# **Standard Operating Procedures** Masking

## **General Masking**



#### Clean Area

Clean the area with water based cleaner. Wipe area with a VOC compliant solvent prep cleaner. Dry the area. The preferable surface temperature for masking is 60°-80°F.

# **Critical Edge Masking**

Mask the areas that require fineline tape first. Mask the rest of the repair and backup the fineline with creped tape. Protect any nearby moldings with trim masking tape.

#### **Overspray Protection**

Ensure that the car is completely dry prior to applying plastic sheeting. Mask entire vehicle with plastic sheeting. Cut out the repair area with a razor blade. Tape the plastic sheeting directly to critical masking edge.

### **Masking Removal**

After painting, remove the masking tape at a 90° angle to the vehicle's surface.

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### **Product List**

Scotch® Performance Green Masking Tape 233+, 18mm x 55m (3/4 in. applications), PN 26334; 36mm x 55m (1-1/2 in. applications), PN 26338; 48mm x 55m (2 in. applications),

PN 26340



3M™ Vinyl Tape 471+. 1/4 in. width (6.4mm), PN 06405



3M™ Perforated Trim Masking Tape, 5mm, PN 06345; 7mm, PN 06347; 10mm, PN 06349; 15mm, PN 06348



3M™ Overspray Protective Sheeting, 12 ft. x 400 ft. roll, PN 06727; 16 ft. x 350 ft. roll, PN 06728; 20 ft. x 250 ft. roll, PN 06742



## **Think About Your Health**

3M<sup>™</sup> E-A-R<sup>™</sup> Skull Screws<sup>™</sup> Ear Plug, PN P1300



3M™ Half Facepiece Respirator, PN 07182



3M<sup>™</sup> Virtua<sup>™</sup> Protective Eyewear, PN 11326

# **Individual Product Instruction and Safety Information**

For individual product instructions and applicable precautions see product labels and associated literature for the individual product at **3MCollision.com** 

For product material safety data sheets see 3MCollision.com

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3M Automotive Aftermarket Division 3M Center, Building 223-6S-07 St. Paul, MN 55144-1000 U.S.A.

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