

Open Stock Dies

- Most commonly used sizes of hex dies
- Cuts external thread on round materials such as rods or bolts
- Solid hex dies are made for cleaning up damaged threads
- Clear laser etched size markings for easy identification
- Manufactured from carbon steel



Cat. No.	Description	Product Weight	Cat. No.	Description	Product Weight
388735N	4 x 40 NC Hex Die	0.065 lb	388751N	3mm x 0.50 NC Hex Die	0.066 lb
388736N	6 x 32 NC Hex Die	0.040 lb	388752N	3mm x 0.60 NC Hex Die	0.070 lb
388737N	8 x 32 NC Hex Die	0.165 lb	388753N	4mm x 0.70 NC Hex Die	0.065 lb
388738N	10 x 24 NC Hex Die	0.180 lb	388754N	4mm x 0.75 NC Hex Die	0.070 lb
388739N	10 x 32 NF Hex Die	0.180 lb	388755N	5mm x 0.80 NC Hex Die	0.075 lb
388740N	12 x 24 NC Hex Die	0.075 lb	388756N	5mm x 0.90 NC Hex Die	0.080 lb
388741N	1/4 x 20 NC Hex Die	0.175 lb	388757N	6mm x 1.00 NC Hex Die	0.035 lb
388742N	1/4 x 28 NF Hex Die	0.075 lb	388758N	7mm x 1.00 NC Hex Die	0.070 lb
388743N	5/16 x 18 NC Hex Die	0.020 lb	388759N	8mm x 1.25 NC Hex Die	0.070 lb
388744N	5/16 x 24 NF Hex Die	0.065 lb	388760N	9mm x 1.00 NF Hex Die	0.065 lb
388745N	3/8 x 16 NC Hex Die	0.060 lb	388761N	9mm x 1.25 NC Hex Die	0.060 lb
388746N	3/8 x 24 NF Hex Die	0.065 lb	388762N	10mm x 1.25 NF Hex Die	0.061 lb
388747N	7/16 x 14 NC Hex Die	0.080 lb	388763N	10mm x 1.50 NC Hex Die	0.061 lb
388748N	7/16 x 20 NF Hex Die	0.065 lb	388764N	11mm x 1.50 NC Hex Die	0.059 lb
388749N	1/2 x 13 NC Hex Die	0.060 lb	388765N	12mm x 1.50 NF Hex Die	0.059 lb
388750N	1/2 x 20 NF Hex Die	0.060 lb	388766N	12mm x 1.75 NC Hex Die	0.060 lb
82863N	9/16 x 12 NC Hex Die	0.160 lb	82870N	14mm x 1.25 NF Hex Die	0.165 lb
82864N	9/16 x 18 NF Hex Die	0.170 lb	82871N	14mm x 2.00 NC Hex Die	0.170 lb
82865N	5/8 x 11 NC Hex Die	0.145 lb	82872N	16mm x 1.50 NF Hex Die	0.160 lb
82866N	5/8 x 18 NF Hex Die	0.160 lb	82873N	16mm x 2.00 NC Hex Die	0.165 lb
82867N	3/4 x 10 NC Hex Die	0.150 lb	82874N	18mm x 1.50 NF Hex Die	0.160 lb
82868N	3/4 x 16 NF Hex Die	0.145 lb	82875N	18mm x 2.50 NC Hex Die	0.055 lb
388767N	1/8 - 27 NPT Hex Die	0.025 lb	388768N	1/8 - 28 BSP Hex Die	0.065 lb
82869N	1/4 - 18 NPT Hex Die	0.190 lb	82876N	1/4 - 19 BSP Hex Die	0.160 lb

4 Pc. Standard Bastard File Set

- Ergonomic, dual material comfort grip handle
- Laser etched part number on the file for quick identification
- Tool grade steel provides outstanding cutting ability
- Great for deburring, rounding, and removing tough edges
- Includes 8 in. flat, round, half round, and triangle file
- 7" working blade length
- Includes tray for storage and organization



Cat. No.	Included Storage	Product Weight
82820H	Tray	2.170 lb

Cat. No.	Description	Cat. No.	Description
82822H	8" Flat Bastard File	82824H	8" Half Round Bastard File
82823H	8" Round Bastard File	82825H	8" Triangle Bastard File

Flat Bastard File

- Ergonomic, dual material comfort grip handle
- Laser etched part number on the file for quick identification
- Ideal for machinists and builders, machinery, ship, or engine
- Can be used effectively by repairmen and others who require rapid removal of metal
- Used for removing flash and other particles
- Double cut on both sides for quicker material removal
- Single cut on edges to produce a smooth finish
- 7" working blade length



Cat. No.	Blade Length	File Cut	Overall Length	Shape	Handled	Overall Length	Product Weight
82822H	8 in	Bastard	12.75 in	Flat	Ergonomic	12.75 in	0.46 lb

Round Bastard File

- Ergonomic, dual material comfort grip handle
- Laser etched part number on the file for quick identification
- Can be used to file circular openings or concave surfaces
- Provides spiral-cut shape for smoother finish
- Also ideal for enlarging curved or round openings
- Single cut to produce a smooth finish
- 7" working blade length



Cat. No.	Blade Length	File Cut	Overall Length	Shape	Handled	Overall Length	Product Weight
82823H	8 in	Bastard	12.75 in	Round	Ergonomic	12.75 in	0.30 lb

Half Round Bastard File

- Ergonomic, dual material comfort grip handle
- Laser etched part number on the file for quick identification
- Perfect for use on concave, convex, and flat surfaces
- File is rounded on 1 side and flat on the other
- Double cut on both sides for quicker material removal
- 7" working blade length



Cat. No.	Blade Length	File Cut	Overall Length	Shape	Handled	Overall Length	Product Weight
82824H	8 in	Bastard	12.75 in	Half Round	Ergonomic	12.75 in	0.45 lb