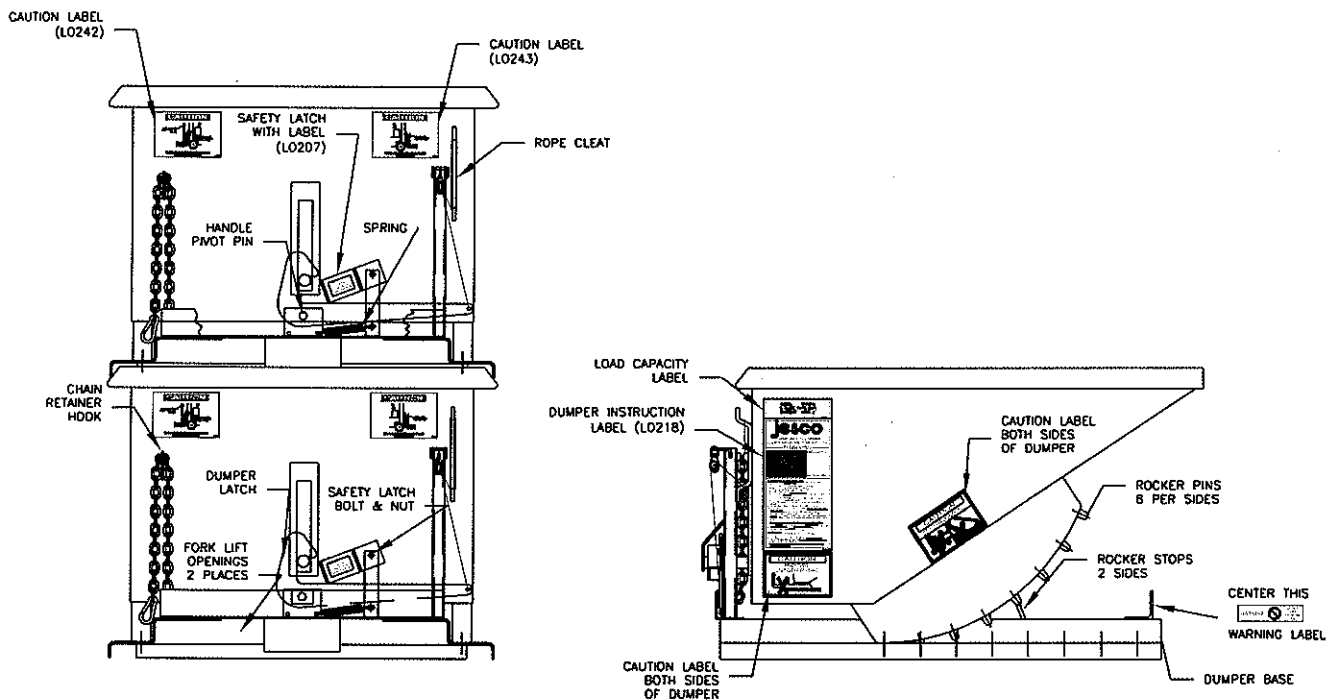


# DUMPER MAINTENANCE

This dumper must be in good working condition at all times. To assure its proper use and working condition, these areas must be inspected and kept in proper repairs at all times. ALL SAFETY LABEL DECALS, LATCH HANDLE WEAR, LATCH HANDLE BOLT, RETAINER SPRING, DUMPER LATCH, LOCK & BOLT, ROCKER STOPS, ROCKER PINS AND FORKLIFT OPENINGS. Always repair broken welds and torn or bent steel. This unit should be in good repair at all times.



**SAVE THESE INSTRUCTIONS**

# **OPERATING INSTRUCTIONS**

## **READ THESE INSTRUCTIONS BEFORE USING**

1. Always observe all SAFETY RULES of your company, O.S.H.A., and manufacturer of the forklift.
2. **DUMPERS** are to be used by Properly Trained Personnel Only.
3. Handle with care to prevent the dumper from slipping by making sure the dumper is firmly seated to the heel of forks at all times.
4. Do not allow any material to extend from the dumper.
5. Dumpers should be moved ONE AT A TIME ONLY.
6. Dumpers must be SECURED to the handling vehicle while being emptied, dumped, or moved. The handling vehicle must always be on a flat, level surface while emptying the contents of the dumper.
7. Dumpers should be periodically inspected and always be kept in good repair.
8. Do not exceed the capacity of the dumper.
9. Casters on the dumper are for manual maneuvering only. You must use a forklift to dump the contents.
10. Always drive up or back down any incline.
11. Do not stack dumpers over (3) high when empty. DO NOT STACK DUMPERS WITH CASTERS. When STACKING make sure the units are on a LEVEL SURFACE and STACKING DEVICE is properly NESTED OR SEATED before removing forklift.
12. 3-WAY ENTRY IS FOR TRANSPORTING ONLY, NOT FOR DUMPING.
13. LATCH must be properly LOCKED before moving the units.
14. Dumpers are NOT designed to be ROTATED.

## **DUMPING LOADED DUMPER**

1. Enter dumper base with forklift until dumper is fully seated on forks.
2. Dismount forklift and fasten safety chain around forklift carriage.
3. Remount forklift and transport to trash/scrap container.
4. Dismount forklift and flip safety latch to open position.
5. Retrieve trip rope.
6. Remount forklift and position dumper over container in proper location (for loads between 3000# - 6000#, rest front of base on edge of container). Make sure all other personnel are clear of the area. Then tilt fork backward to relieve pressure on latch. Pull trip rope to release latch and dump load. It may be necessary to tilt forks fully forward to dump contents.
7. Tilt forks back to return dumper to locked position.
8. Lower dumper to floor, dismount forklift and move safety latch to closed position. Secure trip rope around rope cleat.
9. Remount forklift and return dumper to original location or to storage. Lower to floor.
10. Dismount forklift and detach safety chain from carriage and attach to chain retainer hook on hopper body.

**SAVE THESE INSTRUCTIONS**