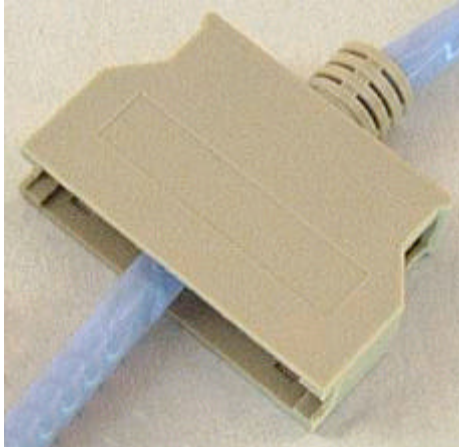
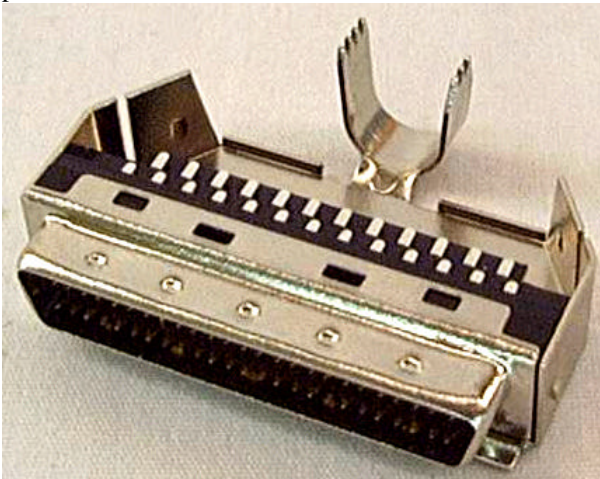


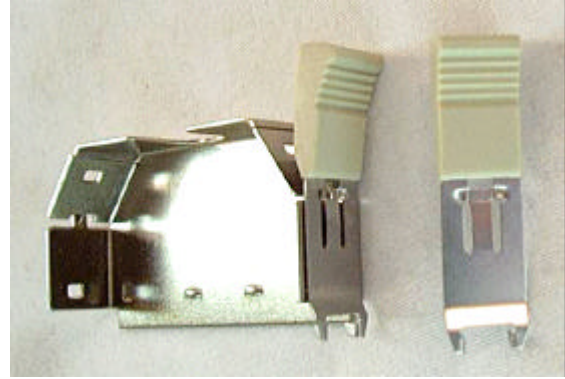
The first step should be to slide the plastic boot over the wire since the boot is a single solid piece.



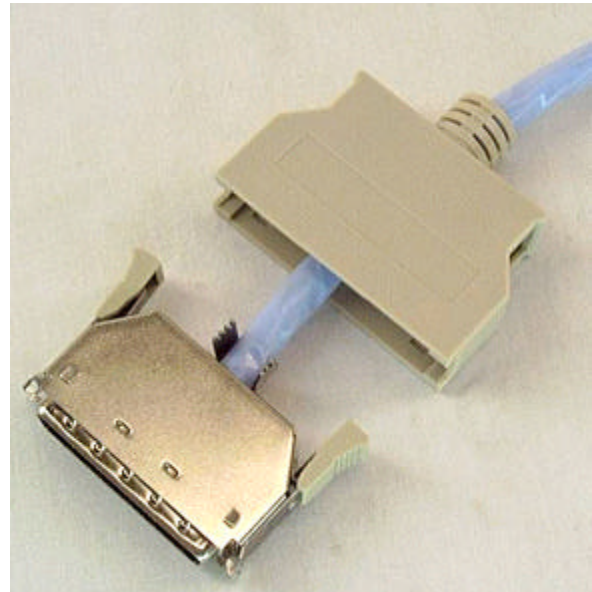
The wire's outer jacket should be stripped about 1 inch back, then the wires get soldered to the pins.



In the picture above, the solder tabs for pins 1-25 are visible, zig zagging. The even numbered pins are further back. Pins 26 through 50 look the same and are hidden underneath in this picture. The connector fits into the inner shroud as shown. After the pins are soldered, the "U" shaped strain relief at the back can be crimped over the cable jacket.



The clips snap over a small tab on the sides of the outer shroud. With respect to this illustration, you would place the clip against the shroud and up a little, then as you slide the clip down the side, the tab would come up through the center, and the longer tab on the clip will eventually snap. When both clips have been snapped on, the outer shroud can then be snapped to the inner shroud around the connector.



The boot which should already be on the cable will slide over. You would need to push the plastic handles of the clips in. In this picture, the strain relief is not yet crimped. The strain relief would need to be crimped before attempting to slide the boot over.