

CONGRATULATIONS ON YOUR PURCHASE OF  
THIS S & H DOOR JIG!



# Instructions

SPECIFICATIONS	
Provides a drilling template for the following pull sizes:	
Standard (in.)	3, 3½, 4, 5, 6
Metric (mm)	32, 64, 96, 128, 160
Provides a drilling template for the following backsets:	
Horizontal	¾" to 2⅞" in ⅛" increments
Vertical	1" to 6" in ¼" increments

**Step 1:** Choose the correct hardened insert (standard [S] or metric [M]) and orient the insert so that the stamped letter is at the proper position as shown in the diagram on the previous page. Be sure the insert is seated completely in the jig, tapping it lightly with a hammer if necessary.

**Step 2:** Measure the desired backset from the side of the door to the center of the hole(s) for knobs or pulls. Insert one (1) jig locator pin in each group (Groups A & B) of horizontal alignment holes at the correct measurement.

**Step 3:** Measure the desired backset from the top or bottom of the door to the center of the hole(s) for knobs or pulls. Insert one (1) jig locator pin in the group of vertical alignment holes at the correct measurement.

**Step 4:** Identify the correct hole(s) in the hardened insert for the knobs/pulls being used. When drilling for knobs, use only the hole on the insert closest to the vertical alignment holes (see diagram on previous page). When drilling for pulls, use the same hole AND one (1) other hole on the insert to match the spacing of the pull. Mask off the holes not being used to prevent accidentally drilling in the wrong hole.

**Step 5:** Before drilling, orient the jig on the cabinet door to obtain a three-point (3-point) contact with the door (one [1] point on the top or bottom of the door and two [2] points on the side of the door). When drilling doors on base cabinets, the numbers on the jig will be oriented in normal reading position with the vertical alignment pin resting on the top of the door. Flip the jig face out for right-hinge doors or face back for left-hinge doors. When drilling doors on wall cabinets, the numbers on the jig will be oriented upside down. Push the jig up slightly to be sure the vertical alignment pin is touching the bottom of the door. Flip the jig face out for left-hinge doors and face back for right-hinge doors.

