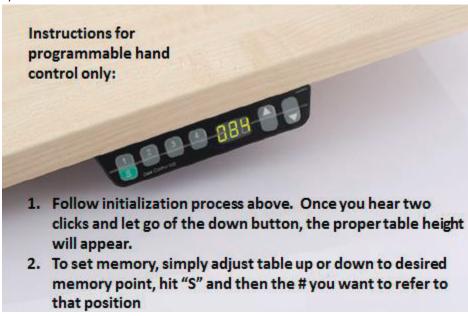


Before proceeding with the table assembly: All electric motors MUST be initialized before moving the table in the "UP" direction.

## Please follow the below instructions for proper initialization:

- 1. All Columns (motors) must be plugged into the Control box.
- 2. Plug the "Up/Down" Hand switch in to the Control box.
- 3. Plug the Control box power cord into a 110 volt grounded outlet.
- 4. Hold the "Down" button in until the columns bottom out to the lowest position.
- 5. Please continue to hold until a "clicking" sound is heard and the columns move "slightly" UP.
- 6. Once this is completed your system is properly initialized and can be operated without harm to the system.



\*\*\*Please note, it is necessary to hold each preset button down to reach memorized position. This is a safety feature in case a button is hit accidentally while something is in the path of the table's travel.