

### 114 Pc. SAE & Metric Ratcheting Tap and Die Tool Set

- Die adapters work on round and hex shaped dies
- Ratcheting T-handles wind dies with a 5° swing arc and have a reversing lever to eliminate hand-over-hand turning
- Twist Lock guide system reduces the “walk back” of the die guide and keeps the dies centered while cutting
- Die adapters work with the 3/8” drive Pass-Thru™ ratchet and socket system as well as socket accessories
- Auto-locking feature allow the tap adapters to be removed safely
- Drive extension adapters provide greater access in confined areas when used with 3/8” drive extensions
- Ratcheting T-wrench works with GEARWRENCH Pass-Thru™ socket system
- Blow mold carrying case with tilted tap holders for easy access and storage
- Set includes 2 ratcheting T-handles, 3 sizes of tap adapters and 2 sizes of die adapters, 2 extension adapters and a sliding T for the adapters, a 4mm hex key, 5 screw extractors, SAE and Metric thread gauges, and 48 taps and dies in SAE and Metric sizes ranging from 4-40 to 3/4” and 3mm to 18mm
- Meets or exceeds ANSI, ASME, DIN, and Federal specifications



Cat. No.	Included Storage	Product Weight
82812	Blow Mold Case	18.25 lb

Cat. No.	Description	Cat. No.	Description
3881	Medium Ratcheting T Wrench	82864N	9/16 x 18 NF Hex Die
3883	Medium Tap Adapter	82865N	5/8 x 11 NC Hex Die
3882	Small Tap Adapter	82866N	5/8 x 18 NF Hex Die
3884D	Medium Hex Die Adapter	82867N	3/4 x 10 NC Hex Die
82800	Large Ratcheting T Wrench	82868N	3/4 x 16 NF Hex Die
82801	Large Locking Tap Adapter	82869N	1/4 - 18 NPT Hex Die
82802D	Large Hex Die Adapter	82870N	14mm x 1.25 NF Hex Die
82803D	3/8” Drive Male Extension Adapter	82871N	14mm x 2.00 NC Hex Die
82804	3/8” Drive Female Extension Adapter	82872N	16mm x 1.50 NF Hex Die
-	Sliding “T” for Adapters	82873N	16mm x 2.00 NC Hex Die
-	4mm Hex Key	82874N	18mm x 1.50 NF Hex Die
-	5 Screw Extractors	82875N	18mm x 2.50 NC Hex Die
-	Metric Thread Gauge	82876N	1/4 - 19 BSP Hex Die
-	SAE Thread Gauge	388701N	4 x 40 NC Taper Tap
82850N	14mm x 1.25 NF Plug Tap	388702N	6 x 32 NC Taper Tap
82851N	14mm x 2.00 NC Plug Tap	388703N	8 x 32 NC Taper Tap
82852N	16mm x 1.50mm NF Plug Tap	388704N	10 x 24 NC Taper Tap
82853N	16mm x 2.00 NC Plug Tap	388705N	10 x 32 NF Taper Tap
82854N	18mm x 1.50 NF Plug Tap	388706N	12 x 24 NC Taper Tap
82855N	18mm x 2.50 NC Plug Tap	388707N	1/4 x 20 NC Taper Tap
82856N	9/16 x 12 NC Plug Tap	388708N	1/4 x 28 NF Taper Tap
82857N	9/16 x 18 NF Plug Tap	388709N	5/16 x 18 NC Taper Tap
82858N	5/8 x 11 NC Plug Tap	388710N	5/16 x 24 NF Taper Tap
82859N	5/8 x 18 NF Plug Tap	388711N	3/8 x 16 NC Plug Tap
82860N	3/4 x 10 NC Plug Tap	388712N	3/8 x 24 NF Plug Tap
82861N	3/4 x 16 NF Plug Tap	388713N	7/16 x 14 NC Plug Tap
82862N	1/4 - 18 NPT Tap	388714N	7/16 x 20 NF Plug Tap
82863N	9/16 x 12 NC Hex Die	388715N	1/2 x 13 NC Plug Tap

Cat. No.	Description	Cat. No.	Description
388716N	1/2 x 20 NF Plug Tap	388743N	5/16 x 18 NC Hex Die
388717N	3mm x 0.50 NC Taper Tap	388744N	5/16 x 24 NF Hex Die
388718N	3mm x 0.60 NC Taper Tap	388745N	3/8 x 16 NC Hex Die
388719N	4mm x 0.70 NC Taper Tap	388746N	3/8 x 24 NF Hex Die
388720N	4mm x 0.75 NC Taper Tap	388747N	7/16 x 14 NC Hex Die
388721N	5mm x 0.80 NC Taper Tap	388748N	7/16 x 20 NF Hex Die
388722N	5mm x 0.90 NC Taper Tap	388749N	1/2 x 13 NC Hex Die
388723N	6mm x 1.00 NC Taper Tap	388750N	1/2 x 20 NF Hex Die
388724N	7mm x 1.00 NC Taper Tap	388751N	3mm x 0.50 NC Hex Die
388725N	8mm x 1.25 NC Plug Tap	388752N	3mm x 0.60 NC Hex Die
388726N	9mm x 1.00 NF Plug Tap	388753N	4mm x 0.70 NC Hex Die
388727N	9mm x 1.25 NC Plug Tap	388754N	4mm x 0.75 NC Hex Die
388728N	10mm x 1.25 NF Plug Tap	388755N	5mm x 0.80 NC Hex Die
388729N	10mm x 1.50 NC Plug Tap	388756N	5mm x 0.90 NC Hex Die
388730N	11mm x 1.50 NC Plug Tap	388757N	6mm x 1.00 NC Hex Die
388731N	12mm x 1.50 NF Plug Tap	388758N	7mm x 1.00 NC Hex Die
388732N	12mm x 1.75 NC Plug Tap	388759N	8mm x 1.25 NC Hex Die
388733N	1/8 - 28 BSP Tap	388760N	9mm x 1.00 NF Hex Die
388734N	1/8 - 27 NPT Tap	388761N	9mm x 1.25 NC Hex Die
388735N	4 x 40 NC Hex Die	388762N	10mm x 1.25 NF Hex Die
388736N	6 x 32 NC Hex Die	388763N	10mm x 1.50 NC Hex Die
388737N	8 x 32 NC Hex Die	388764N	11mm x 1.50 NC Hex Die
388738N	10 x 24 NC Hex Die	388765N	12mm x 1.50 NF Hex Die
388739N	10 x 32 NF Hex Die	388766N	12mm x 1.75 NC Hex Die
388740N	12 x 24 NC Hex Die	388767N	1/8 - 27 NPT Hex Die
388741N	1/4 x 20 NC Hex Die	388768N	1/8 - 28 BSP Hex Die
388742N	1/4 x 28 NF Hex Die	388769N	1/4 - 19 BSP Tap

### 77 Pc. SAE & Metric Medium Ratcheting Tap and Die Tool Set

- Die adapter works on round and hex shaped dies
- Ratcheting T-handles wind dies with a 5° swing arc and have a reversing lever to eliminate hand-over-hand turning
- Twist Lock guide system reduces the “walk back” of the die guide and keeps dies centered while cutting
- Die adapters work with the 3/8” drive Pass-Thru™ ratchet and socket system as well as socket accessories
- Auto-locking feature allow the tap adapters to be removed safely
- Spring-loaded cap allows for quick release of large tap adapter
- Drive extension adapters provide greater access in confined areas when used with 3/8” drive extensions
- Ratcheting T-wrench works with GEARWRENCH Pass-Thru™ socket system
- Blow mold carrying case with tilted tap holders for easy access and storage



Cat. No.	Included Storage	Product Weight
3887	Blow Mold Case	7.22 lb

Cat. No.	Description	Cat. No.	Description	Cat. No.	Description
3881	Medium Ratcheting T Wrench	388718N	3mm x 0.60 NC Taper Tap	388744N	5/16 x 24 NF Hex Die
3882	Small Tap Adapter	388719N	4mm x 0.70 NC Taper Tap	388745N	3/8 x 16 NC Hex Die
3883	Medium Tap Adapter	388720N	4mm x 0.75 NC Taper Tap	388746N	3/8 x 24 NF Hex Die
3884D	Medium Hex Die Adapter	388721N	5mm x 0.80 NC Taper Tap	388747N	7/16 x 14 NC Hex Die
-	Sliding “T” for Adapters	388722N	5mm x 0.90 NC Taper Tap	388748N	7/16 x 20 NF Hex Die
-	SAE screw pitch gauge	388723N	6mm x 1.00 NC Taper Tap	388749N	1/2 x 13 NC Hex Die
-	Metric screw pitch gauge	388724N	7mm x 1.00 NC Taper Tap	388750N	1/2 x 20 NF Hex Die
-	4mm Hex Key	388725N	8mm x 1.25 NC Plug Tap	388751N	3mm x 0.50 NC Hex Die
-	Spacer Adapter	388726N	9mm x 1.00 NF Plug Tap	388752N	3mm x 0.60 NC Hex Die
388701N	4 x 40 NC Taper Tap	388727N	9mm x 1.25 NC Plug Tap	388753N	4mm x 0.70 NC Hex Die
388702N	6 x 32 NC Taper Tap	388728N	10mm x 1.25 NF Plug Tap	388754N	4mm x 0.75 NC Hex Die
388703N	8 x 32 NC Taper Tap	388729N	10mm x 1.50 NC Plug Tap	388755N	5mm x 0.80 NC Hex Die
388704N	10 x 24 NC Taper Tap	388730N	11mm x 1.50 NC Plug Tap	388756N	5mm x 0.90 NC Hex Die
388705N	10 x 32 NF Taper Tap	388731N	12mm x 1.50 NF Plug Tap	388757N	6mm x 1.00 NC Hex Die
388706N	12 x 24 NC Taper Tap	388732N	12mm x 1.75 NC Plug Tap	388758N	7mm x 1.00 NC Hex Die
388707N	1/4 x 20 NC Taper Tap	388733N	1/8 - 28 BSP Tap	388759N	8mm x 1.25 NC Hex Die
388708N	1/4 x 28 NF Taper Tap	388734N	1/8 - 27 NPT Tap	388760N	9mm x 1.00 NF Hex Die
388709N	5/16 x 18 NC Taper Tap	388735N	4 x 40 NC Hex Die	388761N	9mm x 1.25 NC Hex Die
388710N	5/16 x 24 NF Taper Tap	388736N	6 x 32 NC Hex Die	388762N	10mm x 1.25 NF Hex Die
388711N	3/8 x 16 NC Plug Tap	388737N	8 x 32 NC Hex Die	388763N	10mm x 1.50 NC Hex Die
388712N	3/8 x 24 NF Plug Tap	388738N	10 x 24 NC Hex Die	388764N	11mm x 1.50 NC Hex Die
388713N	7/16 x 14 NC Plug Tap	388739N	10 x 32 NF Hex Die	388765N	12mm x 1.50 NF Hex Die
388714N	7/16 x 20 NF Plug Tap	388740N	12 x 24 NC Hex Die	388766N	12mm x 1.75 NC Hex Die
388715N	1/2 x 13 NC Plug Tap	388741N	1/4 x 20 NC Hex Die	388767N	1/8 - 27 NPT Hex Die
388716N	1/2 x 20 NF Plug Tap	388742N	1/4 x 28 NF Hex Die	388768N	1/8 - 28 BSP Hex Die
388717N	3mm x 0.50 NC Taper Tap	388743N	5/16 x 18 NC Hex Die		

### 42 Pc. SAE Ratcheting Tap and Die Tool Set

- Die adapter works on round and hex shaped dies
- Ratcheting T-handles wind dies with a 5° swing arc and have a reversing lever to eliminate hand-over-hand turning
- Twist Lock guide system reduces the “walk back” of the die guide and keeps the dies centered while cutting
- Die adapters work with the 3/8” drive Pass-Thru™ ratchet and socket system as well as socket accessories
- Auto-locking feature allow the tap adapters to be removed safely
- Spring-loaded cap allows for quick release of large tap adapter
- Drive extension adapters provide greater access in confined areas when used with 3/8” drive extensions
- Ratcheting T-wrench works with GEARWRENCH Pass-Thru™ socket system
- Blow mold case with tilted tap holders for easy access and storage



Cat. No.	Included Storage	Product Weight
3885	Blow Mold Case	4.55 lb

Cat. No.	Description	Cat. No.	Description
3881	Medium Ratcheting T Wrench	388714N	7/16 x 20 NF Plug Tap
3882	Small Tap Adapter	388715N	1/2 x 13 NC Plug Tap
3883	Medium Tap Adapter	388716N	1/2 x 20 NF Plug Tap
3884D	Medium Hex Die Adapter	388734N	1/8 - 27 NPT Tap
-	Sliding “T” for Adapters	388735N	4 x 40 NC Hex Die
-	Thread gauge	388736N	6 x 32 NC Hex Die
-	4mm Hex Key	388737N	8 x 32 NC Hex Die
-	Spacer Adapter	388738N	10 x 24 NC Hex Die
388701N	4 x 40 NC Taper Tap	388739N	10 x 32 NF Hex Die
388702N	6 x 32 NC Taper Tap	388740N	12 x 24 NC Hex Die
388703N	8 x 32 NC Taper Tap	388767N	1/8 - 27 NPT Hex Die
388704N	10 x 24 NC Taper Tap	388741N	1/4 x 20 NC Hex Die
388705N	10 x 32 NF Taper Tap	388742N	1/4 x 28 NF Hex Die
388706N	12 x 24 NC Taper Tap	388743N	5/16 x 18 NC Hex Die
388707N	1/4 x 20 NC Taper Tap	388744N	5/16 x 24 NF Hex Die
388708N	1/4 x 28 NF Taper Tap	388745N	3/8 x 16 NC Hex Die
388709N	5/16 x 18 NC Taper Tap	388746N	3/8 x 24 NF Hex Die
388710N	5/16 x 24 NF Taper Tap	388747N	7/16 x 14 NC Hex Die
388711N	3/8 x 16 NC Plug Tap	388748N	7/16 x 20 NF Hex Die
388712N	3/8 x 24 NF Plug Tap	388749N	1/2 x 13 NC Hex Die
388713N	7/16 x 14 NC Plug Tap	388750N	1/2 x 20 NF Hex Die

### 42 Pc. Metric Ratcheting Tap and Die Tool Set

- Die adapter works on round and hex shaped dies
- Ratcheting T-handles wind dies with a 5° swing arc and have a reversing lever to eliminate hand-over-hand turning
- Twist Lock guide system reduces the “walk back” of the die guide and keeps the dies centered while cutting
- Die adapters work with the 3/8” drive Pass-Thru™ ratchet and socket system as well as socket accessories
- Auto-locking feature allow the tap adapters to be removed safely
- Spring-loaded cap allows for quick release of large tap adapter
- Drive extension adapters provide greater access in confined areas when used with 3/8” drive extensions
- Ratcheting T-wrench works with GEARWRENCH Pass-Thru™ socket system
- Blow mold case with tilted tap holders for easy access and storage



Cat. No.	Included Storage	Product Weight
3886	Blow Mold Case	4.47 lb

Cat. No.	Description	Cat. No.	Description
3881	Medium Ratcheting T Wrench	388730N	11mm x 1.50 NC Plug Tap
3882	Small Tap Adapter	388731N	12mm x 1.50 NF Plug Tap
3883	Medium Tap Adapter	388732N	12mm x 1.75 NC Plug Tap
3884D	Medium Hex Die Adapter	388733N	1/8 - 28 BSP Tap
-	Sliding “T” for Adapters	388751N	3mm x 0.50 NC Hex Die
-	Thread gauge	388752N	3mm x 0.60 NC Hex Die
-	4mm Hex Key	388753N	4mm x 0.70 NC Hex Die
-	Spacer Adapter	388754N	4mm x 0.75 NC Hex Die
388717N	3mm x 0.50 NC Taper Tap	388755N	5mm x 0.80 NC Hex Die
388718N	3mm x 0.60 NC Taper Tap	388756N	5mm x 0.90 NC Hex Die
388719N	4mm x 0.70 NC Taper Tap	388757N	6mm x 1.00 NC Hex Die
388720N	4mm x 0.75 NC Taper Tap	388758N	7mm x 1.00 NC Hex Die
388721N	5mm x 0.80 NC Taper Tap	388759N	8mm x 1.25 NC Hex Die
388722N	5mm x 0.90 NC Taper Tap	388760N	9mm x 1.00 NF Hex Die
388723N	6mm x 1.00 NC Taper Tap	388761N	9mm x 1.25 NC Hex Die
388724N	7mm x 1.00 NC Taper Tap	388762N	10mm x 1.25 NF Hex Die
388725N	8mm x 1.25 NC Plug Tap	388763N	10mm x 1.50 NC Hex Die
388726N	9mm x 1.00 NF Plug Tap	388764N	11mm x 1.50 NC Hex Die
388727N	9mm x 1.25 NC Plug Tap	388765N	12mm x 1.50 NF Hex Die
388728N	10mm x 1.25 NF Plug Tap	388766N	12mm x 1.75 NC Hex Die
388729N	10mm x 1.50 NC Plug Tap	388768N	1/8 - 28 BSP Hex Die

### 11 Pc. Ratcheting Tap and Die Accessory Set

- Die adapters work on round and hex shaped dies
- Ratcheting T-handles wind dies with a 5° swing arc and have a reversing lever to eliminate hand-over-hand turning
- Twist Lock guide system reduces the “walk back” of the die guide and keeps the dies centered while cutting
- Auto-locking feature allow the tap adapters to be removed safely
- Ratcheting T-wrench works with GEARWRENCH Pass-Thru™ socket system
- Includes blow mold case for storage and organization



Cat. No.	Included Storage	Product Weight
82807	Blow Mold Case	6.96 lb

Cat. No.	Description	Cat. No.	Description
3881	Medium Ratcheting T Wrench	82802D	Large Hex Die Adapter
3882	Small Tap Adapter	82803D	3/8” Drive Male Extension Adapter
3883	Medium Tap Adapter	82804	3/8” Drive Female Extension Adapter
3884D	Medium Hex Die Adapter	-	4mm Hex Key
82800	Large Ratcheting T Wrench	-	Sliding “T” for Adapters
82801	Large Locking Tap Adapter		

### 5 Pc. Ratcheting Tap and Die Accessory Set

- Die adapter works on round and hex shaped dies
- Ratcheting T-handles wind dies with a 5° swing arc and have a reversing lever to eliminate hand-over-hand turning
- Twist Lock guide system reduces the “walk back” of the die guide and keeps the dies centered while cutting
- Die adapters work with the 3/8” drive Pass-Thru™ ratchet and socket system as well as socket accessories
- Auto-locking feature allow the tap adapters to be removed safely
- Ratcheting T-wrench works with GEARWRENCH Pass-Thru™ socket system
- Includes blow mold case for storage and organization



Cat. No.	Included Storage	Product Weight
3880	Blow Mold Case	2.65 lb

Cat. No.	Description	Cat. No.	Description
3881	Medium Ratcheting T Wrench	3884D	Medium Hex Die Adapter
3882	Small Tap Adapter	-	Sliding “T” for Adapters
3883	Medium Tap Adapter		

### 4 Pc. Ratcheting Tap and Die Accessory Set

- Eliminates hand-over-hand turning
- Auto-locking feature allow the tap adapters to be removed safely
- Spring-loaded cap allows for quick release of large tap adapter
- Die adapter works on round and hex shaped dies
- Includes blow mold case for storage and organization



Cat. No.	Included Storage	Product Weight
82806	Blow Mold Case	5.165 lb

Cat. No.	Description	Cat. No.	Description
82800	Large Ratcheting T Wrench	82802D	Large Hex Die Adapter
82801	Large Locking Tap Adapter	-	Sliding "T" for Adapters

### Ratcheting "T" Wrench

- 72 tooth fine ratcheting mechanism has a 5° swing arc decreases hand-over-hand turning
- Flush mounted reversing lever allows user to change direction without removing the wrench
- Ratcheting T-wrench works with GEARWRENCH Pass-Thru™ socket system



Cat. No.	Size	Lock / Spring	Product Weight
3881	Medium #4 - 1/2 in 3mm - 12mm	No	1.00 lb
82800	Large 9/16 in - 3/4 in 14mm - 18mm	No	1.55 lb

### Tap Adapters

- Designed for use with the GearRatchet™ Pass-Thru™ ratchet system
- Can be used manually with included 5" handle
- Bright, full polish chrome finish easily wipes clean and resists corrosion



Cat. No.	Size	Lock / Spring	Product Weight
3882	Small .11 in - .191 in	Yes	0.50 lb
3883	Medium .219 in - .28 in	Yes	0.50 lb

### Large Locking Tap Adapter

- Designed for use with the GearRatchet™ Pass-Thru™ ratchet system
- Auto locking feature allows for safe removal of tap adapter
- Spring loaded cap allows for quick-release of large tap adapter
- Accommodates tap sizes from 9/16" - 3/4" and 14mm - 18mm
- Bright, full polish chrome finish easily wipes clean and resists corrosion



Cat. No.	Size	Lock / Spring	Product Weight
82801	Large 9/16 in - 3/4 in 14mm - 18mm	Yes	1.17 lb

### Hex Die Adapter

- Designed for use with the GearRatchet™ Pass-Thru™ ratchet system
- Works on round and hex shaped dies
- Bright, full polish chrome finish easily wipes clean and resists corrosion
- Tighten screw to securely hold die in place
- Black knurled wheel centers die in adapter



Cat. No.	Size	Lock / Spring	Product Weight
3884D	Medium	No	0.50 lb
82802D	Large	No	0.61 lb

### 2 Pc. 3/8" Drive Extension Adapter Set

- Improve access of GEARWRENCH tap and die system by combining both adapters and any standard 3/8" drive extension
- Use 82803D to convert GEARWRENCH Pass-Thru™ ratchets to be used with standard 3/8" drive tools and sockets
- 82803D features top mounted quick release button for ease of use
- 82804 fits both the 3882 and 3883 tap adapters
- Bright, full polish chrome finish easily wipes clean and resists corrosion



Cat. No.	Included Storage	Product Weight
82805D	None	0.16 lb

Cat. No.	Description
82803D	3/8" Drive Male Extension Adapter
82804	3/8" Drive Female Extension Adapter