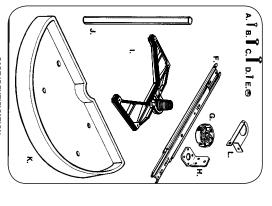
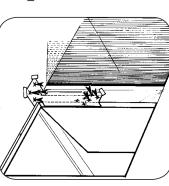


with the kit contents, identify all parts, read through all on hand to get started. instruction information and have the necessary tools IMPORTANT: Before you begin, familiarize yourself



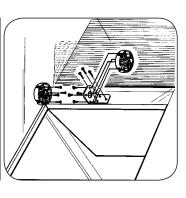
# **PART IDENTIFICATION**A. #8 x 3/4" Oval Head Phillips Wood Screw

L.Rev-A-Tray Support Bracket	K. Half Moon Tray	J. Shaft 17" w/cap	I. Shelf Support	H. Support Bracket	G. Postitioner Base Assembly	F. Slide Assembly	E. Plastic Screw Hole Cap	D. #10 x 1/2" Phillips Machine Screw	C. ¼ - 20 x 1" Phillips Machine Screw	B. ¼ - 20 x ¾" Phillips Machine Screw	A. #8 x ¾" Oval Head Phillips Wood Screw
-1 req.	-2 req.	-1 req.	-2 req.	-1 req.	-2 req.	-4 req.	-8 req.	-4 req.	-8 req.	-8 req.	-7 req.



#### STEP 1

on template. ing Rev-A-Tray (single tray) note hole locations the 7 arrow locations shown. NOTE: If install-5/8" deep pilot holes through the template at illustration. Using a 1/16" diameter bit, drill face frame vertically (hinge side) as shown in Position and tape template on inside of the



## STEP 2

base assembly toward opening. NOTE: For using four (4) #10 x 1/2" machine screws. over the support bracket and attach screws. Now match the other positioner base using three (3) #8 x 3/4" oval head Phillips wood holes as shown and install it to cabinet frame Match support bracket over 3 remaining pilot four (4) #8 x ¾" oval head Phillips wood screws shown and install to cabinet bottom using **NOTE:** Orient Lock down screw on positioner Rev-A-Tray use bracket (L). Match positioner base over 4 base holes as



### STEP 3

(see illustration). support using two (2) (1 per slide) 1/4 - 20 x 3/4" Phillips machine screws half of slide all the way out and match bottom half end holes over threaded holes on shelf support. Fasten slides to this slide toward door opening. Pull top Place slides on top of shelf support with

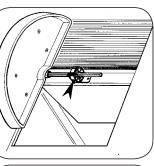


#### STEP 4

holes in top half of slides (see 1/4-20 x 3/4" Phillips machine screws and support. Use two (2) more (1 per slide) to 2 remaining threaded holes on shelf extended, complete slide installation With top half of slides still all the way

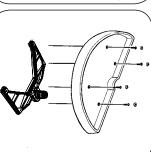


screw them in through the large access caps into tray holes (caps shown over screws holes in top half of slides (see in illustration). to slides. Then push (4) plastic screw cover the 4 holes for correct installation of tray Phillips machine screws. Illustration shows and install it to slides with four (4)  $\frac{1}{4}$  - 20 x 1" Now match a Half Moon tray over slides STEP 5



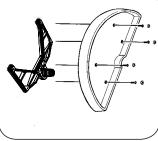
#### STEP 6

positioner base set screw (not visible in both positioner bases (arrow points out screw driver, tighten the set screws on sets on cabinet bottom. Now using your base until the shaft bottom (open end) assembly, and into the bottom positioner positioner base, the pivot and slide and insert the shaft through the top it over the bottom positioner base top set screw). Be sure to tighten bottom Take your pivot & slide assembly, match



#### STEP 7

holes (illustration shows plastic caps above screws). (4)  $\frac{1}{4}$  - 20 x 1" Phillips machine screws. tray directly to shelf support using four Pivot Only Assembly: Install Half Moon Then push plastic caps into all 4 tray



#### STEP 8

it rests on the top positioner base. Your installation is now complete and should look like the illustration. Now slide the pivot assembly on shaft so