

Dorus Adhesives - Program Description

Adhesive Type	Base	Viscosity	Softening Point	Heat Resistance	Temperature Application Roller	Temp Melting Pot	Edgebander Speed (ft/min)
ETHKP 21	EVA cartridge	90,000	108°C 226.4°F	90°C 190°F	200-220°C 392-428°F	190-200° C 374-392°F	40
ETHKP 25	EVA cartridge	55,000	108°C 226.4°F	90°C 190°F	200-220°C 392-428°F	190-200° C 374-392°F	30
ETKS 205	EVA	150,000	120°C 248°F	95°C 203°F	220-225°C 428-437°F	200-220° C 392-428°F	40
ETKS 208	EVA	130,000	110°C 230°F	90°C 190°F	190-210°C 374-410°F	180-200°C 356-392°F	50
ETKS 217	EVA	55,000	105°C 221°F	90°C 190°F	190-210°C 374-410°F	180-200°C 356-392°F	40
ETKS 351	EVA unfilled	75,000	110°C 230°F	90°C 190°F	190-200°C 374-410°F	180-200°C 356-392°F	50

