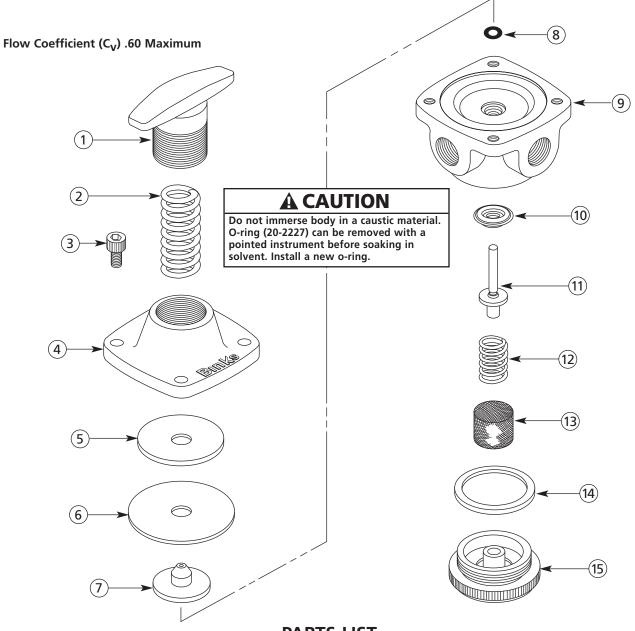


# Binks Model 85-214 and 85-215 1/4" AIR PRESSURE REGULATOR



# **PARTS LIST**

When ordering, please specify Part No.

ITEM NO.	PART NO.	DESCRIPTION	QTY.	ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	85-192	KNOB	1	10	85-341■	SEAT (Buna-N, Standard)	1
2	85-305	SPRING	1	11	85-309	VALVE	1
3	20-3635	SCREW No.10-24 x 1/2 Socket Head	4	12	85-196■	SPRING	1
4	85-304	BONNET	1	13	85-310■	SCREEN	1
5	85-193	DISC	1	14	20-4407■	SEAL	1
6	85-306■	DIAPHRAGM	1	15	85-336	CAP	1
7	85-194	SEAT	1	■ Also	available in F	Repair Kit 6-207. Please order separate	ماب
8	20-2227■▲	O-RING	1		sold separate	·	ciy.
9	85-301	BODY (For Model 85-214)	1		•	age of 5 pcs. 20-2227-5.	
	85-303●	BODY (For Model 85-215)	1	<b>A</b> Avai	lable III pack	uge 01 3 pcs. 20 2227 3.	



In this part sheet, the words **WARNING**, **CAUTION** and **NOTE** are used to emphasize important safety information as follows:

# **A WARNING**

Hazards or unsafe practices which could result in severe personal injury, death or substantial property damage.

# **ACAUTION**

Hazards or unsafe practices which could result in minor personal injury, product or property damage.

# **NOTE**

Important installation, operation or maintenance information.

# **A WARNING**

Read the following warnings before using this equipment.



#### **READ THE MANUAL**

Before operating finishing equipment, read and understand all safety, operation and maintenance information provided in the operation manual.



### ELECTRIC SHOCK/GROUNDING

Improper grounding or sparks can cause a hazardous condition and result in fire, explosion or electric shock and other serious injury.



### **WEAR SAFETY GLASSES**

Failure to wear safety glasses with side shields could result in serious eye injury or blindness.



### PROJECTILE HAZARD

You may be injured by venting liquids or gases that are released under pressure, or flying debris.



# DE-ENERGIZE, DISCONNECT AND LOCK OUT ALL POWER SOURCES DURING MAINTENANCE

Failure to De-energize, disconnect and lock out all power supplies before performing equipment maintenance could cause serious injury or death.



### INSPECT THE EQUIPMENT DAILY

Inspect the equipment for worn or broken parts on a daily basis. Do not operate the equipment if you are uncertain about its condition.



### OPERATOR TRAINING

All personnel must be trained before operating finishing equipment.



### **NEVER MODIFY THE EQUIPMENT**

Do not modify the equipment unless the manufacturer provides written approval.



### **EQUIPMENT MISUSE HAZARD**

Equipment misuse can cause the equipment to rupture, malfunction, or start unexpectedly and result in serious injury.



### FIRE AND EXPLOSION HAZARD

Improper equipment grounding, poor ventilation, open flame or sparks can cause hazardous conditions and result in fire or explosion and serious injury.



### KEEP EQUIPMENT GUARDS IN PLACE

Do not operate the equipment if the safety devices have been removed.



# KNOW WHERE AND HOW TO SHUT OFF THE EQUIPMENT IN CASE OF AN EMERGENCY



## HIGH PRESSURE CONSIDERATION

High pressure can cause serious injury. Relieve all pressure before servicing. Spray from the spray gun, hose leaks, or ruptured components can inject fluid into your body and cause extremely serious injury.



## STATIC CHARGE

Fluid may develop a static charge that must be dissipated through proper grounding of the equipment, objects to be sprayed and all other electrically conductive objects in the dispensing area. Improper grounding or sparks can cause a hazardous condition and result in fire, explosion or electric shock and other serious injury.



### PRESSURE RELIEF PROCEDURE

Always follow the pressure relief procedure in the equipment instruction manual.



## PROP 65 WARNING

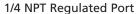
WARNING: This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

IT IS THE RESPONSIBILITY OF THE EMPLOYER TO PROVIDE THIS INFORMATION TO THE OPERATOR OF THE EQUIPMENT.

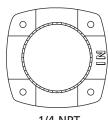
FOR FURTHER SAFETY INFORMATION REGARDING BINKS AND DEVILBISS EQUIPMENT, SEE THE GENERAL EQUIPMENT SAFETY BOOKLET (77-5300).



# **IDENTIFICATION OF AIR REGULATOR PORTS**

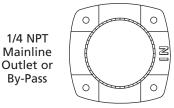


1/4 NPT Regulated Port



1/4 NPT Inlet Port

1/4 NPT Regulated Port



1/4 NPT **Inlet Port** 

Model 85-214 (Bottom View)

1/4 NPT **Regulated Port** 

Model 85-215 (Bottom View)

1/4 NPT

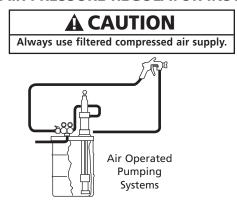
By-Pass

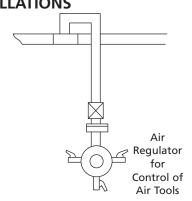
1/4 NPT **Regulated Port** 

## **COMMON AIR PRESSURE REGULATOR INSTALLATIONS**









## TROUBLESHOOTING MODELS 85-214 AND 85-215 AIR PRESSURE REGULATORS

TROUBLE	PROBABLE CAUSE	REMEDY
1. Air leaks around bonnet flange.	<ul><li>a. Screws loose.</li><li>b. Diaphragm pulled away from bonnet.</li></ul>	a. Tighten screws. b. Replace diaphragm.
Air leaks out of vent hole on top of bonnet continuously.	a. Diaphragm punctured. b. Dirt in bleed valve seat. c. Bleed valve seat or valve assembly worn.	<ul><li>a. Replace diaphragm.</li><li>b. Clean valve seat.</li><li>c. Replace bleed valve seat and valve assembly.</li></ul>
3. Regulator gauge climbs to main line pressure.	a. Seat damaged, dirty or worn. b. Valve assembly damaged, dirty or worn.	a. Clean parts if dirty. b. Replace damaged parts.
4. Regulator will not regulate pressure.	<ul><li>a. Spring is broken.</li><li>b. Valve assembly is stuck.</li><li>c. Vent hole in bonnet plugged.</li></ul>	a. Replace spring. b. Free valve assembly. c. Clean vent hole.
5. Regulator does not pass any air.	a. Control knob not turned in. b. Screen plugged. c. Main air line not turned on.	a. Turn regulator on. b. Clean or replace screen. c. Turn main line on.
6. Regulator buzzing.	a. Defective o-ring (20-2227).	a. Replace o-ring.
7. Back cap leaks air.	a. Loose end cap. b. End cap seal missing or broken.	a. Tighten end cap. b. Replace end cap seal.

## WARRANTY

This product is covered by Binks' 1 Year Limited Warranty.

77-1890R-12 Revisions: (P4) Updated contact information.

## Binks Sales and Service: www.binks.com

### Binks

Binks has authorized distributors throughout the world. For technical assistance or the distributor nearest you, see listing below.

### U.S.A./Canada Customer Service Office:

195 Internationale Blvd., Glendale Heights, IL 60139 Toll-Free Telephone: 1-800-992-4657 (U.S.A. and Canada only) Toll-Free Fax: 1-888-246-5732

# **DeVilbiss Automotive Refinishing**

Binks has authorized distributors throughout the world. For equipment, parts and service, check the Yellow Pages under "Automotive Body Shop Equipment and Supplies." For technical assistance, see listing below.

### **U.S.A./Canada Customer Service Office:**

11360 S. Airfield Road, Swanton, OH 43558 Toll-Free Telephone: 1-800-445-3988 (U.S.A. and Canada only) Toll-Free Fax: 1-800-445-6643

