

### 114 Pc. SAE & Metric Ratcheting Tap and Die Tool Set

- Die adapters work on round and hex shaped dies
- Ratcheting T-handles wind dies with a 5° swing arc and have a reversing lever to eliminate hand-over-hand turning
- Twist Lock guide system reduces the “walk back” of the die guide and keeps the dies centered while cutting
- Die adapters work with the 3/8” drive Pass-Thru™ ratchet and socket system as well as socket accessories
- Auto-locking feature allow the tap adapters to be removed safely
- Drive extension adapters provide greater access in confined areas when used with 3/8” drive extensions
- Ratcheting T-wrench works with GEARWRENCH Pass-Thru™ socket system
- Blow mold carrying case with tilted tap holders for easy access and storage
- Set includes 2 ratcheting T-handles, 3 sizes of tap adapters and 2 sizes of die adapters, 2 extension adapters and a sliding T for the adapters, a 4mm hex key, 5 screw extractors, SAE and Metric thread gauges, and 48 taps and dies in SAE and Metric sizes ranging from 4-40 to 3/4” and 3mm to 18mm
- Meets or exceeds ANSI, ASME, DIN, and Federal specifications



Cat. No.	Included Storage	Product Weight
82812	Blow Mold Case	18.25 lb

Cat. No.	Description	Cat. No.	Description
3881	Medium Ratcheting T Wrench	82864N	9/16 x 18 NF Hex Die
3883	Medium Tap Adapter	82865N	5/8 x 11 NC Hex Die
3882	Small Tap Adapter	82866N	5/8 x 18 NF Hex Die
3884D	Medium Hex Die Adapter	82867N	3/4 x 10 NC Hex Die
82800	Large Ratcheting T Wrench	82868N	3/4 x 16 NF Hex Die
82801	Large Locking Tap Adapter	82869N	1/4 - 18 NPT Hex Die
82802D	Large Hex Die Adapter	82870N	14mm x 1.25 NF Hex Die
82803D	3/8” Drive Male Extension Adapter	82871N	14mm x 2.00 NC Hex Die
82804	3/8” Drive Female Extension Adapter	82872N	16mm x 1.50 NF Hex Die
-	Sliding “T” for Adapters	82873N	16mm x 2.00 NC Hex Die
-	4mm Hex Key	82874N	18mm x 1.50 NF Hex Die
-	5 Screw Extractors	82875N	18mm x 2.50 NC Hex Die
-	Metric Thread Gauge	82876N	1/4 - 19 BSP Hex Die
-	SAE Thread Gauge	388701N	4 x 40 NC Taper Tap
82850N	14mm x 1.25 NF Plug Tap	388702N	6 x 32 NC Taper Tap
82851N	14mm x 2.00 NC Plug Tap	388703N	8 x 32 NC Taper Tap
82852N	16mm x 1.50mm NF Plug Tap	388704N	10 x 24 NC Taper Tap
82853N	16mm x 2.00 NC Plug Tap	388705N	10 x 32 NF Taper Tap
82854N	18mm x 1.50 NF Plug Tap	388706N	12 x 24 NC Taper Tap
82855N	18mm x 2.50 NC Plug Tap	388707N	1/4 x 20 NC Taper Tap
82856N	9/16 x 12 NC Plug Tap	388708N	1/4 x 28 NF Taper Tap
82857N	9/16 x 18 NF Plug Tap	388709N	5/16 x 18 NC Taper Tap
82858N	5/8 x 11 NC Plug Tap	388710N	5/16 x 24 NF Taper Tap
82859N	5/8 x 18 NF Plug Tap	388711N	3/8 x 16 NC Plug Tap
82860N	3/4 x 10 NC Plug Tap	388712N	3/8 x 24 NF Plug Tap
82861N	3/4 x 16 NF Plug Tap	388713N	7/16 x 14 NC Plug Tap
82862N	1/4 - 18 NPT Tap	388714N	7/16 x 20 NF Plug Tap
82863N	9/16 x 12 NC Hex Die	388715N	1/2 x 13 NC Plug Tap

Cat. No.	Description	Cat. No.	Description
388716N	1/2 x 20 NF Plug Tap	388743N	5/16 x 18 NC Hex Die
388717N	3mm x 0.50 NC Taper Tap	388744N	5/16 x 24 NF Hex Die
388718N	3mm x 0.60 NC Taper Tap	388745N	3/8 x 16 NC Hex Die
388719N	4mm x 0.70 NC Taper Tap	388746N	3/8 x 24 NF Hex Die
388720N	4mm x 0.75 NC Taper Tap	388747N	7/16 x 14 NC Hex Die
388721N	5mm x 0.80 NC Taper Tap	388748N	7/16 x 20 NF Hex Die
388722N	5mm x 0.90 NC Taper Tap	388749N	1/2 x 13 NC Hex Die
388723N	6mm x 1.00 NC Taper Tap	388750N	1/2 x 20 NF Hex Die
388724N	7mm x 1.00 NC Taper Tap	388751N	3mm x 0.50 NC Hex Die
388725N	8mm x 1.25 NC Plug Tap	388752N	3mm x 0.60 NC Hex Die
388726N	9mm x 1.00 NF Plug Tap	388753N	4mm x 0.70 NC Hex Die
388727N	9mm x 1.25 NC Plug Tap	388754N	4mm x 0.75 NC Hex Die
388728N	10mm x 1.25 NF Plug Tap	388755N	5mm x 0.80 NC Hex Die
388729N	10mm x 1.50 NC Plug Tap	388756N	5mm x 0.90 NC Hex Die
388730N	11mm x 1.50 NC Plug Tap	388757N	6mm x 1.00 NC Hex Die
388731N	12mm x 1.50 NF Plug Tap	388758N	7mm x 1.00 NC Hex Die
388732N	12mm x 1.75 NC Plug Tap	388759N	8mm x 1.25 NC Hex Die
388733N	1/8 - 28 BSP Tap	388760N	9mm x 1.00 NF Hex Die
388734N	1/8 - 27 NPT Tap	388761N	9mm x 1.25 NC Hex Die
388735N	4 x 40 NC Hex Die	388762N	10mm x 1.25 NF Hex Die
388736N	6 x 32 NC Hex Die	388763N	10mm x 1.50 NC Hex Die
388737N	8 x 32 NC Hex Die	388764N	11mm x 1.50 NC Hex Die
388738N	10 x 24 NC Hex Die	388765N	12mm x 1.50 NF Hex Die
388739N	10 x 32 NF Hex Die	388766N	12mm x 1.75 NC Hex Die
388740N	12 x 24 NC Hex Die	388767N	1/8 - 27 NPT Hex Die
388741N	1/4 x 20 NC Hex Die	388768N	1/8 - 28 BSP Hex Die
388742N	1/4 x 28 NF Hex Die	388769N	1/4 - 19 BSP Tap