



Using the X-Series Simple Installation Jig

The X-Series Simple Installation Jig is designed to be used for the recommended installations as shown on the included schematics. The jig can easily be modified with standard woodworking tools for other installation and hardware configurations.

Frameless Cabinets:

1. Place the jig upright and flat against the side panel of the cabinet and aligned with the face of the cabinet. This will give you the correct setback from the face of the cabinet.
2. Position a pilaster against the jig and fasten the pilaster.
3. Rotate the jig 90 degrees and place behind the front pilaster. This will give you the correct spacing between the pilasters.
4. The jig is designed for a 21" undermount slide. Trim both ends of the jig at the appropriate score lines to use for an 18", 15", or 12" slide. The score line should be trimmed completely off.
5. Place the back pilaster against the jig and fasten the pilaster.

Framed Cabinets:

1. For framed cabinets with a $\frac{3}{4}$ " thick face frame, the jig can be modified to reference off the back side of the face frame. Trim both long edges of the jig at the score line running the length of the jig. The score line should be trimmed completely off.
2. Place the jig upright and flat against the side panel of the cabinet and aligned with the back of the face frame.
3. Position a pilaster against the jig and fasten the pilaster.
4. Rotate the jig 90 degrees and place behind the front pilaster. This will give you the correct spacing between the pilasters.
5. The jig is designed for a 21" undermount slide. Trim both ends of the jig at the appropriate score lines to use for an 18", 15", or 12" slide. The score line should be trimmed completely off.
6. Place the back pilaster against the jig and fasten the pilaster.

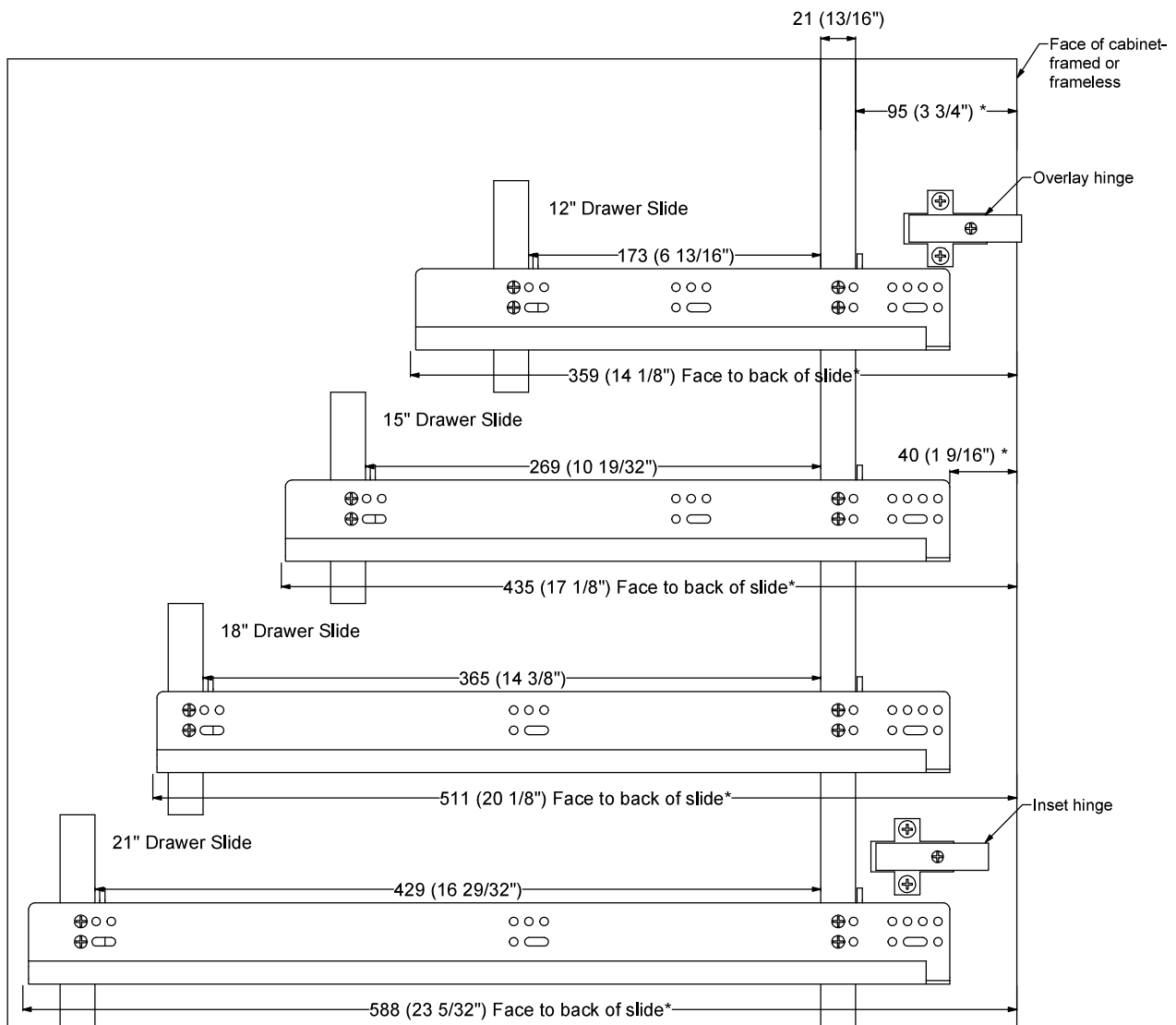
Scan this QR code to watch the use of the jig in the X-Series installation video.



www.xseriesbracket.com

X-Series BRACKET SYSTEM™

RECOMMENDED LOCATION TO ATTACH X BRACKETS TO UNDERMOUNT SLIDES.
RECOMMENDED LOCATION TO INSTALL PILASTERS.



* Can be adjusted depending on hinge model and cabinet construction.

X-Series BRACKET SYSTEM™

RECOMMENDED GUIDE TO DETERMINE PILASTER WIDTH

