Gelcoat Finishing - Retail Multi-Step

Product List

#	Step		Description		Products
1	Cleaning		Wash the surface with boat soap.		• 3M™ Marine Boat Soap, PN 09034, 16 oz., bottle • 3M™ Perfect-It™ Detail Cloth, PN 06016, 6 cloths/bag
2	Sanding		Wet sand the gelcoat surface with an Ultrafine Softback Sanding Sponge to remove surface oxidation. Apply medium pressure when sanding the oxidized gelcoat surface.		• 3M™ Softback Sanding Sponge, PN 02600, 4 ½ in. x 5 ½ in., Microfine
3	Buffing		Buff the sanded gelcoat area with 3M™ Marine Color/Gloss Restorer to remove sand scratches. Use a white wool buffing pad with the 3M™ Marine Color/Gloss Restorer. Set the buffer speed between 1600 and 2000 rpm's.		• 3M™ Marine Color/Gloss Restorer, PN 09089, 500 mL., bottle • 3M™ Perfect-It™ 100% Wool Compound Pad, PN 05753, double sided, quick connect • 3M™ Quick Connect Adaptor, PN 05752, 5/8 in. thread • 3M™ Electric Variable Speed Polisher, PN 28391, 7 in. 11A 5/8-11 EXT, 1 per case • 3M™ Perfect-It™ Low Lint Wool Compound Pad, PN 33288, 6 in.
4	Polishing		Polish the repaired area with restorer and wax. Use a yellow wool polish pad. Set the buffer speed between 1600 and 2000 rpm's.		• 3M™ Marine Restorer and Wax, PN 09005, 16 fl oz., bottle • 3M™ Polishing Pad, PN 05705 • 3M™ Perfect-It™ Wool Polishing Pad, PN 05754, 9 inch • 3M™ Electric Variable Speed Polisher, PN 28391, 7 in. 11A 5/8-11 EXT, 1 per case
5	Protection		Protect the repaired area with marine wax. Apply marine wax by hand using a microfiber detail cloth in sections no larger than a 2' x 2' area. Do not let the marine wax dry on the gelcoat. Wipe the film off before the wax dries.		• Scotchgard™ Marine Liquid Wax, PN 09061, 500 mL., bottle • 3M™ Perfect-It™ Detail Cloth, PN 06016, 6 cloths/bag

Think About Your Health

3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300

3M™ Half Facepiece Respirator, PN 07182

3M™ Lexa™ Protective Eyewear, PN 15200

Watch the video at www.3M.com/marine

For ordering information, contact your 3M Sales Representative

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13