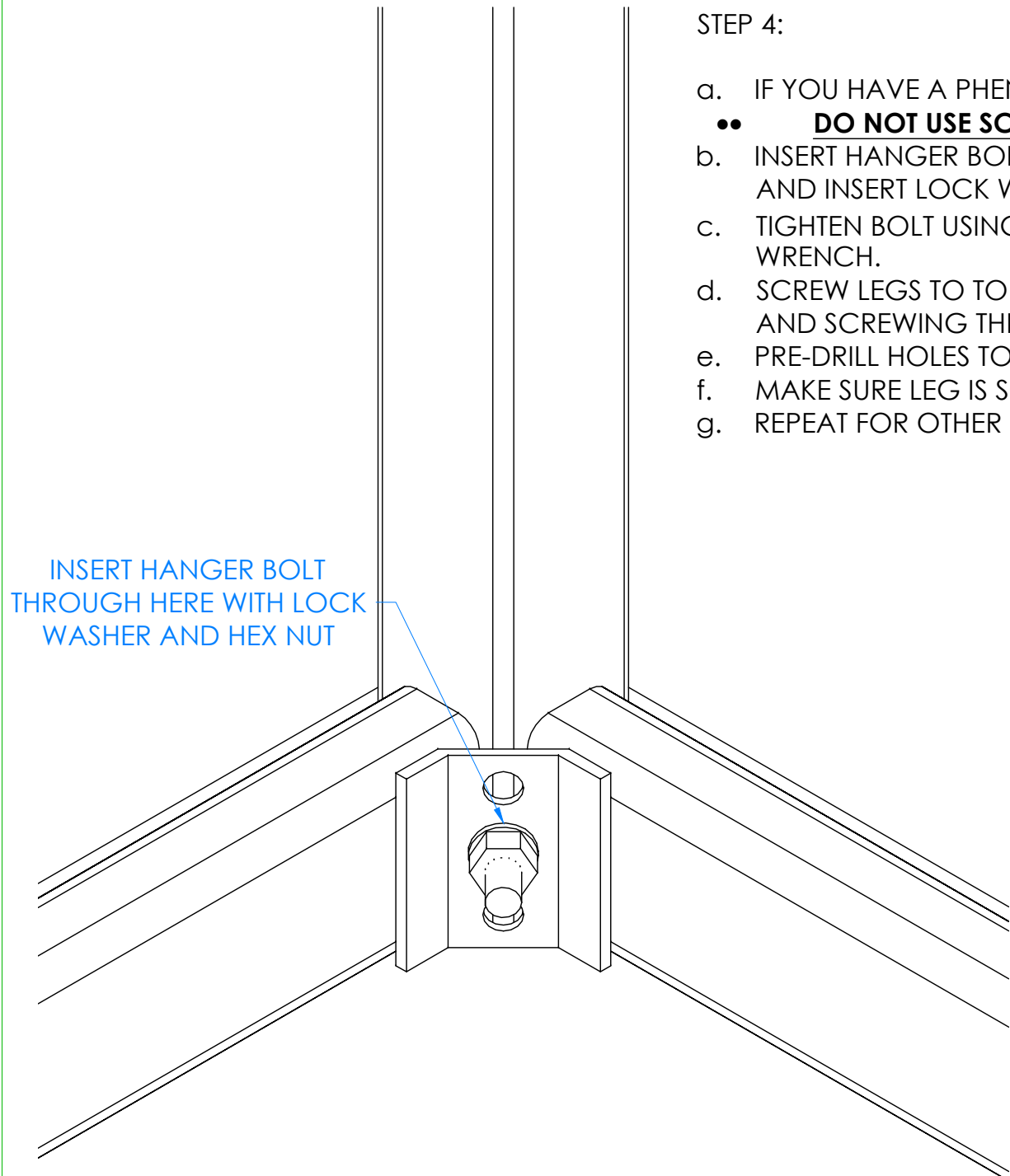
STEP 4:

- a. IF YOU HAVE A PHENOLIC OR EPOXY TOP, REFER BACK TO STEP 1 & 2
 - **DO NOT USE SCREWS WITH PHENOLIC OR EPOXY TOPS!**
- b. INSERT HANGER BOLT ON ONE LEG THROUGH THE CORNER BRACKET AND INSERT LOCK WASHER AND HEX NUT.
- c. TIGHTEN BOLT USING 1/2" WRENCH OR 1/2" SOCKET AND TORQUE WRENCH.
- d. SCREW LEGS TO TOP BY ATTACHING WITH HARDWARE PROVIDED AND SCREWING THRU LEG FLANGE INTO TOP.
- e. PRE-DRILL HOLES TO PREVENT CRACKING.
- f. MAKE SURE LEG IS SCREWED ON TIGHT.
- g. REPEAT FOR OTHER LEGS.

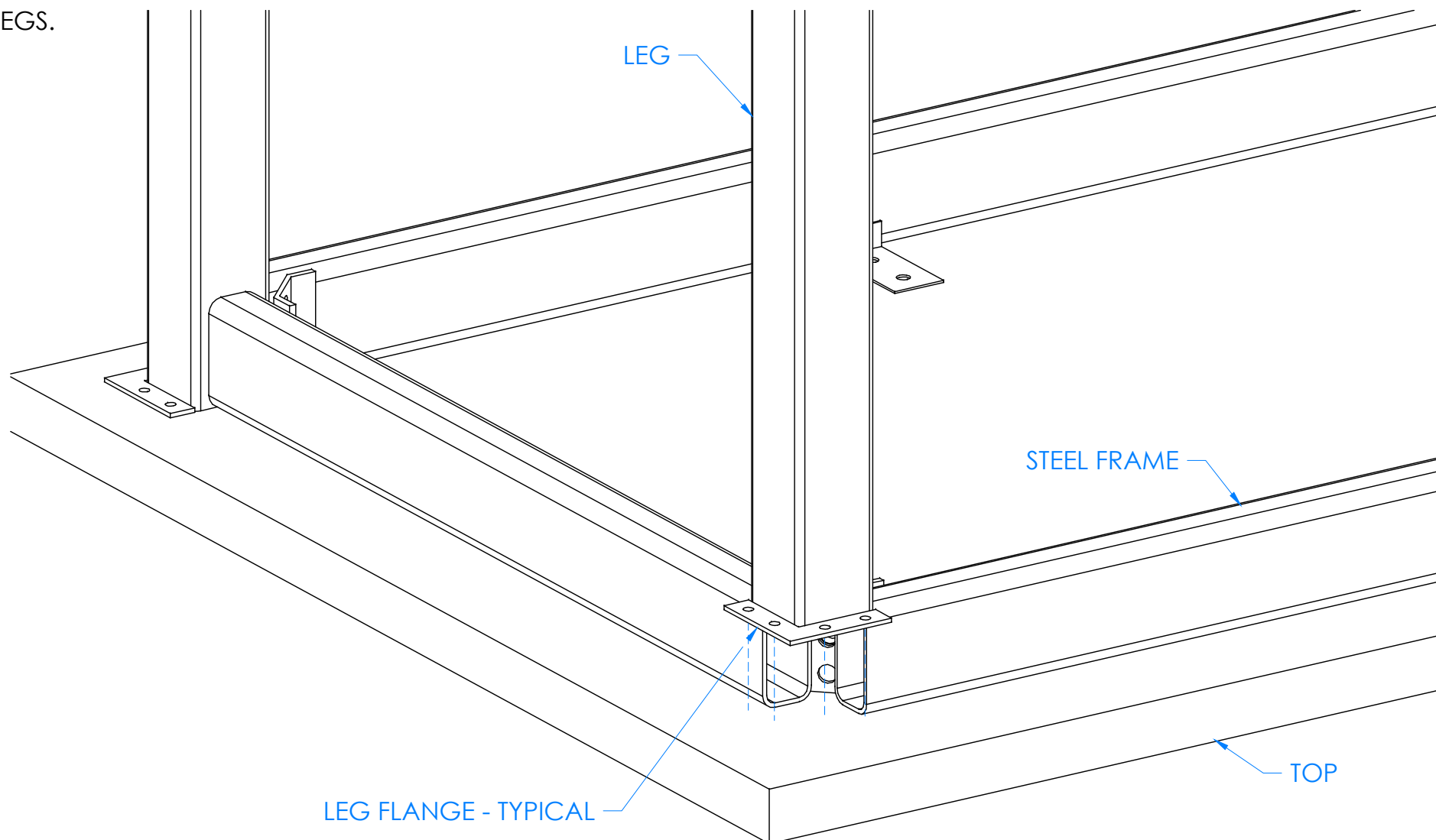
HARDWARE REQUIRED FOR STEP

QTY	DESCRIPTION	PART NUMBER
1	LEG KIT - X7000 SERIES	249375
1	LEG KIT - X8000 SERIES	249374

INSERT HANGER BOLT THROUGH HERE WITH LOCK WASHER AND HEX NUT



CLOSE UP OF CORNER LEG ASSEMBLY



LEG FLANGE - TYPICAL

NOTE:

1.

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DRAWING NUMBER: X7000 & X8000 SERIES TABLES	SCALE: NTS	SHEET: 6 OF 10	REVISION: REV B
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REV.	DESCRIPTION	DATE	NAME	ECN No.
B	UPDATED SILICONE PROCEDURE	8/31/23	RJM	N/A
A	CREATED DRAWING	3/3/14	EMR	N/A
REVISION LEVEL				

STEEL FRAME

LEG - TYPICAL

CLAMP TOGETHER UNTIL SCREWS ARE IN PLACE

GUSSET - TYPICAL

TOP

HARDWARE REQUIRED FOR STEP

QTY	DESCRIPTION	PART NUMBER
1	GUSSET - SET OF 4	254681

STEP 5:

- a. IF YOUR TABLE WAS SUPPLIED WITH LEG GUSSETS, PLACE A GUSSET IN EACH CORNER AROUND EACH LEG.
- b. CLAMP ONE SIDE OF GUSSET TO LEG.
- c. ATTACH GUSSET INTO PRE-DRILLED HOLES ON STEEL FRAME WITH HARDWARE PROVIDED.
- d. REPEAT FOR REMAINING GUSSETS.

NOTE:

1.

CLOSE UP OF GUSSET ASSEMBLY SHOWN

REV.	DESCRIPTION	DATE	NAME	ECN No.
B	UPDATED SILICONE PROCEDURE	8/31/23	RJM	N/A
A	CREATED DRAWING	3/3/14	EMR	N/A
REVISION LEVEL				

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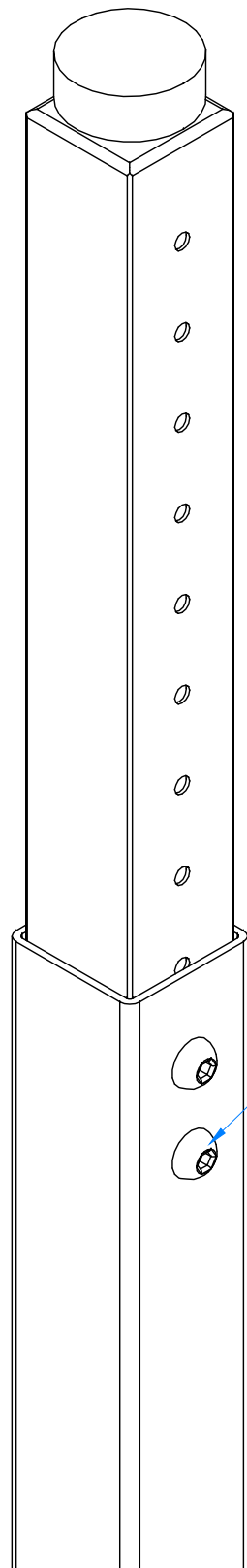
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TITLE:
METAL ACTIVITY TABLE
ASSEMBLY INSTRUCTIONS

DRAWING NUMBER: X7000 & X8000 SERIES TABLES	SCALE: NTS	SHEET: 7 OF 10	REVISION: REV B
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STEP 6:

- a. IF YOU DO NOT HAVE THE X8000 SERIES, SKIP TO STEP 7.
- b. ADJUST LEGS TO DESIRED HEIGHT BY REMOVING TWO ALLEN SCREWS IN EACH LEG.
- c. BE CAREFUL TO SUPPORT THE LEG AS IT WILL FALL ONCE SCREWS ARE REMOVED.
- d. MOVE LEG TO A NEW HEIGHT AND RE-INSERT ALLEN SCREWS AND TIGHTEN.
- e. REPEAT FOR OTHER LEGS.

ALLEN SCREW - TYPICAL

NOTE:

1.

CLOSE UP OF X8000 SERIES LEG ASSEMBLY

REV.	DESCRIPTION	DATE	NAME	ECN No.
B	UPDATED SILICONE PROCEDURE	8/31/23	RJM	N/A
A	CREATED DRAWING	3/3/14	EMR	N/A
REVISION LEVEL				

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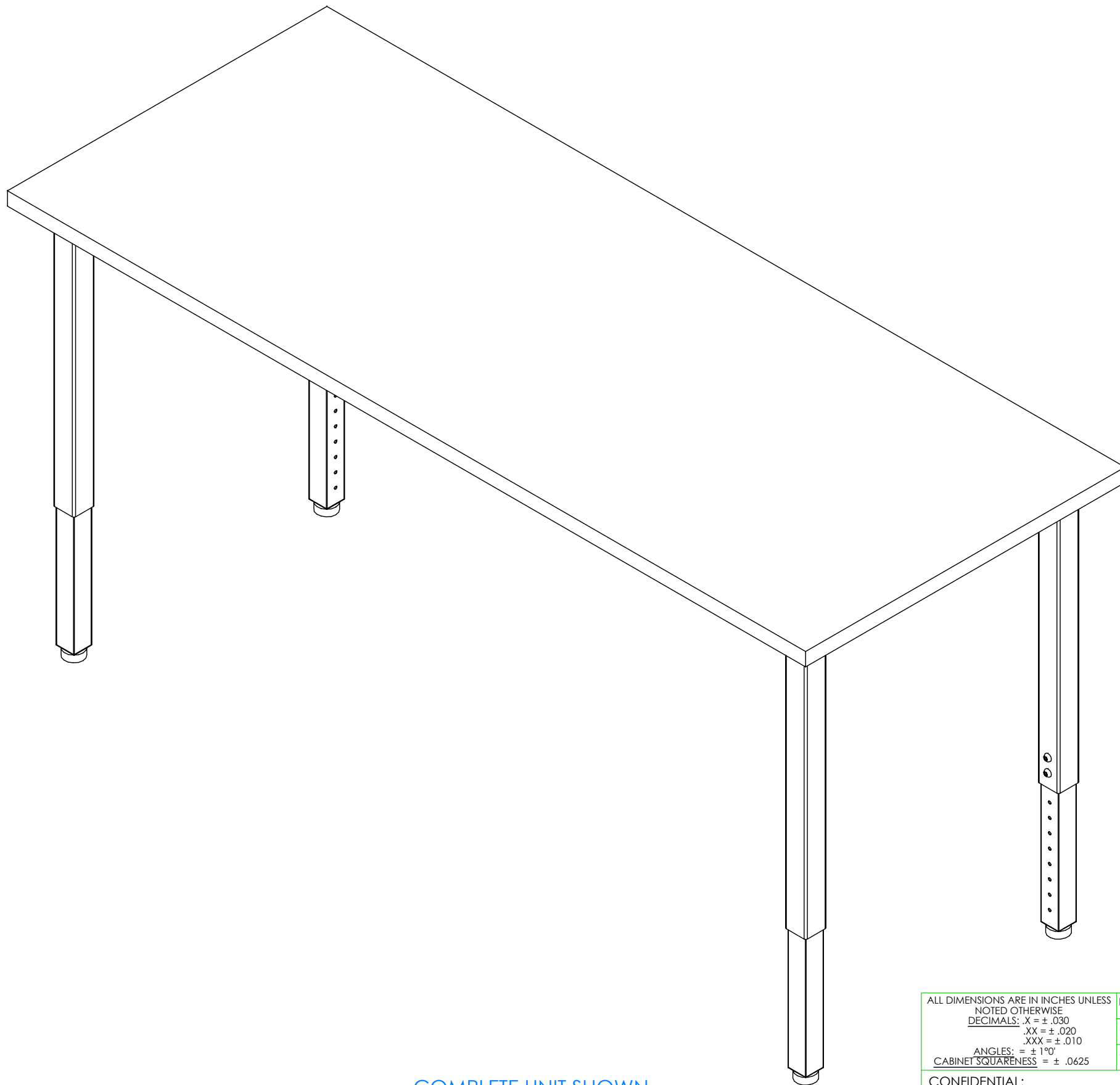
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TITLE: METAL ACTIVITY TABLE ASSEMBLY INSTRUCTIONS		DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
		X7000 & X8000 SERIES TABLES	NTS	8 OF 10	REV B



STEP 7:

- a. WITH HELP FROM ANOTHER PERSON, TURN TABLE OVER SO TOP IS UP.
- b. SET YOUR TABLE IN DESIRED LOCATION.
- c. ADJUST LEG LEVELERS TO LEVEL TABLE.

NOTE:

1.

COMPLETE UNIT SHOWN

REV.	DESCRIPTION	DATE	NAME	ECN No.
B	UPDATED SILICONE PROCEDURE	8/31/23	RJM	N/A
A	CREATED DRAWING	3/3/14	EMR	N/A
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TITLE:
METAL ACTIVITY TABLE
ASSEMBLY INSTRUCTIONS

DRAWING NUMBER: X7000 & X8000 SERIES TABLES	SCALE: NTS	SHEET: 9 OF 10	REVISION: REV B
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