

Disc Pad Recommendations

Use the following chart to select the right pad, tool and abrasive combination to do the right job (see the next pages for detailed pad information).

Tool Size		Stikit™			Hookit™			Hookit™ II		
Application	Orbit	Firm	Medium	Soft	Firm	Medium	Soft	Firm	Medium	Soft
3" Non-Vac										
Finishing	3/32"		*20348			*20350 •20427	•20428		05269	
3" Vac (Central of Self-Gen)										
Finishing	3/32"					*20350 •20427	•20428			
5" Non-Vac										
Medium Stock Removal	3/16"	*20351 05555 85104	05575 45215 88736		*20352 05755	13625 05775		05255	05275	
Finishing	3/32"		05575 45215 88736	05545		13625 05776	16459 77855		05275	05245
5" Vac (Central of Self-Gen)										
High Stock Removal	5/16"	05655 *20442				*20353 05855 *25121		05355		
Medium Stock Removal	3/16"	05655 *20442	45217 82274			*20353 05855 *25121	•20206	•20290 77856	05355	05375 05345
Finishing	3/32"		45217 82274	05645		*20353 05855	•20206	•20290 77856		05375 05345
6" Non-Vac										
High Stock Removal	5/16"	05556 *20354				*20355 05756			02250	
Medium Stock Removal	3/16"	05556 *20354	05576 45216	05546		*20355 05756	05776		05256	05276 05251
Finishing	3/32"		05576 45216	05546			05776			05286 05251
6" Vac (Central of Self-Gen)										
High Stock Removal	5/16"	05656 *20454				*25122	•*20356		05365	05356
Medium Stock Removal	3/16"	05656 *20454	45218	05646		*25122	05876 05865	•20425	05365	09352 05351
Finishing	3/32"		45218	05646		*25122	*20356 05876	•20425	05365	09352 05351
3"x4" Non-Vac										
	1/8"						*20433			
3"x4" Vac (Central of Self-Gen)										
	1/8"						*20435 *20242			

- Clean Sanding hole Pattern Disc Pad. See page 9 for more Clean Sanding Accessories.
- * Red color back up pads (come with 3M™ air tools).

Disc Pad Profiles



ACCESSORIES

3M™ Nib Removal Sander Disc Pads



Part No.	Size	Description	UPC	Qty/Case
03125P	1/4"	3M™ Finesse-it™ – Soft	051111-60537-0	10/case
03125H	1/4"	3M™ Finesse-it™ – Hard	051111-20207-5	10/case

3M™ Buffer Disc Pad & Accessories



Part No.	Size	Description	UPC	Qty/Case
02700	3"	3M™ Hookit™ Disc Pad	051111-55764-8	5 pads/case (1 pad/inner)
02648	3 1/4"	3M™ Finesse-it™ Foam Buffering Pad – Orange/General Use	051111-51151-0	50/case (10 pads/inner)
02637	3 3/4"	3M™ Finesse-it™ Foam Buffering Pad – Orange/Contour Use	051111-51158-9	50/case (10 pads/inner)
01963	3"	3M™ Finesse-it™ Foam Buffering Pad – White/Fine Finishing	051111-60799-2	50/case (10 pads/inner)

Stikit™ Disc Pads See page 11 for Stikit™ Disc Pad Face Color Key.



Part No.	Size Dia. x Thickness	Face Color	Description	UPC	Max RPM	Max OPM	Qty/Case
5/16" – 24 EXTERNAL THREAD							
05545	5" x 11/16"	Brown-Soft	LP Finishing	051131-05545-2	12,000	12,000	10
05546	6" x 11/16"	Brown-Soft	LP Finishing	051131-05546-9	10,000	12,000	10
05555	5" x 3/8"	Blue	Low Profile	051131-05555-1	12,000	12,000	10
5555B	5" x 3/8"	Blue-Bulk	Low Profile	051111-51173-2	12,000	12,000	50
05556	6" x 3/8"	Blue	Low Profile	051131-05556-8	10,000	12,000	10
05575	5" x 3/4"	Blue	Standard	051144-05575-3	10,000	12,000	10
5575B	5" x 3/4"	Blue-Bulk	Standard	051111-51170-1	10,000	12,000	50
05576	6" x 3/4"	Blue	Standard	051144-05576-0	10,000	12,000	10
5576B	6" x 3/4"	Blue-Bulk	Standard	051111-51172-5	10,000	12,000	50
05645	5" x 11/16"	Brown-Soft	LP Finishing D/F	051131-05645-9	12,000	12,000	10
05646	6" x 11/16"	Brown-Soft	LP Finishing D/F	051131-05646-6	10,000	12,000	10
05655	5" x 3/8"	Blue	LP Finishing D/F	051131-05655-8	12,000	12,000	10
5655B	5" x 3/8"	Blue-Bulk	LP Finishing D/F	051111-51166-4	12,000	12,000	50
20442	5" x 3/8"	Blue (Red Pad)	LP Finishing D/F	051141-20442-0	12,000	12,000	10
05656	6" x 3/8"	Blue	LP Finishing D/F	051131-05656-5	10,000	12,000	10
20454	6" x 3/8"	Blue (Red Pad)	LP Finishing D/F	051141-20454-3	10000	12000	10
20348*	3" x 1/2"	Blue	Low Profile	051141-20348-5	15,000	15,000	10
20351	5" x 3/8"	Blue	Low Profile	051141-20351-5	12,000	12,000	10
20354	6" x 3/8"	Blue	Low Profile	051141-20354-6	12,000	12,000	10
45215	5" x 3/4"	Silver	Standard	051144-45215-6	10,000	12,000	10
45216	6" x 3/4"	Silver	Standard	051144-45216-3	10,000	12,000	10
45217	5" x 3/4"	Blue	Standard D/F	051144-45217-0	10,000	12,000	10
45218	6" x 3/4"	Blue	Standard D/F	051144-45218-7	10,000	12,000	10
82274	5" x 3/4"	Silver	Standard D/F	051144-82274-4	10,000	12,000	10
85104	5" x 3/8"	Silver	Low Profile	051144-85104-1	10,000	12,000	10
88736	5" x 3/8"	Blue-Tapered Edge	Low Profile	051144-88736-1	10,000	12,000	10

*1/4 – 20 EXTERNAL THREAD ***4 – THREADED HOLES