



**Model # ADN38**

**XL RIVET  
NUT DRILL  
ADAPTER KIT  
3/8" CAPACITY**

**SALES AND MARKETING**

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**Easily convert cordless or corded drills  
into power rivet nut setters**



Use **12V and up** cordless drills for **aluminum and steel rivet nuts**, or **18V+ for larger sizes** like **M10 & 3/8"** and/or **stainless** (drills must feature torque limiting clutch)

**CNC MACHINED** from billet aluminum and features durable bearings CR-MO mandrels



**Includes 8 mandrels and nosepieces in Metric and SAE:  
M5, M6, M8, M10,  
10-24, 1/4-20",  
5/16-18", 3/8-16"**

Model	Hex Shank Size	Rivet Type	Weight	Recommended RPM
<b>ADN38</b>	<b>1/4"</b>	<b>Rivet Nut</b>	<b>2.5 lbs</b>	<b>Low speed (&lt;240 RPM)</b>

**Riveting Capability**

Rivet Nut Size		SAE 10-24	SAE 1/4-20	SAE 5/16-18	SAE 3/8-16	M5	M6	M8	M10
Nut Material	Aluminum	✓	✓	✓	✓	✓	✓	✓	✓
	Steel/Copper	✓	✓	✓	✓	✓	✓	✓	✓
	Stainless Steel	✓	✓	✓	✓	✓	✓	✓	✓

**Sizing Chart**

Rivet Nut	Rivet Nut Diameter	Drill Hole Size	Grip Range
M5	6.9mm OD	7mm (9/32")	26 – 16ga
M6	8.9mm OD	9mm (3/8")	26 – 13ga
M8	10.9mm OD	11mm (7/16")	26 – 11ga
M10	12.9mm OD	13mm (17/32")	26 – 11ga
10-24	6.9mm OD	7mm (9/32")	26 – 16ga
1/4-20	8.9mm OD	9mm (3/8")	26 – 13ga
5/16-18	10.9mm OD	11mm (7/16")	26 – 11ga
3/8-16	12.9mm OD	13mm (17/36")	26 – 11ga



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