

FBGP-720 FOOTBALL GOAL SPECIFICATIONS

Ø2 3/8" x 3/8" wall
ALUMINUM UPRIGHTS

GALVANIZED STEEL
GOOSENECK Ø5 9/16 x .258 WALL

Ø4 1/2" x 23' 4" High School
Ø4 1/2" X 18' 6" College
GALVANIZED STEEL CROSSBAR

78 in OFFSET

54 in

36 in

SIDE VIEW

FBGP-720
FBGP-720YW
FBGP-720C
FBGP-720XCYW

HIGH SCHOOL
HIGH SCHOOL
COLLEGE
COLLEGE

WHITE
YELLOW
WHITE
YELLOW

23'-4"
INSIDE
HIGH SCHOOL REF
18'-6"
INSIDE
COLLEGE REF

20'
UPRIGHTS

30'
OVERALL
HEIGHT

10'
TO CROSSBAR

PLAYING
SURFACE

FRONT VIEW

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JAYPRO SPORTS, LLC, 976 HARTFORD TURNPIKE, WATERFORD, CT 06385 USA www.jaypro.com					
DESCRIPTION FBGP-720 SPECIFICATIONS					
PART NUMBER FBGP-720			OWN BY DC		CHKD BY BTS
SIZE B	SCALE N/A	DATE 7/10/2006	REV A	SHEET 1	OF 1
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**FBGP-720 SERIES
OFFICIAL 6' OFFSET FOOTBALL GOAL POST
- PERMANENT AND SEMI-PERMANENT INSTALLATIONS -**

LIST OF MATERIALS

<u>ITEM NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY.</u>
1	HS5119	Bolt-HX HD ½"-13x5"	8
2	HS5066	Bolt-HX HD ½"-13x7 ¾"	4
3	HN268	½"-13 LOCK NUT	12
4	HW2044	½" FLAT WASHER	12
5	HS1616	Bolt-3/8"-16x2 ¾"	8
6	HN1230	3/8"-16 LOCK NUT	8
7	HW2047	3/8" FLAT WASHER	8
8	AF65	Top upright cap	4
9	FBGP601	ANCHOR ROD	8
10	HN5017	LOCK NUT 7/8"-9	8
11	HW5003	STANDARD FLAT WASHER 7/8"	16
12	HN5020	HEX NUT 7/8"-9	16
13	FBGP602	LEVELING PLATE	2
14	HS5161	RIVET 3/16"	2

IMPORTANT

- 1) The location of the gooseneck with respect to the field is critical. By rule, the front of the crossbar should be even with the field side (inside) edge of the end line such that the crossbars measure 360 ft apart, inside to inside. The distance from the end line to centerline of the bottom upright (gooseneck) is approximately **78"** for the FBGP-720 series. See Figure 1
- 2) The footing depth is dependant on the type of installation, permanent or semi-permanent. For permanent installations see Figure 3. For a semi-permanent using a standard ground sleeve (Part No. FBSLV6) see Figure 4, and for a semi-permanent with height adjuster see Figure 5. Materials for the semi-permanent with height adjuster installation (Part No. FBGPGS-6) include the ground sleeve, height adjuster and hardware.
- 3) Concrete should be a minimum 4000-psi mix.
- 4) The crossbar should be level and at a height of 10 ft above ground level. The uprights should be plumb in both directions, front to back and side to side. Adjust goal components as necessary. Note that a certain amount of deflection in the crossbar is to be expected due to the weight of the end fittings and uprights on each end.

SLEEVE AND GOOSENECK INSTALLATION

- 1) Excavate the footing hole to the appropriate dimensions shown. See Figure 1 and 2 for locating the footing and height of the gooseneck. Use Figure 3 for dimensions required for permanent installations. Use Figure 4 for semi-permanent installations with a standard ground sleeve (FBSLV6) and Figure 5 for semi-permanent installations with sleeve and height adjuster option (FBGPGS-6).
- 2) Once hole is excavated re-check depths to assure the correct crossbar height (10' 0") will be achieved. Note: Due to the weight of the crossbar and uprights the gooseneck will deflect downward approximately 1" to 1-1/2".
- 3) Create a 6" base by using a concrete block or pouring a level pad 6" in the bottom of the hole. Allow 48 hours to cure. Once the 6" pad has cured, center your lower upright (gooseneck) in the hole; making sure the upright is perpendicular and square to the playing field. Adequately support the gooseneck to prevent any movement and allow to cure for a full 48 hrs.

Cross-bar and Upright Installation

Once the footing is complete and the concrete has set for 48 hours, next install the crossbar.

Crossbar Installation:



Use 10' scaffolding and a ladder, have two people on the scaffolding to lift and move the crossbar. Now with a third person on the ladder guide the insert into the gooseneck.



Insert crossbar into gooseneck. Set crossbar depth so the front edge of the crossbar is inline with the inside edge (field side) of the end line. Once the

crossbar is level, mark (by using a center punch) and drill the holes through the gooseneck. Start with a 3/16" bit, then a 3/8" bit and finally a 1/2" bit.

Mark and Drill Crossbar:



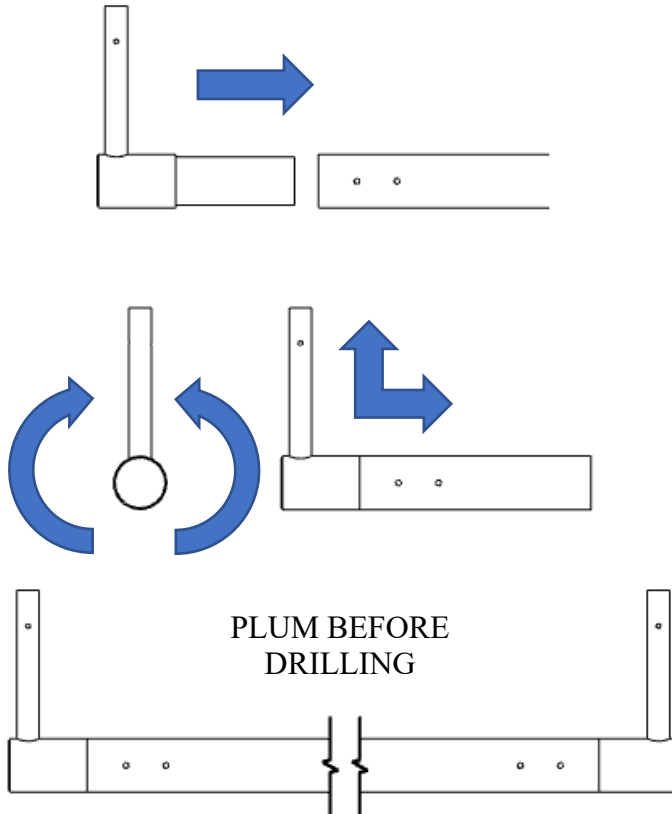
Once the holes are drilled, use the 1/2" bolts with two flat washers and thin lock nut. Use a Silicon sealant used on each side of the bolt to prevent corrosion.

Tightening 1/2" bolts between crossbar and gooseneck:



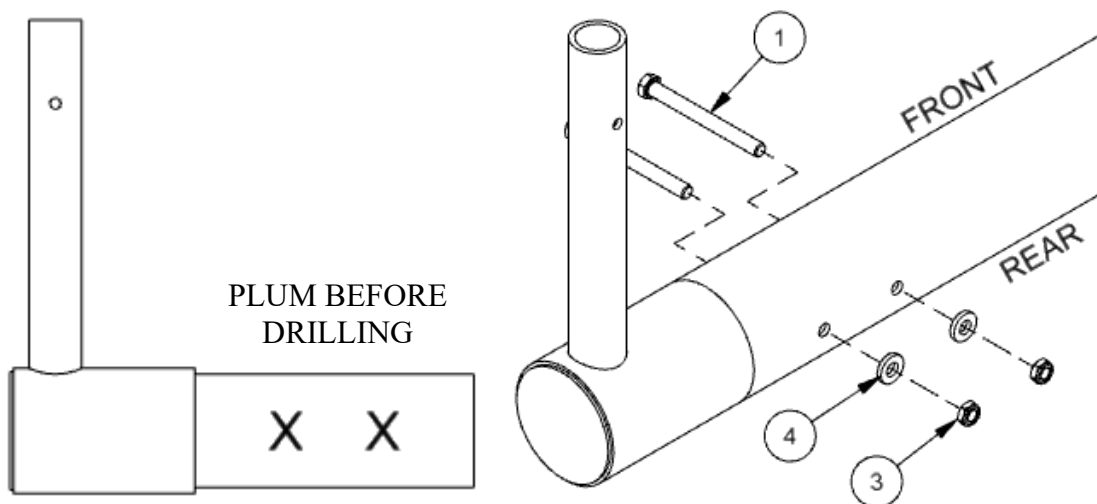
Top Upright Installation:

Place the end fitting in the end of the crossbar and plumb to level in two directions – front to back and side to side. Mark the holes using a center punch. IMPORTANT: It is important that the holes in the end fitting be properly placed to ensure that the end fittings are square and the uprights are parallel to each other.



Remove the end fitting and drill the marked holes. Start with a 3/16" bit, then a 3/8" bit and finally a 1/2" bit.

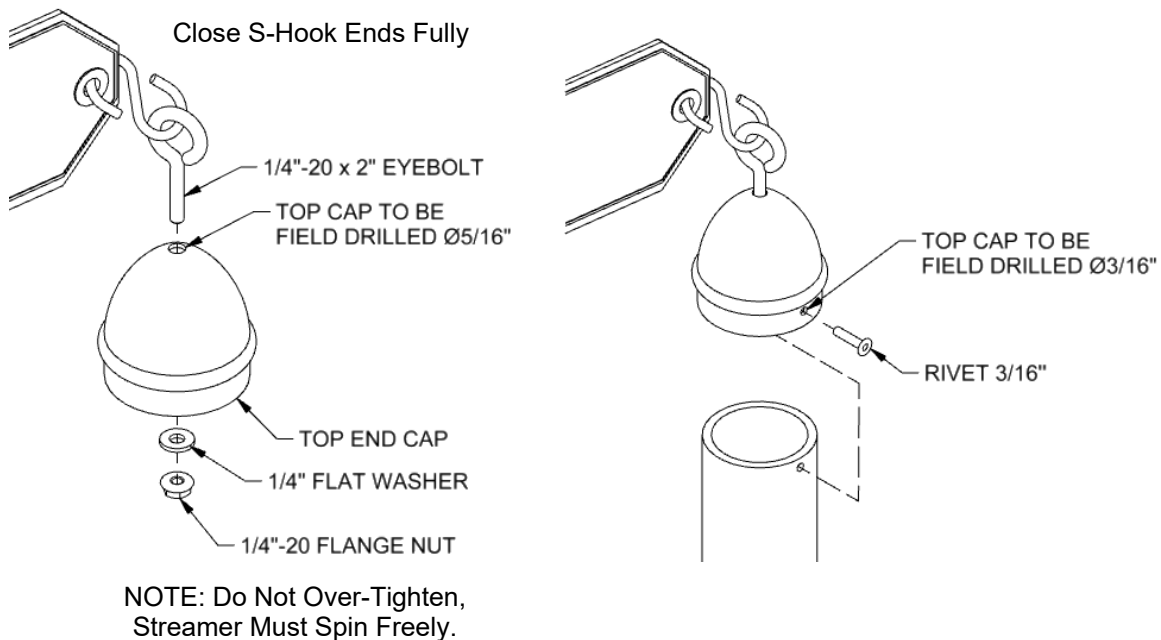
Drill End Fitting:



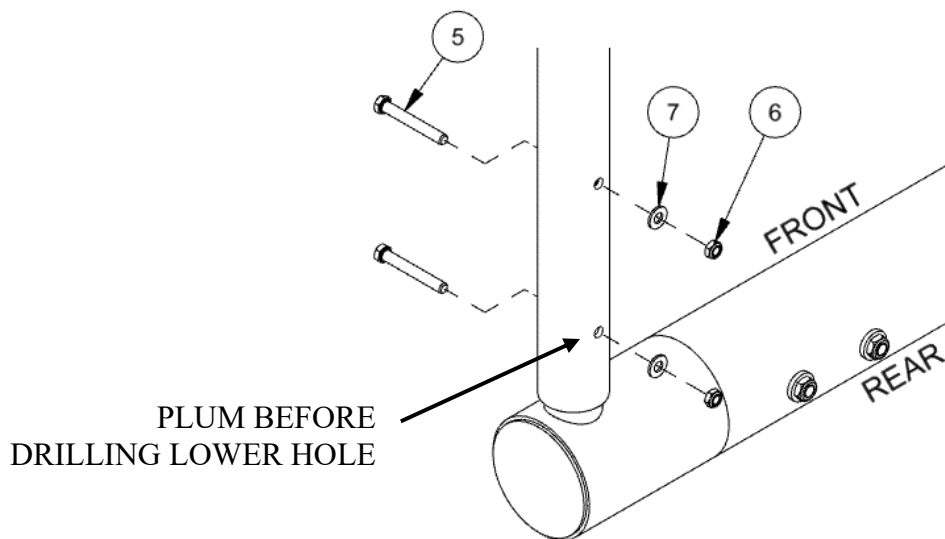
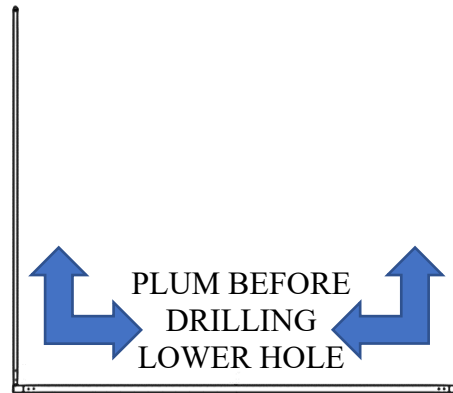
Insert the end fitting in crossbar and loosely install the appropriate hardware. Verify that the vertical member is square to the crossbar and plumb.

Attach top upright cap:

Install wind streamers (if purchased) by drilling a 5/16" diameter in the tip of the cap. Assemble wind streamers as shown below. Tap the cap in place and drill a 3/16" through the hole on the cap to the top upright. Use the rivet 3/16" provided and secure the cap.



Install Top Upright:

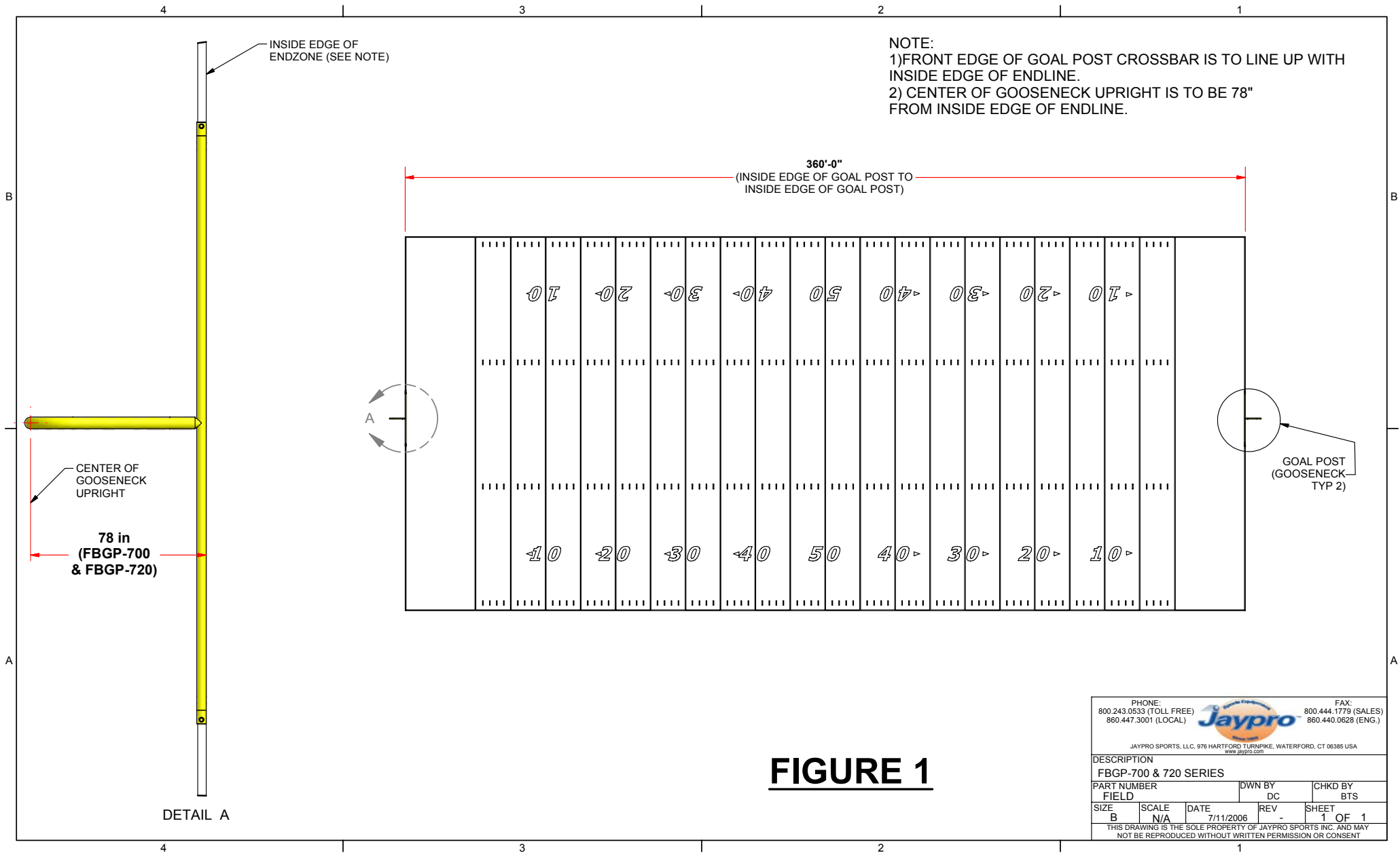


- Lift one upright onto the insert on the end Fitting.
- Install the 3/8" hardware through the upright and predrilled hole in end fitting insert.
- Plum the upright and drill the lower hole and install 3/8 hardware.



Once complete, repeat on the other side. After both goalposts are installed use yellow rustoluem to paint all of the bolt heads and all of the nuts. This will give the fasteners an extra layer of protection and it will give the goalpost a finished look, and also touch up any scratches.





FBGP-720 FOOTBALL GOAL FOOTING Permanent Intallation

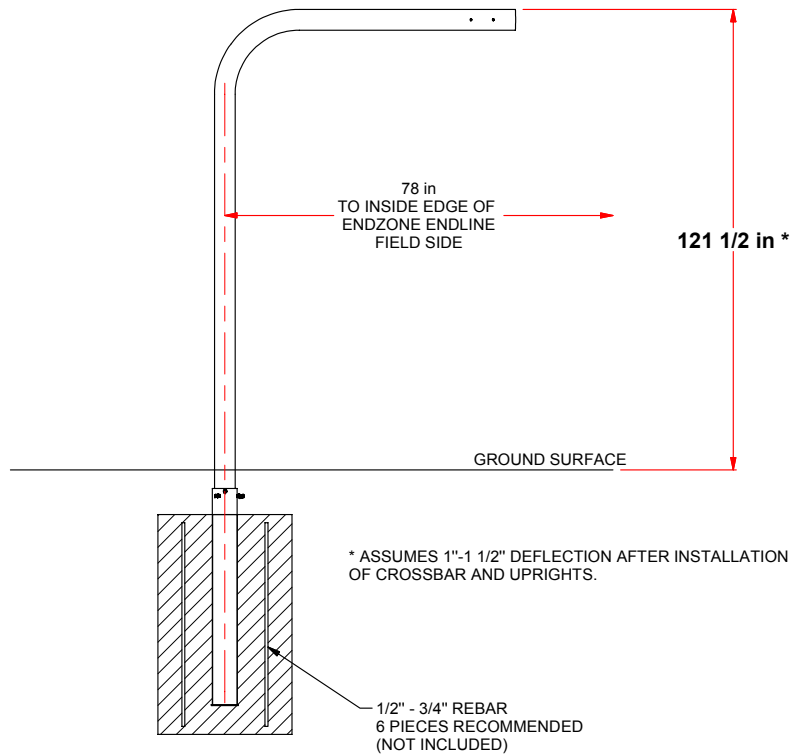


FIGURE 2

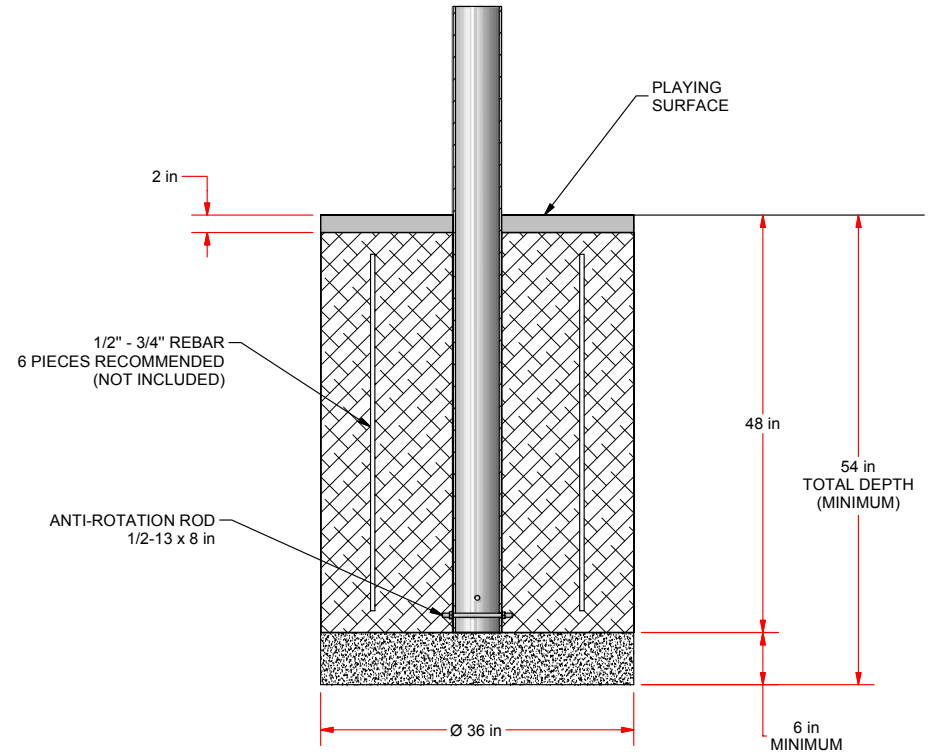
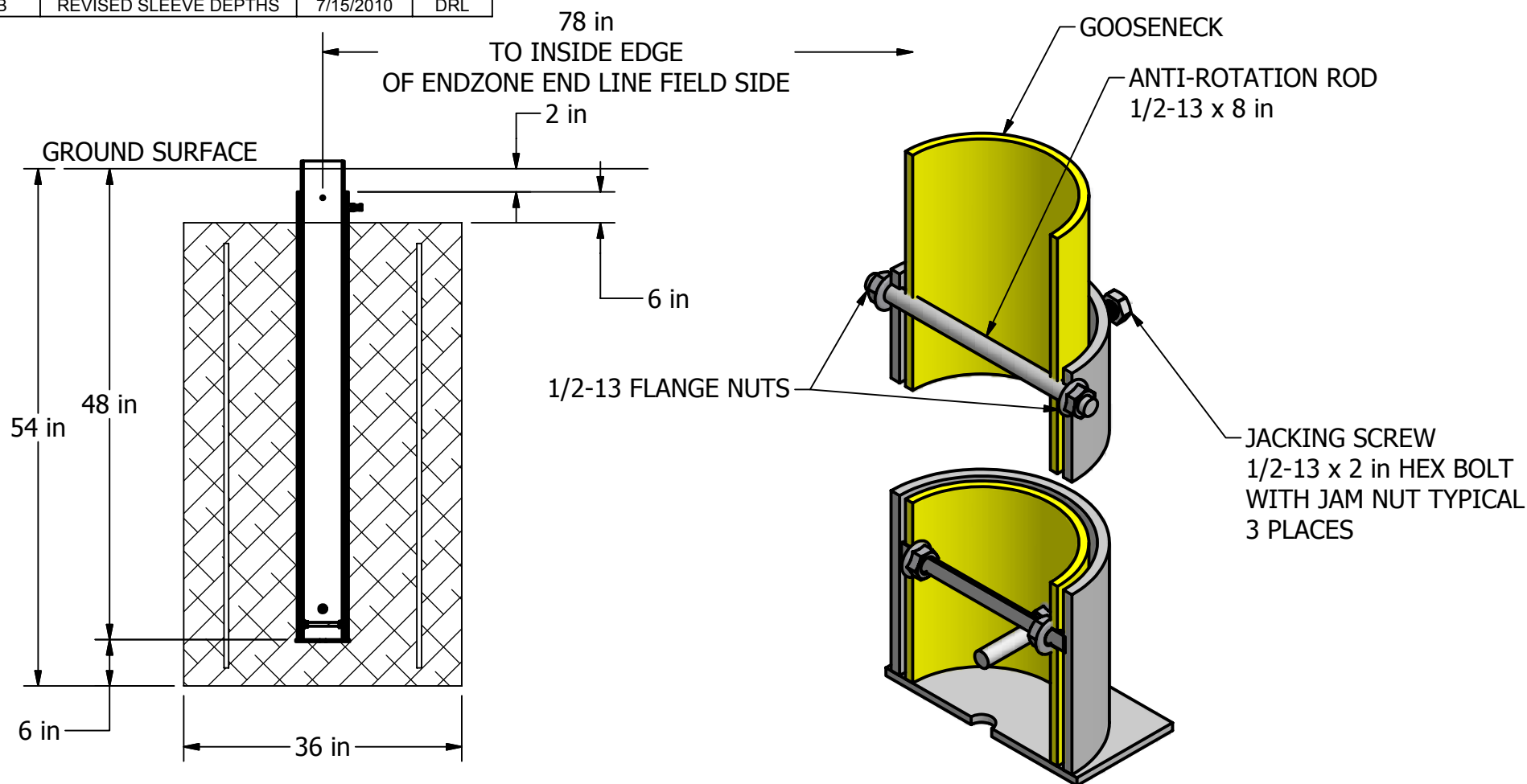


FIGURE 3

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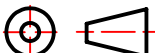
REV	DESCRIPTION	DATE	BY
B	REVISED SLEEVE DEPTHS	7/15/2010	DRL



SECTION A-A

FIGURE 4

NOTE: ASSEMBLE THE THREADED RODS AT THE BASE OF THE GOOSENECK AS SHOWN, PLUMB THE GOOSENECK WITH THE THREE BOLTS AT THE TOP OF THE SLEEVE BEFORE CROSS DRILLING THROUGH THE SLEEVE AND MAST AND ASSEMBLING THE 8 in THREADED ROD AND NUTS AS SHOWN.

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PROJECTION METHOD:		TOLERANCES:	
		$\frac{1}{4} = \pm \frac{1}{16}$ $x.x = \pm 0.1$ $x = \pm \frac{1}{16}$ $x.xx = \pm 0.01$ $x.xxx = \pm 0.005$	
UNLESS OTHERWISE SPECIFIED			
TITLE:		INITIALS:	DATE:
DESIGNER:		DONL	4/7/2010
CHECKER:		WVB	
SIZE:	SCALE:	REV.:	DRAWING NAME:
A	N/A	B	GROUND SLEEVE

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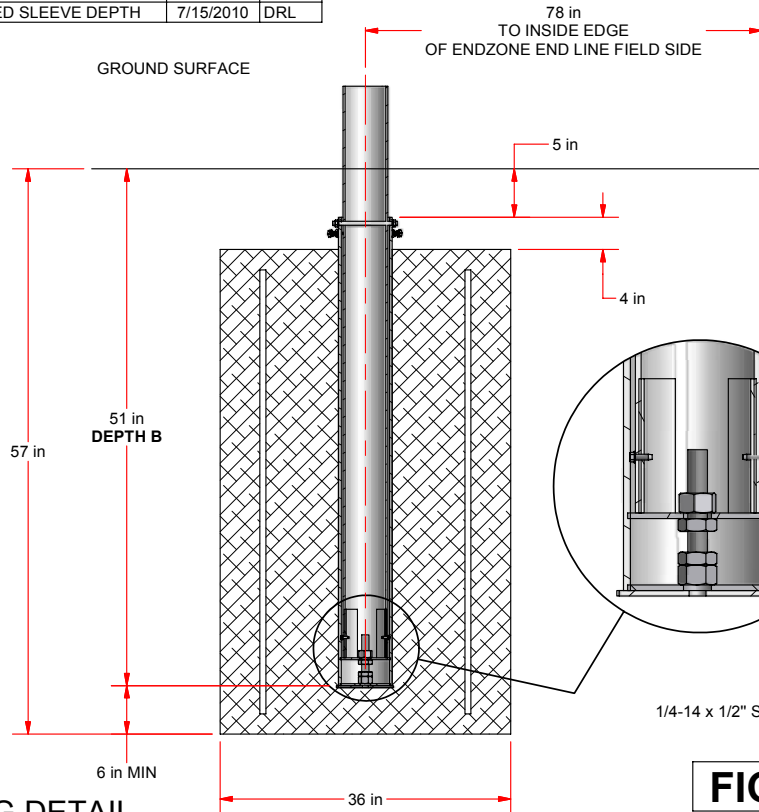
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PART NUMBER:
FB SLV6 INSTRUCTIONS

SHEET:
1 OF 2

REV	DESCRIPTION	DATE	BY
D	REVISED SLEEVE DEPTH	7/15/2010	DRL



FOOTING DETAIL

FIGURE 5

HEIGHT ADJUSTER

JACKING SCREW
1/2-13 x 2 in HEX BOLT
WITH JAM NUT TYPICAL
3 PLACES

ANTI-ROTATION ROD
1/2-13 x 8 in

1/2-13 FLANGE NUTS

JAM NUTS (OPTIONAL)
1-8

DETAIL B

DETAIL A

USE OF GROUND SLEEVE WITH HEIGHT ADJUSTER:

1. SET DEPTH OF GROUND SLEEVE TO 51 in FROM GROUND SURFACE
2. AFTER CONCRETE HAS CURED, MEASURE DISTANCE FROM GROUND SURFACE TO BOTTOM OF INSIDE OF GROUND SLEEVE. THIS IS **DEPTH B** AS SHOWN
3. ADJUST HEIGHT ADJUSTER **SPACING C**, ACCORDING TO FOLLOWING FORMULA
 $C = B - 48"$

4. INSERT THE HEIGHT ADJUSTER INTO THE BOTTOM OF THE GOOSENECK ORIENTED AS SHOWN. DRILL (2) HOLES (Ø7/32 OR Ø15/64) THROUGH THE GOOSENECK WITHIN 2 TO 3 INCHES FROM THE BOTTOM AND USE THE SUPPLIED 1/4 in SELF TAPPING SCREWS (2x) TO HOLD THE HEIGHT ADJUSTER IN PLACE. SEE **DETAIL B**
5. INSERT GOOSENECK INTO GROUND SLEEVE. ALIGN WITH PLAYING FIELD.
6. PLUMB /CENTER THE GOOSENECK BY ADJUSTING THE 3 JACKING SCREWS.
7. DRILL 11/16" DIA HOLES IN GOOSENECK THROUGH PRE-DRILLED HOLES IN GROUND SLEEVE. INSERT ANTI-ROTATIONAL ROD THROUGH GROUND SLEEVE AND FASTEN BOTH SIDES WITH SUPPLIED NUTS. SEE **DETAIL A**

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DESIGNER:		DC	7/19/2006
CHECKER:		BTS	3/6/2006
SIZE:	SCALE:	REV.:	DRAWING NAME:
B	N/A	D	FBGPGS-6

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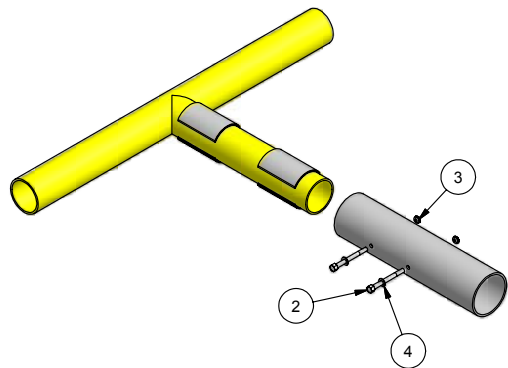
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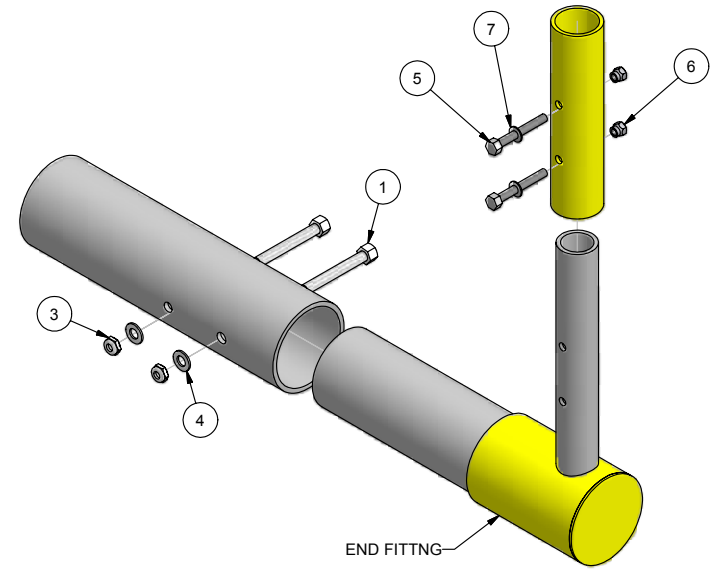
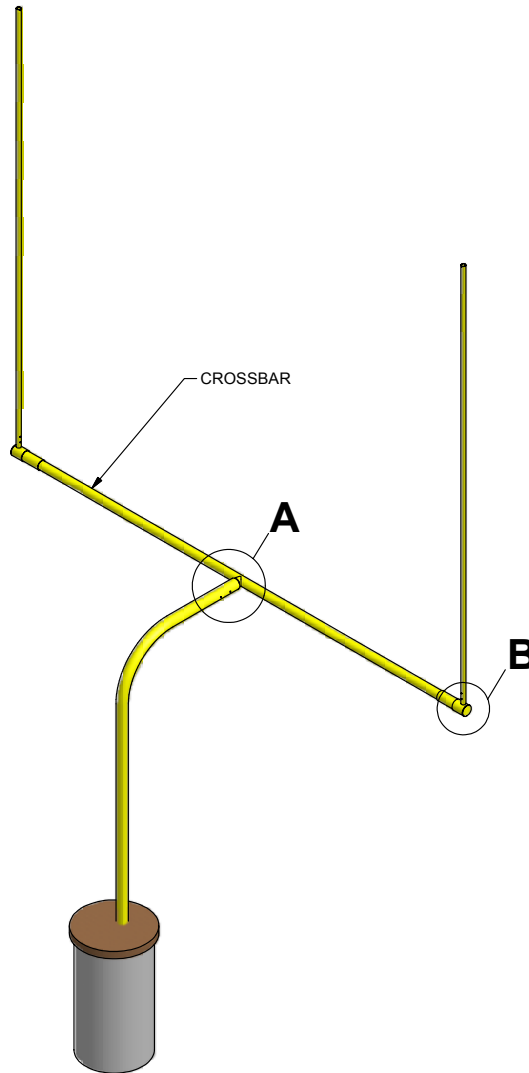
PART NUMBER:
FBGPGS-6

SHEET:
1 OF 1

FBGP-720 FOOTBALL GOAL ASSEMBLIES PART LIST



DETAIL A - A



DETAIL B - B

FIGURE 6

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