

Catalog Number	Dia.	Wire Size		Maximum Safe Free Speed (RPM)
		Carbon Steel	Stainless Steel	
BNF-10	1"	.006	.006SS	20,000
		.008	.008SS	
		.020		
BNF-12	1 ¼"	.006	.006SS	20,000
		.008		
		.020		
BNF-14	1 ½"	.006	.006SS	20,000
		.008	.008SS	
		.014		
		.020	.020SS	
BNF-26	2 ¾"	.008	.008SS	15,000
		.014		
		.020		
BNF-30	3"	.006	.006SS	15,000
		.008	.008SS	
		.0104		
		.014		
		.020	.020SS	
BNF-40	4"	.008	.008SS	15,000

## CIRCULAR END



### Product Description:

Available in sizes from 1 inch to 4 inches. The circular end type brush provides side cutting action. Will not score the bottom of blind holes. Ideal for use on a drill press or high speed portable tools.

The DEB-3, 3x, 4 and 4x Flare Brushes have a cobalt base hard facing which is flame-coated to the ends of stainless steel aircraft cable.

### DEB-3

- + 3-Prong Heavy Duty.
- + Use with slow RPM drill motor for chipping operation. Suitable for carbon removal from ports, etc.
- + Will cover IDs up to 1 ½".

### DEB-4

- + 5-Prong Light Duty.
- + Will flare out at 2,000 RMP for rust and scale removal from pipe IDs. Long life as it does not get hung-up, which will twist cables.
- + Will cover IDs up to 5".

### DEB-3x

- + Similar to DEB-3 except with longer prongs up to 4" IDs.
- + For rust removal from pipe IDs at 2,000 RPM.

### DEB-4x

- + Similar to DEB-4 except made with longer prongs up to 7" IDs.

Note: Available with threaded stem on special request.

## FLARE BRUSHES

DEB 3



DEB 4

